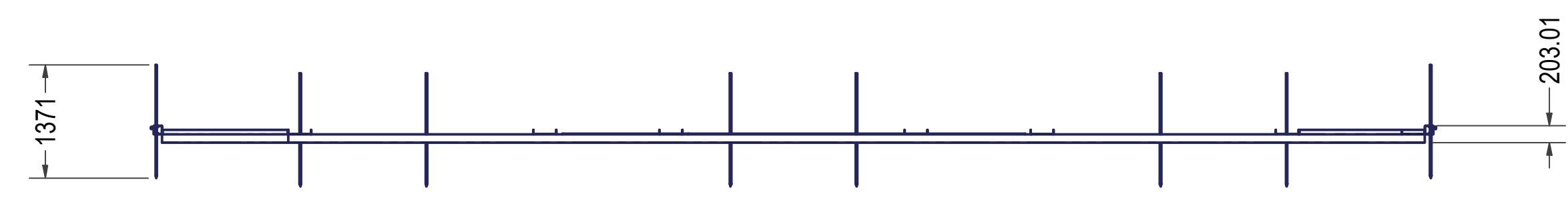
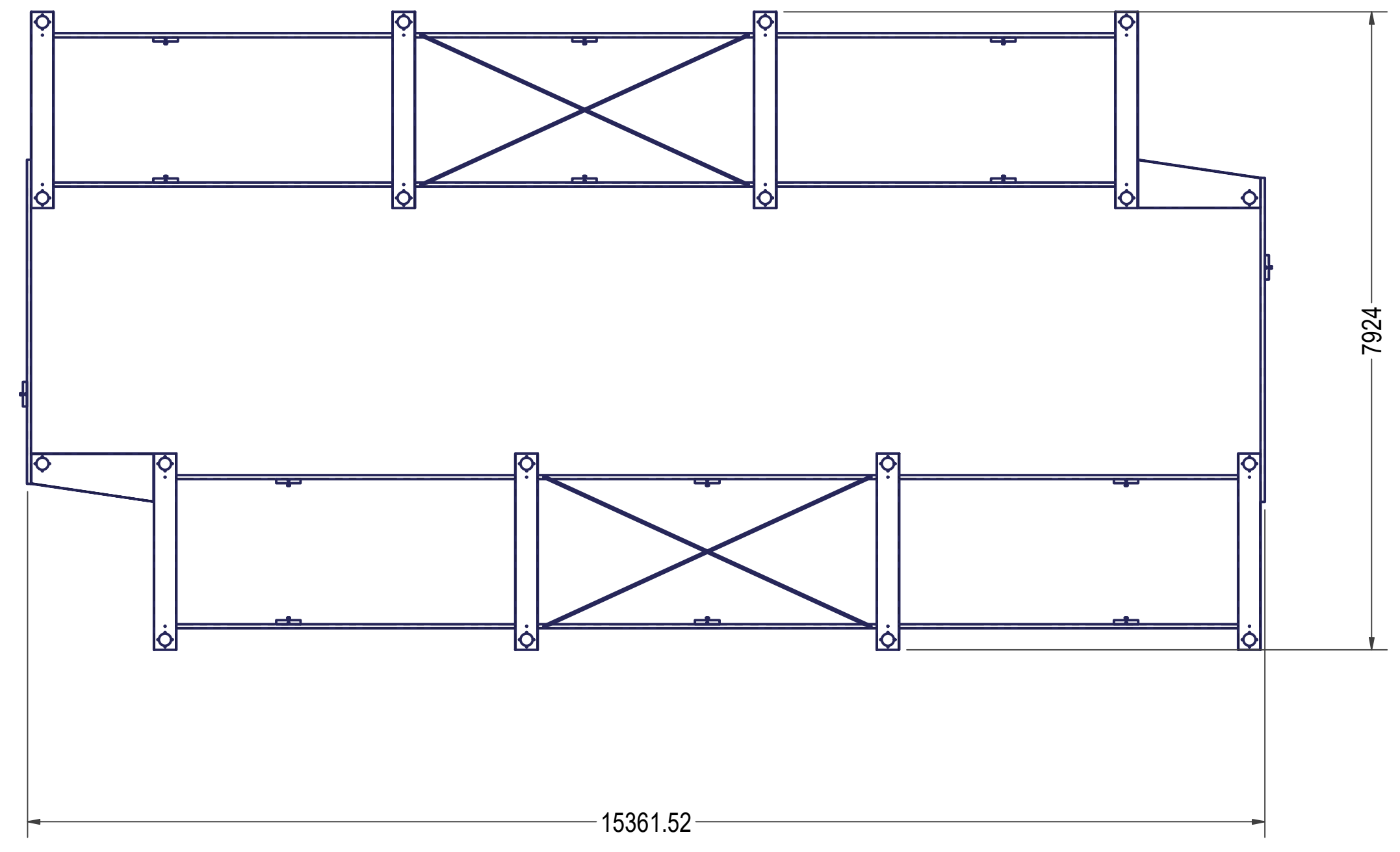
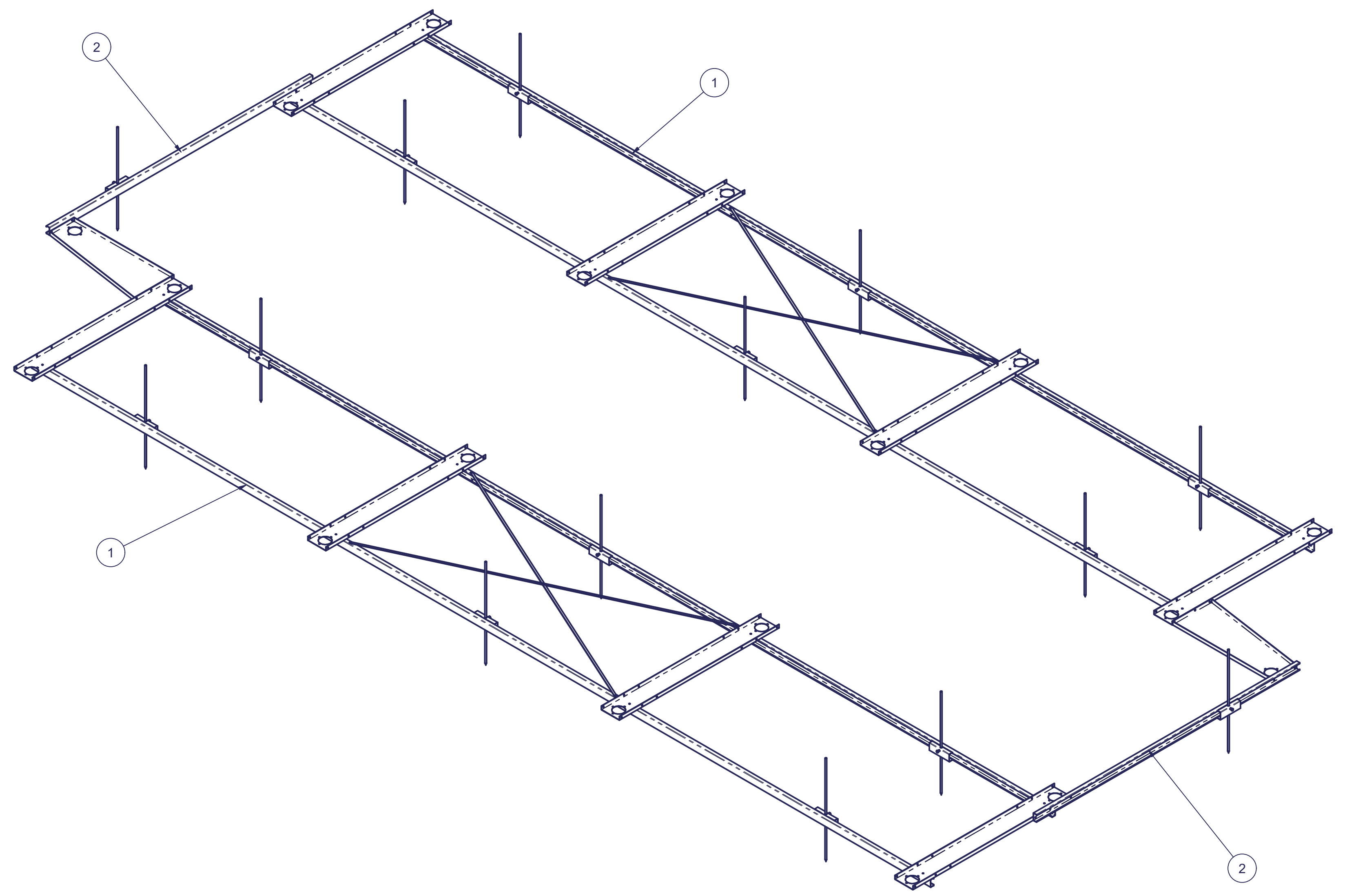


ITEM	QTY	PART NUMBER	BOM	DESCRIPTION
1	2	JIG FRAME ASSY-FOUND-S1	JIGGING ASSEMBLY 40FT	
2	2	JIG FRAME ASSY-FOUND-S2	JIGGING ASSEMBLY MODEL1 - 10FT SPACING	

ZONE	REV	DESCRIPTION	ENG	DATE
	1			2/20/2022



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MATERIAL	
THICK	
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022

