GENERAL NOTES

CODE AND STANDARDS

1. ALL WORK SHALL COMPLY WITH 2017 NATIONAL ELECTRIC CODE (NEC), 2018 NORTH CAROLINA BUILDING CODE (NCBC), 2018 NORTH CAROLINA RESIDENTIAL CODE (NCRC), PLUMBING CODE (NCPC), AND ALL STATE AND LOCAL BUILDING, ELECTRICAL, AND PLUMBING CODES.

2. DRAWINGS HAVE BEEN DETAILED ACCORDING TO UL LISTING REQUIREMENTS.

SITE NOTES / OSHA REGULATION

1. A LADDER SHALL BE IN PLACE FOR INSPECTION IN COMPLIANCE WITH OSHA REGULATIONS

2. THE PV MODULES ARE CONSIDERED NON-COMBUSTIBLE AND THIS SYSTEM IS A UTILITY INTERACTIVE SYSTEM. 3. THE SOLAR PV INSTALLATION SHALL NOT OBSTRUCT ANY PLUMBING, MECHANICAL, OR BUILDING ROOF VENTS. 4. ROOF COVERINGS SHALL BE DESIGNED, INSTALLED, AND MAINTAINED IN ACCORDANCE WITH THIS CODE AND THE APPROVED MANUFACTURER'S INSTRUCTIONS SUCH THAT THE ROOF COVERING SHALL SERVE TO PROTECT THE BUILDING OR STRUCTURE.

SOLAR CONTRACTOR

1, MODULE CERTIFICATIONS WILL INCLUDE UL1703, IEC61646, IEC61730.

2. IF APPLICABLE, MODULE GROUNDING LUGS MUST BE INSTALLED AT THE MARKED GROUNDING LUG HOLES PER THE MANUFACTURER'S INSTALLATION REQUIREMENTS.

3. AS INDICATED BY DESIGN, OTHER NRTL LISTED MODULE GROUNDING DEVICES MAY BE USED IN PLACE OF STANDARD GROUNDING LUGS AS SHOWN IN MANUFACTURER DOCUMENTATION AND APPROVED BY THE AHJ. 4. CONDUIT AND WIRE SPECIFICATIONS ARE BASED ON MINIMUM CODE REQUIREMENTS AND ARE NOT MEANT TO

LIMIT UP-SIZING AS REQUIRED BY FIELD CONDITIONS. 5 CONDUIT POINT OF PENETRATION FROM EXTERIOR TO INTERIOR TO BE INSTALLED AND SEALED WITH A

SUITABLE SEALING COMPOUND. 6. DC WIRING LIMITED TO MODULE FOOTPRINT W/ ENPHASE AC SYSTEM.

7. ENPHASE WIRING SYSTEMS SHALL BE LOCATED AND SECURED UNDER THE ARRAY W/ SUITABLE WIRING CLIPS. 8. MAX DC VOLTAGE CALCULATED USING MANUFACTURER PROVIDED TEMP COEFFICIENT FOR VOC UNLESS NOT AVAILABLE

9. ALL INVERTERS, MOTOR GENERATORS, PHOTOVOLTAIC MODULES, PHOTOVOLTAIC PANELS, AC

PHOTOVOLTAIC MODULES, DC COMBINERS, DC-TO-DC CONVERTERS, SOURCE CIRCUIT COMBINERS, AND CHARGE CONTROLLERS INTENDED FOR USE IN A PHOTOVOLTAIC POWER SYSTEM WILL BE IDENTIFIED AND LISTED FOR THE APPLICATION PER NEC 690.4(B).

10. ALL SIGNAGE TO BE PLACED IN ACCORDANCE WITH LOCAL BUILDING CODE.

11. TERMINALS AND LUGS WILL BE TIGHTENED TO MANUFACTURER TORQUE SPECIFICATIONS (WHEN PROVIDED) IN ACCORDANCE WITH NEC CODE 110.14(D) ON ALL ELECTRICAL CONNECTIONS.

