



CAROLINA CHARTER ACADEMY

ANGIER, NC

PRODUCT DATA SUBMITTAL

- **SPRINKLERS**
- **VALVES**
- **PIPE / FITTINGS**
- **HANGER MATERIAL**

Series TY-FRB – 2.8, 4.2, 5.6, and 8.0 K-Factor Upright, Pendent, and Recessed Pendent Sprinklers Quick Response, Standard Coverage

General Description

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers described in herein are quick response, standard coverage, decorative 3 mm glass bulb-type spray sprinklers. They are designed for use in light or ordinary hazard, commercial occupancies such as banks, hotels, and shopping malls.

The TY-FRB Recessed Pendent Sprinkler, where applicable, is intended for use in areas with a finished ceiling. This recessed pendent sprinkler uses one of the following Recessed Escutcheons:

- A two-piece Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) Recessed Escutcheon with 1/2 in. (12,7 mm) of recessed adjustment or up to 3/4 in. (19,1 mm) of total adjustment from the flush pendent position.
- A two-piece Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) Recessed Escutcheon with 1/4 in. (6,4 mm) of recessed adjustment or up to 1/2 in. (12,7 mm) of total adjustment from the flush pendent position.

The adjustment provided by the Recessed Escutcheon reduces the accuracy to which the fixed pipe drops to the sprinklers must be cut.

Corrosion-resistant coatings, where applicable, are utilized to extend the life of copper alloy sprinklers beyond what would be obtained when exposed

IMPORTANT

Refer to Technical Data Sheet TFP2300 for warnings pertaining to regulatory and health information.

Always refer to Technical Data Sheet TFP700 for the "INSTALLER WARNING" that provides cautions with respect to handling and installation of sprinkler systems and components. Improper handling and installation can permanently damage a sprinkler system or its components and cause the sprinkler to fail to operate in a fire situation or cause it to operate prematurely.

to corrosive atmospheres. Although corrosion-resistant coated sprinklers have passed the standard corrosion tests of the applicable approval agencies, the testing is not representative of all possible corrosive atmospheres. Consequently, it is recommended that the end user be consulted with respect to the suitability of these coatings for any given corrosive environment. The effects of ambient temperature, concentration of chemicals, and gas/chemical velocity, should be considered, as a minimum, along with the corrosive nature of the chemical to which the sprinklers will be exposed.

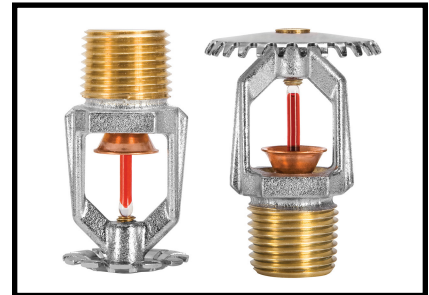
An intermediate level version of the Series TY-FRB Pendent Sprinklers is detailed in Technical Data Sheet TFP356. Sprinkler Guards are detailed in Technical Data Sheet TFP780.

NOTICE

The Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers described herein must be installed and maintained in compliance with this document and with the applicable standards of the National Fire Protection Association (NFPA), in addition to the standards of any authorities having jurisdiction. Failure to do so may impair the performance of these devices.

The owner is responsible for maintaining their fire protection system and devices in proper operating condition. The installing contractor or sprinkler manufacturer should be contacted with any questions.

NFPA 13 prohibits installation of 1/2 in. NPT sprinklers with K-factors greater than 5.6 in new construction. They are intended for retrofit in existing sprinkler systems only.



Sprinkler Identification Number (SIN)

- TY1131 . . . Upright 2.8K, 1/2 in. NPT
- TY1231 . . . Pendent 2.8K, 1/2 in. NPT
- TY2131 . . . Upright 4.2K, 1/2 in. NPT
- TY2231 . . . Pendent 4.2K, 1/2 in. NPT
- TY3131 . . . Upright 5.6K, 1/2 in. NPT
- TY3231 . . . Pendent 5.6K, 1/2 in. NPT
- TY4131 . . . Upright 8.0K, 3/4 in. NPT
- TY4231 . . . Pendent 8.0K, 3/4 in. NPT
- TY4831 . . . Upright 8.0K, 1/2 in. NPT
- TY4931 . . . Pendent 8.0K, 1/2 in. NPT

Technical Data

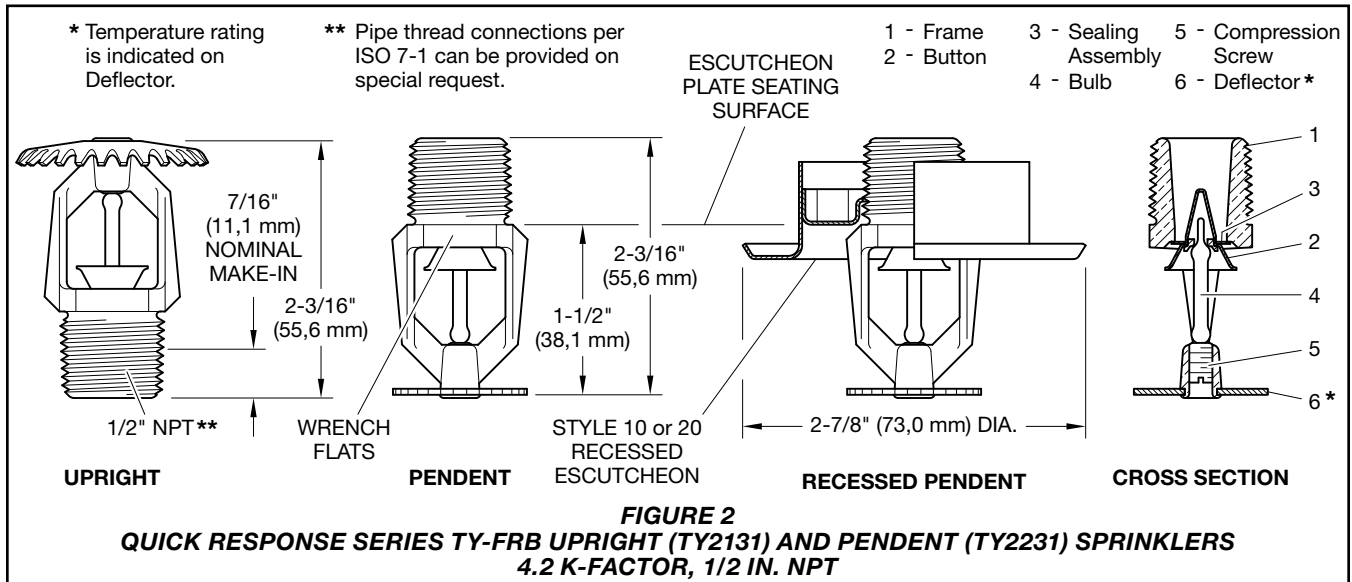
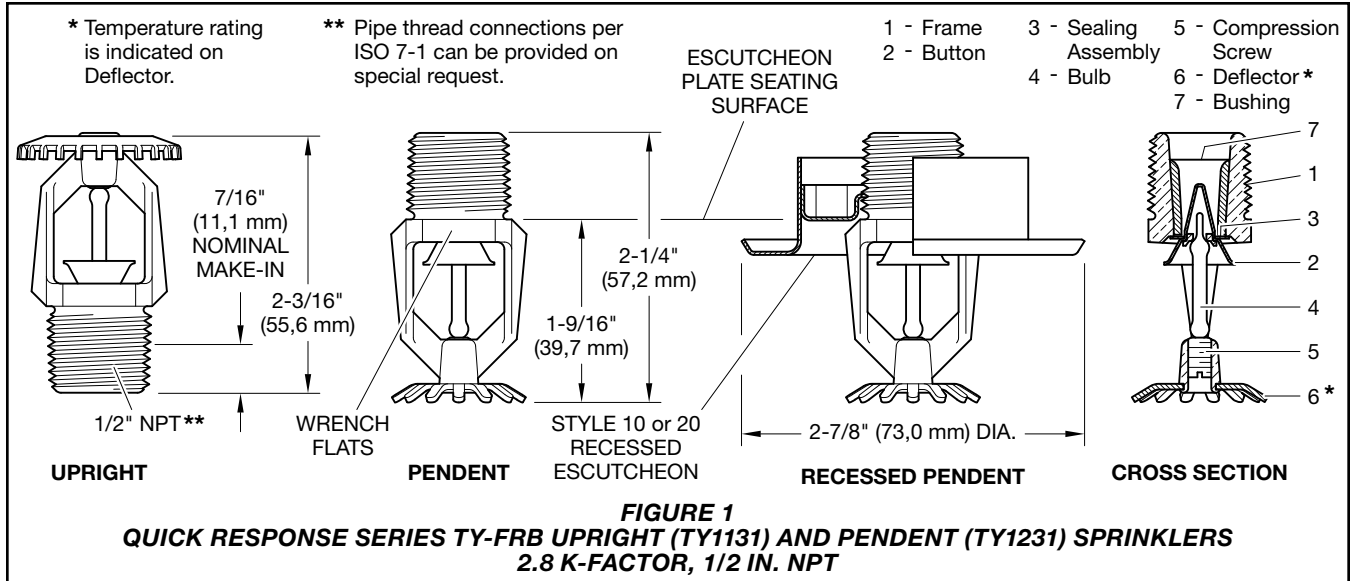
Approvals

UL and C-UL Listed
FM, LPCB, and NYC Approved

See Tables A, B, C and D for complete approval information including corrosion-resistant status.

Maximum Working Pressure

See Table E



Discharge Coefficient
 K=2.8 GPM/psi^{1/2} (40,3 LPM/bar^{1/2})
 K=4.2 GPM/psi^{1/2} (60,5 LPM/bar^{1/2})
 K=5.6 GPM/psi^{1/2} (80,6 LPM/bar^{1/2})
 K=8.0 GPM/psi^{1/2} (115,2 LPM/bar^{1/2})

Temperature Rating
 See Tables A and B

Finishes
 Sprinkler: See Table D

Recessed Escutcheon: Signal or Pure White, Grey Aluminum, Jet Black, Chrome Plated, or Natural Brass

Physical Characteristics
 Frame Bronze
 Button Brass/Copper
 Sealing Assembly . . . Beryllium Nickel w/TEFLON
 Bulb Glass
 Compression Screw Bronze
 Deflector Copper/Bronze
 Bushing (K=2.8) Bronze

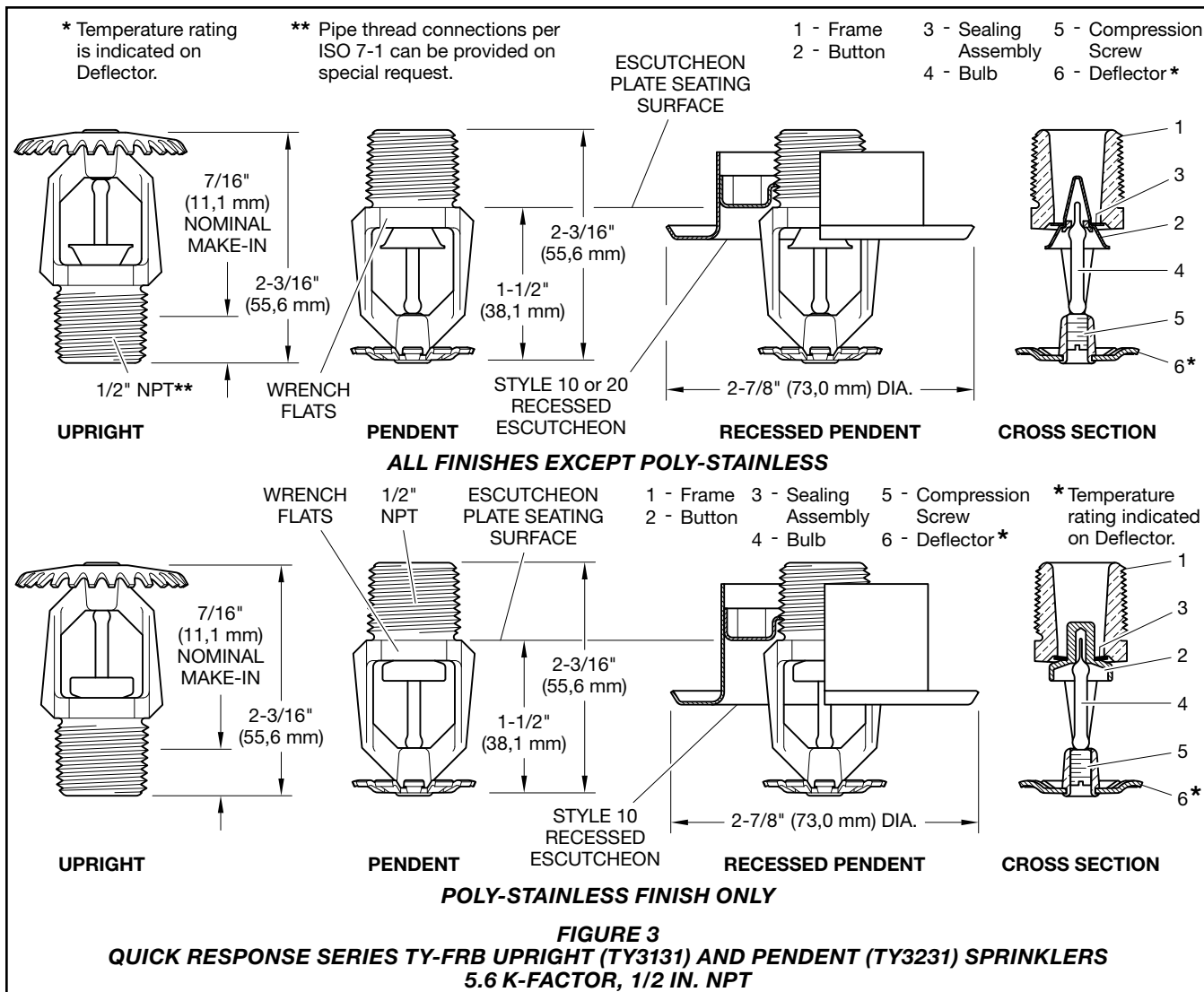
Poly-Stainless Physical Characteristics
 Frame Bronze
 Button L316 Stainless Steel*
 Bulb Glass
 Compression Screw L316 Stainless Steel*
 Deflector Copper/Bronze
 Sealing Assembly . Gold Plated Beryllium Nickel w/TEFLON
 *Type L316 stainless steel (UNS 31603) per ASTM A479/479M or BS EN 1008 WN1.4404.

Operation

The glass bulb contains a fluid that expands when exposed to heat. When the rated temperature is reached, the fluid expands sufficiently to shatter the glass bulb, allowing the sprinkler to activate and water to flow.

Design Criteria

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers are intended for fire protection systems designed in accordance with the standard installation rules recognized by the applicable Listing or Approval agency, such as UL Listing based on the requirements of NFPA 13 and FM Approval based on the requirements of the FM Global Loss Prevention Data Sheets. Use only the style 10, 20, 30, or 40 Recessed Escutcheon, as applicable, for recessed pendent installations.



Installation

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers must be installed in accordance with this section.

General Instructions

Do not install any bulb type sprinkler if the bulb is cracked or there is a loss of liquid from the bulb. With the sprinkler held horizontally, a small air bubble should be present. The diameter of the air bubble is approximately 1/16 in. (1,6 mm) for the 135°F (57°C) and 3/32 in. (2,4 mm) for the 286°F (141°C) temperature ratings. A leak-tight 1/2 in. NPT sprinkler joint should be obtained by applying a minimum-to-maximum torque of 7 to 14 lb-ft (9,5 to 19,0 N-m). A leak tight 3/4 in. NPT sprinkler joint should be obtained with a torque of 10 to 20 lb-ft (13,4 to 26,8 N-m). Higher levels of torque can distort the sprinkler inlet and cause leakage or impairment

of the sprinkler. Do not attempt to compensate for insufficient adjustment in the escutcheon plate by under- or over-tightening the sprinkler. Re-adjust the position of the sprinkler fitting to suit.

Series TY-FRB Upright and Pendent Sprinklers

The Series TY-FRB Upright and Pendent Sprinklers must be installed in accordance with the following instructions:

Step 1. Install pendent sprinklers in the pendent position. Install upright sprinklers in the upright position.

Step 2. With pipe thread sealant applied to the pipe threads, hand-tighten the sprinkler into the sprinkler fitting.

Step 3. Tighten the sprinkler into the sprinkler fitting using only the W-Type 6 Sprinkler Wrench (Ref. Figure 14). With reference to Figure 1 to Figure 5, apply the W-Type 6 Sprinkler Wrench to the sprinkler wrench flats.