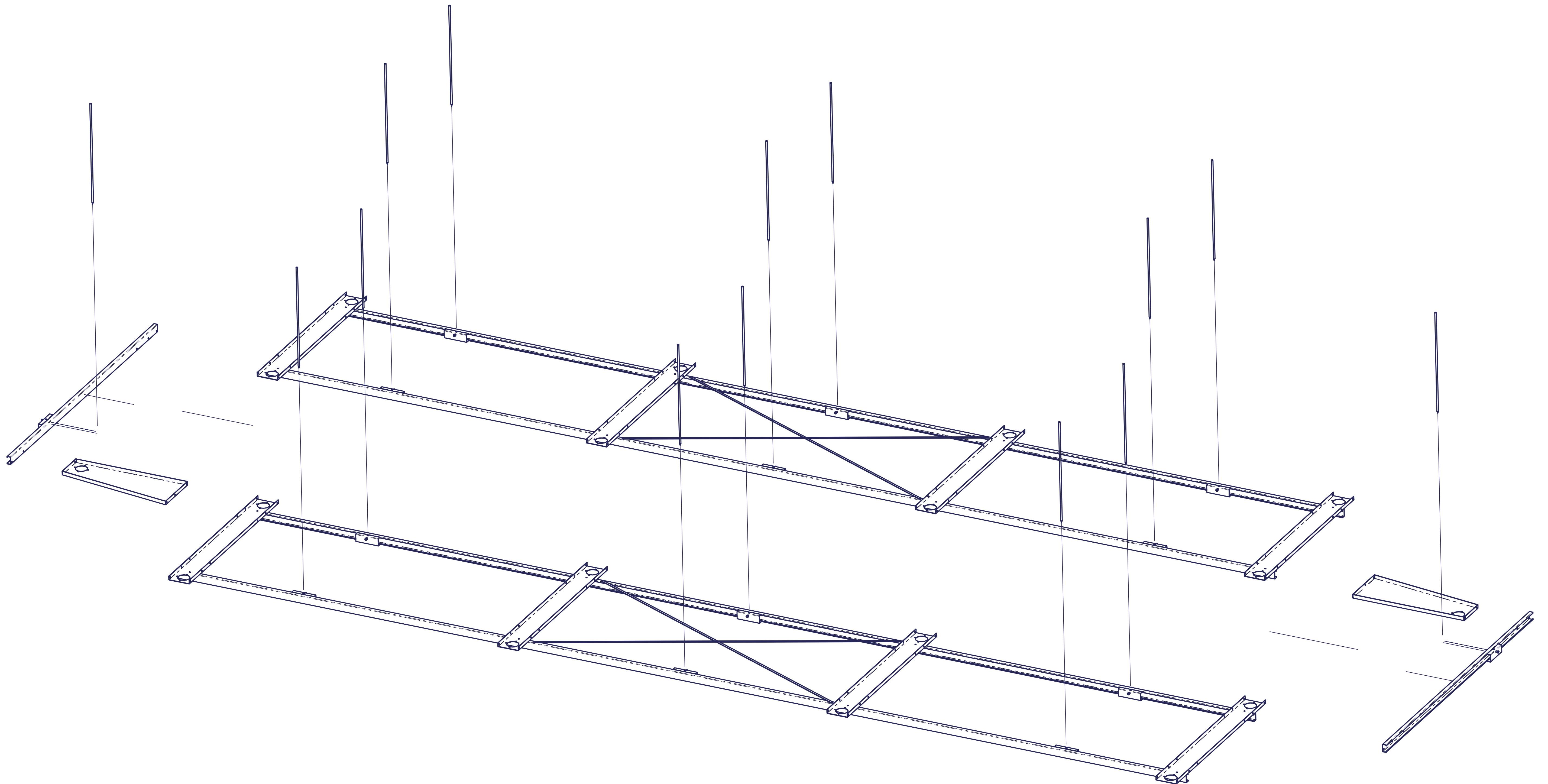


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LINEAR	0.5 TO 3	3 TO 6	6 TO 30	30 TO 120	120 TO 400	400 TO 1000	1000 TO 2000	2000 TO 4000	4000 TO 10000
	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0

TITLE	CHICKADEE, JIGGING ASSEMBLY
DRAWING NUMBER	CHICKADEE_JIG_ASSY FOUND
SHEET 1 OF 14	SIZE: B REVISION: 1



SUB ASSEMBLY BREAK DOWN FOR TRANSPORT

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MATERIAL	
THICK	
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



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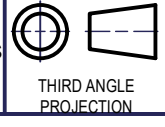
TITLE  
CHICKADEE, JIGGING ASSEMBLY

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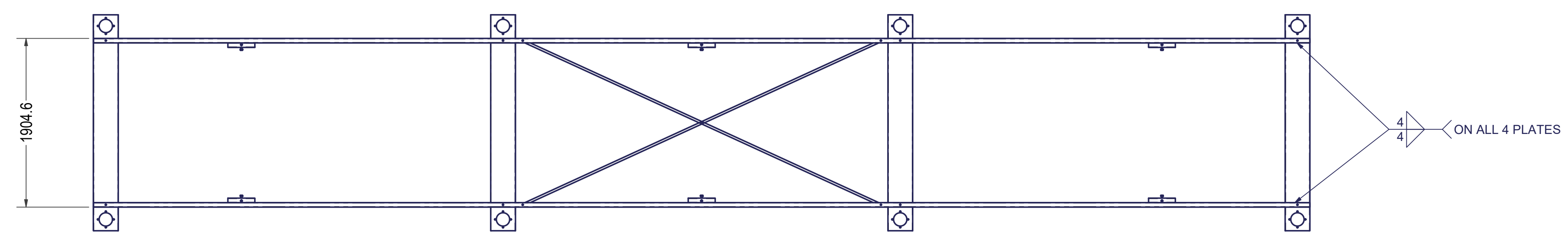
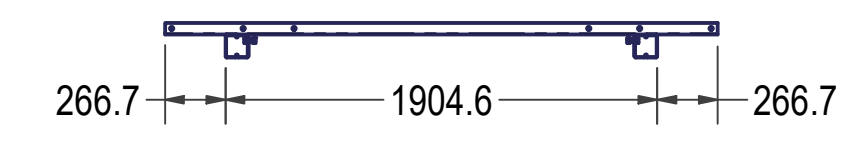
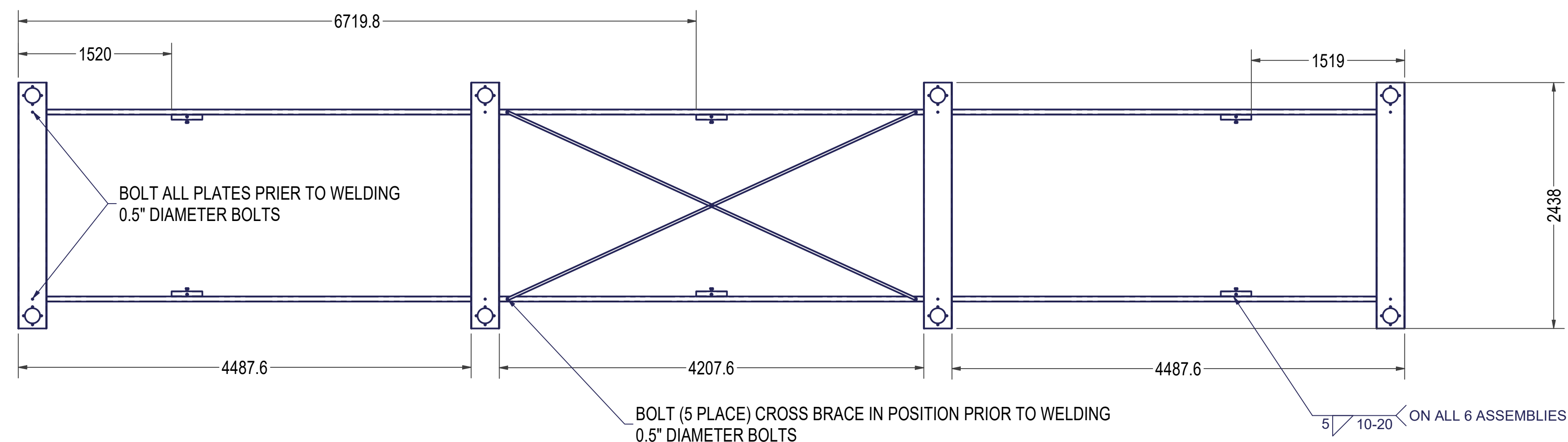
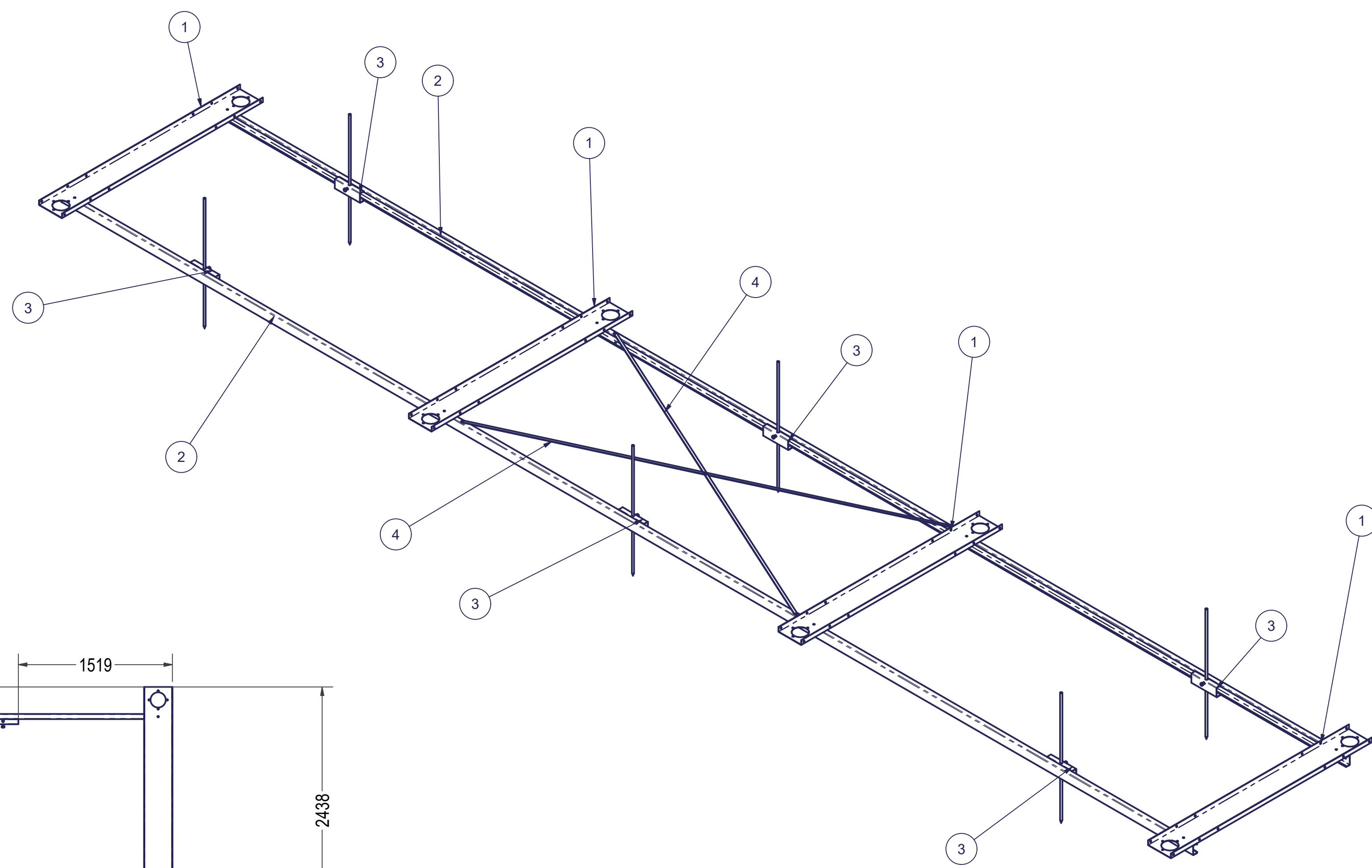
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	
GENERAL TOLERANCES LINEAR DIMENSIONS	
LINEAR	ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK
0.5 TO 3	±0.1
3 TO 6	±0.2
6 TO 12	±0.3
12 TO 30	±0.5
30 TO 60	±0.8
60 TO 120	±1.2
120 TO 250	±2.0

REMOVE ALL SHARP EDGES AND BURRS



THIRD ANGLE PROJECTION  
DRAWING NUMBER  
CHICKADEE\_JIG\_ASSY FOUND  
SHEET 2 OF 14  
SIZE: B  
REVISION: 1

BOM		PART NUMBER	DESCRIPTION
ITEM	QTY		
1	4	PLATE J-1	PLATE JIGGING
2	2	CHANNEL J-1	CHANNEL 2"x4"
3	6	LOCK ASSY ANCHOR STAKE	LOCK ASSEMBLY
4	2	STRIP CROSS BRACE	PLATE CROSS BRACE



