

Central Carolina Soil Consulting, PLLC 1900 South Main Street, Suite 110, Wake Forest, NC 27587

Office Number: 919-569-6704

Acknowledgment of Subsurface wastewater evaluation and septic design by Central Carolina Soil Consulting, PLLC. for Cotton Farms, Lot 58 (Parcel PIN: 0643-27-3562) for issuance of an IP and CA.

For Improvement Permit (IP) issuance:

"The LSS/LG evaluation(s) attached to this application is to be used to issue an Improvement Permit in accordance with G.S. 130A-335(a2) and (a3)."

For Construction Authorization (CA) issuance:

"The plans or evaluations attached to this application are to be used to issue a Construction Authorization in accordance with G.S. 130A-335(a2), (a5) and (a6)."

The LSS evaluation attached to this application was used to produce and design a subsurface wastewater septic system for permitting to obtain an IP and CA in accordance G.S. 130A-335(a2), (a3), (a5) and (a6),

Owner:

Owner's representative:

Hakyon Hones, LLC Alusta Palarta 10/26/23

Date:



Permit/File #: ___

CONSTRUCTION AUTHORIZATION FOR G.S. 130A-335(a2)

County:	Harnett	Pre-Construction Conference Required: Yes 🗌 No 🗸								
PIN/Lot Identifier	:	0643-27-3562								
Issued To:		Halcyon Homes, LLC								
Property Location	1:	22 Datton Court, Fuquay-Varina, NC 27526 (Cotton Farms, Lot 58)								
AOWE/PE Plans/E	valuations Provided	: Yes 🗸 No 🗌 If yes, name and license number of AOWE/PE: Jason Hall, AOWE #10004E								
Facility Type:		Single-Family Dwelling, 4-Bedroom								
Number of bedro	oms:4 Numl	per of Occupants: ≤ 8 Other:								
✓ New	Expansion	Repair System Relocation Change of Use								
Basement?	Yes	✓ No Basement Fixtures?								
Crawl Space?	✓ Yes	□ No Slab Foundation? □ Yes ✓ No								
Type of Wastewa	ter System*I	Ibg, accepted (25% reduction) (Initial) IIIbe, PPBPS (vertical) (Repair)								
*Please include sy	stem classification	or proposed wastewater system types in accordance with Rule .1301 Table XXXII								
Design Daily Flow	. 480	GPD Wastewater Strength: 🗹 Domestic 🗌 High Strength 🗌 Industrial Process WW								
Session Law 2014 (if yes, please pro	-120 Section 53, Eng vide engineering do	;ineering Design Utilizing Low-flow Fixtures and Low-flow Technologies? 🗌 Yes 📝 No cumentation)								
Effluent Standard	: 🔽 DSE 🗌 HS	E 🗌 NSF/ANSI 40 🔲 TS-I 🔄 TS-II 🔄 RCW								
Type of Water Su	pply: 🗌 Private we	I 🗌 Public well 🗌 Shared well 📝 Municipal Supply 🗌 Spring 🔲 Other:								
Installation Requ	irements/Condition	<u>s</u>								
Septic Tank Size:	1200 gallons	Total Trench/Bed Length:feet Trench/Bed Spacing:feet on center								
Trench/Bed Widt	h: <u>36</u> inches	LTAR: gpd/ft ² Usable Depth to LC (Initial) ^x : 44" * <i>Limiting condition</i>								
Additional Soil Co	Additional Soil Cover: ⁰ inches Slope Corrected Maximum Trench/Bed Depth [‡] : ²⁸ " inches [‡] Measured on the downhill side of the trench									
Pump Tank Size (i	f applicable): 12	DOgallons Requires more than 1 pump? Yes								
Pump Requireme	nts: 14.76 ft. TDH	vs. <u>26.81</u> GPM Grease Trap Size (if applicable): gallons								
Distribution Meth	nod: 🗌 Serial 🗌	D-Box or Parallel 🖌 Pressure Manifold(s) 🗌 LPP 🗌 Other:								
Artificial Drainage	Required: Yes	No 🗹 If yes, please specify details:								
Legal Agreement	<u>s</u> (If the answer is "Y	es" to any type of legal agreements, please attach a copy of the agreement.)								
Multi-party Agree	ment Required [.02	D4(g)]: ☐ Yes ✔ No Declaration of Restrictive Covenants: ☐ Yes ✔ No								
Easement, Right-o	of-Way, or Encroach	ment Agreement Required [.0301(b)]: 🗌 Yes 🗹 No								
Management Ent	ity Required: 🗌 Ye	s 🗹 No Minimum O&M Requirements:								
Permit conditio										
The requirement	s of 15A NCAC 18E a	re incorporated by reference into this permit and shall be met. Systems shall be installed in accordance								
with the attached	d site sketch. <u>This C</u>	onstruction Authorization is subject to revocation if the site plan, plat, or the intended use changes. The								
with the provisio	ns of 15A NCAC 18E	, or 15A NCAC 18A .1900, as applicable, and to the conditions of this permit.								
AOWE/PE Print N	_{ame:} Jason Hall									
AOWE/PE Signatu	ire:	Date: 05-06-2024								
,	This AOWE/P	E submittal is pursuant to and meets the requirements of G.S. 130A-335(a2) and (a5 - 1000 - 100 - 1000								
	/·	*See attached site sketch*								
NCDHHS/DPH/EHS/	OSWP	4 Fóffir Å2CF-24.1								