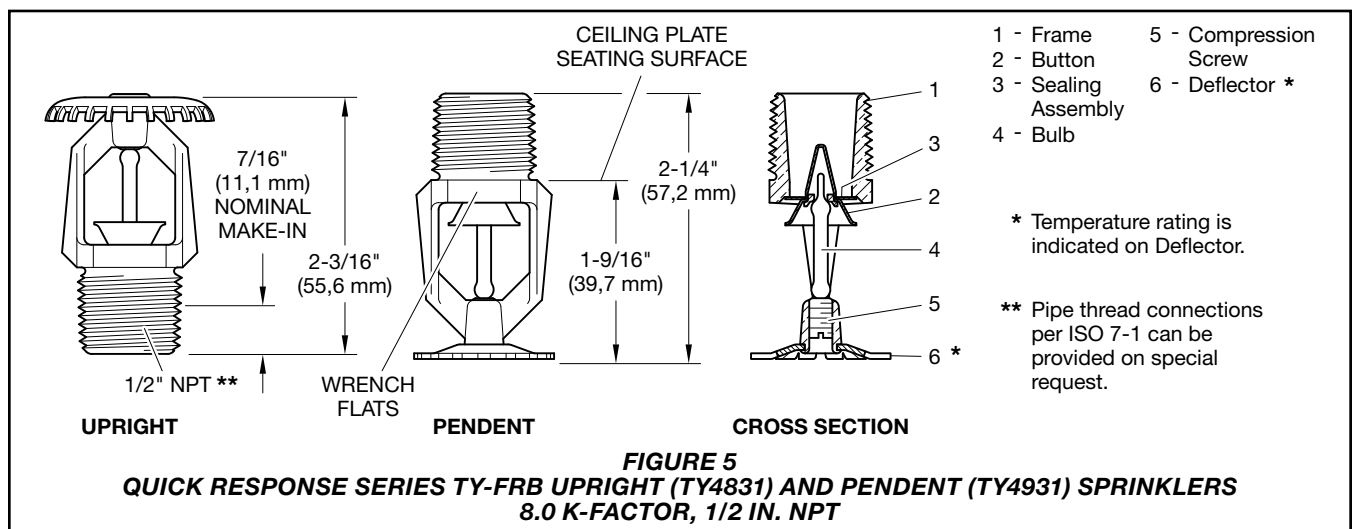
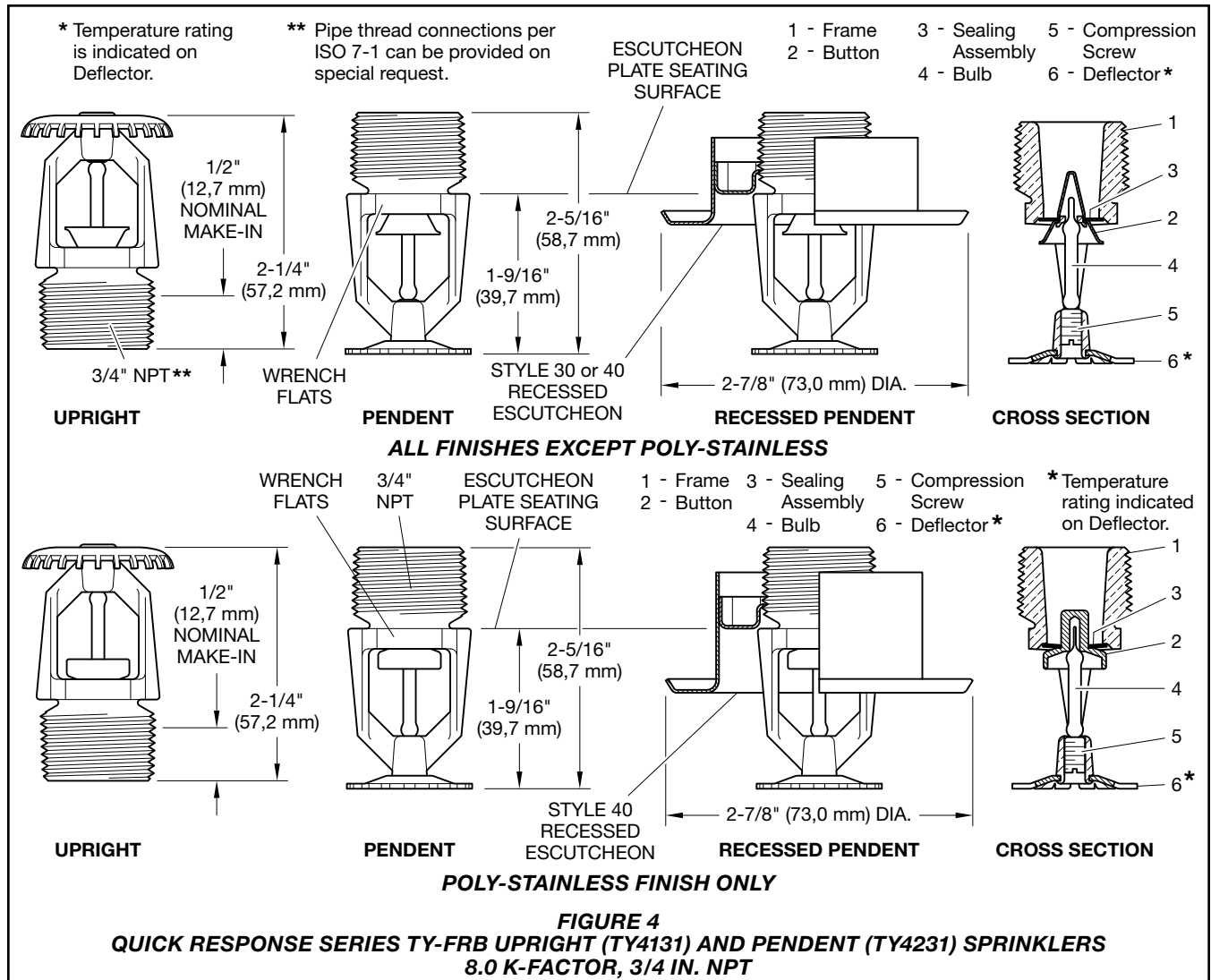
Series TY-FRB Recessed Pendent Sprinklers

The Series TY-FRB Recessed Pendent Sprinklers must be installed in accordance with the following instructions:

Step 1. After installing the Style 10, 20, 30, or 40 Mounting Plate, as applicable, over the sprinkler threads and with pipe-thread sealant applied to the pipe threads, hand-tighten the sprinkler into the sprinkler fitting.

Step 2. Tighten the sprinkler into the sprinkler fitting using only the W-Type 7 Recessed Sprinkler Wrench, see Figure 15. With reference to Figure 1 to 4, apply the W-Type 7 Recessed Sprinkler Wrench to the sprinkler wrench flats.

Step 3. After the ceiling is installed or the finish coat is applied, slide on the Style 10, 20, 30, or 40 Closure over the Series TY-FRB Recessed Pendent Sprinkler and push the Closure over the Mounting Plate until its flange comes in contact with the ceiling.



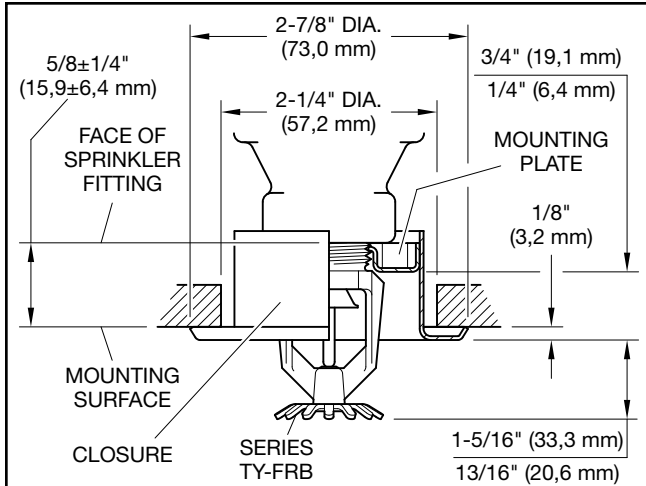


FIGURE 6
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 3/4 INCH TOTAL ADJUSTMENT
STYLE 10 RECESSED ESCUTCHEON
2.8 K-FACTOR, 1/2 IN. NPT

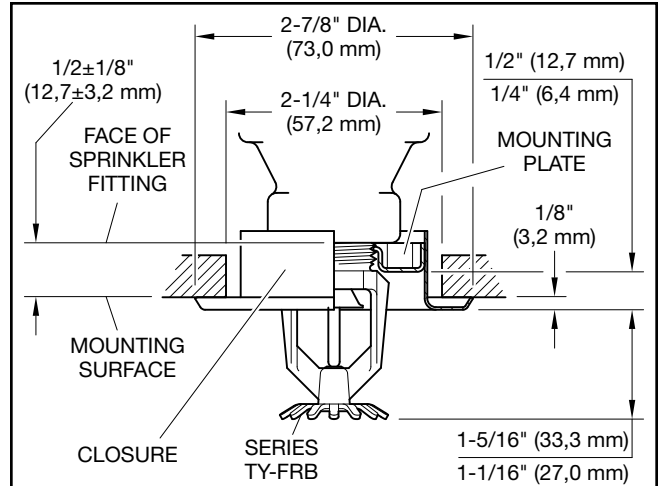


FIGURE 7
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 1/2 INCH TOTAL ADJUSTMENT
STYLE 20 RECESSED ESCUTCHEON
2.8 K-FACTOR, 1/2 IN. NPT

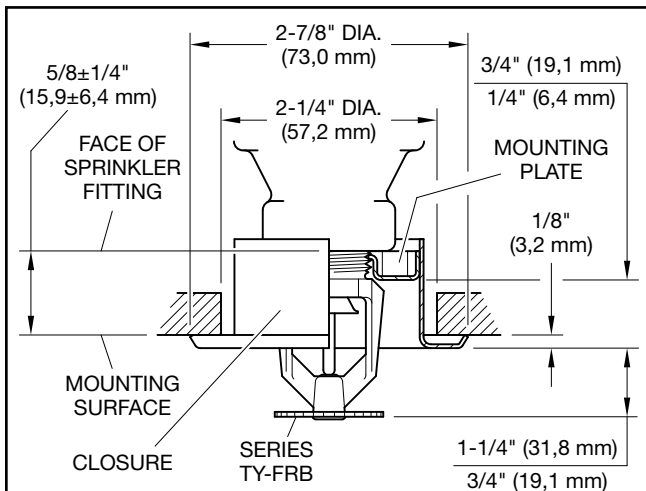


FIGURE 8
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 3/4 INCH TOTAL ADJUSTMENT
STYLE 10 RECESSED ESCUTCHEON
4.2 K-FACTOR, 1/2 IN. NPT

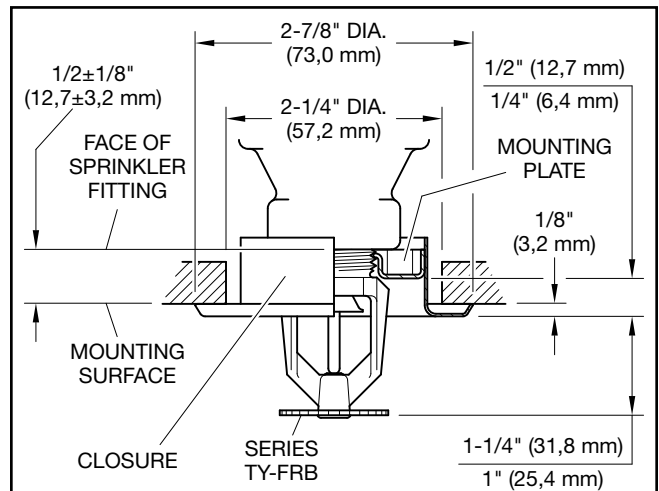


FIGURE 9
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 1/2 INCH TOTAL ADJUSTMENT
STYLE 20 RECESSED ESCUTCHEON
4.2 K-FACTOR, 1/2 IN. NPT

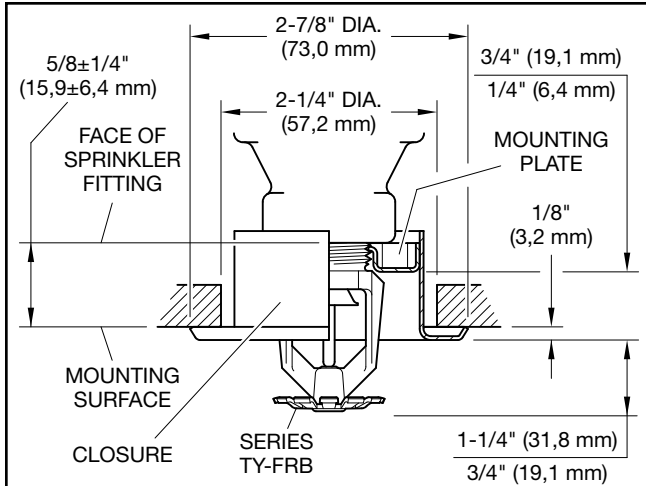


FIGURE 10
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 3/4 INCH TOTAL ADJUSTMENT
STYLE 10 RECESSED ESCUTCHEON
5.6 K-FACTOR, 1/2 IN. NPT

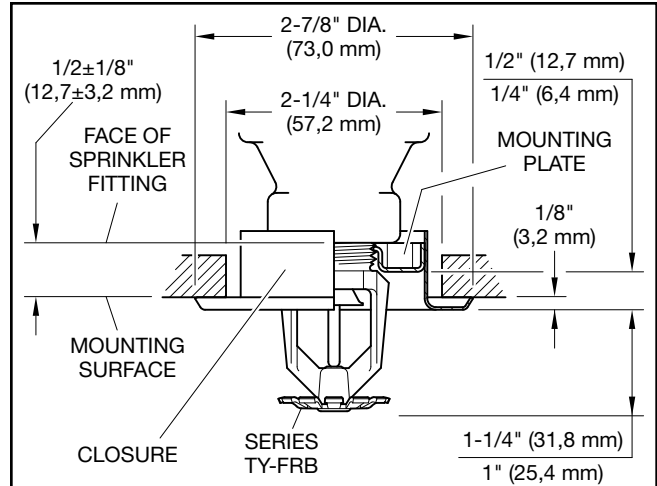


FIGURE 11
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 1/2 INCH TOTAL ADJUSTMENT
STYLE 20 RECESSED ESCUTCHEON
5.6 K-FACTOR, 1/2 IN. NPT

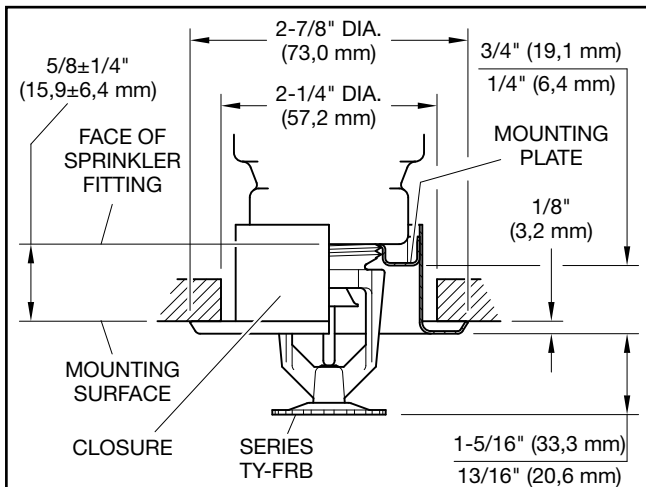


FIGURE 12
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 3/4 INCH TOTAL ADJUSTMENT
STYLE 40 RECESSED ESCUTCHEON
8.0 K-FACTOR, 3/4 IN. NPT

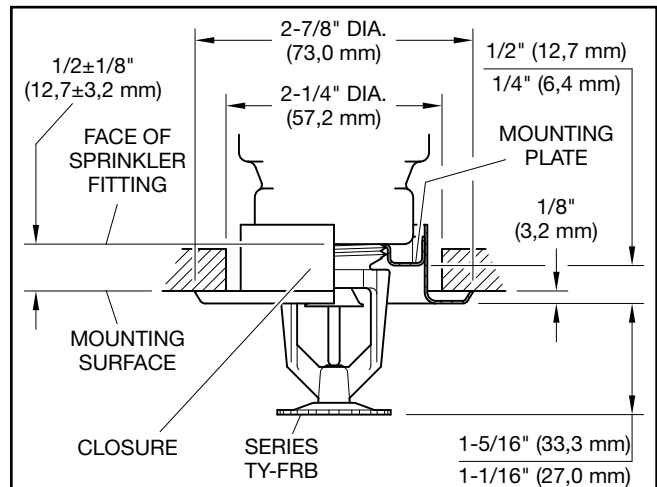


FIGURE 13
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 1/2 INCH TOTAL ADJUSTMENT
STYLE 30 RECESSED ESCUTCHEON
8.0 K-FACTOR, 3/4 IN. NPT

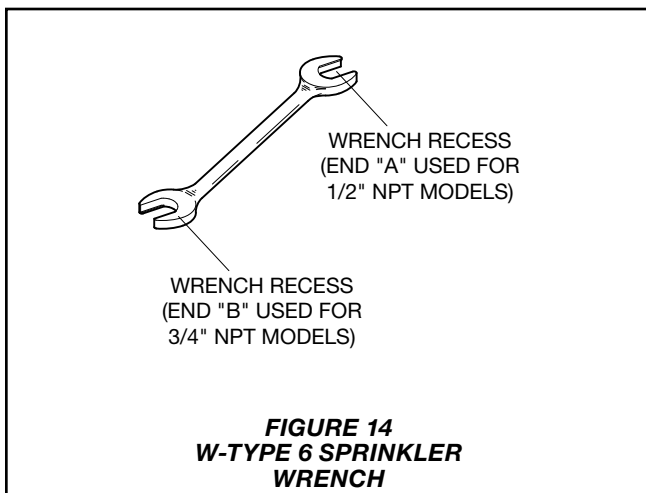


FIGURE 14
W-TYPE 6 SPRINKLER
WRENCH

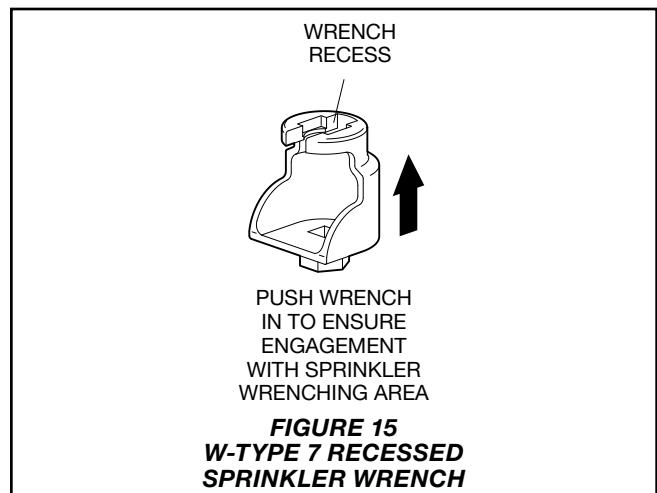


FIGURE 15
W-TYPE 7 RECESSED
SPRINKLER WRENCH

K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ⁵		
				Natural Brass	Chrome Plated	Polyester ^c
2.8 1/2 in. NPT	Pendent (TY1231)	135°F (57°C)	Orange	1, 2, 3, 4		
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Upright (TY1131)	135°F (57°C)	Orange			
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Recessed Pendent (TY1231) ^a Figure 6	135°F (57°C)	Orange	1, 2, 4		
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
	Recessed Pendent (TY1231) ^b Figure 7	135°F (57°C)	Orange			
		155°F (68°C)	Red			
175°F (79°C)		Yellow				
200°F (93°C)		Green				

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
3. Approved by Factory Mutual Research Corporation (FM) as Quick Response Sprinklers.
4. Approved by the City of New York under MEA 354-01-E.
5. Where Polyester Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed as corrosion-resistant sprinklers.