EQUIPMENT LOCATIONS

1. PROPER ACCESS AND WORKING CLEARANCE AROUND EXISTING AND PROPOSED ELECTRICAL EQUIPMENT WILL BE PROVIDED AS PER SECTION NEC 110.26.

2. EQUIPMENT INSTALLED IN DIRECT SUNLIGHT MUST BE RATED FOR EXPECTED OPERATING TEMPERATURE AS SPECIFIED BY NEC 690 31(A) AND NEC TABLE 310 15(B)

3. ALL EQUIPMENT SHALL BE INSTALLED ACCESSIBLE TO QUALIFIED PERSONNEL ACCORDING TO NEC APPLICABLE CODES.

4. ALL COMPONENTS ARE LISTED FOR THEIR PURPOSE AND RATED FOR OUTDOOR USAGE WHEN APPROPRIATE.

PROJECT INFORMATION:

NUMBER OF STORIES: 2 **CONDUIT RUN:** Interior ECOBEE QTY: 0 LIGHT BULB QTY: 0 **PV METER:** Not Required

ROOF TYPE (1) INFORMATION:

ROOF TYPE: Comp Shingle FRAMING TYPE: Manufactured Truss SHEATHING TYPE: OSB **ATTACHMENT:** SFM Infinity Flashkit RACKING: Unirac SFM Infinity @ 48" OC Portrait / 72" OC Landscape **NUMBER OF ATTACHMENTS: 29**

ROOF TYPE (2) INFORMATION (IF APPLICABLE):

*SEE PV4.2

SYSTEM TO BE INSTALLED INFORMATION:

DC SYSTEM SIZE: 6.3 kW DC AC SYSTEM SIZE: 4.725 kW AC **MODULE TYPE:** (15) REC Solar REC420AA PURE-R **INVERTER TYPE:** Enphase IQ7X-96-2-US MONITORING: Enphase IQ Combiner 4 X-IQ-AM1-240-4





SCOPE OF WORK

09/05/2023

INSTALLATION OF UTILITY INTERACTIVE PHOTOVOLTAIC SOLAR SYSTEM AND ANY NECESSARY ADDITIONAL WORK NEEDED FOR INSTALLATION.