This Section for Local Health Department Use Only

Initial submittal received: ______ by _____

Date

Initials

G.S. 130A-335(a5) states the following:

When an applicant for a Construction Authorization, or an Improvement Permit and Construction Authorization together, submits a Construction Authorization, or an Improvement Permit and Construction Authorization application together, the permit fee charged by the local health department, the common form developed by the Department, and any necessary signed and sealed plans or evaluations conducted by a person licensed pursuant to Chapter 89C of the General Statutes as a licensed engineer or a person certified pursuant to Article 5 of Chapter 90A of the General Statutes as an Authorized On-Site Wastewater Evaluator, the local health department shall, within five business days of receiving the application, conduct a completeness review of the submittal. A determination of completeness means that the Construction Authorization or Improvement Permit and Construction Authorization includes all of the required components. If the local health department determines that the Construction Authorization or Improvement Permit and Construction Authorization is incomplete, the local health department shall notify the applicant of the components needed to complete the Construction Authorization or Improvement Permit and Construction Authorization. The applicant may submit additional information to the local health department to cure the deficiencies in the Construction Authorization or Improvement Permit and Construction Authorization. The local health department shall make a final determination as to whether the Construction Authorization or Improvement Permit and Construction Authorization is complete within five business days after the local health department receives the additional information from the applicant. If the local health department fails to act within any period set out in this subsection, the applicant may treat the failure to act as a determination of completeness. The applicant may apply for the building permit for the project upon the decision of completeness of the Construction Authorization or Improvement Permit and Construction Authorization by the local health department or if the local health department fails to act within five business days. The Authorized On-Site Wastewater Evaluator or licensed engineer submitting the evaluation pursuant to this subsection may request that the local health department revoke or suspend the Construction Authorization or Improvement Permit and Construction Authorization for cause. Upon written request of the Authorized On-Site Wastewater Evaluator or licensed engineer, the local health department shall suspend or revoke the Construction Authorization or Improvement Permit and Construction Authorization pursuant to G.S. 130A-23. The Department shall develop a common form for use as the Construction Authorization.

The review for completeness of this Construction Authorization was conducted in accordance with G.S. 130A-335(a5). This

Construction Authorization is determined to be:

Incomplete (If box is checked	information in this section is required.)
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The following items are missing: _

	Date		
State Authorized Agent:		Date:	

Complete

State Authorized Agent: _

Date of Issuance: ____

This Construction Authorization is issued pursuant to G.S. 130A-335(a2) and (a5) using the signed and sealed plans or evaluations attached here. This Construction Authorization is subject to revocation if the site plan, plat, or the intended use changes. The Construction Authorization shall not be affected by a change in ownership of the site. This Construction Authorization is subject to compliance with the provisions of the Laws and Rules for Sewage Treatment and Disposal and to the conditions of this permit.