TABLE A
LABORATORY LISTINGS AND APPROVALS FOR
2.8 K-FACTOR SPRINKLERS

K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ³		
				Natural Brass	Chrome Plated	Polyester ^c
4.2 1/2 in. NPT	Pendent (TY2231)	135°F (57°C)	Orange	1, 2		
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Upright (TY2131)	135°F (57°C)	Orange			
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Recessed Pendent (TY2231) ^a Figure 8	135°F (57°C)	Orange			
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
	Recessed Pendent (TY2231) ^b Figure 9	135°F (57°C)	Orange			
		155°F (68°C)	Red			
175°F (79°C)		Yellow				
200°F (93°C)		Green				

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
- 1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
- 2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
- 3. Where Polyester Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed, the sprinklers are UL and C-UL Listed as corrosion-resistant sprinklers.

TABLE B
LABORATORY LISTINGS AND APPROVALS FOR
4.2 K-FACTOR SPRINKLERS

K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ⁸				
				Natural Brass	Chrome Plated	Polyester ^c	Poly-Stainless ^c	Lead Coated
5.6 1/2 in. NPT	Pendent (TY3231)	135°F (57°C)	Orange	1, 2, 3, 4, 5, 6, 7			1, 2	1, 2, 3, 5
		155°F (68°C)	Red					
		175°F (79°C)	Yellow					
		200°F (93°C)	Green					
		286°F (141°C)	Blue					
	Upright (TY3131)	135°F (57°C)	Orange	1, 2, 3, 5, 6			1, 2	1, 2, 3, 5
		155°F (68°C)	Red					
		175°F (79°C)	Yellow					
		200°F (93°C)	Green					
		286°F (141°C)	Blue					
	Recessed Pendent (TY3231) ^a Figure 10	135°F (57°C)	Orange	1, 2, 4, 5			1, 2	N/A ^d
		155°F (68°C)	Red					
		175°F (79°C)	Yellow					
		200°F (93°C)	Green					
		286°F (141°C)	Blue					
	Recessed Pendent (TY3231) ^b Figure 11	135°F (57°C)	Orange	1, 2, 3, 4, 5			N/A	N/A
155°F (68°C)		Red						
175°F (79°C)		Yellow						
200°F (93°C)		Green						
286°F (141°C)		Blue						

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
- d. Not available (N/A).
1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
3. Approved by Factory Mutual Research Corporation (FM) as Quick Response Sprinklers.
4. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 007k/04) as Quick Response Sprinklers. However, LPCB does not rate the thermal sensitivity of recessed sprinklers.
5. Approved by the City of New York under MEA 354-01-E.
6. VdS Approved (For details, contact Johnson Controls, Enschede, Netherlands, Tel. 31-53-428-4444/Fax 31-53-428-3377.)
7. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 094a/06) as Quick Response Sprinklers.
8. Where Polyester Coated and Lead-Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed as Corrosion-Resistant Sprinklers. Where Lead-Coated Sprinklers are noted to be FM Approved, the sprinklers are FM Approved as a Corrosion-Resistant Sprinklers.

TABLE C
LABORATORY LISTINGS AND APPROVALS FOR
5.6 K-FACTOR SPRINKLERS

K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ⁸									
				Natural Brass	Chrome Plated	Polyester ^c	Poly-Stainless ^c	Lead Coated					
8.0 3/4 in. NPT	Pendent (TY4231)	135°F (57°C)	Orange	1, 2, 3, 4, 5, 6, 7			1, 2	1, 2, 5					
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Upright (TY4131)	135°F (57°C)	Orange										
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Recessed Pendent (TY4231) ^a Figure 12	135°F (57°C)	Orange						1, 2, 5			1, 2	N/A ^d
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Recessed Pendent (TY4231) ^b Figure 13	135°F (57°C)	Orange						1, 2, 3, 5			N/A	N/A
155°F (68°C)		Red											
175°F (79°C)		Yellow											
200°F (93°C)		Green											
286°F (141°C)		Blue											
8.0 1/2 in. NPT	Pendent (TY4931)	135°F (57°C)	Orange	1, 2, 4, 5, 6			N/A	1, 2, 5					
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Upright (TY4831)	135°F (57°C)	Orange										
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
- d. Not available (N/A).
1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
3. Approved by Factory Mutual Research Corporation (FM) as Quick Response Sprinklers.
4. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 007k/04) as Quick Response Sprinklers. However, LPCB does not rate the thermal sensitivity of recessed sprinklers.
5. Approved by the City of New York under MEA 354-01-E.
6. VdS Approved (For details, contact Johnson Controls, Enschede, Netherlands, Tel. 31-53-428-4444/Fax 31-53-428-3377.)
7. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 094a/06) as Quick Response Sprinklers.
8. Where Polyester Coated and Lead-Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed as Corrosion-Resistant Sprinklers. Where Lead-Coated Sprinklers are noted to be FM Approved, the sprinklers are FM Approved as a Corrosion-Resistant Sprinklers.

TABLE D
LABORATORY LISTINGS AND APPROVALS FOR
5.6 AND 8.0 K-FACTOR SPRINKLERS

K-Factor	Type	Sprinkler Finish			
		Natural Brass	Chrome Plated	Polyester	Lead Coated
2.8 1/2 in. NPT	Pendent (TY1231) and Upright (TY1131)	175 psi (12,1 bar)			N/A ²
	Recessed Pendent (TY1231)				
4.2 1/2 in. NPT	Pendent (TY2231) and Upright (TY2131)	175 psi (12,1 bar)			N/A
	Recessed Pendent (TY2231)				
5.6 1/2 in. NPT	Pendent (TY3231) and Upright (TY3131)	250 psi (17,2 bar) or 175 psi (12,1 bar) ¹			
	Recessed Pendent (TY3231)				
8.0 3/4 in. NPT	Pendent (TY4231) and Upright (TY4131)	175 psi (12,1 bar)			175 psi (12,1 bar)
	Recessed Pendent (TY4231)				N/A
8.0 1/2 in. NPT	Pendent (TY4931) and Upright (TY4831)	175 psi (12,1 bar)			175 psi (12,1 bar)

NOTES
1. The maximum working pressure of 250 psi (17,2 bar) only applies to the Listing by Underwriters Laboratories Inc. (UL); the Listing by Underwriters Laboratories, Inc. for use in Canada (C-UL); and, the Approval by the City of New York.
2. Not available (N/A).

TABLE E
MAXIMUM WORKING PRESSURE

Care and Maintenance

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers must be maintained and serviced in accordance with this section. Before closing a fire protection system main control valve for maintenance work on the fire protection system that it controls, obtain permission to shut down the affected fire protection systems from the proper authorities and notify all personnel who may be affected by this action.

Absence of the outer piece of an escutcheon, which is used to cover a clearance hole, can delay sprinkler operation in a fire situation.

Sprinklers which are found to be leaking or exhibiting visible signs of corrosion must be replaced.

Automatic sprinklers must never be painted, plated, coated, or otherwise altered after leaving the factory. Modified sprinklers must be replaced. Sprinklers that have been exposed to

corrosive products of combustion, but have not operated, should be replaced if they cannot be completely cleaned by wiping the sprinkler with a cloth or by brushing it with a soft bristle brush.

Care must be taken to avoid damage to the sprinklers before, during, and after installation. Sprinklers damaged by dropping, striking, wrench twist/slippage, or the like, must be replaced. Also, replace any sprinkler that has a cracked bulb or that has lost liquid from its bulb. For more information, see Installation section.

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in compliance with this document, as well as with the applicable standards of the National Fire Protection Association such as NFPA 25, in addition to the standards of any other authorities having jurisdiction. Contact the installing contractor or sprinkler manufacturer regarding any questions.

Automatic sprinkler systems are recommended to be inspected, tested, and maintained by a qualified Inspec-

tion Service in accordance with local requirements and/or national codes.

Care must be exercised to avoid damage to the sprinklers before, during, and after installation. Sprinklers damaged by dropping, striking, wrench twist/slippage, or the like, must be replaced. Also, replace any sprinkler that has a cracked bulb or that has lost liquid from its bulb. For more information, see Installation section.

Initial and frequent visual inspections of random samples are recommended for corrosion-resistant sprinklers to verify the integrity of the corrosion-resistant material of construction. Thereafter, annual inspections per NFPA 25 should suffice. Inspections of corrosion-resistant sprinklers are recommended at close range, instead of from the floor level per NFPA. Inspection at close range can better determine the exact sprinkler condition and the long-term integrity of the corrosion-resistant material, which can be affected by the corrosive conditions present.

P/N 57 – XXX – X – XXX

		SIN			TEMPERATURE RATINGS	
330	2.8K UPRIGHT (1/2 in. NPT)	TY1131				
331	2.8K PENDENT (1/2 in. NPT)	TY1231				
340	4.2K UPRIGHT (1/2 in. NPT)	TY2131				
341	4.2K PENDENT (1/2 in. NPT)	TY2231				
370	5.6K UPRIGHT (1/2 in. NPT)	TY3131				
371	5.6K PENDENT (1/2 in. NPT)	TY3231				
390	8.0K UPRIGHT (3/4 in. NPT)	TY4131				
391	8.0K PENDENT (3/4 in. NPT)	TY4231				
360	8.0K UPRIGHT (1/2 in. NPT)	TY4831				
361	8.0K PENDENT (1/2 in. NPT)	TY4931				
			SPRINKLER FINISH			
			1	NATURAL BRASS	135	135°F (57°C)
			2	POLY-STAINLESS GREY ALUMINUM (RAL9007) ¹ POLYESTER	155	155°F (68°C)
			3	PURE WHITE POLYESTER (RAL9010) ²	175	175°F (79°C)
			4	SIGNAL WHITE POLYESTER (RAL9003)	200	200°F (93°C)
			5	JET BLACK POLYESTER (RAL9005) ³	286	286°F (141°C)
			7	LEAD COATED		
			9	CHROME PLATED		

NOTES

1. Available only on TY3131, TY3231, TY4131, and TY4231
2. Eastern Hemisphere sales only.
3. Available in only 2.8K, 4.2K, and 8.0K, 155°F (68°C) and 200°F (93°C); requires longer lead time to manufacture.

TABLE F
SERIES TY-FRB PENDENT AND UPRIGHT SPRINKLERS
PART NUMBER SELECTION

Limited Warranty

For warranty terms and conditions, visit www.tyco-fire.com.

Ordering Procedure

Contact your local distributor for availability. When placing an order, indicate the full product name and Part Number (P/N).

Sprinkler Assemblies with NPT Thread Connections

Specify: Series TY-FRB (Specify SIN), (specify K-factor), (specify Pendent or Upright) Sprinkler (specify) temperature rating, (specify) finish or coating, P/N (specify from Table F)

Recessed Escutcheon

Specify: Style (10, 20, 30, or 40) Recessed Escutcheon with (specify*) finish, P/N (specify*)

* Refer to Technical Data Sheet TFP770

Sprinkler Wrench

Specify: W-Type 6 Sprinkler Wrench, P/N 56-000-6-387

Specify: W-Type 7 Sprinkler Wrench, P/N 56-850-4-001

Series TY-FRB – 2.8, 4.2, 5.6, and 8.0 K-Factor Upright, Pendent, and Recessed Pendent Sprinklers Quick Response, Standard Coverage

General Description

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers described in herein are quick response, standard coverage, decorative 3 mm glass bulb-type spray sprinklers. They are designed for use in light or ordinary hazard, commercial occupancies such as banks, hotels, and shopping malls.

The TY-FRB Recessed Pendent Sprinkler, where applicable, is intended for use in areas with a finished ceiling. This recessed pendent sprinkler uses one of the following Recessed Escutcheons:

- A two-piece Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) Recessed Escutcheon with 1/2 in. (12,7 mm) of recessed adjustment or up to 3/4 in. (19,1 mm) of total adjustment from the flush pendent position.
- A two-piece Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) Recessed Escutcheon with 1/4 in. (6,4 mm) of recessed adjustment or up to 1/2 in. (12,7 mm) of total adjustment from the flush pendent position.

The adjustment provided by the Recessed Escutcheon reduces the accuracy to which the fixed pipe drops to the sprinklers must be cut.

Corrosion-resistant coatings, where applicable, are utilized to extend the life of copper alloy sprinklers beyond what would be obtained when exposed

IMPORTANT

Refer to Technical Data Sheet TFP2300 for warnings pertaining to regulatory and health information.

Always refer to Technical Data Sheet TFP700 for the "INSTALLER WARNING" that provides cautions with respect to handling and installation of sprinkler systems and components. Improper handling and installation can permanently damage a sprinkler system or its components and cause the sprinkler to fail to operate in a fire situation or cause it to operate prematurely.

to corrosive atmospheres. Although corrosion-resistant coated sprinklers have passed the standard corrosion tests of the applicable approval agencies, the testing is not representative of all possible corrosive atmospheres. Consequently, it is recommended that the end user be consulted with respect to the suitability of these coatings for any given corrosive environment. The effects of ambient temperature, concentration of chemicals, and gas/chemical velocity, should be considered, as a minimum, along with the corrosive nature of the chemical to which the sprinklers will be exposed.

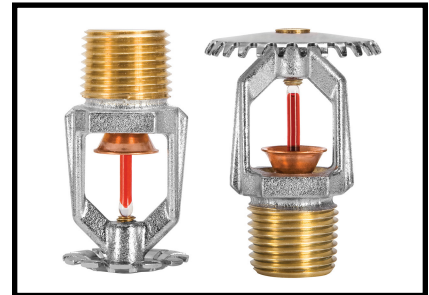
An intermediate level version of the Series TY-FRB Pendent Sprinklers is detailed in Technical Data Sheet TFP356. Sprinkler Guards are detailed in Technical Data Sheet TFP780.

NOTICE

The Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers described herein must be installed and maintained in compliance with this document and with the applicable standards of the National Fire Protection Association (NFPA), in addition to the standards of any authorities having jurisdiction. Failure to do so may impair the performance of these devices.

The owner is responsible for maintaining their fire protection system and devices in proper operating condition. The installing contractor or sprinkler manufacturer should be contacted with any questions.

NFPA 13 prohibits installation of 1/2 in. NPT sprinklers with K-factors greater than 5.6 in new construction. They are intended for retrofit in existing sprinkler systems only.