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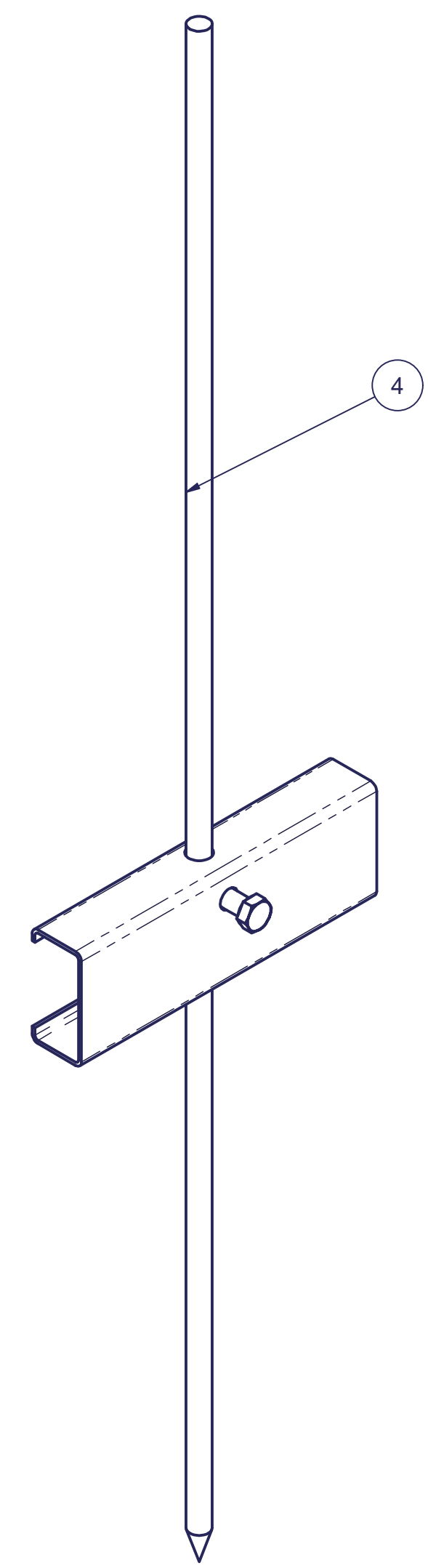
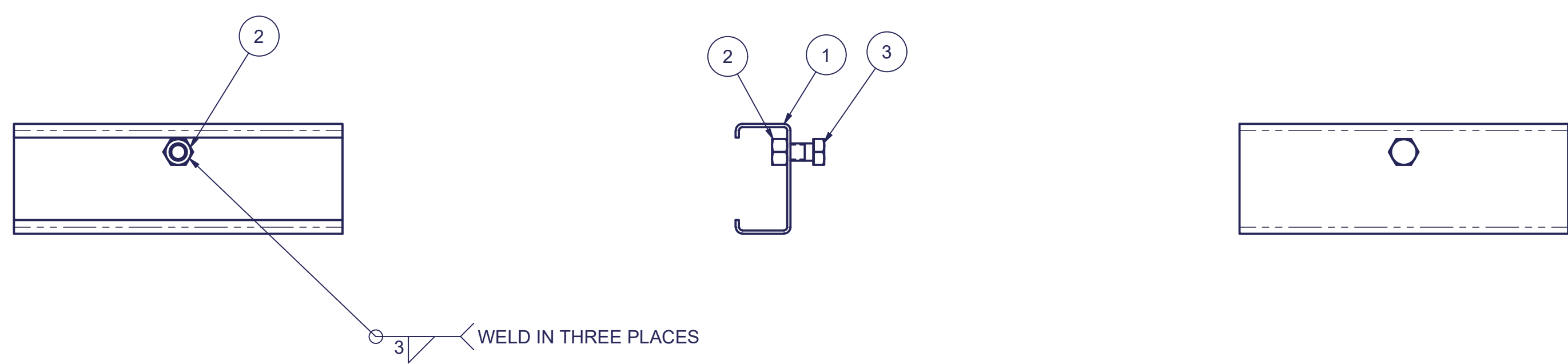
MATERIAL	
THICK	
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022

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			SHEET 3 OF 14 SIZE: B REVISION: 1



ITEM	QTY	PART NUMBER	BOM	DESCRIPTION
1	1	CHANNEL J-2		CHANNEL Z7X4"
2	1	AS 2465 - 5/8 UNC		Unified hexagon bolts, screws and nuts (UNC and UNF threads)
3	1	AS 2465 - 5/8 x 1 1/2 UNC		Unified hexagon bolts, screws and nuts (UNC and UNF threads)
4	1	REBAR #6 X 4.5FT		REBAR #6



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MATERIAL	
THICK	
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022

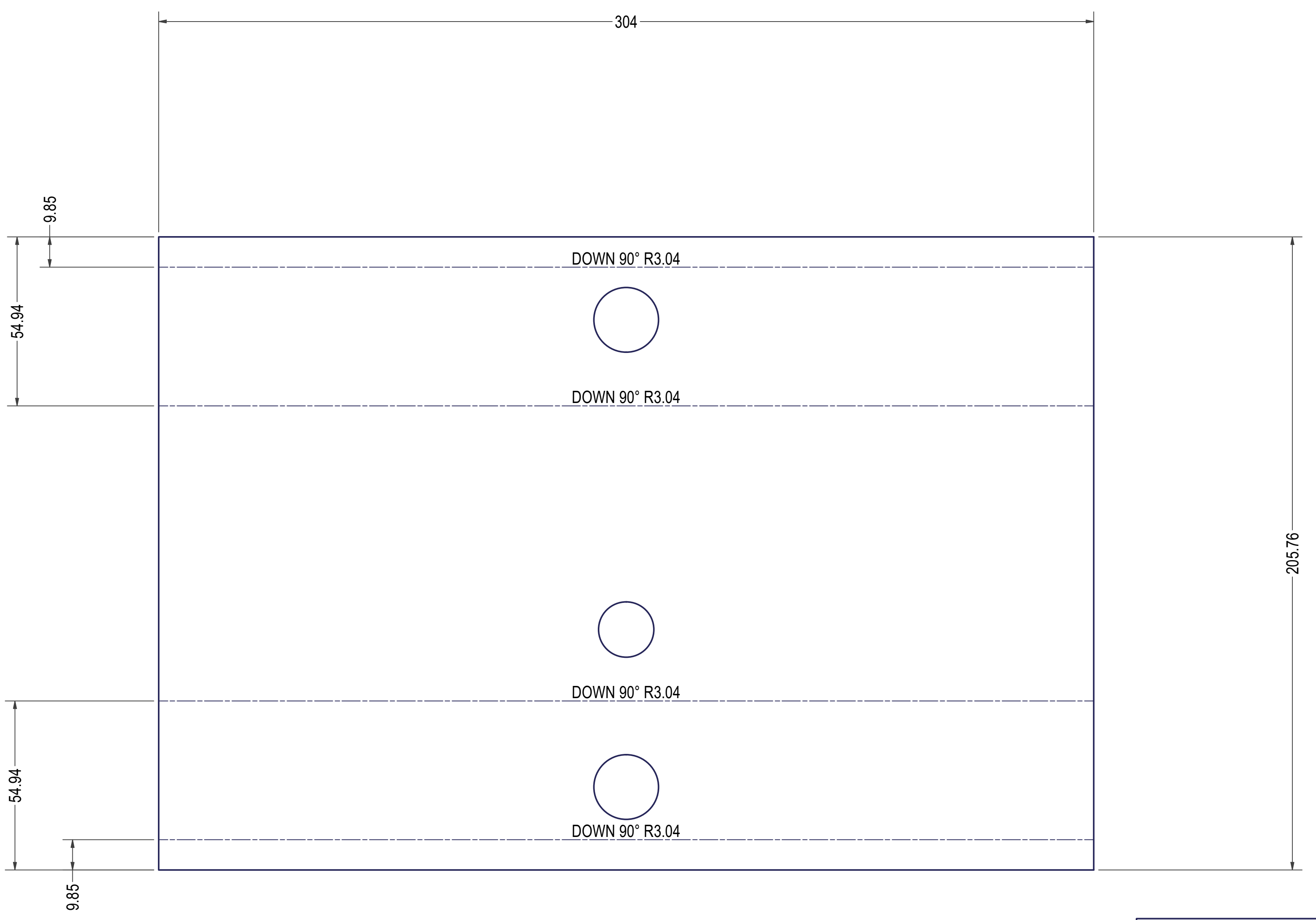
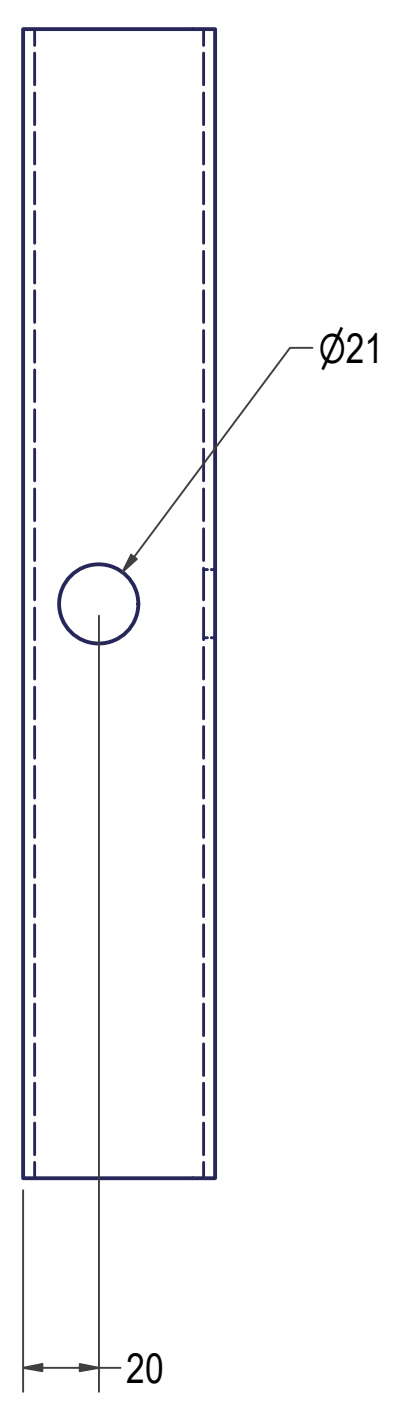
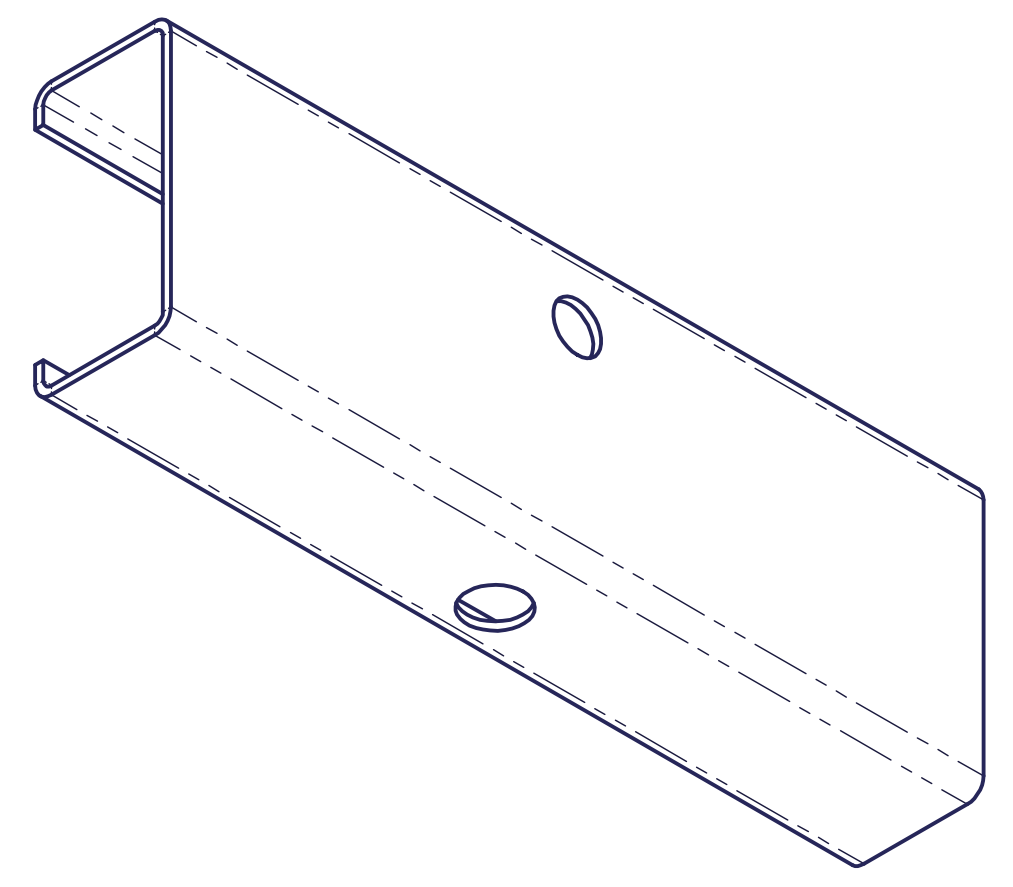
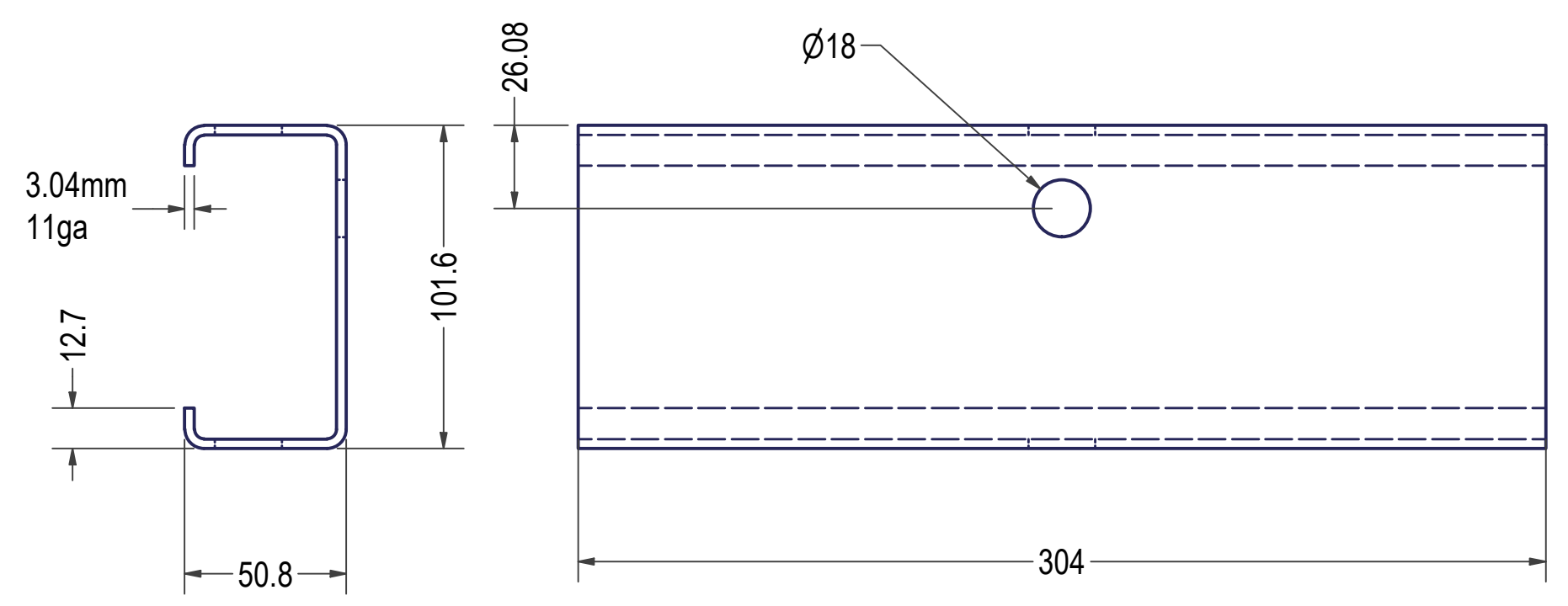