The Department, the Department's authorized agents, and the local health departments shall be discharged and released from any liabilities, duties, and responsibilities imposed by statute or in common law from any claim arising out of or attributed to plans, evaluations, preconstruction conference findings, submittals, or actions from a person licensed pursuant to Chapter 89C of the General Statutes as a licensed engineer or a person certified pursuant to Article 5 of Chapter 90A of the General Statutes as an Authorized On-Site Wastewater Evaluator in GS 130A-335(a2), (a5), and (a7). The Department, the Department's authorized agents, and the local health departments shall be responsible and bear liability for their actions and evaluations and other obligations under State law or rule, including the issuance of the operations permit pursuant to GS 130A-337.

Construction Authorization Expiration Date: _____

See attached site sketch



Re-submittal of Construction Authorization

	LHD USE ONLY: This CA resubmittal received:		bv	
		Date	Initials	-
The following	items are being resubmitted pursuant to G.S. 130A-3	335(a5) for issuance of	of the Construction Author	zation:
	5	ATE	85.	
l,	hereby attest t	hat the information r	equired to be included wit	h this re-submittal
Authorized O is accurate and federal, State, a	Dosite Wastewater Evaluator (Print Name) I complete to the best of my knowledge and that th and local laws, regulations, rules, and ordinances.	e proposed Construc	tion Authorization meets a	ll applicable
Signatu	rre of Authorized On-Site Wastewater Evaluator		Date	
5				
	The section below is for Local Health Department u	use after submittal of it	ems noted as missing above.	
LHD Follow-	up Completeness Review of Construction	Authorization		
The review for This Constructi	completeness of this Construction Authorization re ion Authorization is determined to be:	-submittal was cond	ucted in accordance with G	s.S. 130A-335(a5).
Incomplete	(If box is checked, information in this section is req	uired.)		
The following it	tems are missing:			
	NUQ PSE QUA	M NIPER	Ø.	
Copies of this v	were sent to the AOWE/PE and the Applicant on	2.4	-	
State Authorize	ed Agent:		Date:	
Complete				
State Authorize	ed Agent:		Date:	



Pressure Manifold Septic System Design

for

Cotton Farms, Lot 58 Harnett County, North Carolina

Designed by:

James Rice Central Carolina Soil Consulting, PLLC Wake Forest, North Carolina

05/06/2024

Cotton Farms, Lot 58 Layout/Design Specifications

Facility Type: # of Bedrooms: Daily Flow: L.T.A.R.:	Single-Family Dwelling 4 480 gal/day 0.5 gal/day/sq.ft	
Trench Depth: Trench Width: Stone Depth:	28 in max on the downhill side of the tren 36 in EZ-FLOW in	
Manifold Length: Manifold Diameter: Supply Line Length: Supply Line Diameter: Supply Line Volume:	42 in 4 in sch 80pvc 146 ft 2 in sch 40pvc 25.40 gallons	
Friction Loss + Fitting Loss:	3.66 ft(supply line length + 70' for fittings in pump tank)	
Design Head:	2 ft	
Elevation Head:	9.10 ft	
Total Head:	14.76 ft	
Dose Volume:	121.88 gals	
% of Pipe Vol.	0.75	
Drawdown:	5.67 in @ 21.5 gal/in	
Pump Run Time:	4.55 Mins	
Control Panel:	SJE Rhombus Model112 control panel	
_	(or approved equivalent)	
Pump:	Zoeller M98 Flow-Mate (or approved equivalent)	
Septic Tank Effluent Filter:	Polylok PL-68 residential effluent filter (or	
	approved equivalent)	
Septic Tank:	Brantiey 1,250 Gallon ST 323	
Pump Tank:	Brantiey 1,300 Gallon PT 2124	