Sprinkler Identification Number (SIN)

- TY1131 . . . Upright 2.8K, 1/2 in. NPT
- TY1231 . . . Pendent 2.8K, 1/2 in. NPT
- TY2131 . . . Upright 4.2K, 1/2 in. NPT
- TY2231 . . . Pendent 4.2K, 1/2 in. NPT
- TY3131 . . . Upright 5.6K, 1/2 in. NPT
- TY3231 . . . Pendent 5.6K, 1/2 in. NPT
- TY4131 . . . Upright 8.0K, 3/4 in. NPT
- TY4231 . . . Pendent 8.0K, 3/4 in. NPT
- TY4831 . . . Upright 8.0K, 1/2 in. NPT
- TY4931 . . . Pendent 8.0K, 1/2 in. NPT

Technical Data

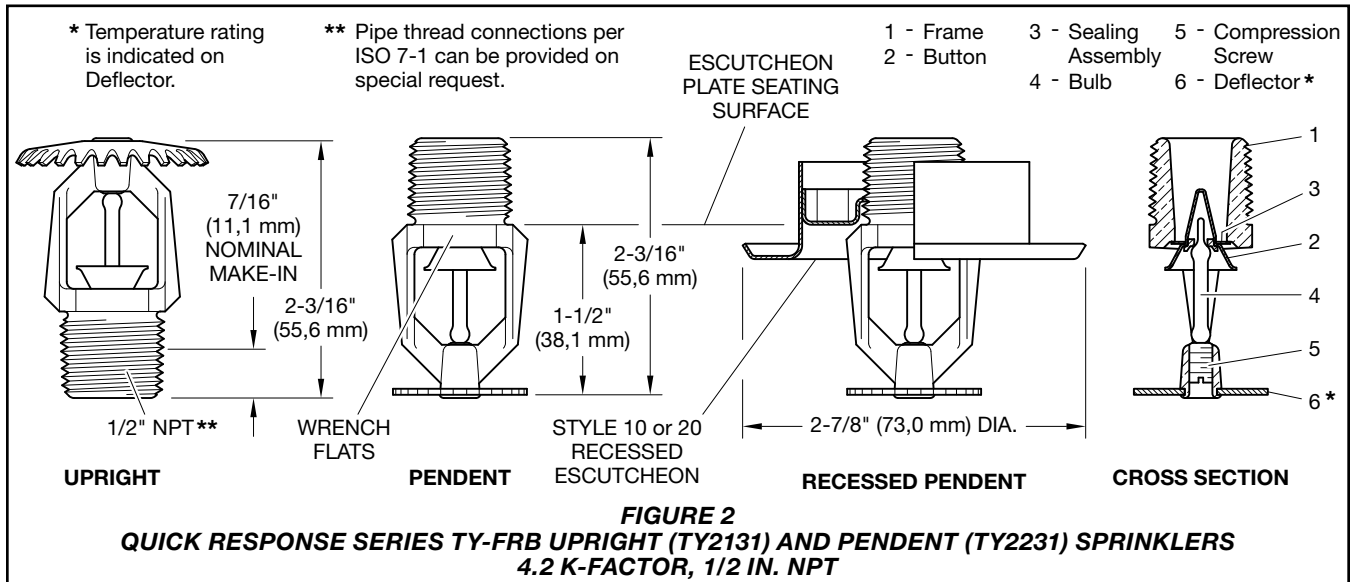
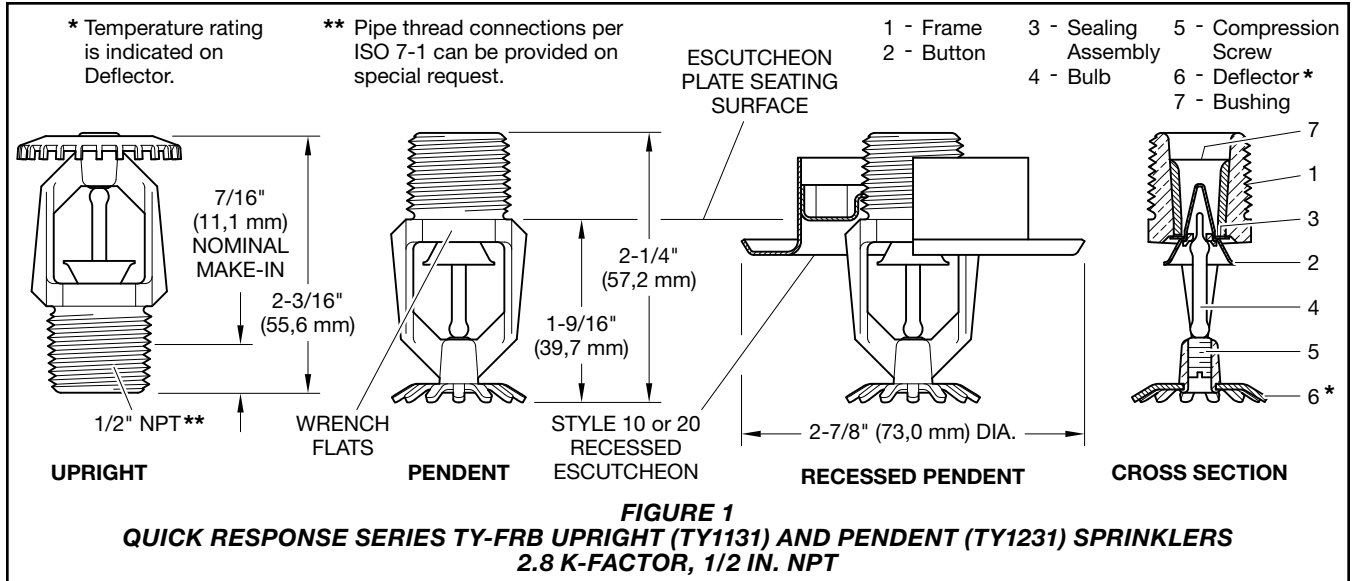
Approvals

UL and C-UL Listed
FM, LPCB, and NYC Approved

See Tables A, B, C and D for complete approval information including corrosion-resistant status.

Maximum Working Pressure

See Table E



Discharge Coefficient
 K=2.8 GPM/psi^{1/2} (40,3 LPM/bar^{1/2})
 K=4.2 GPM/psi^{1/2} (60,5 LPM/bar^{1/2})
 K=5.6 GPM/psi^{1/2} (80,6 LPM/bar^{1/2})
 K=8.0 GPM/psi^{1/2} (115,2 LPM/bar^{1/2})

Temperature Rating
 See Tables A and B

Finishes
 Sprinkler: See Table D

Recessed Escutcheon: Signal or Pure White, Grey Aluminum, Jet Black, Chrome Plated, or Natural Brass

Physical Characteristics

Frame	Bronze
Button	Brass/Copper
Sealing Assembly	Beryllium Nickel w/TEFLON
Bulb	Glass
Compression Screw	Bronze
Deflector	Copper/Bronze
Bushing (K=2.8)	Bronze

Poly-Stainless Physical Characteristics

Frame	Bronze
Button	L316 Stainless Steel*
Bulb	Glass
Compression Screw	L316 Stainless Steel*
Deflector	Copper/Bronze
Sealing Assembly	Gold Plated Beryllium Nickel w/TEFLON

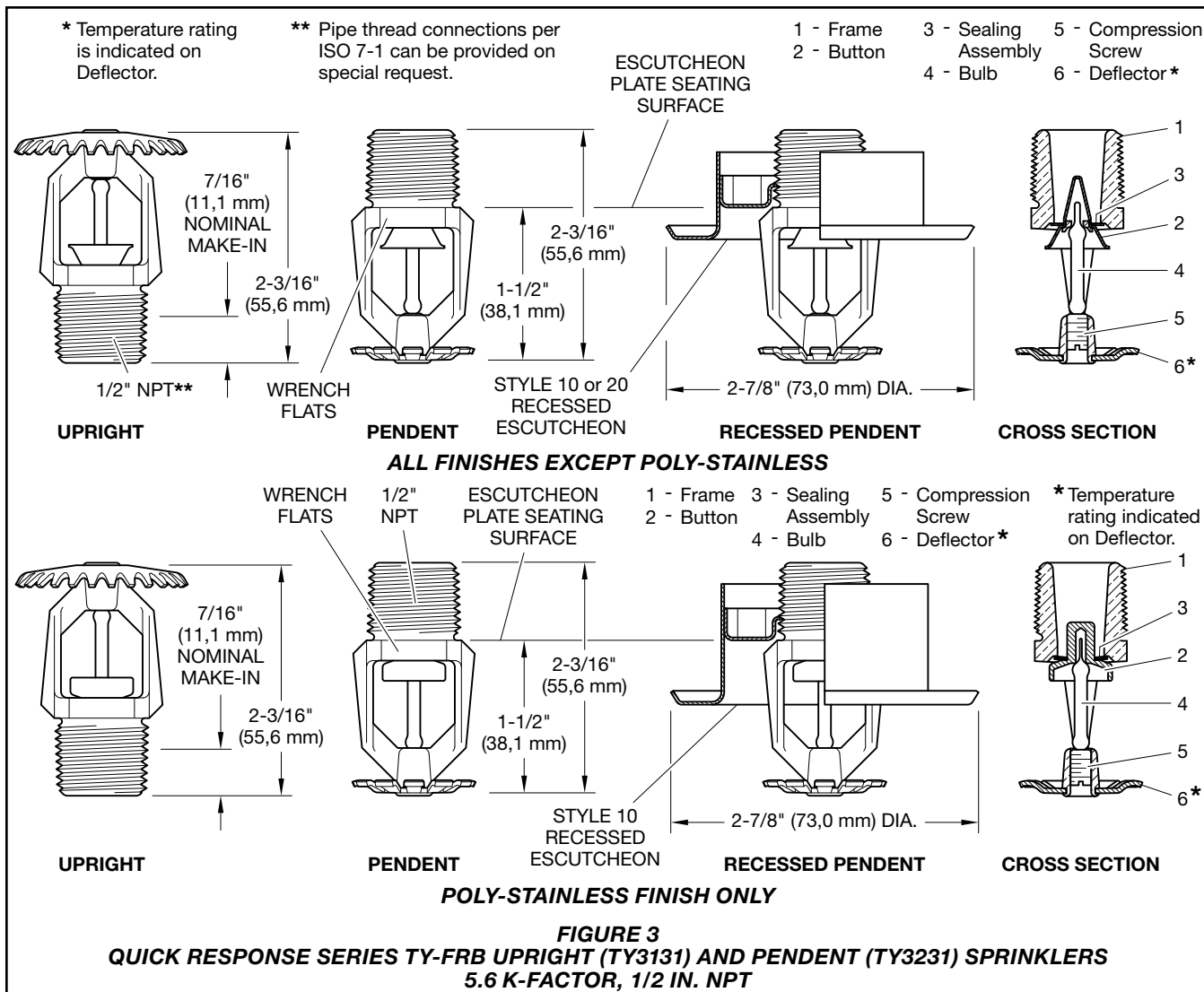
*Type L316 stainless steel (UNS 31603) per ASTM A479/479M or BS EN 1008 WN1.4404.

Operation

The glass bulb contains a fluid that expands when exposed to heat. When the rated temperature is reached, the fluid expands sufficiently to shatter the glass bulb, allowing the sprinkler to activate and water to flow.

Design Criteria

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers are intended for fire protection systems designed in accordance with the standard installation rules recognized by the applicable Listing or Approval agency, such as UL Listing based on the requirements of NFPA 13 and FM Approval based on the requirements of the FM Global Loss Prevention Data Sheets. Use only the style 10, 20, 30, or 40 Recessed Escutcheon, as applicable, for recessed pendent installations.



Installation

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers must be installed in accordance with this section.

General Instructions

Do not install any bulb type sprinkler if the bulb is cracked or there is a loss of liquid from the bulb. With the sprinkler held horizontally, a small air bubble should be present. The diameter of the air bubble is approximately 1/16 in. (1,6 mm) for the 135°F (57°C) and 3/32 in. (2,4 mm) for the 286°F (141°C) temperature ratings. A leak-tight 1/2 in. NPT sprinkler joint should be obtained by applying a minimum-to-maximum torque of 7 to 14 lb-ft (9,5 to 19,0 N-m). A leak tight 3/4 in. NPT sprinkler joint should be obtained with a torque of 10 to 20 lb-ft (13,4 to 26,8 N-m). Higher levels of torque can distort the sprinkler inlet and cause leakage or impairment

of the sprinkler. Do not attempt to compensate for insufficient adjustment in the escutcheon plate by under- or over-tightening the sprinkler. Re-adjust the position of the sprinkler fitting to suit.

Series TY-FRB Upright and Pendent Sprinklers

The Series TY-FRB Upright and Pendent Sprinklers must be installed in accordance with the following instructions:

Step 1. Install pendent sprinklers in the pendent position. Install upright sprinklers in the upright position.

Step 2. With pipe thread sealant applied to the pipe threads, hand-tighten the sprinkler into the sprinkler fitting.

Step 3. Tighten the sprinkler into the sprinkler fitting using only the W-Type 6 Sprinkler Wrench (Ref. Figure 14). With reference to Figure 1 to Figure 5, apply the W-Type 6 Sprinkler Wrench to the sprinkler wrench flats.

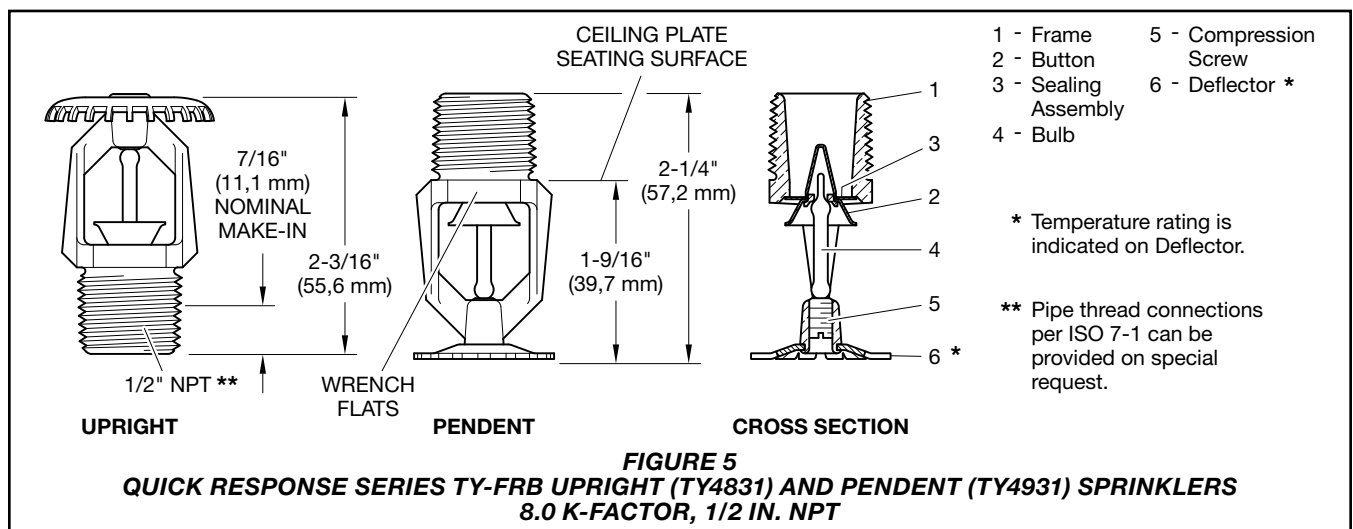
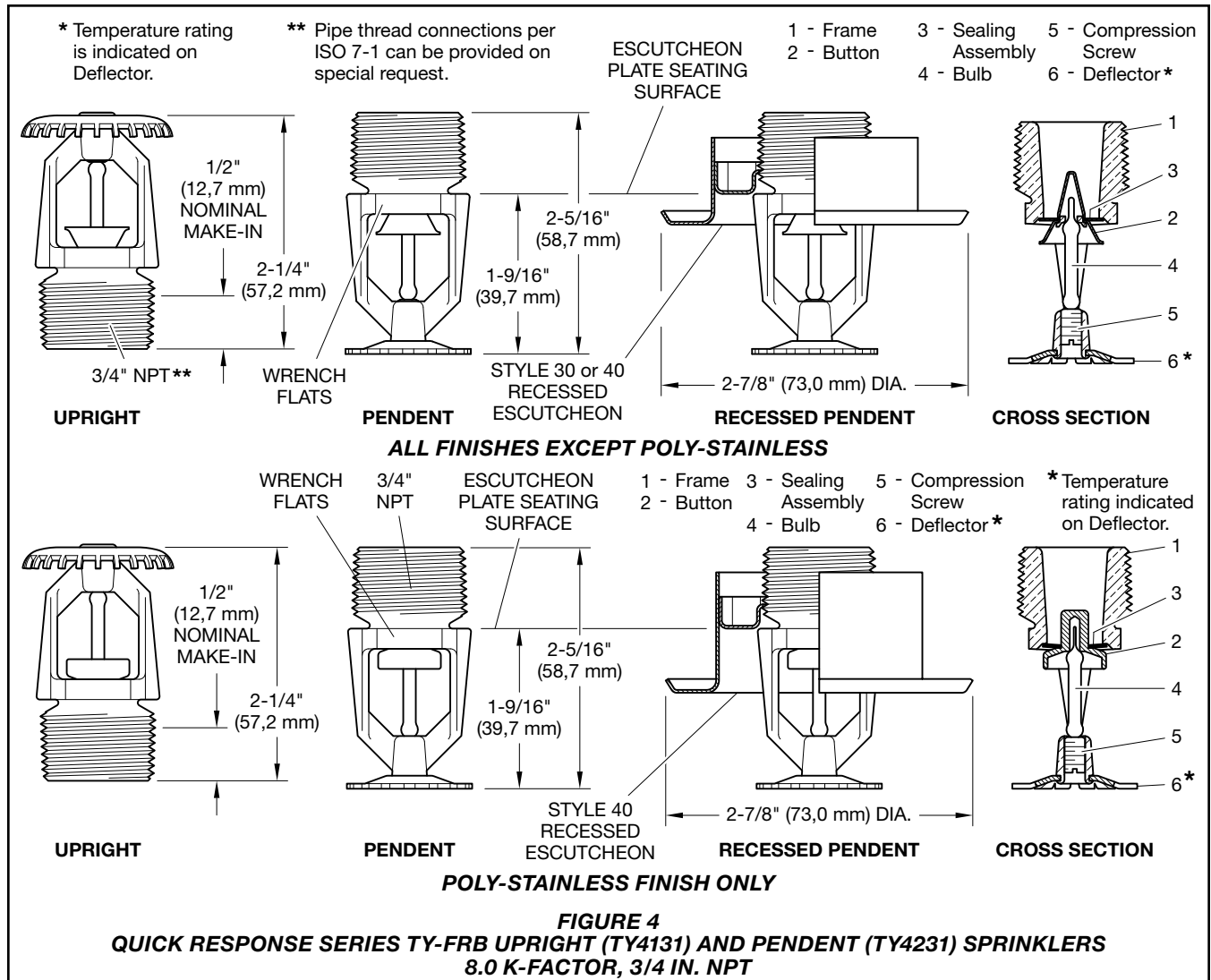
Series TY-FRB Recessed Pendent Sprinklers

The Series TY-FRB Recessed Pendent Sprinklers must be installed in accordance with the following instructions:

Step 1. After installing the Style 10, 20, 30, or 40 Mounting Plate, as applicable, over the sprinkler threads and with pipe-thread sealant applied to the pipe threads, hand-tighten the sprinkler into the sprinkler fitting.

Step 2. Tighten the sprinkler into the sprinkler fitting using only the W-Type 7 Recessed Sprinkler Wrench, see Figure 15. With reference to Figure 1 to 4, apply the W-Type 7 Recessed Sprinkler Wrench to the sprinkler wrench flats.

Step 3. After the ceiling is installed or the finish coat is applied, slide on the Style 10, 20, 30, or 40 Closure over the Series TY-FRB Recessed Pendent Sprinkler and push the Closure over the Mounting Plate until its flange comes in contact with the ceiling.