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LINEAR	0.5 TO 3	3 TO 6	6 TO 30	30 TO 120	120 TO 400	400 TO 1000	1000 TO 2000	2000 TO 4000	4000 TO 6000	6000 TO 10000	10000 TO 20000
	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0			



DXF FILE: CHANNEL J-2\_1



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MATERIAL	Steel ASTM A1011 CS Type B
THICK	3.038 mm
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



TITLE CHANNEL 2"x4"

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GENERAL TOLERANCES LINEAR DIMENSIONS									
ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK									
LINEAR	0.5 TO 3	3 TO 6	6 TO 30	30 TO 120	120 TO 400	400 TO 1000	1000 TO 2000	2000 TO 4000	4000 TO 10000
±	0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0

REMOVE ALL SHARP EDGES AND BURRS	THIRD ANGLE PROJECTION	DRAWING NUMBER	CHANNEL J-2
		SHEET 5 OF 14	SIZE B REVISION: 1



Ø19mm  
#6 0.75"

1371

30

SHARPEN STAKE.

MATERIAL; CARBON STEEL, ASTM 615

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008439933DF452  
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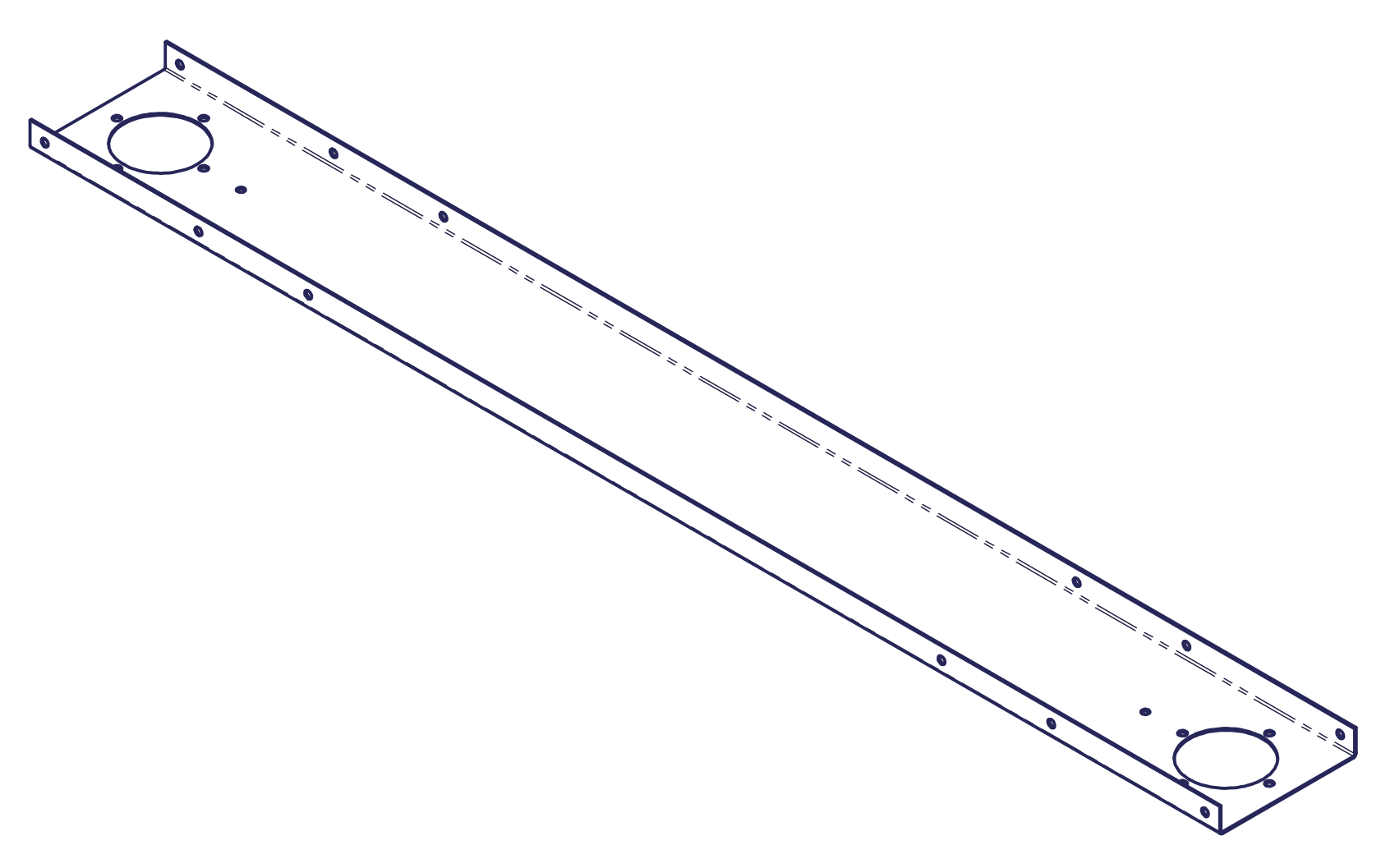
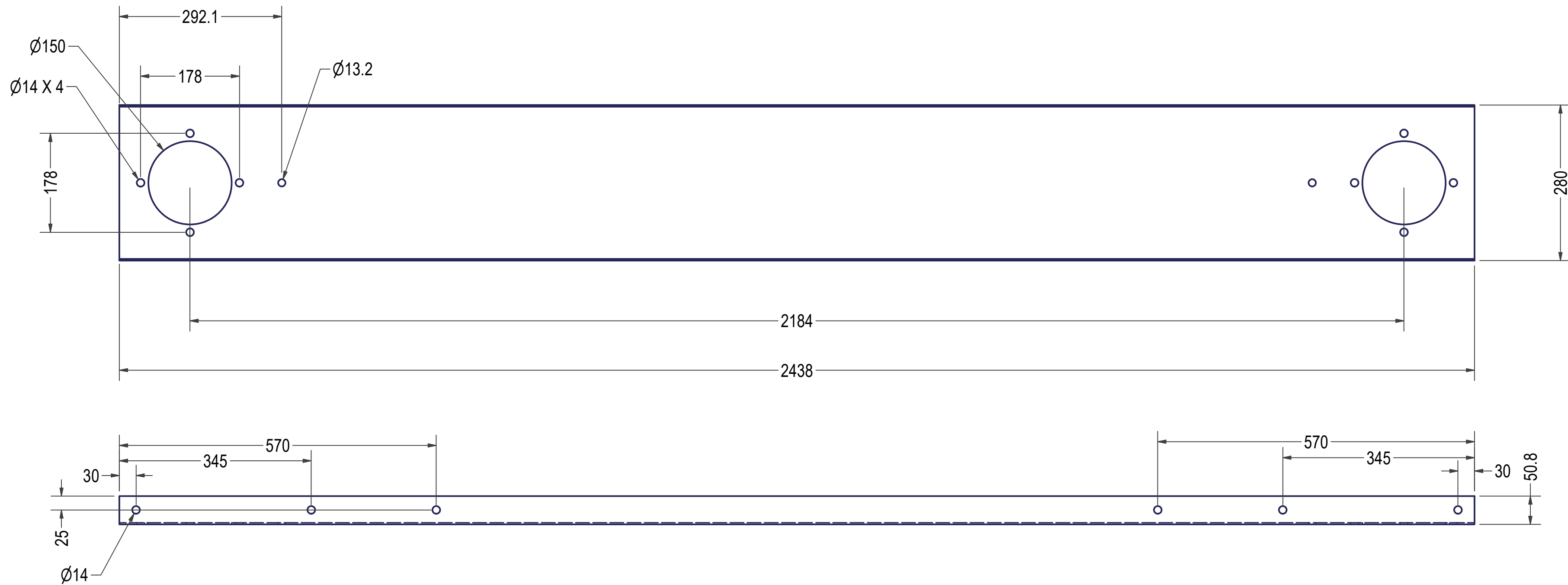
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MATERIAL	Generic
THICK	
MASS	0.383 kg
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