50

Harnett



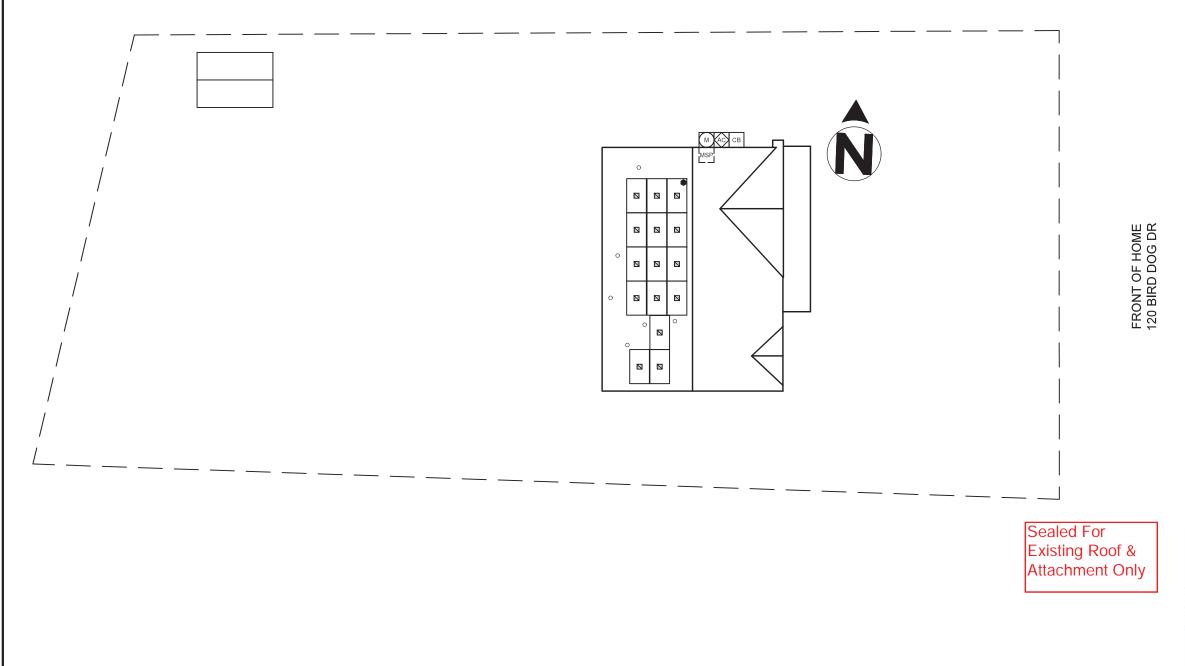
PERMIT ISSUER

		BLUE RAVEN
Barrow Contraction		1403 N. Research Way Orem, UT 84097 800.377.4480
	Bird Dog Di	WWW.BLUERAVENSOLAR.COM CONFIDENTIAL- THE INFORMATION HEREIN CONTAINED SHALL NOT BE USED FOR THE BENEFIT OF ANYONE
	og Dr	ESED FOR THE BENEFIT OF ANYONE EXCEPT BLUE RAVEN SOLAR NOR SHALL IT BE DISCLOSED IN WHOLE OR IN PART TO OTHERS OUTSIDE RECIPIENTS ORGANIZATION, EXCEPT IN CONNECTION WITH THE SALE AND USE OF THE RESPECTIVE EQUIPMENT, WITHOUT THE WRITTEN PERMISSION OF BLUE RAVEN SOLAR LLC.
C.	Bird	NABCEP CERTIFIED PV INSTALLATION PROFESSIONAL
She was to be	Bird Dog	Scott Gurney #PV-011719-015866
	P	CONTRACTOR: BRS FIELD OPS 800-377-4480
Sealed For Existing Roof & Attachment Only	B MATH CARO ORDEESSION SEAL	CUSTOMER INFORMATION: Derek Schmitt 120 Bird Dog Dr Angier North Carolina 27501 AC SYSTEM SIZE: 4.725 kW AC DC SYSTEM SIZE: 6.3 kW DC
SHEET INDEX	035433	nter Area orth TEM
PV1 - COVER SHEET PV2 - SITE PLAN PV3 - ROOF PLAN PV4 - STRUCTURAL	WGINEER A	CUSTOMER Derek Schmitt 120 Bird Dog I Angier North O AC SYSTEM
PV5 - ELECTRICAL 3-LINE DIAGRA PV6 - ELECTRICAL CALCULATION PV7 - WARNING LABELS AND LOC (ALL OTHER SHEETS AS REQUIRED)	IS	DRAWING BY: Brendan Fillmore
SS - PRODUCT SPEC. SHEETS	Firm No. : D-0449	PLOT DATE: August 9, 2023
UTILITY COMPANY:	Digitally signed	PROJECT NUMBER: 836358
Duke Energy NC	by John A. Calvert	OJOJJO SHEET NAME:
PERMIT ISSUER:	Date: 2023.08.09	COVER SHEET
Harnett County	08:18:10 -06'00'	REVISION: PAGE NUMBER:
		<u> </u>