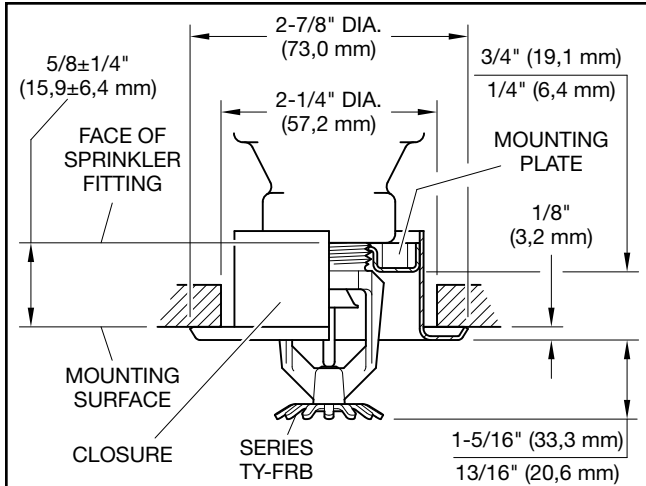


FIGURE 6
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 3/4 INCH TOTAL ADJUSTMENT
STYLE 10 RECESSED ESCUTCHEON
2.8 K-FACTOR, 1/2 IN. NPT

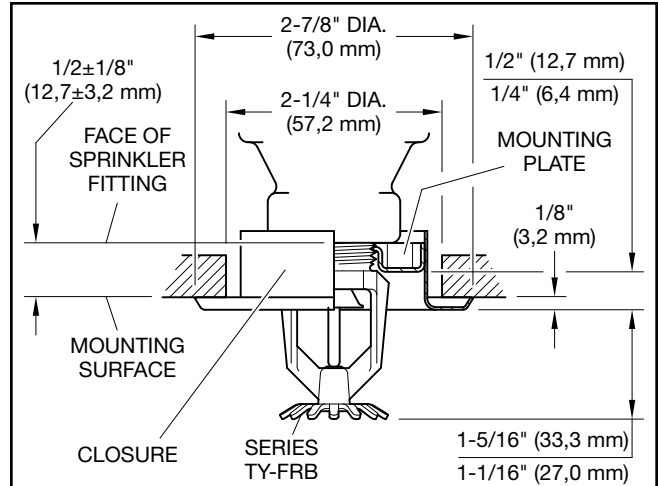


FIGURE 7
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 1/2 INCH TOTAL ADJUSTMENT
STYLE 20 RECESSED ESCUTCHEON
2.8 K-FACTOR, 1/2 IN. NPT

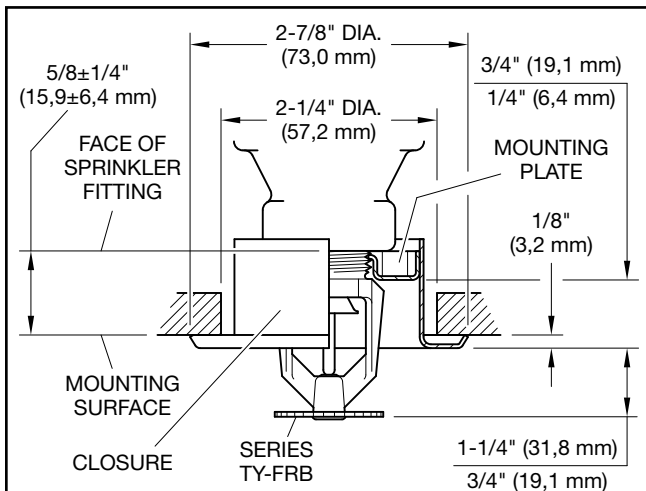


FIGURE 8
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 3/4 INCH TOTAL ADJUSTMENT
STYLE 10 RECESSED ESCUTCHEON
4.2 K-FACTOR, 1/2 IN. NPT

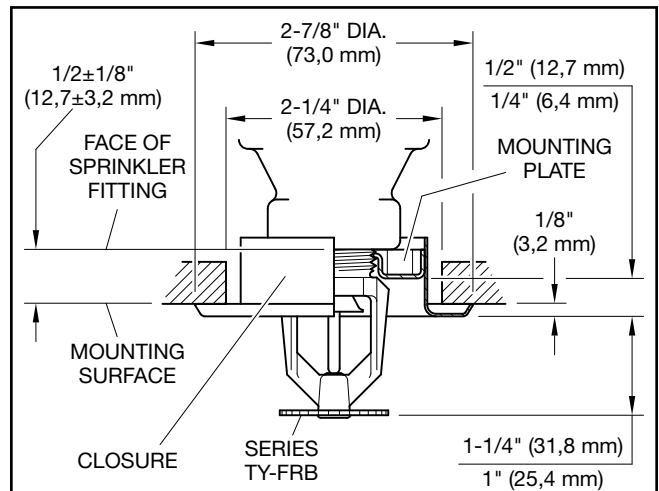
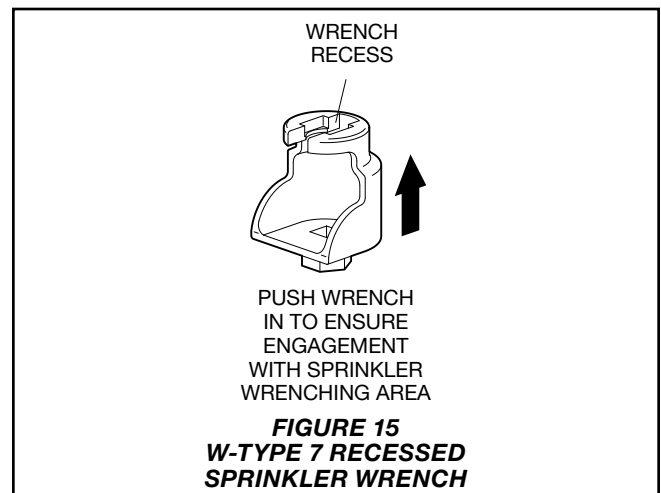
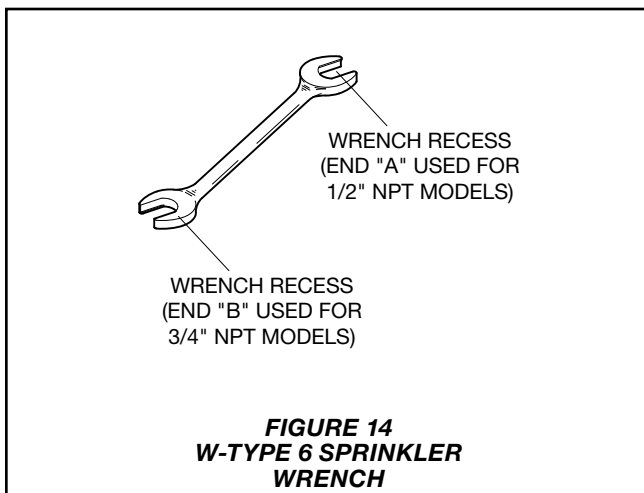
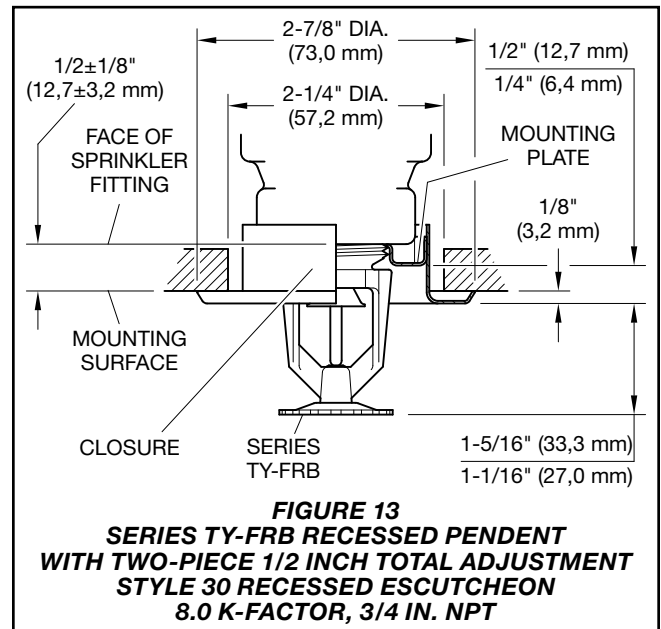
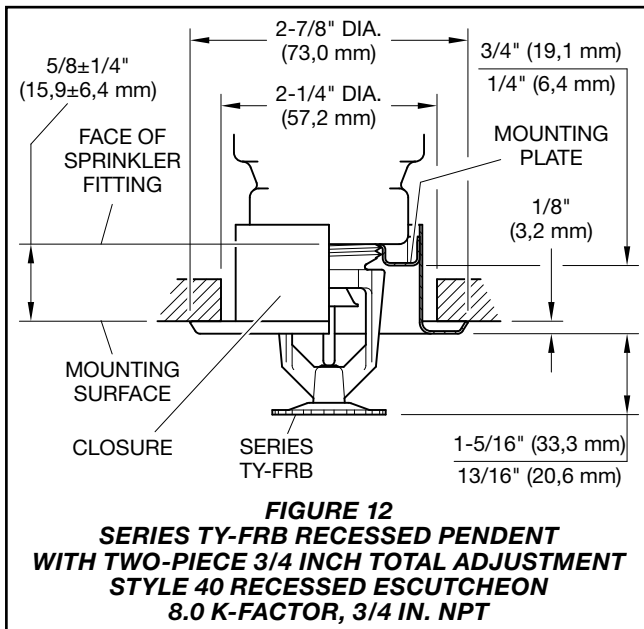
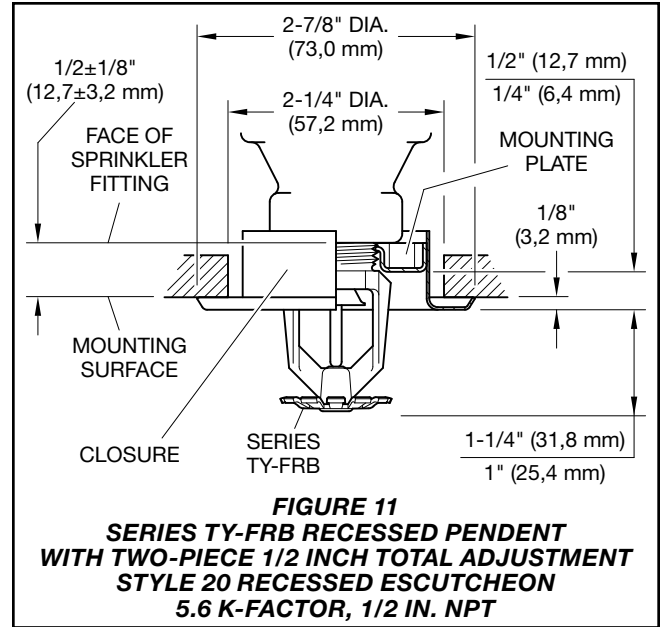
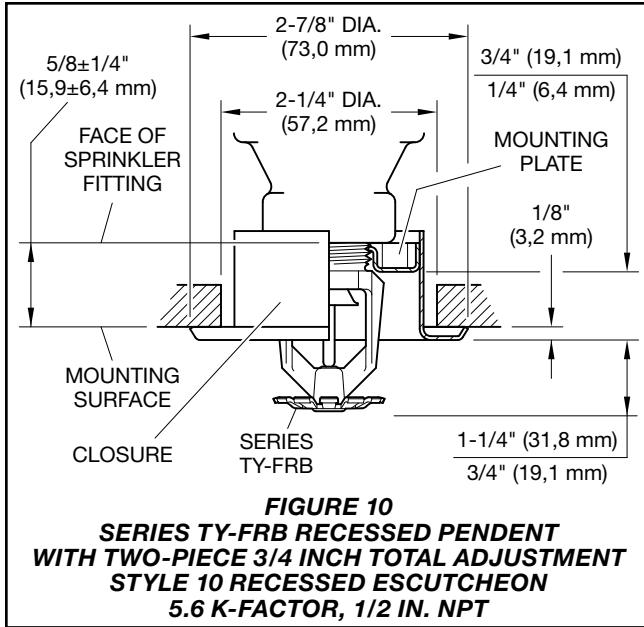


FIGURE 9
SERIES TY-FRB RECESSED PENDENT
WITH TWO-PIECE 1/2 INCH TOTAL ADJUSTMENT
STYLE 20 RECESSED ESCUTCHEON
4.2 K-FACTOR, 1/2 IN. NPT



K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ⁵		
				Natural Brass	Chrome Plated	Polyester ^c
2.8 1/2 in. NPT	Pendent (TY1231)	135°F (57°C)	Orange	1, 2, 3, 4		
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Upright (TY1131)	135°F (57°C)	Orange			
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Recessed Pendent (TY1231) ^a Figure 6	135°F (57°C)	Orange	1, 2, 4		
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
	Recessed Pendent (TY1231) ^b Figure 7	135°F (57°C)	Orange			
		155°F (68°C)	Red			
175°F (79°C)		Yellow				
200°F (93°C)		Green				

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
- 1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
- 2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
- 3. Approved by Factory Mutual Research Corporation (FM) as Quick Response Sprinklers.
- 4. Approved by the City of New York under MEA 354-01-E.
- 5. Where Polyester Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed as corrosion-resistant sprinklers.

TABLE A
LABORATORY LISTINGS AND APPROVALS FOR
2.8 K-FACTOR SPRINKLERS

K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ³		
				Natural Brass	Chrome Plated	Polyester ^c
4.2 1/2 in. NPT	Pendent (TY2231)	135°F (57°C)	Orange	1, 2		
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Upright (TY2131)	135°F (57°C)	Orange			
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
		286°F (141°C)	Blue			
	Recessed Pendent (TY2231) ^a Figure 8	135°F (57°C)	Orange			
		155°F (68°C)	Red			
		175°F (79°C)	Yellow			
		200°F (93°C)	Green			
	Recessed Pendent (TY2231) ^b Figure 9	135°F (57°C)	Orange			
		155°F (68°C)	Red			
175°F (79°C)		Yellow				
200°F (93°C)		Green				

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
- 1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
- 2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
- 3. Where Polyester Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed, the sprinklers are UL and C-UL Listed as corrosion-resistant sprinklers.

TABLE B
LABORATORY LISTINGS AND APPROVALS FOR
4.2 K-FACTOR SPRINKLERS

K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ⁸				
				Natural Brass	Chrome Plated	Polyester ^c	Poly-Stainless ^c	Lead Coated
5.6 1/2 in. NPT	Pendent (TY3231)	135°F (57°C)	Orange	1, 2, 3, 4, 5, 6, 7			1, 2	1, 2, 3, 5
		155°F (68°C)	Red					
		175°F (79°C)	Yellow					
		200°F (93°C)	Green					
		286°F (141°C)	Blue					
	Upright (TY3131)	135°F (57°C)	Orange	1, 2, 3, 5, 6			1, 2	1, 2, 3, 5
		155°F (68°C)	Red					
		175°F (79°C)	Yellow					
		200°F (93°C)	Green					
		286°F (141°C)	Blue					
	Recessed Pendent (TY3231) ^a Figure 10	135°F (57°C)	Orange	1, 2, 4, 5			1, 2	N/A ^d
		155°F (68°C)	Red					
		175°F (79°C)	Yellow					
		200°F (93°C)	Green					
		286°F (141°C)	Blue					
	Recessed Pendent (TY3231) ^b Figure 11	135°F (57°C)	Orange	1, 2, 3, 4, 5			N/A	N/A
155°F (68°C)		Red						
175°F (79°C)		Yellow						
200°F (93°C)		Green						
286°F (141°C)		Blue						

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
- d. Not available (N/A).
1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
3. Approved by Factory Mutual Research Corporation (FM) as Quick Response Sprinklers.
4. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 007k/04) as Quick Response Sprinklers. However, LPCB does not rate the thermal sensitivity of recessed sprinklers.
5. Approved by the City of New York under MEA 354-01-E.
6. VdS Approved (For details, contact Johnson Controls, Enschede, Netherlands, Tel. 31-53-428-4444/Fax 31-53-428-3377.)
7. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 094a/06) as Quick Response Sprinklers.
8. Where Polyester Coated and Lead-Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed as Corrosion-Resistant Sprinklers. Where Lead-Coated Sprinklers are noted to be FM Approved, the sprinklers are FM Approved as a Corrosion-Resistant Sprinklers.

TABLE C
LABORATORY LISTINGS AND APPROVALS FOR
5.6 K-FACTOR SPRINKLERS

K-Factor	Type	Temperature	Bulb Liquid Color	Sprinkler Finish ⁸									
				Natural Brass	Chrome Plated	Polyester ^c	Poly-Stainless ^c	Lead Coated					
8.0 3/4 in. NPT	Pendent (TY4231)	135°F (57°C)	Orange	1, 2, 3, 4, 5, 6, 7			1, 2	1, 2, 5					
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Upright (TY4131)	135°F (57°C)	Orange										
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Recessed Pendent (TY4231) ^a Figure 12	135°F (57°C)	Orange						1, 2, 5			1, 2	N/A ^d
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Recessed Pendent (TY4231) ^b Figure 13	135°F (57°C)	Orange						1, 2, 3, 5			N/A	N/A
155°F (68°C)		Red											
175°F (79°C)		Yellow											
200°F (93°C)		Green											
286°F (141°C)		Blue											
8.0 1/2 in. NPT	Pendent (TY4931)	135°F (57°C)	Orange	1, 2, 4, 5, 6			N/A	1, 2, 5					
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										
	Upright (TY4831)	135°F (57°C)	Orange										
		155°F (68°C)	Red										
		175°F (79°C)	Yellow										
		200°F (93°C)	Green										
		286°F (141°C)	Blue										

NOTES

- a. Installed with Style 10 (1/2 in. NPT) or Style 40 (3/4 in. NPT) 3/4 in. Total Adjustment Recessed Escutcheon, as applicable.
- b. Installed with Style 20 (1/2 in. NPT) or Style 30 (3/4 in. NPT) 1/2 in. Total Adjustment Recessed Escutcheon, as applicable.
- c. Frame and Deflector only.
- d. Not available (N/A).
1. Listed by Underwriters Laboratories, Inc., (UL) as Quick Response Sprinklers.
2. Listed by Underwriters Laboratories, Inc., for use in Canada (C-UL) as Quick Response Sprinklers.
3. Approved by Factory Mutual Research Corporation (FM) as Quick Response Sprinklers.
4. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 007k/04) as Quick Response Sprinklers. However, LPCB does not rate the thermal sensitivity of recessed sprinklers.
5. Approved by the City of New York under MEA 354-01-E.
6. VdS Approved (For details, contact Johnson Controls, Enschede, Netherlands, Tel. 31-53-428-4444/Fax 31-53-428-3377.)
7. Approved by the Loss Prevention Certification Board (LPCB Ref. No. 094a/06) as Quick Response Sprinklers.
8. Where Polyester Coated and Lead-Coated Sprinklers are noted to be UL and C-UL Listed, the sprinklers are UL and C-UL Listed as Corrosion-Resistant Sprinklers. Where Lead-Coated Sprinklers are noted to be FM Approved, the sprinklers are FM Approved as a Corrosion-Resistant Sprinklers.