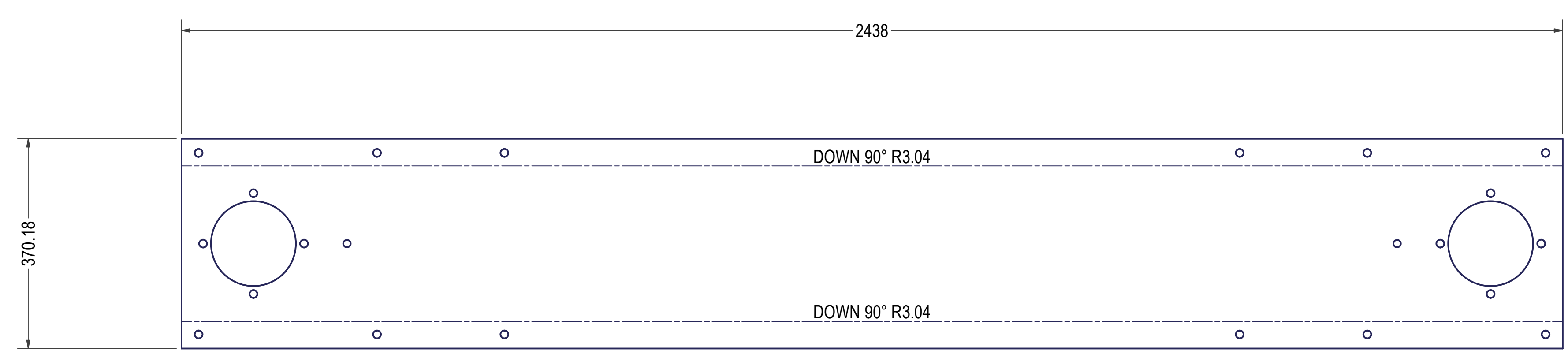
TITLE  
**REBAR #6**

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		GENERAL TOLERANCES LINEAR DIMENSIONS DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK	ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK			



3.04mm  
11ga

DXF FILE: PLATE J-1\_1



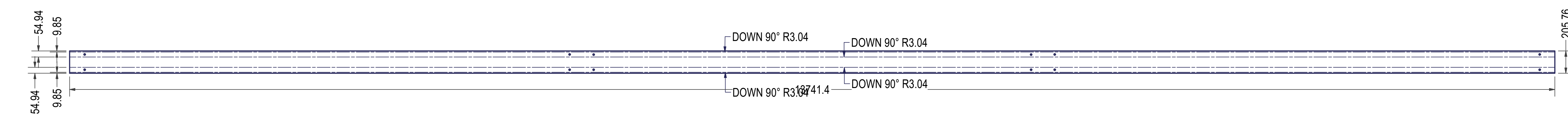
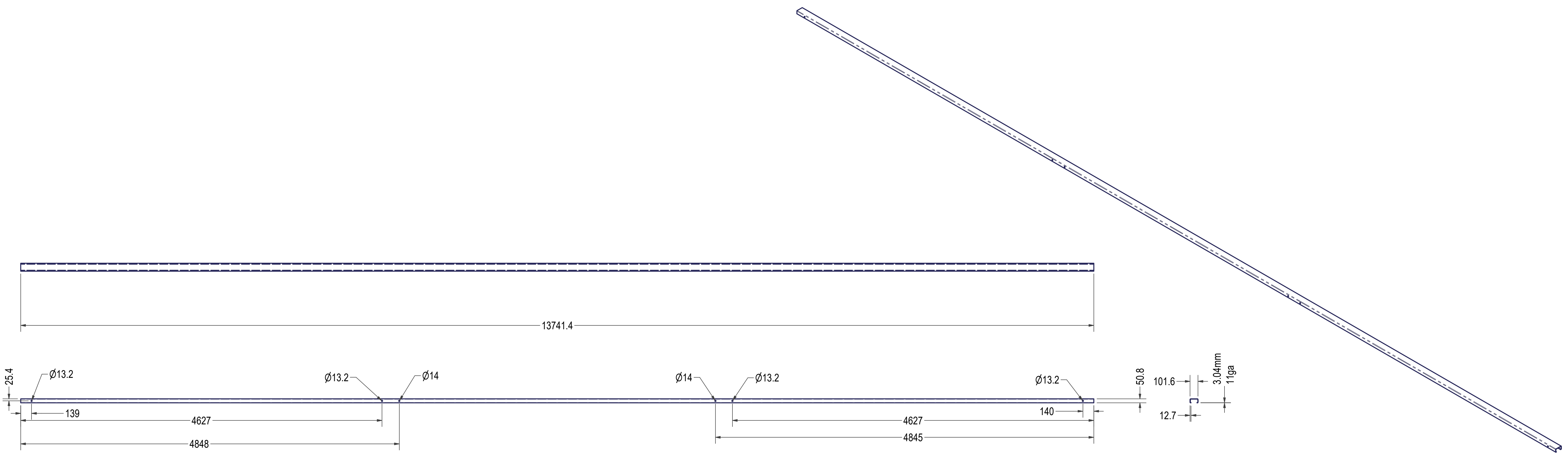
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**PROFESSIONAL SEAL**  
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ENGINEER  
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MATERIAL	Steel ASTM A1011 CS Type B
THICK	3.038 mm
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022
TITLE PLATE JIGGING	
DRAWING NUMBER PLATE J-1	
SHEET 7 OF 14    SIZE B    REVISION: 1	

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		ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK	
LINEAR	0.5 TO 3	3 TO 6	6 TO 30
	±0.1	±0.2	±0.3
		±0.5	±0.8
		±1.2	±2.0
		REMOVE ALL SHARP EDGES AND BURRS	
		THIRD ANGLE PROJECTION	



DXF FILE : CHANNEL J-1\_1

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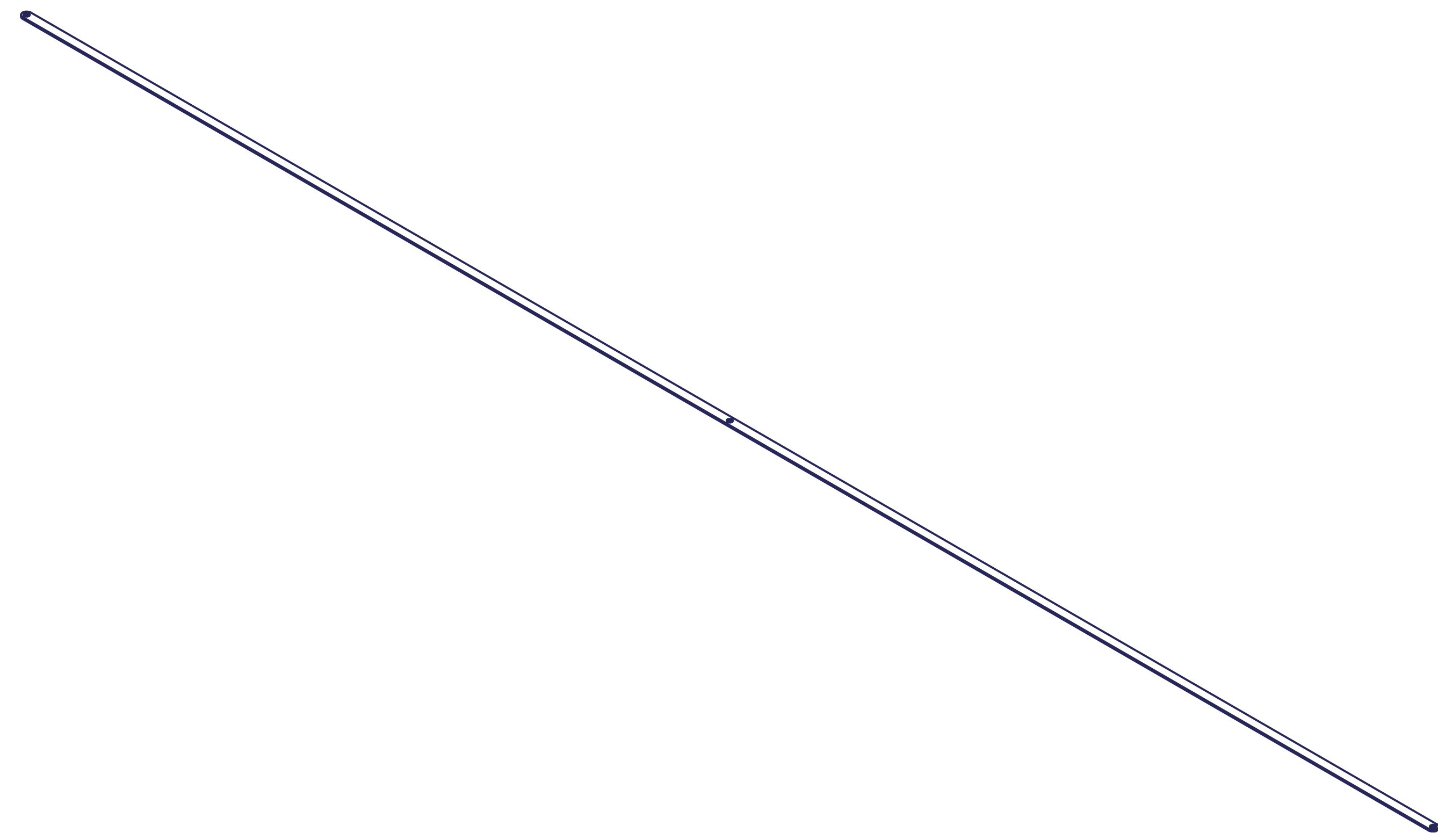
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MATERIAL	Steel ASTM A1011 CS Type B
THICK	3.038 mm
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



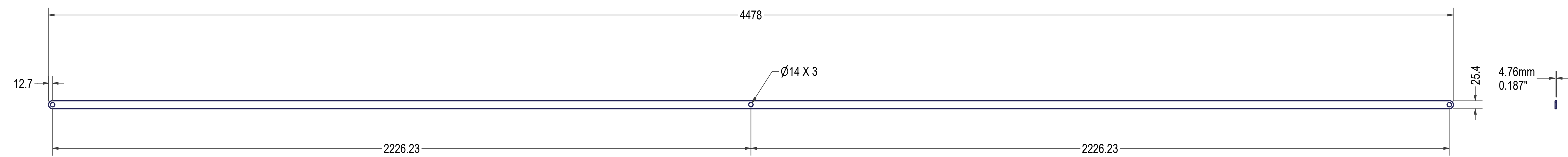
TITLE  
 CHANNEL 2"x4"