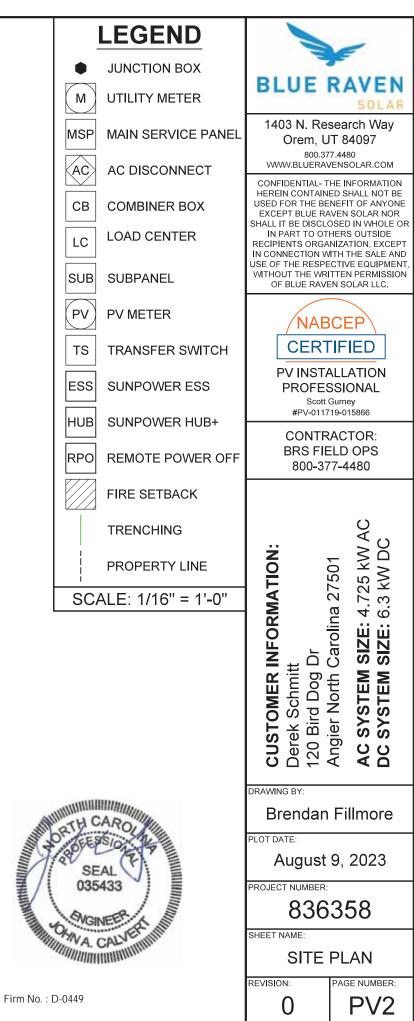
PV SYSTEM SPECIFICATIONS

TOTAL NUMBER OF MODULES: 15 MODULE MAKE AND MODEL: REC Solar REC420AA PURE-R MODULE WATTAGE: 420W DC

INVERTER MAKE AND MODEL: Enphase IQ7X-96-2-US INVERTER TYPE: Microinverter (1 Inverter per PV Module) INVERTER CURRENT OUTPUT: 1.31A AC INVERTER NOMINAL VOLTAGE: 240V INVERTER WATTAGE: 315W AC