TABLE D
LABORATORY LISTINGS AND APPROVALS FOR
5.6 AND 8.0 K-FACTOR SPRINKLERS

K-Factor	Type	Sprinkler Finish			
		Natural Brass	Chrome Plated	Polyester	Lead Coated
2.8 1/2 in. NPT	Pendent (TY1231) and Upright (TY1131)	175 psi (12,1 bar)			N/A ²
	Recessed Pendent (TY1231)				
4.2 1/2 in. NPT	Pendent (TY2231) and Upright (TY2131)	175 psi (12,1 bar)			N/A
	Recessed Pendent (TY2231)				
5.6 1/2 in. NPT	Pendent (TY3231) and Upright (TY3131)	250 psi (17,2 bar) or 175 psi (12,1 bar) ¹			
	Recessed Pendent (TY3231)				
8.0 3/4 in. NPT	Pendent (TY4231) and Upright (TY4131)	175 psi (12,1 bar)			175 psi (12,1 bar)
	Recessed Pendent (TY4231)				N/A
8.0 1/2 in. NPT	Pendent (TY4931) and Upright (TY4831)	175 psi (12,1 bar)			175 psi (12,1 bar)

NOTES
1. The maximum working pressure of 250 psi (17,2 bar) only applies to the Listing by Underwriters Laboratories Inc. (UL); the Listing by Underwriters Laboratories, Inc. for use in Canada (C-UL); and, the Approval by the City of New York.
2. Not available (N/A).

TABLE E
MAXIMUM WORKING PRESSURE

Care and Maintenance

The TYCO Series TY-FRB 2.8, 4.2, 5.6, and 8.0 K-factor Upright, Pendent, and Recessed Pendent Sprinklers must be maintained and serviced in accordance with this section. Before closing a fire protection system main control valve for maintenance work on the fire protection system that it controls, obtain permission to shut down the affected fire protection systems from the proper authorities and notify all personnel who may be affected by this action.

Absence of the outer piece of an escutcheon, which is used to cover a clearance hole, can delay sprinkler operation in a fire situation.

Sprinklers which are found to be leaking or exhibiting visible signs of corrosion must be replaced.

Automatic sprinklers must never be painted, plated, coated, or otherwise altered after leaving the factory. Modified sprinklers must be replaced. Sprinklers that have been exposed to

corrosive products of combustion, but have not operated, should be replaced if they cannot be completely cleaned by wiping the sprinkler with a cloth or by brushing it with a soft bristle brush.

Care must be taken to avoid damage to the sprinklers before, during, and after installation. Sprinklers damaged by dropping, striking, wrench twist/slippage, or the like, must be replaced. Also, replace any sprinkler that has a cracked bulb or that has lost liquid from its bulb. For more information, see Installation section.

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in compliance with this document, as well as with the applicable standards of the National Fire Protection Association such as NFPA 25, in addition to the standards of any other authorities having jurisdiction. Contact the installing contractor or sprinkler manufacturer regarding any questions.

Automatic sprinkler systems are recommended to be inspected, tested, and maintained by a qualified Inspec-

tion Service in accordance with local requirements and/or national codes.

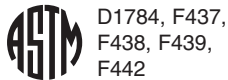
Care must be exercised to avoid damage to the sprinklers before, during, and after installation. Sprinklers damaged by dropping, striking, wrench twist/slippage, or the like, must be replaced. Also, replace any sprinkler that has a cracked bulb or that has lost liquid from its bulb. For more information, see Installation section.

Initial and frequent visual inspections of random samples are recommended for corrosion-resistant sprinklers to verify the integrity of the corrosion-resistant material of construction. Thereafter, annual inspections per NFPA 25 should suffice. Inspections of corrosion-resistant sprinklers are recommended at close range, instead of from the floor level per NFPA. Inspection at close range can better determine the exact sprinkler condition and the long-term integrity of the corrosion-resistant material, which can be affected by the corrosive conditions present.



Job or Customer:
Engineer:
Contractor:
Submitted by: **Date**
Approved by: **Date**
Order No: **Date**
Specification:
Installation Date:

< STANDARDS >



introduction

IPEX BlazeMaster® pipe and fittings are designed specifically for fire sprinkler systems. They are made from a specialty thermoplastic known chemically as post-chlorinated polyvinyl chloride (CPVC). IPEX BlazeMaster pipe and fittings provide unique advantages in sprinkler installations including superior hydraulics, ease of joining, increased hanger spacing in comparison to other thermoplastics and ease of assembly. They also are based on a technology with a continuous and proven service history of more than 40 years.

Fire Performance

BlazeMaster is made with CPVC which offers an even greater fire safety profile than PVC. Like PVC, CPVC will not independently support combustion, and as such will not burn once the flame source is removed. CPVC's ignition resistance is demonstrated by its flash ignition temperature of 900°F.

CPVC also has a low flame spread. In addition, it provides outstanding smoke characteristics. In testing conducted to CAN/ULC S102.2, CPVC showed a flame spread of less than 15, and a smoke-developed classification of 15. And, like PVC, CPVC has a fuel contribution of 0.





material properties

Physical & Thermal Properties of BlazeMaster CPVC		
Property	CPVC	ASTM
Specific Gravity	1.55	D792
IZOD Impact Strength (ft. lbs./inch, notched)	3.0	D256A
Modulus of Elasticity, @ 73°F, psi	4.23 x 10 ⁵	D638
Ultimate Tensile Strength, psi	8,400	D638
Compressive Strength, psi	9,600	D695
Poisson's Ratio	.35 - .38	-
Working Stress @ 73°F, psi	2,000	D1598
Hazen-Williams C Factor	150	-
Coefficient of Linear Expansion in./in.°F)	3.4 x 10 ⁻⁵	D696
Thermal Conductivity BTU/hr.ft. ² /°F/in.	0.95	C177
Limiting Oxygen Index	60%	D2863
Electrical Conductivity	Non Conductor	

availability

Description	Size (in)
Pipe	3/4" to 3"
Fittings	
Tee (Soc)	3/4" to 3"
Reducing Tee (Soc)	3/4" to 3" x 3/4" 3" x 3/4" to 2-1/2"
Sprinkler Head Adapter Tee (Soc x Soc x SST FPT)	3/4" to 2" x 3/4" 2" x 1/2"
Sprinkler Head Adapter Tee (FPT x FPT x Soc)	1/2" x 1/2" 1"
90° Elbow (Soc)	3/4" - 3"
Sprinkler head Adapter 90° Elbow (Soc x SST FPT)	3/4" to 1-1/4" x 1/2" to 3/4"
45° Elbow (Soc)	3/4" to 3"
Cross (Soc)	3/4" to 2-1/2"
Coupling (Soc)	3/4" to 3"
Grooved Adapter Coupling (Soc x Groove)	1-1/4" to 3"
Female Adaptor (Soc x SST FPT)	3/4" to 2"
Sprinkler Head Adaptor (Soc x SST FPT)	3/4" to 1-1/4" x 1/2" to 3/4"
Sprinkler Head Adaptor (Sp x SST FPT)	3/4" to 1" x 1/2"
Reducer Bushing (Spig x Soc)	1" to 3" x 3/4" to 2-1/2"
Cap (Soc)	3/4" to 3"
Union (Soc)	3/4" to 2"
One Piece Flange (Soc)	3/4" to 3"



Outdoor Installations

IPEX BlazeMaster pipe and fittings are not listed for exposed, outdoor applications.

Joining IPEX BlazeMaster Pipe and Fittings with Red One Step Solvent Cement

Note: BlazeMaster BM-5 One Step Cement requires no cleaner or primer. Refer to individual manufacturers' installation instructions.

Cutting

IPEX BlazeMaster pipe can be easily cut with a sharp ratchet cutter (except at temperatures below 10°C (50°F)), a wheel-type plastic tubing cutter, a power saw or a fine toothed saw. To ensure the pipe is cut square, a miter box is recommended when using a saw. A square cut provides the surface of the pipe with maximum bonding area. If any indication of damage or cracking is evident at the pipe end, cut off at least 50.8 mm (2") beyond any visible crack.



Deburring

Burrs and filings can prevent proper contact between pipe and fitting during assembly, and must be removed from the outside and the inside of the pipe. A chamfering tool or a file is suitable for this purpose. A slight bevel shall be placed at the end of the pipe to ease entry of the pipe into the socket and minimize the chances of wiping solvent cement from the fitting during insertion.



Fitting Preparation

Using a clean, dry rag, wipe loose dirt and moisture from the fitting socket and pipe end. Moisture can slow the cure time and at this stage of assembly, excessive water can reduce joint strength. Check the dry fit of the pipe and fitting. The pipe should enter the fitting socket easily 1/4 to 3/4 of the way. At this stage, the pipe should not bottom out in the socket.

Solvent Cement Application

Joining surfaces shall be penetrated and softened. Cement shall be applied (worked into pipe) with an applicator half the nominal size of the pipe diameter. Apply a heavy, even coat of cement to the outside pipe end. Apply a medium coat to the fitting socket.

Pipe sizes 1-1/4" (32 mm) and above shall always receive a second cement application on the pipe end. (Apply cement on the pipe end, in the fitting socket, and on the pipe again.) Only use solvent cements that have been specifically investigated and tested for use with BlazeMaster CPVC systems and approved by the pipe and fitting manufacturer. Too much cement can cause clogged waterways. Do not allow excess cement to puddle in the pipe and fitting assembly.



Special care shall be exercised when assembling BlazeMaster systems in extremely low temperatures (below 4°C (40°F)) or extremely high temperatures (above 38°C (100°F)). Extra set time shall be allowed in colder temperatures. When cementing pipe and fittings in extremely cold temperatures, make certain that the cement has not "gelled". Gelled cement must be discarded. In extremely hot temperatures, make sure both surfaces to be joined are still wet with cement when putting them together.



Assembly

After applying cement, immediately insert the pipe into the fitting socket, while rotating the pipe one-quarter turn. Properly align the fitting for the installation at this time. Pipe must bottom to the stop. Hold the assembly for 10 to 15 seconds to ensure initial bonding. A bead of cement should be evident around the pipe and fitting juncture. If this bead is not continuous around the socket shoulder, it may indicate that insufficient cement was applied.



If insufficient cement is applied, the fitting must be cut out and discarded.

Cement in excess of the bead can be wiped off with a rag. Care shall be exercised when installing sprinkler heads. Sprinkler head fittings shall be allowed to cure for a minimum of 30 minutes prior to installing the sprinkler head. When installing sprinkler heads, be sure to anchor or hold the pipe drop securely to avoid rotating the pipe in previously cemented connections. Previously cemented fittings shall also be permitted to cure for a minimum of 30 minutes.

Warning: Sprinkler heads shall be installed only after all the CPVC pipe and fittings, including the sprinkler head adapters, are solvent welded to the piping and allowed to cure for a minimum of 30 minutes. Sprinkler head fittings should be visually inspected and probed with a wooden dowel to ensure that the water way and threads are clear of any excess cement. Once the installation is complete and cured per Table I, II or III, the system shall be hydrostatically tested. Sprinklers shall not be installed in the fittings prior to the fittings being cemented in place.

Note: Safety and Health Precautions. Prior to using CPVC solvent cements, review and follow all precautions found on the container labels, material safety data sheet, and Standard Practice for Safe Handling ASTM F 402.

Set and Cure Times

Solvent cement set and cure times are a function of pipe size, temperature, relative humidity, and tightness of fit. Curing time is faster for drier environments, smaller pipe sizes, higher temperatures and tighter fits. The assembly must be allowed to set, without any stress on the joint, for 1 to 5 minutes, depending on pipe size and temperature.



Following initial set period, the assembly can be handled carefully, avoiding significant stresses to the joint. Refer to the following tables for minimum cure times prior to pressure testing.

**Table I: 552 kPa (225 psi) Test Pressure (maximum)
Ambient Temperature During Cure Period**

Pipe Size		Temperature		
inches	mm	16°C to 49°C (60°F to 120°F)	≥ 4.4°C (≥ 40°F)	≥ 17.8°C (≥ 0°F)
3/4	20	1 hr	4 hrs	48 hrs
1	25	1-1/2 hrs	4 hrs	48 hrs
1-1/4	32 & 40	3 hrs	32 hrs	10 days
2	50	8 hrs	48 hrs	Note 1
2-1/2 & 3	65 & 80	24 hrs	96 hrs	Note 1

Note: Cure times indicated in Table 1 are to be used for all LPCB approved pipe and fitting joints.

**Table II: 1379 kPa (200 psi) Test Pressure (maximum)
Ambient Temperature During Cure Period**

Pipe Size		Temperature		
inches	mm	16°C to 49°C (60°F to 120°F)	≥ 4.4°C (≥ 40°F)	≥ 17.8°C (≥ 0°F)
3/4	20	45 mins	1-1/2 hrs	48 hrs
1	25	45 mins	1-1/2 hrs	48 hrs
1-1/4	32 & 40	1-1/2 hrs	16 hrs	10 days
2	50	6 hrs	36 hrs	Note 1
2-1/2 & 3	65 & 80	8 hrs	72 hrs	Note 1

**Table III: 690 kPa (100 psi) Test Pressure (maximum)
Ambient Temperature During Cure Period**

Pipe Size		Temperature		
inches	mm	16°C to 49°C (60°F to 120°F)	≥ 4.4°C (≥ 40°F)	≥ 17.8°C (≥ 0°F)
3/4	20	15 mins	15 mins	30 mins
1	25	15 mins	30 mins	30 mins
1-1/4	32 & 40	15 mins	30 mins	2 hrs

Note: For these sizes, the solvent cement can be applied at temperatures below -17.8°C (0°F), however, the sprinkler system temperature must be raised to a temperature of 0°C (32°F) or above and allowed to cure per the above recommendations prior to pressure testing.



Threaded Connections

IPEX BlazeMaster CPVC female threaded adapters or flanges are listed for connecting a BlazeMaster fire sprinkler system to other materials, valves, and appurtenances.

A thread sealant shall be used in making threaded connections. TFE (Teflon®) thread tape is the recommended sealant. Some thread sealants other than TFE thread tape contain solvents or other materials that may be damaging to CPVC. Contact your authorized IPEX BlazeMaster distributor or IPEX Representative for approved thread sealants. Use of thread sealants other than those approved by IPEX will void the warranty on the IPEX BlazeMaster system.

Care shall be exercised when transitioning between IPEX BlazeMaster pipe and fittings and metal. Care must be taken to avoid over-torquing. Refer to section on instructions for torque requirements.

The following is the recommended method of installation to ensure a sound connection.

- Begin by applying 2 to 3 wraps of TFE (Teflon®) thread tape.
- Tighten the sprinkler head into the adapter taking care not to cross-thread the fitting. (Recommended torque values 15-25 ft/lbs)
- Two to three turns beyond finger-tight is all that is required to make a sound plastic threaded connection.

CAUTION: Over-tightening will damage both the pipe and the fitting.

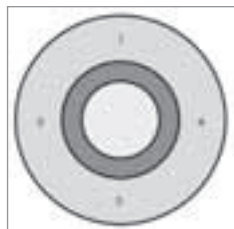
Flanged Connections

Flange Make-Up: Once a flange is joined to pipe, the method for joining two flanges is as follows:

- Piping runs joined to the flanges must be installed in a straight line position to the flange to avoid stress at the flange due to misalignment. Piping must also be secured and supported to prevent lateral movement that can create stress and damage the flange.
- With gasket in place, align the bolt holes of the mating flanges by rotating the ring into position. (Consideration should be given to alignment of One-Piece Flange prior to joining with pipe.)
- Insert all bolts, washers (two standard flat washers per bolt), and nuts.
- Make sure the faces of the mating surfaces are flush against gasket prior to bolting down the flanges.
- Tighten the nuts by hand until they are snug. Establish uniform pressure over the flange face by tightening the bolts in 5 ft. lb. (6.8 M Kg) increments according to the sequence shown in Figure 8: Bol Tightening Sequence following a 180° opposing sequence.
- Care must be taken to avoid “bending” the flange when joining a flange to a “raised face” flange, or a wafer-style valve. Do not use bolts to bring together improperly mated flanges.

Caution: Over-torquing will damage the flange. Torque given is for dry, non-lubricated bolt, standard washers, neoprene 3.18 mm (1/8²) thick full face gasket. If lubricant (non-petroleum based) is used, torque levels may vary. Actual field conditions may require a variation in these recommendations.