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DXF FILE: STRIP CROSS BRACE\_1



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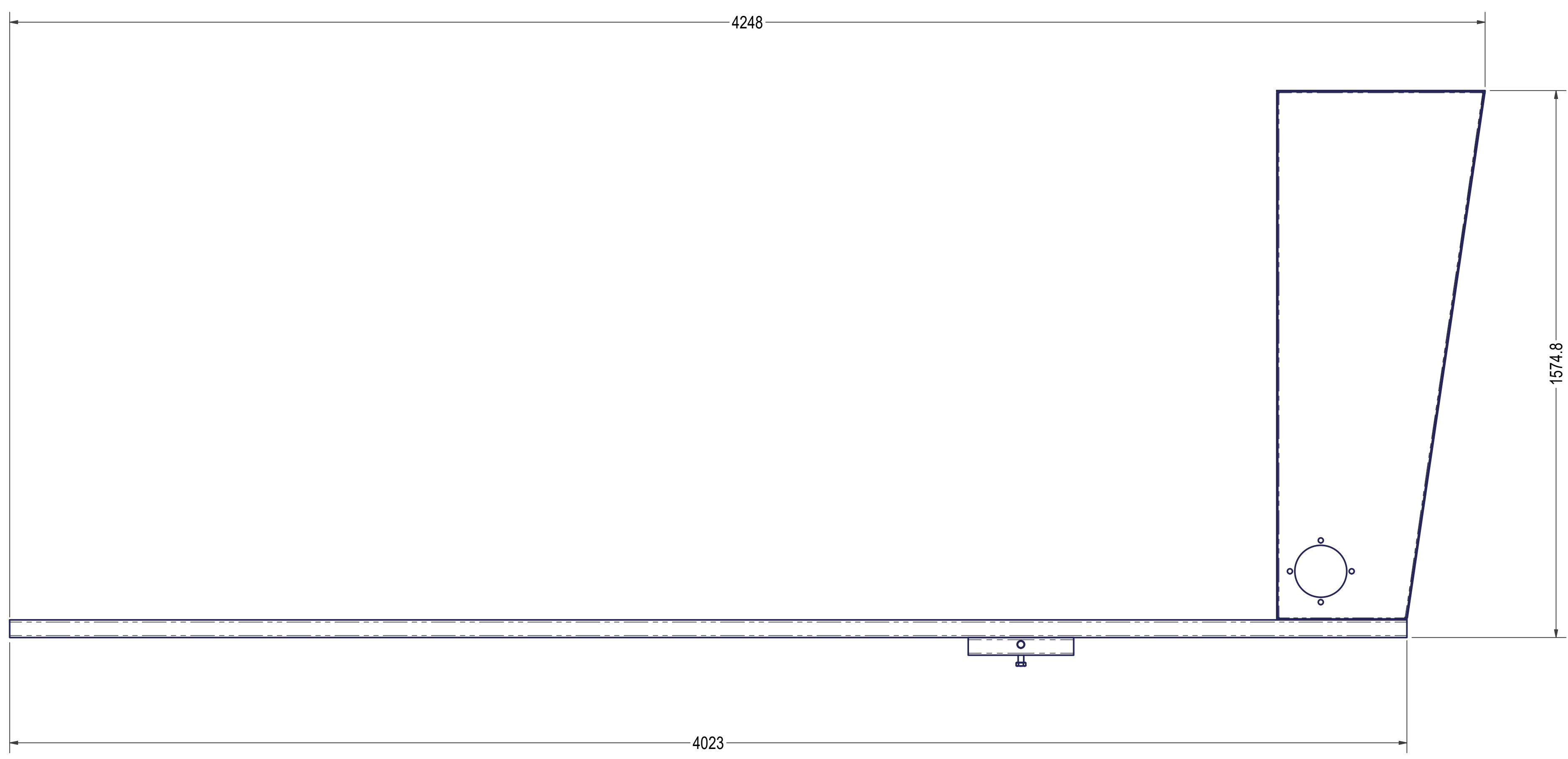
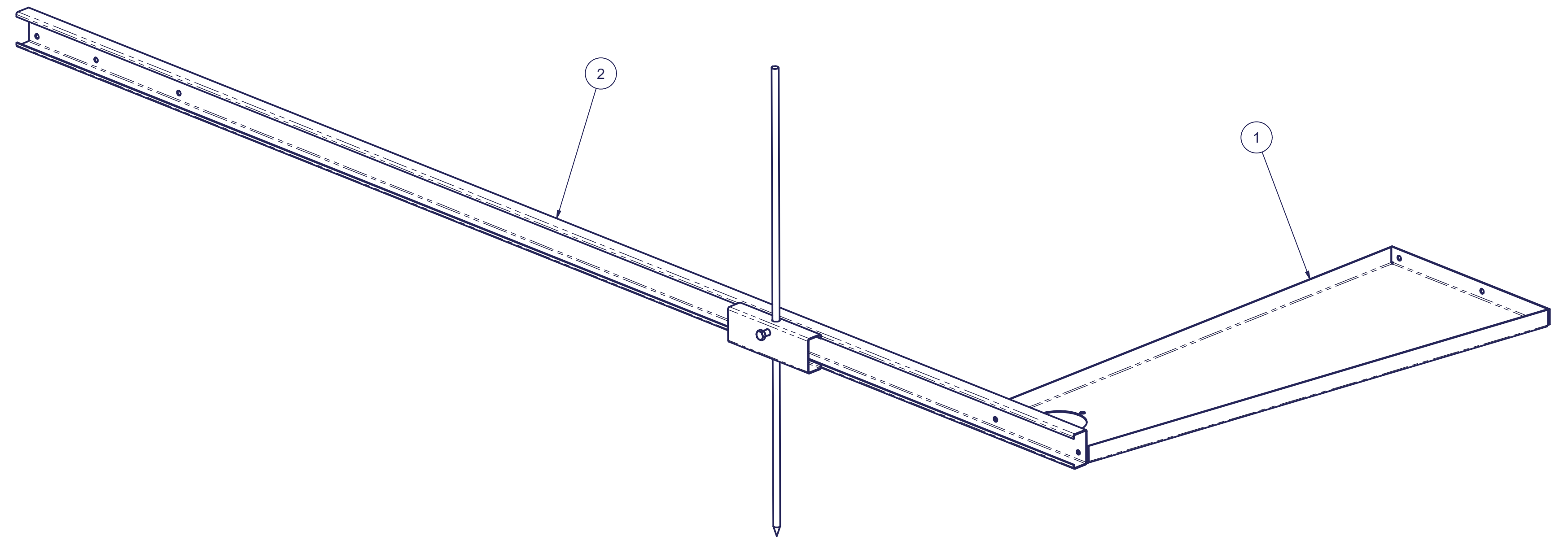
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MATERIAL	Steel ASTM A1011 CS Type B
THICK	4.763 mm
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



TITLE  
**PLATE CROSS BRACE**

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		GENERAL TOLERANCES LINEAR DIMENSIONS ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK						
LINEAR	ANGULAR	3 TO 30	30 TO 120	120 TO 400	400 TO 1000	1000 TO 2000	2000 TO 4000	THIRD ANGLE PROJECTION SHEET 9 OF 14 SIZE B REVISION: 1