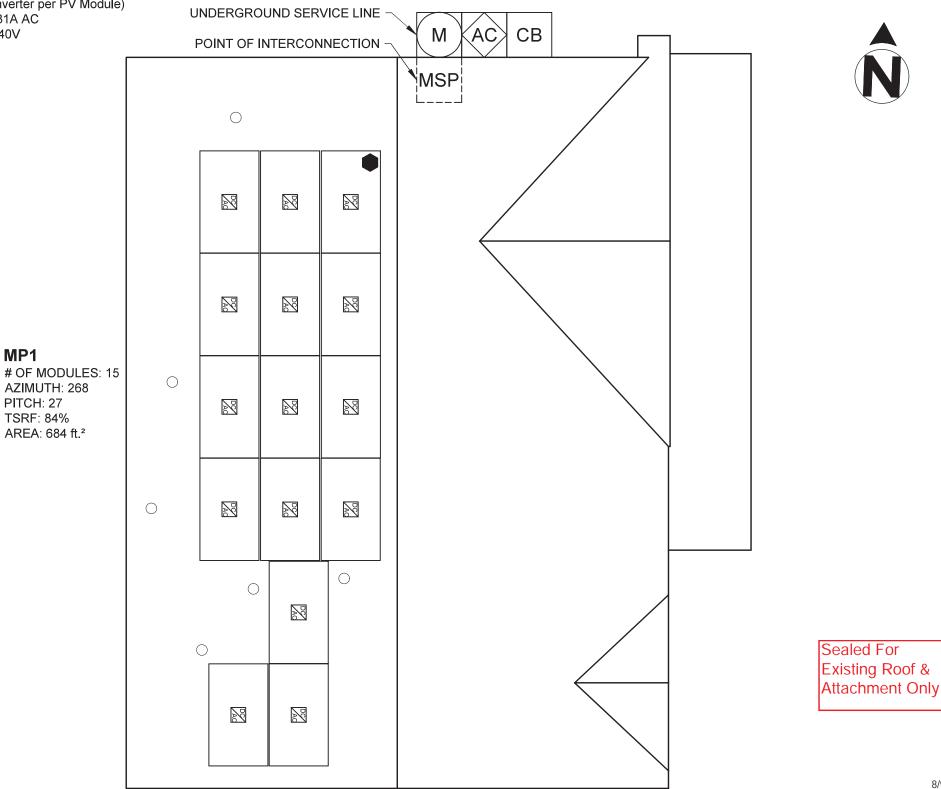
8/9/23



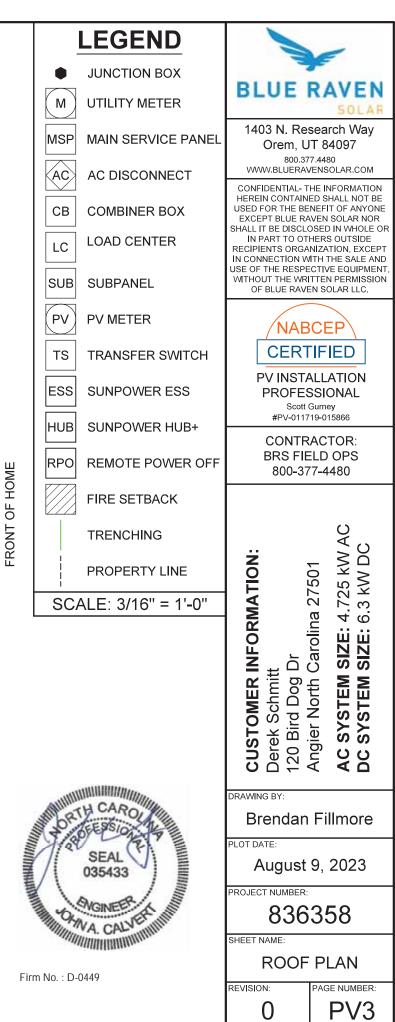
PV SYSTEM SPECIFICATIONS

TOTAL NUMBER OF MODULES: 15 MODULE MAKE AND MODEL: REC Solar REC420AA PURE-R MODULE WATTAGE: 420W DC

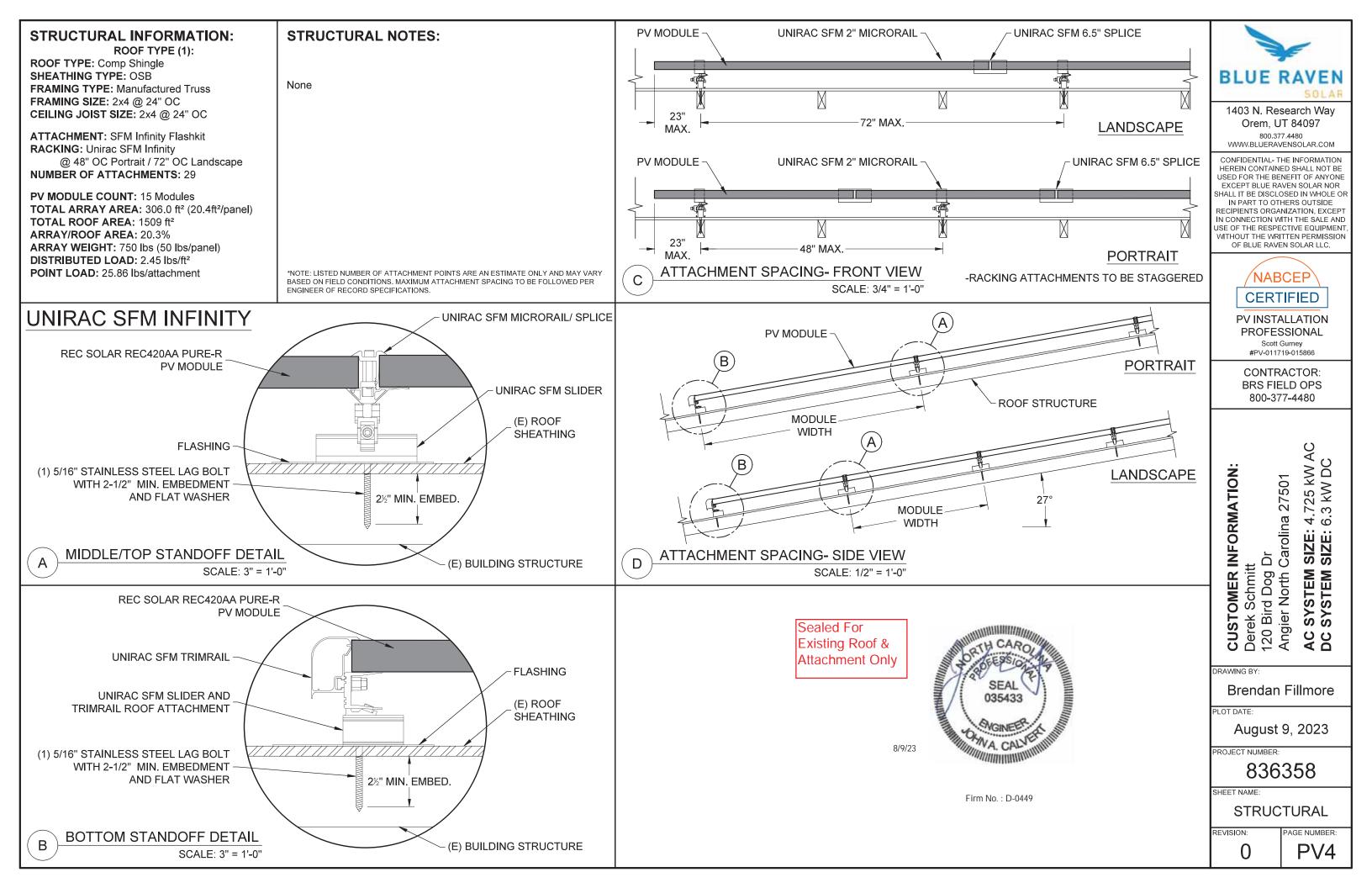
INVERTER MAKE AND MODEL: Enphase IQ7X-96-2-US **INVERTER TYPE:** Microinverter (1 Inverter per PV Module) **INVERTER CURRENT OUTPUT: 1.31A AC INVERTER NOMINAL VOLTAGE: 240V INVERTER WATTAGE: 315W AC**