Cotton Farms, Lot 58 Initial System TAP CHART

Bench Marl	c :	is = 100.00	Location of	f BM:				Elevation Head:	9.10
Pump tank	elev.	5.9	94.10	Pump elev.	88.70			Manifold elevation:	97.80
line	color	rod read	Elevation	length	hole size	flow/tap	gal/day	trench area	LINE LTAR
1	Orange	3.20	96.80	45	1/2in SCH 80	5.48	98.11	135	0.7268
2&3	Red/Blue	3.70	96.30	75	1/2in SCH 40	7.11	127.30	225	0.5658
4 & 5	Yell/Purp	4.50	95.50	60	1/2in SCH 40	7.11	127.30	180	0.7072
6&7	Oran/Blue	5.40	94.60	70	1/2in SCH 40	7.11	127.30	210	0.6062

	total	feet =	250	gal/min =	26.81	<u>LTAR =</u>	0.5000
						LTAR + %5	0.5250
% of Dose Volume	75		Des. Flow	480		(Itar W/ INOV)	0.6667
Dose Volume	121.88		Pump Run=	17.90		(Itar W/ INOV + 5%)	0.7000
Dose Pump Time	4.55		Tank Gal/IN	21.5			
Drawdown in Inches	5.67						

Cotton Farms, Lot 58 T&J Panel Block Repair System, TAP CHART

Bench Mark:	:	is = 100.00	Location of	f BM:				Elevation Head:	8.40			
Pump tank e	lev.	5.9	94.10	Pump elev.	88.70			Manifold elevation:	97.10		Spacing of	Feet of 2in
line	color	rod read	Elevation	length	hole size	flow/tap	gal/day	trench area	LINE LTAR	# of Panels	Panels (in)	PVC
9	Purple	3.90	96.10	31	1/2in SCH 80	5.48	66.76	93	0.7179	7	6.3	12
10	Red	4.10	95.90	42	1/2in SCH 40	7.11	86.62	126	0.6875	10	4	18
11	Blue	4.80	95.20	33	1/2in SCH 80	5.48	66.76	99	0.6744	8	3.1	14
12 & 13	Orange	5.10	94.90	49	1/2in SCH 40	7.11	86.62	147	0.5892	11	6.8	20
14 & 15	Pink/Yell	5.60	94.40	52	1/2in SCH 40	7.11	86.62	156	0.5553	12	5.5	22
16 & 17	Purp/NF	6.50	93.50	40	1/2in SCH 40	7.11	86.62	120	0.7218	9	6.6	16

	total feet =	= 247	gal/min =	39.4	Total Number o T&J Panel Block Ori	f Panels: entation:	57 Vertical	
					LTAR =	0.3500		
% of Dose Vol.	0	Des. Flow	480		<u>LTAR + %5</u>	0.3675		
Dose Volume	205.20	Pump Run=	12.18		(Itar W/ INOV)	0.7000		
Dose Pump Time	5.21	Tank Gal/IN	21.5		(Itar W/ INOV + 5%)	0.7350		
Drawdown in Inches	9.54							
		Backfill Sa backfill sand	and Needed: needed +5%:	42 tons 44.1 tons	; ;	Total F	ootage of 2in PVC:	102







PL-68 Filter and Tee

PL-68 is much more than just an effluent filter. The housing can also be used as an inlet baffle (tee) or an outlet baffle. The housing is designed to accept Polylok's snap in gas deflector to deflect gas bubbles away from the tee and to keep the solids in the tank.

Features:

- Offers 68 linear feet of 1/16" filter slots, which significantly extends time between cleaning.
- Accepts 3/4" PVC handle.
- Locks in any 360° position when used with PL-68 Tee.
- PL-68 Housing can be used as an inlet or outlet tee.
- Gasket prevents bypass.

PL-68 Installation:

Ideal for residential waste flows up to 800 gallons per day (GPD). Easily installs in any new or existing 4" outlet tee.

- 1. Locate the outlet of the septic tank.
- 2. Remove the tank cover and pump tank if necessary.
- 3. Glue the filter housing to the outlet pipe, or use a Polylok Extend & Lok if not enough pipe exists.
- 4. Insert the PL-68 filter into tee.
- 5. Replace and secure the septic tank cover.

PL-68 Maintenance:

The PL-68 Effluent Filter will operate efficiently for several years under normal conditions before requiring cleaning. It is recommended that the filter be cleaned every time the tank is pumped, or at least every three years.

- 1. Do not use plumbing when filter is removed.
- 2. Pull PL-68 out of the tee.
- 3. Hose off filter over the septic tank. Make sure all solids fall back into septic tank.
- 4. Insert filter back into tee/housing.

Related Products:

PL-68 Filter Concrete Baffle Extend & Lok™



Extend & Lok[™] Easily installs into existing tanks.