ITEM	QTY	PART NUMBER	BOM	DESCRIPTION
1	1	PLATE J-3		PLATE JIGGING
2	1	SUPPORT ASSY-1		SUPPORT



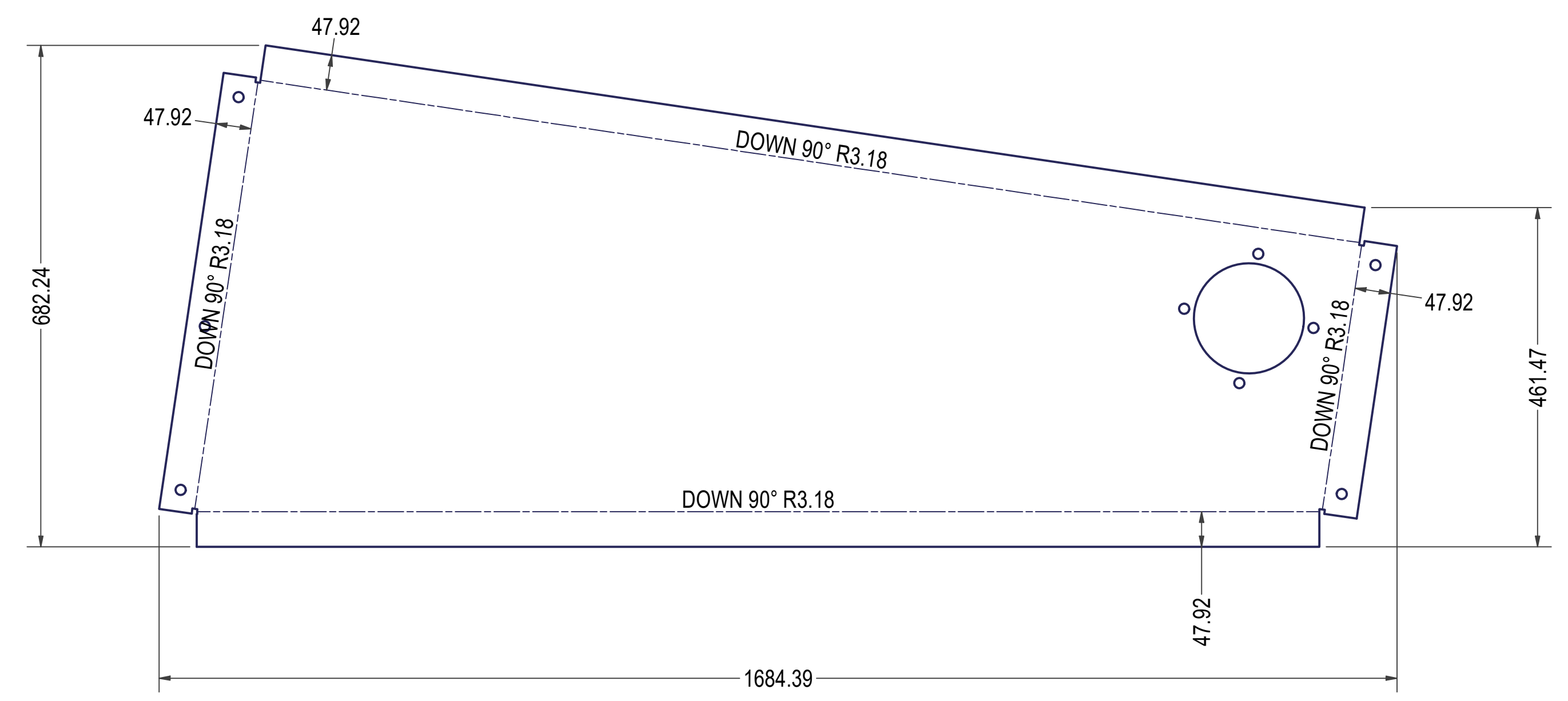
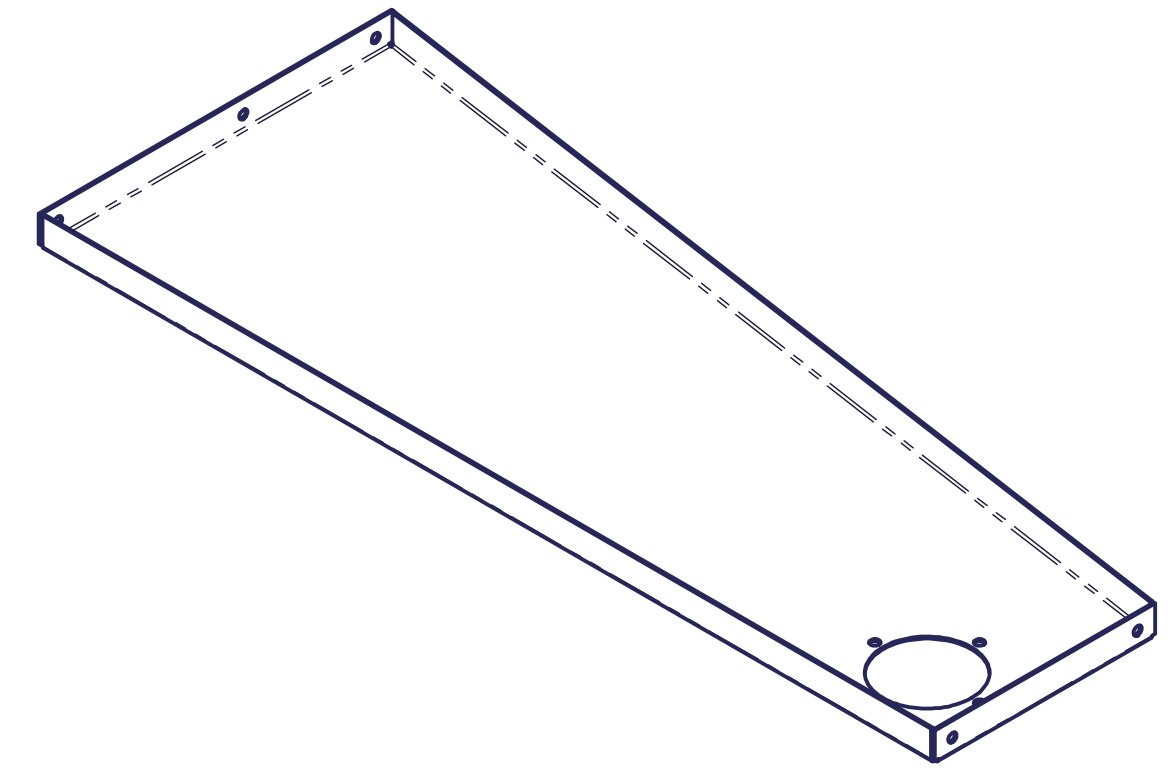
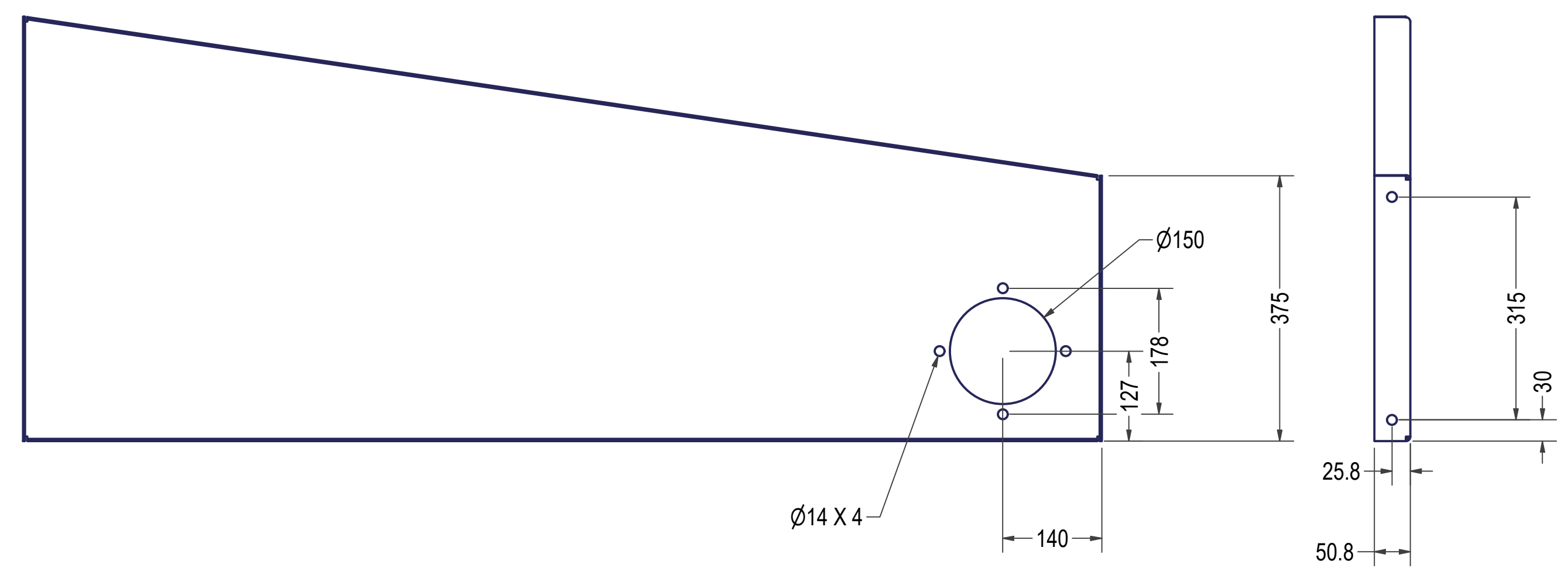
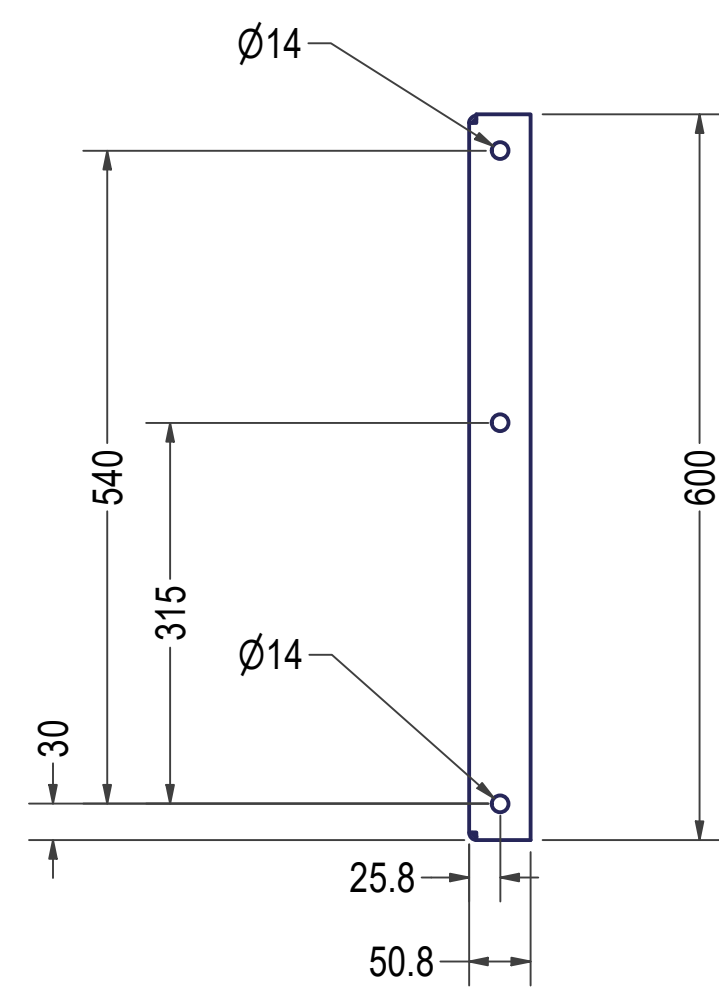
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 Robert L. Pennington  
 0D64399335DF452  
 3/13/2022

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MATERIAL	
THICK	
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



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LINEAR	0.5 TO 3	3 TO 6	6 TO 30	30 TO 120	120 TO 400	400 TO 1000	1000 TO 2000	2000 TO 4000	4000 TO 6000	6000 TO 10000	10000 TO 20000
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0				



DXF FILE: PLATE J-3\_1

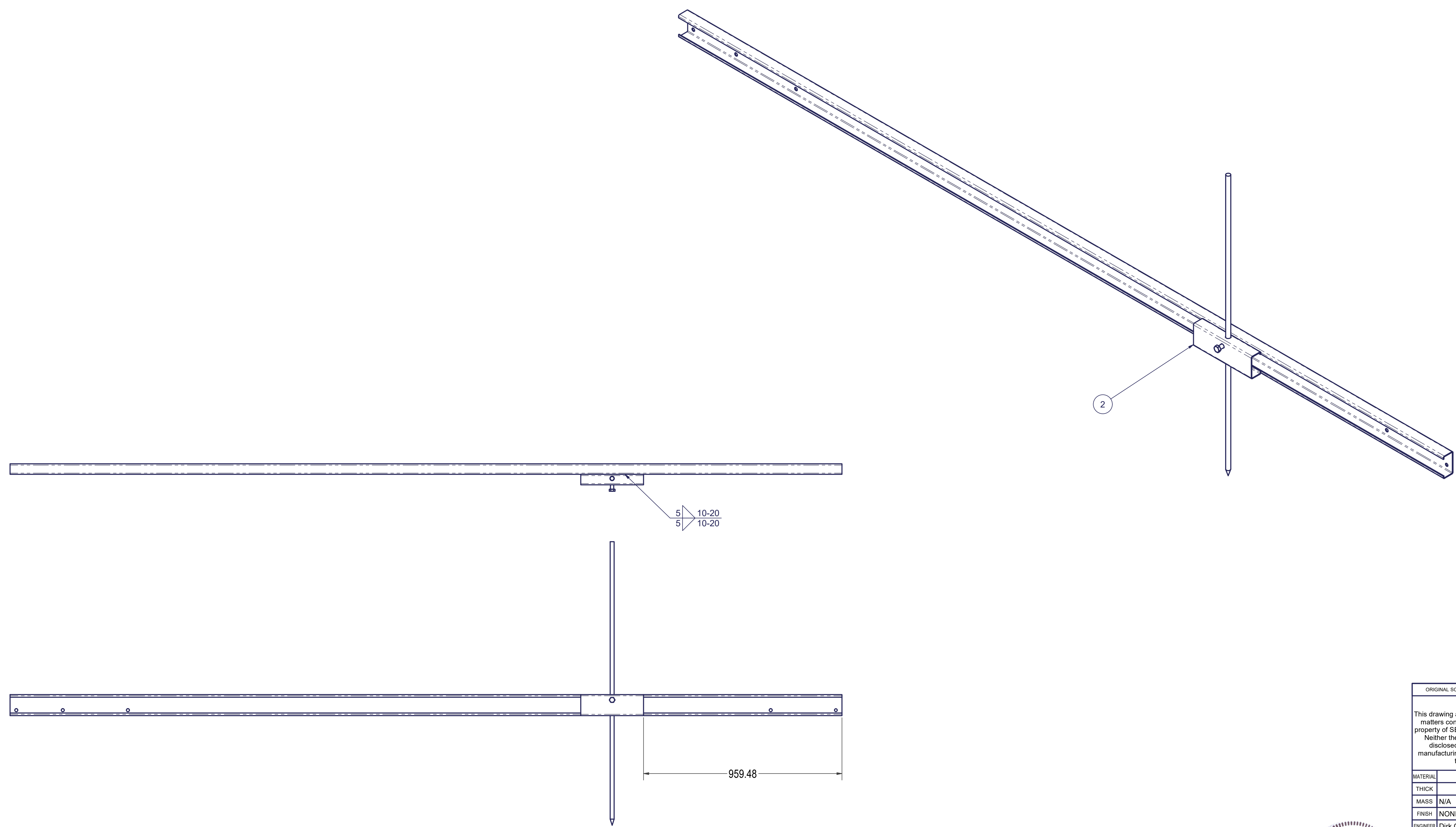
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MATERIAL	SHAFT STOCK, AISI 1018 CF
THICK	3.038 mm
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