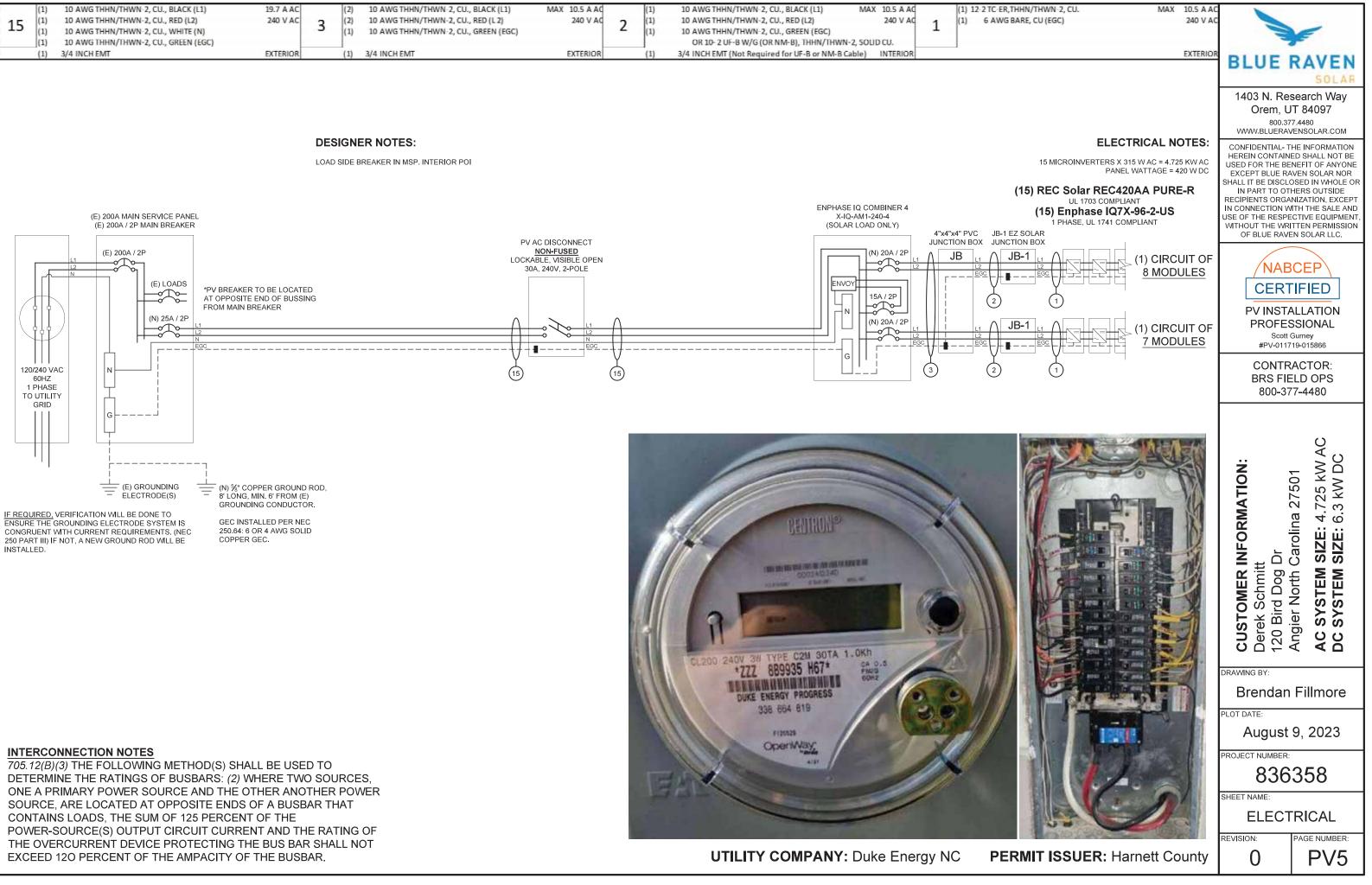
DC SYSTEM SIZE: 6.3 KW DC MODULE: REC SOLAR 420 NVERTER(S): ENPHASE IQ7X MICROINVERTERS