**Figure 8:
Bolt Tightening
Sequence**



Recommended Bolt Torque					
Flange Size		Bolt Diameter		Torque	
inches	mm	inches	mm	ft lbs	M Kg
3/4 - 1-1/2	19.05 - 38.10	1/2	12.70	10 - 15	13.6 - 20.3
2 - 3	50.80 - 76.20	5/8	15.88	20 - 30	27.1 - 40.7

Grooved Coupling Adapters

The following procedures are recommended for proper assembly of the Grooved Coupling Adapter. READ THESE INSTRUCTIONS CAREFULLY BEFORE BEGINNING INSTALLATION.

1. Inspect the fittings and pipe to insure that they are sufficiently free from indentations, projections or roll-marks on the gasket seating areas of the fitting and pipe. The pipe should be squarely cut with any loose scale, paint and/or dirt must be removed from the groove and seating surface. Use a standard grade E*, EPDM compound that is suitable for wet fire sprinkler service. A flexible coupling shall be used with grooved coupling adapters. Caution: Use of rigid style couplings may damage the grooved coupling adapter. Consult the coupling manufacturer for proper selection.

*See manufacturer for temperature ratings.

2. Make sure the gasket is clean and free of any cracks, cuts or other defects which may cause leaks. Lubricate the gasket with a vegetable soap-based gasket lubricant. Caution: Use of petroleum based lubricants will damage the gasket and adapter resulting in stress failure of the CPVC adapter. A gasket/joint lubricant is recommended to prevent pinching the gasket and to assist in seating the gasket during the alignment process. Apply the appropriate lubricant to the gasket lips and exterior surface of the gasket.
3. Place the gasket over the metal pipe ends, being sure gasket lip does not overhang the pipe end. Insert the CPVC grooved coupling adapter into the gasket. Make sure that the gasket is centered between the two grooves. No portion of the gasket should extend into the grooves. Caution: Make sure the gasket is not pinched between the pipe and the fitting.
4. Place the metal housing over the gasket, making sure the metal housing key is into the grooves on the metal pipe and the CPVC coupling adapter. Insert the bolts and tighten by hand. Tighten the bolts alternately and equally until the bolt pads are touching metal-to-metal. In completing a proper joint, the gasket is also slightly compressed, adding to the strength of the seal from the gasket's durometer.
5. Inspect the joints before and after pressure testing. Look for gaps between the bolt pads and for housing keys that are not inside the grooves.

Penetrating Fire Rated Walls and Partitions

Before penetrating fire rated walls and partitions, consult building codes and authorities having jurisdiction in your area. Several classified through-penetration firestop systems are approved for use with CPVC pipe. Consult IPEX representative for further information. Warning: Some firestop sealants or wrap strips contain solvents or plasticizers that may be damaging to CPVC. Always consult the manufacturer of the firestop material for compatibility with IPEX BlazeMaster CPVC pipe and fittings.

Earthquake Bracing

Since IPEX BlazeMaster CPVC pipe is more ductile than metallic sprinkler pipe, it has a greater capacity to withstand earthquake damage. In areas subject to earthquakes, BlazeMaster fire sprinkler systems shall be designed and braced in accordance with local codes or NFPA 13, Section 6-4 (1999 Edition).

When it is required to earthquake brace BlazeMaster piping, it is important to use fittings, fasteners or clamps that do not have sharp edges or apply excessive compressive forces sufficient to distort the pipe.

Pressure Testing

Once an installation is completed and cured, per the previous recommendations, the system should be hydrostatically (water) pressure tested at 1379 kPa (200 psi), Table II, for 2 hours (or at 345 kPa (50 psi) in excess of the maximum pressure, Table I, when the maximum pressure to be maintained in the system is in excess of 1034 kPa (150 psi) in accordance with the requirements established by NFPA Standard 13, Section 10-2.2.1 (1999 Edition). Sprinkler systems in one- and two-family dwellings and mobile homes may be tested at line pressure, Table III in accordance with the requirements established by NFPA 13D, Section 1-5.4 (1999 Edition). When pressure testing, the sprinkler system shall be slowly filled with water and the air bled from the highest and farthest sprinkler heads before pressure testing is applied. Air must be removed from piping systems (plastic or metal) to prevent it from being locked in the system when pressure is applied. Entrapped air can generate excessive surge pressures that are potentially damaging, regardless of the piping materials used. **Air or compressed gas should never be used for pressure testing.** If a leak is found, the fitting must be cut out and discarded. A new section can be installed using couplings or a union. Unions should be used in accessible areas only.



Scope

This specification sheet covers IPEX Inc. requirements for for 3/4" through 3" (20 mm – 75 mm) **BlazeMaster CPVC SDR 13.5 Pipe** for wet pipe automatic sprinkler systems, having a rated working pressure of 175 psi (1205 kPa) at 150°F (66°C) or 315 psi (2172 kPa) at 73°F (22°C) and **BlazeMaster CPVC Schedule 80 Fittings**. The fittings, for wet pipe automatic sprinkler systems, having a rated working pressure of 175 psi (1205 kPa) at 150°F (66°C) or 315 psi (2172 kPa) @ 73°F (22°C). These products meet or exceed performance standards set by the American National Standards Institute (ANSI), the American Society for Testing and Materials (ASTM), Factory Mutual Research (FM), National Fire Protection Agency (NFPA), NSF International (NSF), Underwriters Laboratories Inc., and Underwriters' Laboratories of Canada (ULC).

Underwriters' Laboratories of Canada lists **BlazeMaster CPVC Schedule 80 Fittings** and **BlazeMaster CPVC SDR 13.5 Pipe** for use in the following applications; Residential occupancies as defined in the Standard for Sprinkler Systems in One and Two-Family Dwellings, NFPA 13D.

Multiple residential as defined in NFPA 13R.

Light-hazard occupancies as defined in the Standard for Installation of Sprinkler Systems, NFPA 13. **BlazeMaster CPVC Schedule 80 Fittings** and **BlazeMaster CPVC SDR 13.5 Pipe** can be used for both concealed and exposed installations. Refer to IPEX literature for any limitations.

Dimensions

IPEX BlazeMaster pipe is produced in SDR 13.5 dimensions to the specifications of ASTM F442. Fittings are produced to ASTM F437, F438 or F439 specifications depending on the size and configuration.

Material

BlazeMaster CPVC SDR 13.5 Pipe are made from Lubrizol Inc. Chlorinated Polyvinyl Chloride (CPVC) raw material having a cell class of 23447 as defined in ASTM Standard D 1784 "Standard Specification for Rigid Polyvinyl Chloride (PVC) and Chlorinated Polyvinyl Chloride (CPVC) Compounds". The compound is listed with NSF for potable water service.

The material has been tested in accordance with CAN/ULC Standard S102.2M88 "Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Covering, and Miscellaneous Materials and Assemblies" with the following results: Flame Spread 5 / Smoke Development 5-15.

BlazeMaster Schedule 80 Fittings are made from Lubrizol Inc. Chlorinated Polyvinyl Chloride (CPVC) raw material having a cell class of 23447 as defined in ASTM Standard D 1784 "Standard Specification for Rigid Polyvinyl Chloride (PVC) and Chlorinated Polyvinyl Chloride (CPVC) Compounds". The compound is listed with NSF for potable water service.

Marking

BlazeMaster Schedule 80 Fittings and **BlazeMaster CPVC SDR 13.5 Pipe** are made from Lubrizol Inc. Chlorinated Polyvinyl Chloride (CPVC) raw material having a cell class of 23447 as defined in ASTM Standard D 1784 "Standard Specification for Rigid Polyvinyl Chloride (PVC) and Chlorinated Polyvinyl Chloride (CPVC) Compounds". The compound is listed with NSF for potable water service.



About the IPEX Group of Companies

As leading suppliers of thermoplastic piping systems, the IPEX Group of Companies provides our customers with some of the world's largest and most comprehensive product lines. All IPEX products are backed by more than 50 years of experience. With state-of-the-art manufacturing facilities and distribution centers across North America, we have established a reputation for product innovation, quality, end-user focus and performance.

Markets served by IPEX group products are:

- Electrical systems
- Telecommunications and utility piping systems
- PVC, CPVC, PP, ABS, PEX, FR-PVDF and PE pipe and fittings (1/4" to 48")
- Industrial process piping systems
- Municipal pressure and gravity piping systems
- Plumbing and mechanical piping systems
- PE Electrofusion systems for gas and water
- Industrial, plumbing and electrical cements
- Irrigation systems

Products are manufactured by IPEX Inc. and distributed in the United States by IPEX USA LLC. PlumbBetter® is a trademark of IPEX Branding Inc.

This literature is published in good faith and is believed to be reliable. However, it does not represent and/or warrant in any manner the information and suggestions contained in this brochure. Data presented is the result of laboratory tests and field experience.

A policy of ongoing product improvement is maintained. This may result in modifications of features and/or specifications without notice.



Fire Sprinkler Pipe

Schedule 10 and Schedule 40

Submittal Data Sheet



FM Approved and Fully Listed Sprinkler Pipe

Wheatland's Schedule 10 and Schedule 40 steel fire sprinkler pipe is FM Approved and UL, C-UL and FM Listed.

Approvals and Specifications

Both products meet or exceed the following standards:

- ASTM A135, Type E, Grade A (Schedule 10)
- ASTM A795, Type E, Grade A (Schedule 40)
- NFPA 13

Manufacturing Protocols

Schedule 10 and Schedule 40 are subjected to the toughest possible testing protocols to ensure the highest quality and long-lasting performance.

Finishes and Coatings

All Wheatland black steel fire sprinkler pipe up to 6" receives a proprietary mill coating to ensure a clean, corrosion-resistant surface that outperforms and outlasts standard lacquer coatings. This coating allows the pipe to be easily painted, without special preparation. Schedule 10 and Schedule 40 can be ordered in black, or with hot-dip galvanizing, to meet FM/UL requirements for dry systems that meet the zinc coating specifications of ASTM A795 or A53. All Wheatland galvanized material is also UL Listed.

Product Marking

Each length of Wheatland fire sprinkler pipe is continuously stenciled to show the manufacturer, type of pipe, grade, size and length. Barcoding is acceptable as a supplementary identification method.

SCHEDULE 10 SPECIFICATIONS

NPS	NOM OD		NOM ID		NOMINAL WALL		NOMINAL WEIGHT		UL CRR*	PIECES Lift
	in.	mm	in.	mm	in.	mm	lbs./ft.	kg/m		
1¼	1.660	42.2	1.442	36.6	.109	2.77	1.81	2.69	7.3	61
1½	1.900	48.3	1.682	42.7	.109	2.77	2.09	3.11	5.8	61
2	2.375	60.3	2.157	54.8	.109	2.77	2.64	3.93	4.7	37
2½	2.875	73.0	2.635	66.9	.120	3.05	3.53	5.26	3.5	30
3	3.500	88.9	3.260	82.8	.120	3.05	4.34	6.46	2.6	19
4	4.500	114.3	4.260	108.2	.120	3.05	5.62	8.37	1.6	19
5	5.563	141.3	5.295	134.5	.134	3.40	7.78	11.58	1.5	13
6	6.625	168.3	6.357	161.5	.134	3.40	9.30	13.85	1.0	10
8	8.625	219.1	8.249	209.5	.188	4.78	16.96	25.26	2.1	7

* Calculated using Standard UL CRR formula, UL Fire Protection Directory, Category VIZY.

* The CRR is a ratio value used to measure the ability of a pipe to withstand corrosion. Threaded Schedule 40 steel pipe is used as the benchmark (value of 1.0).

SCHEDULE 40 SPECIFICATIONS

NPS	NOM OD		NOM ID		NOMINAL WALL		NOMINAL WEIGHT		UL CRR*	PIECES Lift
	in.	mm	in.	mm	in.	mm	lbs./ft.	kg/m		
1	1.315	33.4	1.049	26.6	.133	3.38	1.68	2.50	1.00	70
1¼	1.660	42.2	1.380	35.1	.140	3.56	2.27	3.39	1.00	51
1½	1.900	48.3	1.610	40.9	.145	3.68	2.72	4.05	1.00	44
2	2.375	60.3	2.067	52.5	.154	3.91	3.66	5.45	1.00	30

* Calculated using Standard UL CRR formula, UL Fire Protection Directory, Category VIZY.

* The CRR is a ratio value used to measure the ability of a pipe to withstand corrosion. Threaded Schedule 40 steel pipe is used as the benchmark (value of 1.0).



SUBMITTAL INFORMATION

PROJECT:

CONTRACTOR:

DATE:

ENGINEER:

SPECIFICATION REFERENCE:

SYSTEM TYPE:

LOCATIONS:

COMMENTS:

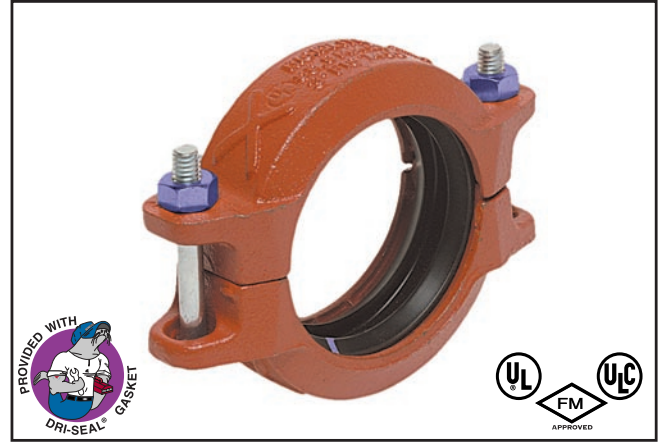
BLACK

HOT-DIP GALVANIZED

Figure 7400* Rigidlite® Coupling

The Figure 7400 Rigidlite Coupling from Gruvlok is specially designed to provide a rigid, locked-in pipe connection to meet the specific demands of rigid design steel pipe. Fast and easy swing-over installation of the rugged lightweight housing produces a secure, rigid pipe joint. The Figure 7400 Rigidlite Coupling is UL/ULC Listed and FM Approved for fire protection service in both wet and dry systems, with roll grooved or cut grooved steel pipe prepared in accordance with Gruvlok grooving specifications. Working pressure ratings shown are for reference only and are based on schedule 40 pipe. For the latest UL/ULC Listed and FM approved pressure ratings versus pipe schedule, see www.anvilstar.com or contact your local AnvilStar Representative.

The Figure 7400 Rigidlite Coupling with a DRI-SEAL®, "C" Style, Grade E Type "A" gasket (coupling is easily identified by purple nuts) is intended for use in fire protection systems installed in accordance with NFPA Standard 13 "Sprinkler Systems".



- Available galvanized.

* When ordering, refer to product as FP7400.

MATERIAL SPECIFICATIONS:

Housing:

Ductile Iron conforming to ASTM A-536, Grade 65-45-12.

ANSI Bolts and Heavy Hex Nuts:

Heat treated, oval neck track head bolts conforming to ASTM A-183 Grade 2 with a minimum tensile strength of 110,000 psi and heavy hex nuts of carbon steel conforming to ASTM A-563. Bolts and nuts are provided zinc electroplated as standard.

Metric Bolts and Heavy Hex Nuts:

Heat treated, zinc electroplated oval-neck track head bolts made of carbon steel with mechanical properties per ISO 898-1 Class 8.8. Hex nuts and bolts are zinc electroplated followed by a yellow chromate dip.

Stainless Steel Bolts and Nuts

Stainless steel bolts and nuts are also available. Contact a AnvilStar Representative for more information.

Coatings:

- Rust inhibiting lead-free paint Color: ORANGE (standard)
 - Hot Dipped Zinc Galvanized (optional)
 - Other (Specify): _____ (IE: RAL3000 or RAL9000)
- For other Coating requirements contact a AnvilStar Representative.

Lubrication: (Specify)

- Standard Gruvlok
- Gruvlok Xtreme™
Recommended for dry pipe systems and freezer applications
- Other (Specify): _____

Gaskets: Materials (Specify when ordering)

Flush gap gasket available
Properties as designated in accordance with ASTM D-2000

- DRI-SEAL® "C" Style Grade "E", Type "A" Gasket** (Violet color code)
-40°F to 150°F (Service Temperature Range)(-40°C to 66°C)
Recommended for wet and dry(oil free air) pipe fire protectio sprinkler systems. For dry pipe systems and freezer applications, Gruvlok Xtreme™ Lubricant is required.
- Grade "E" EPDM** (Green color code) NSF-61 Certified
-40°F to 230°F (Service Temperature Range)(-40°C to 110°C)
Recommended for water service, diluted acids, alkalies solutions, oil-free air and many chemical services.
NOT FOR USE IN PETROLEUM APPLICATIONS.
- Grade "T" Nitrile** (Orange color code)
-20°F to 180°F (Service Temperature Range)(-29°C to 82°C)
Recommended for petroleum applications. air with oil vapors and vegetable and mineral oils.
NOT FOR USE IN HOT WATER OR HOT AIR
- Other _____

Gasket Type: (Specify)

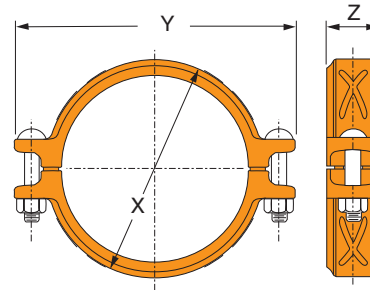
- Standard C Style
- Flush Gap (1¼" - 8")

PROJECT INFORMATION:

APPROVAL STAMP:

Project:	
Date:	Phone:
Architect / Engineer:	
Contractor:	
Address:	
Notes 1:	
Notes 2:	

Figure 7400* Rigidlite® Coupling



⚠ WARNING

For dry pipe systems and freezer applications lubrication of the gasket is required, Gruvlok® Xtreme™ Lubricant is recommended.