TITLE  
PLATE JIGGING

FLAT PATTERN GEOMETRY IS GOVERNED BY DXF WITH THE EXPECTED TOLERANCE OF +/- 0.15mm ON ALL DXF CUTS	This print is shared on a confidential basis subject to return upon demand by SSS and nothing hereon may be reproduced, used or disclosed in whole or in part without the prior written permission of Osprea.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		REMOVE ALL SHARP EDGES AND BURRS	THIRD ANGLE PROJECTION	DRAWING NUMBER <b>PLATE J-3</b>
		GENERAL TOLERANCES LINEAR DIMENSIONS	ALL OTHER FEATURES DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK			
LINEAR TO : 0.5 TO : 3 TO : 6 TO : 30 TO : 120 TO : 400 TO : 1000 TO : 2000 TO : 4000	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0	SHEET 11 OF 14 SIZE B REVISION 1	

ITEM		QTY		PART NUMBER		BOM		DESCRIPTION	
2	1	LOCK ASSY ANCHOR STAKE	LOCK ASSEMBLY						



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 Robert L. Pennington  
 0064399335DF452  
 3/13/2022

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MATERIAL	
THICK	
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



TITLE  
**SUPPORT**

FLAT PATTERN GEOMETRY IS GOVERNED BY DXF WITH THE EXPECTED TOLERANCE OF +/- 0.15mm ON ALL DXF CUTS	This print is shared on a confidential basis subject to return upon demand by SSS and nothing herein may be reproduced, used or disclosed in whole or in part without the prior written permission of Osprea.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		REMOVE ALL SHARP EDGES AND BURRS	THIRD ANGLE PROJECTION	DRAWING NUMBER <b>SUPPORT ASSY-1</b>
		GENERAL TOLERANCES LINEAR DIMENSIONS ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK	ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK			
LINEAR TO : 0.5 TO : 3 TO : 6 TO : 30 TO : 120 TO : 400 TO : 1000 TO : 2000 TO : 4000	TOLERANCE ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0					SHEET 12 OF 14 SIZE: B REVISION: 1



10 9 8 7 6 5 4 3 2 1

F  
E  
D  
C  
B  
A

F  
E  
D  
C  
B  
A

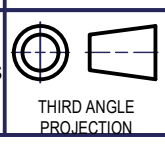
10 9 8 7 6 5 4 3 2 1

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	
GENERAL TOLERANCES LINEAR DIMENSIONS	
LINEAR	ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK
0.5 TO 3	±0.1
3 TO 6	±0.2
6 TO 12	±0.3
12 TO 30	±0.5
30 TO 100	±0.8
100 TO 200	±1.2
200 TO 400	±2.0

REMOVE ALL SHARP EDGES AND BURRS

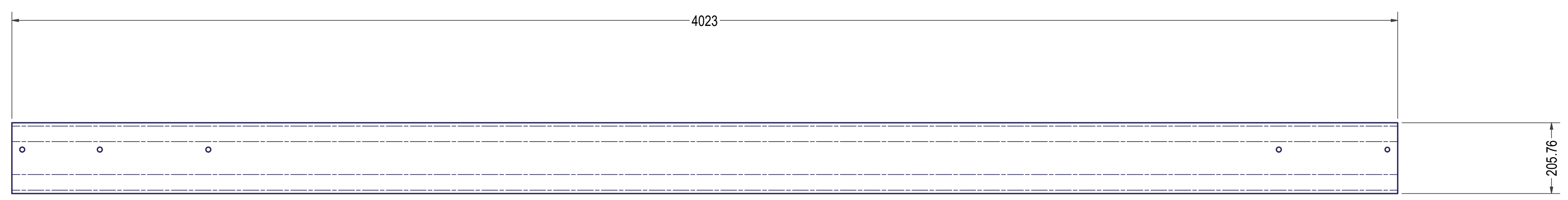
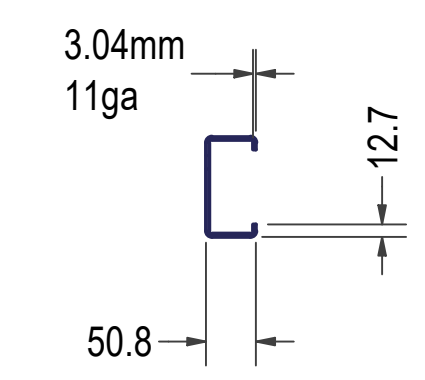
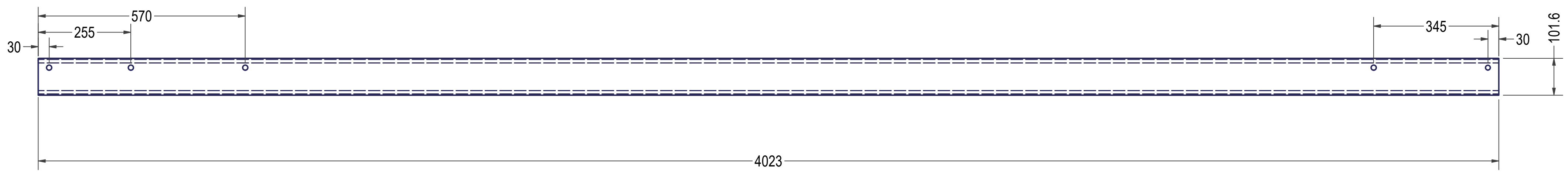
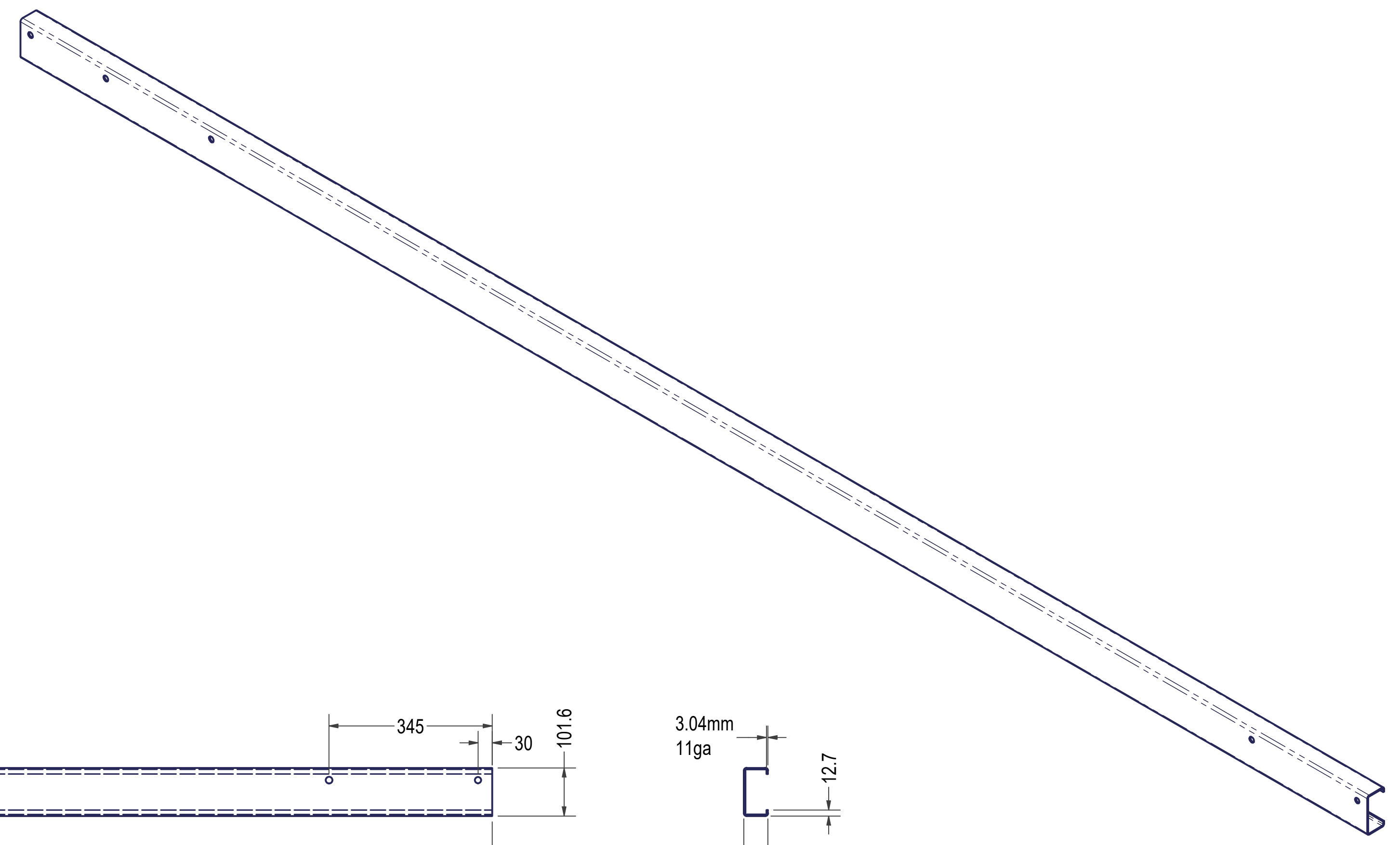


THIRD ANGLE PROJECTION SHEET 13 OF 14 SIZE B REVISION 1

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MATERIAL	
THICK	
MASS	
FINISH	
ENGINEER	
DRAWN	Dirk Genis
DATE	2/20/2022
TITLE	
DRAWING NUMBER	



DXF FILE: CHANNEL F-5\_1

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MATERIAL	Steel ASTM A1011 CS Type B
THICK	3.038 mm
MASS	N/A
FINISH	NONE
ENGINEER	Dirk Genis
DRAWN	Dirk Genis
DATE	2/20/2022



TITLE  
 CHANNEL 2"x4"

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		GENERAL TOLERANCES LINEAR DIMENSIONS ALL OTHER FEATURE DIMENSION TOLERANCES ARE GOVERNED BY DIN ISO 2768-mK		
LINEAR TO : 0.5 TO : 3 TO : 6 TO : 30 TO : 60 TO : 120 TO : 240 TO : 480 TO : 960 TO : 1920	TOLERANCE ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0	THIRD ANGLE PROJECTION		DRAWING NUMBER CHANNEL F-5
		SHEET 14 OF 14		SIZE: B REVISION: 1