MODEL 112 Control Panel

Single phase, simplex motor contactor control.

The Model 112 control panel provides a reliable means of controlling one 120, 208, or 240 VAC single phase pump in pump chambers, sump pump basins, irrigation systems and lift stations. Two control switches activate a magnetic motor contactor to turn the pump on and off. If an alarm condition occurs, an additional alarm switch activates the audio/visual alarm system.

PANEL COMPONENTS

 Enclosure measures 8 x 8 x 4 inches (20.32 X 20.32 X 10.16 cm). Choice of NEMA 1 (steel for indoor use), or NEMA 4X (ultraviolet stabilized thermoplastic with removable flanges for outdoor or indoor use).

 * Options selected may increase enclosure size and change component layout.

- 2. Magnetic Motor Contactor controls pump by switching electrical lines.
- 3. HOA Switch for manual pump control (mounted on circuit board).
- 4. Green Pump Run Indicator Light (mounted on circuit board).
- 5. Float Switch Terminal Block (mounted on circuit board).
- 6. Alarm and Control Fuses (mounted on circuit board).
- 7. Alarm and Control Power Indicators (mounted on circuit board).
- 8. Pump Input Power and Pump Connection Terminal Block
- 9. Ground Lug
- 10. Terminal Block Installation Label
- **11. Circuit Breaker** (optional) provides pump disconnect and branch circuit protection.



Model Shown 1121W914X

STANDARD ALARM PACKAGE

- Red Alarm Beacon provides 360° visual check of alarm condition.
 Note: NEMA 1 style utilizes a door mounted indicator in lieu of a beacon.
- Alarm Horn provides audio warning of alarm condition (83 to 85 decibel rating).
 Note: NEMA 1 style utilizes an internally

Note: NEMA 1 style utilizes an internally mounted buzzer in lieu of horn.

- 14. Exterior Alarm Test/Normal/Silence Switch allows horn and light to be tested and horn to be silenced in an alarm condition. Alarm automatically resets once alarm condition has been cleared.
- **15. Horn Silence Relay** (mounted on circuit board).

NOTE: other options available.

FEATURES

- Entire control system (panel and switches) is UL Listed to meet and/or exceed industry safety standards
- Dual safety certification for the United States and Canada
- Standard package includes three 20' Sensor Float[®] control switches
- Complete with step-by-step installation instructions



Three-year limited warranty



PO Box 1708, Detroit Lakes, MN 56502 1-888-DIAL-SJE • 1-218-847-1317 1-218-847-4617 Fax email: sje@sjerhombus.com www.sjerhombus.com