FIGURE 7400 RIGIDLITE® COUPLING

Nominal Size	Pipe O.D.	Max. Wk. Pressure	Max. End Load	Range of Pipe End Separation	COUPLING DIMENSIONS			COUPLING BOLTS		SPECIFIED TORQUE §		Approx. Wt. Ea.
					X	Y	Z	Qty.	Size	Min.	Max.	
In./DN(mm)	In./mm	PSI/bar	Lbs./kN	In./mm	In./mm	In./mm	In./mm		In./mm	Ft.-Lbs./N-M		Lbs./kg
1¼	1.660	300	649	0 - ¼	2⅝	4¾	1¾	2	⅝ x 2¼	30	45	1.3
32	42.2	20.7	2.89	0 - 3.2	67	121	44		M10 x 57	40	60	0.6
1½	1.900	300	851	0 - ¼	2⅞	4⅞	1¾	2	⅝ x 2¼	30	45	1.4
40	48.3	20.7	3.78	0 - 3.2	73	124	44		M10 x 57	40	60	0.6
2	2.375	300	1,329	0 - ¼	3¼	5½	1¾	2	⅝ x 2¼	30	45	1.6
50	60.3	20.7	5.91	0 - 3.2	83	140	44		M10 x 57	40	60	0.7
2½	2.875	300	1,948	0 - ¼	3⅞	6	1¾	2	⅝ x 2¼	30	45	1.9
65	73.0	20.7	8.66	0 - 3.2	98	152	44		M10 x 57	40	60	0.9
3 O.D.	2.996	300	2,115	0 - ¼	4	5⅝	1¾	2	⅝ x 2¼	30	45	1.9
76.1	76.1	20.7	9.41	0 - 3.2	102	149	44		M10 x 57	40	60	0.9
3	3.500	300	2,886	0 - ¼	4½	6¾	1¾	2	⅝ x 2¾	30	45	2.1
80	88.9	20.7	12.84	0 - 3.2	114	171	44		M10 x 70	40	60	1.0
4	4.500	300	4,771	0 - ¼	5⅝	7¾	1⅞	2	⅝ x 2¾	30	45	3.1
100	114.3	20.7	21.22	0 - 6.4	143	197	48		M10 x 70	40	60	1.4
5½ O.D.	5.500	300	7,127	0 - ¼	6¾	9¼	2	2	½ x 3	80	100	4.6
139.7	139.7	20.7	31.70	0 - 6.4	171	235	51		M12 x 76	110	150	2.1
5	5.563	300	7,292	0 - ¼	6⅞	9¼	2	2	½ x 3	80	100	4.6
125	141.3	20.7	32.44	0 - 6.4	175	235	51		M12 x 76	110	150	2.1
6½ O.D.	6.500	300	9,995	0 - ¼	7¾	10⅝	2	2	½ x 3	80	100	5.5
165.1	165.1	20.7	44.28	0 - 6.4	200	264	51		M12 x 76	110	150	2.5
6	6.625	300	10,341	0 - ¼	7⅞	10⅝	2	2	½ x 3	80	100	5.5
150	168.3	20.7	46.00	0 - 6.4	200	264	51		M12 x 76	110	150	2.5
8	8.625	300	17,528	0 - ¼	10¼	12¾	2⅝	2	½ x 3	80	100	8.4
200	219.1	20.7	77.97	0 - 3.2	260	324	60		M12 x 76	110	150	3.8

Note: 7400 Grade "E" EPDM gasket is required for use in copper system

§ – For additional Bolt Torque information see Technical Data Section.

Additional sizes available, see Gruvlok Catalog or contact an AnvilStar Representative.

GRUVLOK® FIRE-RITE™ SHORT PATTERN FITTING SYSTEM

Figure 7450* 90° Elbow

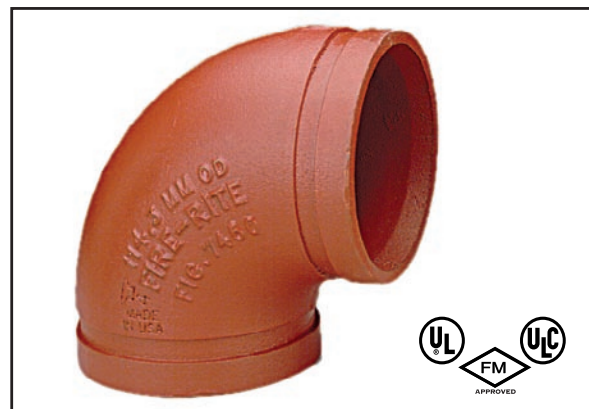
The Gruvlok® Fire-Rite™ short pattern fitting system incorporates 90° elbows and tees in 2" to 8" size range with a 300 psi pressure rating.

Fire-Rite™ fittings are painted to industry specification and are available galvanized for more corrosive environments.

CAD designed increased internal diameters provides superior flow capability.

Fire-Rite™ fittings are cast from ASTM A-536 Ductile Iron to Grade 65-45-12.

Fire-Rite™ — Light Weight — Heavy Value!



– Available galvanized.

*When ordering, refer to product as FP7450.

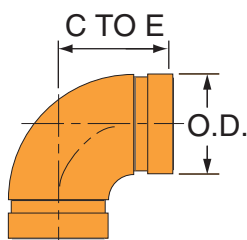


FIGURE 7450 90° ELBOW

Nominal Size	O.D.	Center to End	Approx. Wt. Ea.
In./DN(mm)	In./mm	In./mm	Lbs./Kg
2	2.375	2¾	1.7
50	60.3	70	0.8
2½	2.875	3	2.6
65	73.0	76	1.2
3	3.500	3¾	3.5
80	88.9	86	1.6
4	4.500	4	6.5
100	114.3	102	3.0
6	6.625	5½	14.8
150	168.3	140	6.7
8	8.625	6¾	25.6
200	219.1	175	11.6

Additional sizes available, see Gruvlok Catalog or contact an AnvilStar Representative

MATERIAL SPECIFICATIONS:

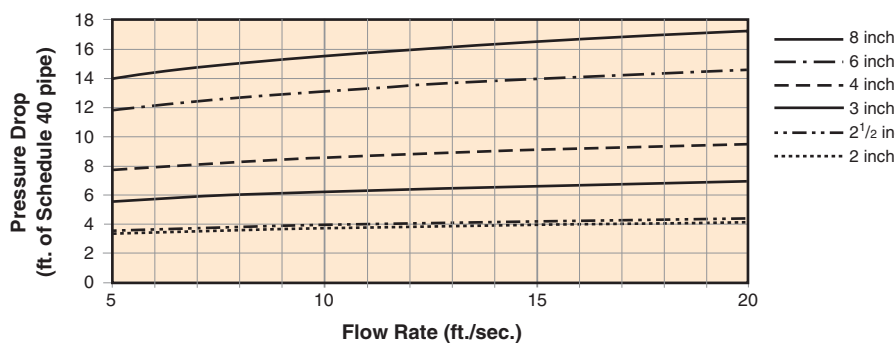
Cast Fittings:

Ductile iron conforming to ASTM A-536
Malleable iron conforming to ASTM A-47

Coatings:

- Rust inhibiting lead-free paint: Color: ORANGE (standard) or
- Hot Dipped Zinc Galvanized conforming to ASTM A-153 (optional)
- Other (Specify): _____ (IE: RAL3000 or RAL9000)

FIGURE 7450 90° ELBOW SHORT PATTERN FITTINGS - PRESSURE DROP



Gruvlok short pattern fittings exceed the headloss requirements of NFPA 13.

For Fig. 7450 90° grooved end elbows use the value shown.

NOTE: Above values are shown for Schedule 40 pipe to be consistent with industry practices.

PROJECT INFORMATION:

APPROVAL STAMP:

Project:		
Date:	Phone:	
Architect / Engineer:		
Contractor:		
Address:		
Notes 1:		
Notes 2:		

GRUVLOK® FIRE-RITE™ SHORT PATTERN FITTING SYSTEM

Figure 7460* Tee

The Gruvlok® Fire-Rite™ short pattern fitting system incorporates 90 degree elbows and tees in 2" to 8" size range with a 300 psi pressure rating.

Fire-Rite™ fittings are painted to industry specification and are available galvanized for more corrosive environments.

CAD designed increased internal diameters provides superior flow capability.

Fire-Rite™ fittings are cast from ASTM A-536 Ductile Iron to Grade 65-45-12.

Fire-Rite™ — Light Weight — Heavy Value!



– Available galvanized.

*When ordering, refer to product as FP7460.

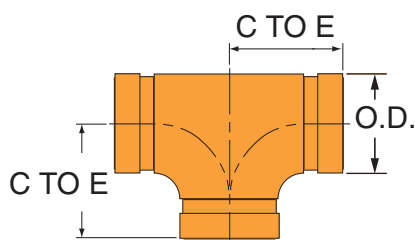


FIGURE 7460 TEE

Nominal Size	O.D.	Center to End	Approx. Wt. Ea.
In./DN(mm)	In./mm	In./mm	Lbs./Kg
2	2.375	2¾	2.5
50	60.3	70	1.1
2½	2.875	3	3.5
65	73.0	76	1.6
3	3.500	3¾	4.8
80	88.9	86	2.2
4	4.500	4	8.1
100	114.3	102	3.7
6	6.625	5½	19.1
150	168.3	140	8.7
8	8.625	6¾	35.2
200	219.1	175	16.0

Additional sizes available, see Gruvlok Catalog or contact an AnvilStar Representative

MATERIAL SPECIFICATIONS:

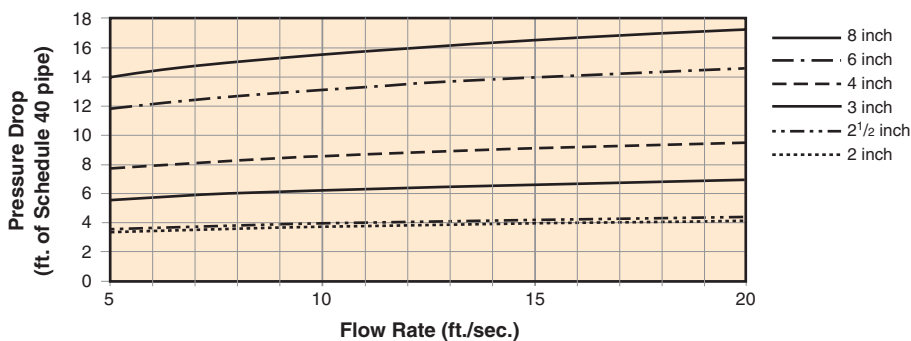
Cast Fittings:

- Ductile iron conforming to ASTM A-536
- Malleable iron conforming to ASTM A-47

Coatings:

- Rust inhibiting lead-free paint: Color: ORANGE (standard) or
- Hot Dipped Zinc Galvanized conforming to ASTM A-153 (optional)
- Other (Specify): _____ (IE: RAL3000 or RAL9000)

FIGURE 7460 TEE SHORT PATTERN FITTINGS - PRESSURE DROP



Gruvlok short pattern fittings exceed the headloss requirements of NFPA 13.

For Fig. 7460 Tee branch use 2½ times the value shown.

For Fig. 7460 Tee run use the value shown.

NOTE: Above values are shown for Schedule 40 pipe to be consistent with industry practices.

PROJECT INFORMATION:

APPROVAL STAMP:

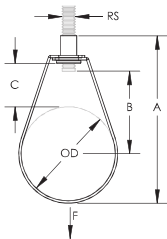
Project:		
Date:	Phone:	
Architect / Engineer:		
Contractor:		
Address:		
Notes 1:		
Notes 2:		

115 Standard Duty Loop Hanger

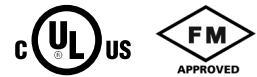


The 115 Standard Duty Loop Hanger, part of the CADDY® line of fasteners and supports from ERICO, is ideal for suspending stationary, non-insulated pipe lines, including CPVC pipes, in fire sprinkler systems. A knurled insert nut helps simplify vertical adjustments and flared edges on the base (1/2" to 4" sizes) help protect pipes from coming into contact with any sharp edges of the hanger.

- Flared edges help prevent any sharp surfaces from coming into contact with the pipe (1/2" to 4" sizes)
- Retained insert nut helps ensure the loop hanger and insert nut stay together
- Recommended for the suspension of stationary non-insulated pipe lines
- Manufactured to use the minimum rod size permitted by NFPA® for fire sprinkler piping
- Conforms with Federal Specification WW-H-171 (Type 10), Manufacturers Standardization Society (MSS) SP-58 (Type 10)



Material: Steel
Finish: Pregalvanized



Part Number	Pipe Size	Outer Diameter OD	Rod Size RS	A	B	C	Static Load F	Certifications
1150050EG	1/2"	0.840"	3/8"	2 13/16"	1 1/8"	1"	300 lb	cULus
1150075EG	3/4"	1.050"	3/8"	3"	1 3/16"	15/16"	300 lb	cULus, FM
1150100EG	1"	1.315"	3/8"	3 1/4"	1 3/8"	15/16"	300 lb	cULus, FM
1150125EG	1 1/4"	1.660"	3/8"	3 9/16"	1 1/2"	15/16"	300 lb	cULus, FM
1150150EG	1 1/2"	1.900"	3/8"	3 13/16"	1 5/8"	15/16"	300 lb	cULus, FM
1150200EG	2"	2.375"	3/8"	4 1/4"	1 7/8"	15/16"	300 lb	cULus, FM
1150250EG	2 1/2"	2.875"	3/8"	5 9/16"	2 13/16"	1 9/16"	525 lb	cULus, FM
1150300EG	3"	3.500"	3/8"	6 9/16"	3 1/2"	1 15/16"	525 lb	cULus, FM
1150350EG	3 1/2"	4.000"	3/8"	7 1/16"	3 3/4"	1 15/16"	585 lb	cULus, FM
1150400EG	4"	4.500"	3/8"	7 9/16"	4"	1 15/16"	650 lb	cULus, FM
1150500EG	5"	5.563"	1/2"	9 13/16"	4 3/4"	2 1/4"	1,000 lb	cULus, FM
1150600EG	6"	6.625"	1/2"	11 5/16"	6 5/16"	3 5/16"	1,000 lb	cULus, FM
1150800EG	8"	8.625"	1/2"	12 7/8"	6 7/8"	2 7/8"	1,000 lb	cULus, FM



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WARNING

ERICO products shall be installed and used only as indicated in ERICO's product instruction sheets and training materials. Instruction sheets are available at www.erico.com and from your ERICO customer service representative. Improper installation, misuse, misapplication or other failure to completely follow ERICO's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death.

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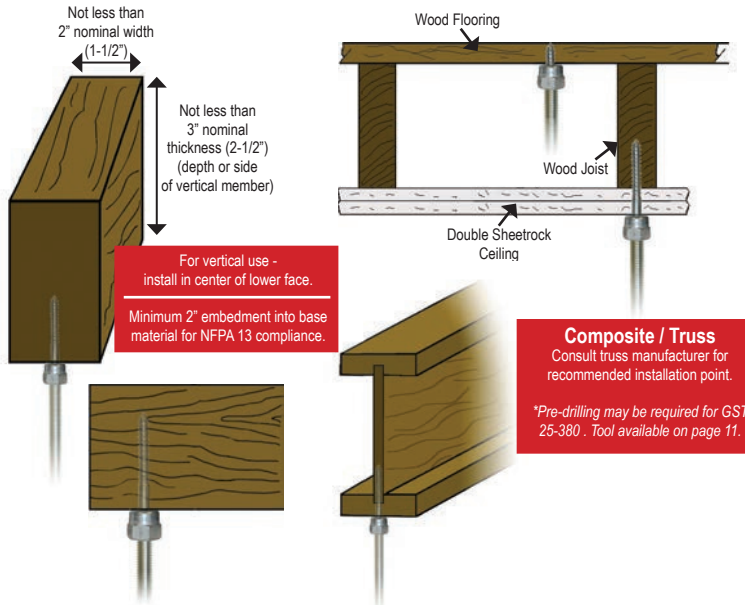
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SAMMYS® FOR WOOD - Vertical Application



Application



Product Features

- No pre-drilling required.
- Quick to install using the Sammy Nut Driver with an 18V cordless drill/driver.
- Saves time from traditional methods.
- Reduces installation costs.
- Manufactured in the U.S.A.

Watch a video demonstration at www.itwbuildex.com

Approvals	Rod Size	Part Number	Model	Screw Descriptions	Ultimate Pullout (lbs)	UL Test Load (lbs)	FM Test Load (lbs)	Box Qty	Case Qty
VERTICAL MOUNT									
	1/4"	8002957	GST 100	1/4 x 1"	210 (7/16" OSB) 670 (3/4" Ply)			25	125
	1/4"	8003957	GST 200	1/4 x 2"	1760 (Fir)			25	125
UL	3/8"	8007957	GST 10	1/4 x 1"	210 (7/16" OSB) 670 (3/4" Ply)	300		25	125
UL FM	3/8"	8008957	GST 20	1/4 x 2"	1760 (Fir)	850	1475	25	125
UL	3/8"	8068925	GST 20-SS	1/4 x 2"	1760 (Fir)	850		25	125
UL	3/8"	8009925	GST 25-380	3/8 x 2-1/2"	2113 (Fir)	1500		25	125
UL FM	3/8"	8010957	GST 30	1/4 x 3"	2060 (Fir)	1500	1475	25	125
	3/8"	8069925	GST 30-SS	1/4 x 3"	2060 (Fir)			25	125
	1/2"	8013925	GST 2	1/4 x 2"	1760 (Fir)			25	125
	1/2"	8015925	GST 3	1/4 x 3"	2275 (Fir)			25	125



#14 Black Nut Driver
Part # 8113910



#14 SW Red Nut Driver
Part # 8114910



SPECIAL NUT DRIVER SYSTEM: The nut drivers were designed with a unique spin-off feature which provides a fast and safe installation each time. When the face of the driver comes into contact with the material you are installing into, continue drilling until nut driver spins free. Installation is then complete. Warranty requires the use of the appropriate nut driver for installations.