	112		1	W		1		2		4		H		3A,8	BA,8C,15A
	MODEL	112	2												
			-												
<u> </u>	ALARMPAC	KAGE		rmpacka	l de										
х	1 = alarm p	ackage	(include	es test/no	rmal/sile	nce swi	tch, fus	se, red l	light,	horn & flo	oat)				
	ENCLOSUR	ERATI	NG —		1										
-	I = Indoor, I W = Weathe	NEMA1	(metal) JEMA 4	X (engine	eredthei	 monlas	tic)								
	STARTING	DEVICE		v (engine			10)								
x	1 = magnet	ic motor	contact	or 120/20)8/240V										
	9 = magnet	ic motor	contact	tor 120V (only										
		LOAD	AMPS						1						
	1 = 7-15 FL	A													
x	2 = 15-20F 3 = 20-30F	LA LA													
			:тs—												
] 0 = no pum	o discon	nect												
-x	1 = pull-out	with saf	ety dea	dfront in	a 10"x8"	enclosu	ire Fontior	Ocho	(0)						
		leakei	1207 ()8/240V (select ST	ARTINO	DEVI	CE opti	ion 1 a	above)					
	FLOAT SWI	TCHAF	PLICA	TION -											
X	H or L = pum	p down	orpum	o up											
	WITHalar	mpacka	ige												
	WITHOUT	Falarmp	ackage												
	OPTION	S Listed	l below-												
			ENCL	OSURE	UPSIZE - a one-	If you s time er	electeo Iclosu	d 3 or n re ups	nore (size	of the ★ c fee wou	ptions, Id app	or one ★★ ly.	option	3	
			If add	itional fe	eatures	are req	uired	, call t	the fa	actory fo	or a qu	iote on eit	her a		
				SJE-Rho	ombus I	Pro-Lin	e or E	ngine	ered	Custon	n conti	rol panel.			
	CODE DESCRIPT	ion con only	/ no a	udio			г		ODE 11C	DESCRIPTI NEMA 1	on alarm c	anel <i>must s</i>	elect o	ption 6A	
	(must se	elect 1E	if floats	included)			Ę		11D	NEMA 4X	alarm	panel must	select	option 64	4
	1C Horn onl	y / no vi elect 1F	sual if floats	included)			L	**1	14B	Main disc non-fused	onnect	(rotary style	, mour	nted throu	igh door)
	1E Alarm fl	pat	ii nouto	inoladoa)				**[0-20 FLA	(total c	of both pump	s)		
	3A Alarm fla ★ 3B Manual	asher alarm re	set				Г	**[조] 1	5A	20-30 FL/ Control /	A (total alarm c	of both pum ircuit breake	ips) ir		
	★ 4A Low leve	el cutout	001				-			Does not	include	the circuit	board a	as in star	ndard.
	(select c ★ 4B Red low	ption 4E) if float	ts include & alarm	d)		F		16A 16B	10' cord i 15' cord i	n lieu c n lieu c	of 20' (per flo of 20' (per flo	oat) oat)		
	(must se	lect 4A a	also)				Ĕ		16C	30' cord i	n lieu c	of 20' (per flo	oat)		
\square	4D Low-leve	el float	oot con	cor outo			Ļ		16D 174	40' cord i	n lieu c alMaste	of 20' <i>(per fl</i> o r [®] / mountin	o <i>at)</i> a stran	• (ner f	iloat)
	reset (for	r pumps	w/therm	al switch	leads)		Ĕ		17B	SJE Sign	alMaste	r [®] / external	ly weig	phted • ((per float)
	★★5E Seal fail	ure circu	it & red	indicator	(2 wire)		Ļ		17C 17D	Sensor Fl	oat® / i oat® / é	nternally wei	ighted	▲ (per floor)	oat) loat)
X	★ 8A Elapsed	time me	eter		þe		Ľ		17E	Sensor Fl	oat [®] Mi	ni / pipe cla	mp 🔺	(per float,)
	★ 8C Event (c	ycle) cou	unter						17F 19T	Sensor Fl	oat® Mi t/Off/Au	ni / external	ly weig itch an	ihted 🔺 (j	<i>per float)</i> run light through
	specify a	amperage	e after r	number 9	followed	by letter	"A".			door mou	inted		tion an	a pamp i	
		: 912A =	= 12 am	np pump.				1	19U	HOA (Ha	nd/Off/A	utomatic) sv	vitch a	nd pump	run light through
	★★ 25-30 FI	-A					Ľ		19X	Door mou	inted p	ump run ind	icator		
\square	10E Lockable	latch -		4X					21A 21B	SJE Pum	pMaster	r® in lieu of r® Plus in lie	on/off s	switches	bes •
\square	★10F Lightning	arreste	er				Č		21C	Super Sir	igle [®] in	lieu of on/of	ff switc	hes 🔺	
	★10K Anti-con	densatio	n heate	er			Ľ	2	21D	Double Fl	oat® in Mechar	lieu of on/of	f switc ed	hes ▲ ▲ Mercu	rv-activated
SA	MPLE -										moona	liouny donva	.04		
1	MODEL 11	2	1	W	9	1	4	F	1	3A 8	A				
-															
	Alarm Packag	ge													
	Alarm Packag Enclosure Ra Starting Devi	ge ting ce													
	Alarm Packag Enclosure Ra Starting Devi Pump Full Lo	ge ting ce ad Amport	 os												
	Alarm Packag Enclosure Ra Starting Devi Pump Full Lo Pump Discor Float Switch	ge ting ce ad Amp nect Applica	 os tion												



Model 98 Sump Pump

Professional Series Sump Pump Model 98 Features:

- 3-year warranty
- 2-pole mechanical switch
- 1/2 HP 115 V sump pump
- Performance up to 23' (7 m) TDH
- Flows up to 72 GPM (273 LPM)
- Cast iron switch case, motor and pump housing
- Corrosion-resistant, powder coated epoxy paint

100% factory tested



Trusted. Tested. Tough.® zoellerpumps.com 800-928-7867 3649 Cane Run Road, Louisville, KY 40211 USA FM3012 0520 Supersedes 0117

PRODUCT SPECIFICATIONS

	Horse Power	1/2				
	Voltage	115 or 230				
<u>م</u>	Phase	1 Ph				
2	Hertz	60 Hz				
þ	RPM	1725				
2	Туре	Permanent split capacitor				
	Insulation	Class B				
	Amps	4.7 - 9.4				
	Operation	Automatic or nonautomatic				
	Auto On/Off Points	9-1/2" (24 cm) / 3" (7.6 cm)				
	Discharge Size	1-1/2" NPT				
Р	Solids Handling	1/2" (13 mm) spherical solids				
	Cord Length	15' (5 m) standard				
	Cord Type	UL listed				
Ы	Max. Head	23' (7 m)				
	Max. Flow Rate	72 GPM (273 LPM)				
	Max. Operating Temp.	130° F (54° C)				
	Cooling	Oil filled				
	Motor Protection	Auto reset thermal overload				
	Сар	Cast iron				
	Motor Housing	Cast iron				
	Pump Housing	Cast iron				
S	Base	Engineered thermoplastic				
D L	Upper Bearing	Oil-fed cast iron				
R	Lower Bearing	Oil-fed cast iron				
	Mechanical Seals	Carbon and ceramic				
٩V	Impeller Type	Non-clogging vortex				
2	Impeller	Engineered plastic				
	Hardware	Stainless steel				
	Motor Shaft	AISI 1215 cold rolled steel				
	Gasket	Neoprene				









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CAST-A-SEAL 402/402F PIPE TO MANHOLE & TANK CONNECTOR

What It Is

The Cast-A-Seal 402/402F is a simple cast-in pipe-to-manhole connector that offers a watertight flexible connector that is cast into the structure when the concrete is poured.

The key lock is integrally cast-in during the production process providing a secure seal for storm water and sanitary collection systems.

How It Works

- The connector is folded into the casting position.
- It is placed on the reusable mandrel and then placed on the form.
- After curing, the mandrel is removed.
- The connector is then simply unfolded at the jobsite.
- Take-up clamps made from series 304 stainless steel with quick adjusting screws secure the connector to the pipe.

Why It's Better

- Durable and reusable mandrel forms.
- Integrally cast into the structure at time of casting.
- Contractor can backfill immediately after pipe insertion.
- The 4" connector is available in either open or closed end face.
- Contractor can save time and money by backfilling immediately.





Where To Use

- Manholes
- Wet wells
- Square pump and lift stations
- Stormwater structures
- On-site treatment structures
- Junction chambers
- Grease interceptors





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CAST-A-SEAL 402/402F SUBMITTAL SPECIFICATIONS

A flexible pipe-to-structure connector shall be employed in the connection of the sanitary sewer pipe to precast structures. The connector shall be Cast-A-Seal® 402/402F as manufactured by Press-Seal Corporation, Fort Wayne, Indiana, or approved equal. The connector shall be the sole element relied on to assure a flexible, watertight seal of the pipe to the precast structure. The connector shall consist of a rubber gasket and an external take-up clamp.

The rubber gasket element shall be constructed solely of synthetic or natural rubber, and shall meet or exceed the physical property requirements of ASTM C 923.

The external take-up clamp shall be constructed of Series 300 non-magnetic stainless steel and shall utilize no welds in its construction. The clamp shall be installed by torquing the adjusting screw using a torque-setting wrench available from the connector manufacturer. Selection of the proper size connector for the structure and pipe requirement, and installation thereof, shall be in strict conformance with the recommendations of the connector manufacturer. Any dead end pipe stubs installed in connectors shall be restrained from movement per ASTM C 923.

The finished connection shall provide sealing to 13 psi (minimum) and shall accommodate deflection of the pipe to 7 degrees (minimum) without loss of seal.

Vacuum testing shall be conducted in strict conformance with ASTM C 1244 prior to backfill. Other testing shall be conducted in strict conformance with the requirements of the connector manufacturer.

Product Performance

Cast-A-Seal 402/402F meets and/or exceeds all requirements of ASTM C 923, including physical properties of materials and performance testing, including:

- 13 PSI minimum in straight alignment
- 10 PSI at minimum 7° angle
- 10 PSI minimum under shear load of 150 lbs/in. pipe diameter

Cast-A-Seal 402/402F meets and/or exceeds the requirements of the following Standards, Specifications, Codes, and Test Methods:

- IAPMO/ANSI Z1000 Standard for Prefabricated Septic Tanks
- IAPMO/ANSI Z1001 Standard for Prefabricated Gravity Grease Interceptors
- NPCA Best Practices Manual for Precast Concrete On-Site Wastewater Tanks
- NOWRA Model Code Framework
- ASTM C 1227 Standard Specification for Precast Concrete Septic Tanks
- ASTM C 1644 Standard Specification for Resilient Connectors Between Reinforced Concrete On-SIte Wastewater Tanks and Pipes (CAS 402)
- ASTM C 1613 Standard Specification for Precast Concrete Grease Interceptor Tanks
- ASTM C 923 Standard Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals
- ASTM C 1244 Standard Test Method for Concrete Sewer Manholes by the Negative Air Pressure (Vacuum) Test
- ASTM C 1478 Standard Specification for Storm Drain Resilient Connectors Between Reinforced Concrete Storm Sewer Structures, Pipes, and Laterals

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CAST-A-SEAL 402/402F SELECTION GUIDE

PIPE SIZE	CAST-A-SEAL 402	PIPE O.D. RANGE	WALL THICKNESS*	APPLICATION
1.25" - 2" 31 - 51 mm	452.0250	1.5" - 2.75" 38 - 70 mm	2.5" - 6" 64 - 150 mm	STANDARD
4" 100 mm	452.0450	4.2" - 4.7" 107 - 119 mm	2.5" - 6" 64 - 150 mm	STANDARD
4" 100 mm	452.0402F1	4.2" - 4.7" 107 - 119 mm	2.5" - 4.0" 64 - 102 mm	Closed Face
6" 150 mm	452.0650	6.2" - 6.7" 157 - 170 mm	2.5" - 6" 64 - 150 mm	STANDARD
3" 75 mm	CAS ADAPTER	3.2" - 3.6" 81 - 91 mm		Use with 4" CAST-A- SEAL



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Email: sales @press-seal.com Web: www.press-seal.com Q:\Technical Resources New\02--ISI_PRODUCTS\15 - RISERS\EZsnap\EZsnap with Saftey Star





INFILTRATOR WATER TECHNOLOGIES EZSNAP SAFETY STAR (NOT ON SCALE)



Sim/Tech Filter 1455 Lexamar Drive Boyne City, MI 49712 Office: 231-582-1020



Website: www.gag-simtech.com Email: sales@gag-simtech.com Fax: 231-582-7324 Toll Free: 888-999-3290

Safety Nets

24/7 protection from accidental and unauthorized entry

Sim/Tech Filter offers security nets for risers up to 36". The STF-N24 is designed to fit 18" to 24" risers, STF-N30 is designed to fit 24" to 30" risers while the STF-N36 is designed to fit 30" to 36". They attach with eye bolts so they will work for most risers. These nets provide protection from accidental or unauthorized entry into tanks. They stay in place at all times. This is a key feature as even the most secure cover is removed for system maintenance. If a service technician is distracted or needs to leave the access area for some reason the access is vulnerable to accidental entry. The net protects the access during these times as well. There is no impact on the service, pump hoses can be inserted through the web. Each net comes standard with 2 quick links (STF-QLINK) to allow for pump removals etc. More quick links are also available for instances where a larger opening is desired.

A safety device that works and won't cause a hassle!

Below is a 24" net installed in a Sim/Tech Riser. Shown in these pictures is a 4" diameter pipe inserted into an opening. These openings allow about a 5" diameter access. The standard net also comes with 2 quick links that can be temporarily disconnected to allow for pumps or other large items to pass through the net. Shown in the picture on the left is a standard residential size effluent pump sitting in the opening created by the quick link disconnection. If you require a larger opening more quick links can be added as depicted in the picture on the right.