8/9/23



15	(1) (1) (1) (1)	10 AWG THHN/THWN-2, CU., BLACK (L1) 10 AWG THHN/THWN-2, CU., RED (L2) 10 AWG THHN/THWN-2, CU., WHITE (N) 10 AWG THHN/THWN-2, CU., GREEN (EGC)	19.7 A AC 240 V AC		 10 AWG THHN/THWN-2, CU., BLACK (I 10 AWG THHN/THWN-2, CU., RED (I 2) 10 AWG THHN/THWN-2, CU., GREEN (I 10 AWG THHN/THWN-2, CU., GREEN (I) 240 V AG EGC)	2	(1) (1) (1)	10 AWG THHN/THWN-2, CU., BLACK (L1) 10 AWG THHN/THWN-2, CU., RED (L2) 10 AWG THHN/THWN-2, CU., GREEN (EGC) OR 10- 2 UF-B W/G (OR NM-B), THHN/THWN-2		1	(1) 1 (1)	12-2 TC-ER,TH 6 AWG BA
	(1)	3/4 INCH EMT	EXTERIOR	(3/4 INCH EMT 	EXTERIOR	2	(1)	3/4 INCH EMT (Not Required for UF-B or NM-B Cal	le) INTERIOR			



MODULE SPECIFICATIONS	REC Sola	ar REC420AA PURE-R	DESIGN LOCATION AND TEMPERATURES	i.						CONDUCTOR SIZE CAL	LCULATIONS
RATED POWER (STC)		420 W	TEMPERATURE DATA SOURCE			A	SHRAE 2%	AVG. HI	GH TEMP	MICROINVERTER TO	MAX. SHORT CIRC
MODULE VOC		59.4 V DC	STATE					North	Carolina	JUNCTION BOX (1)	MAX. 0
MODULE VMP		50 V DC	CITY						Angier		CONDUCTOR (TC
MODULE IMP		8.4 A DC	WEATHER STATION				SEYMOL	JR-JOHN	SON AFB		С
MODULE ISC		8.88 A DC	ASHRAE EXTREME LOW TEMP (°C)						-10		AMB. TEMP.
VOC CORRECTION		-0.24 %/°C	ASHRAE 2% AVG. HIGH TEMP (°C)						35		
VMP CORRECTION		-0.24 %/°C								JUNCTION BOX TO	MAX. SHORT CIRC
SERIES FUSE RATING		25 A DC	SYSTEM ELECTRICAL SPECIFICATIONS	CIR 1	CIR 2	CIR 3	CIR 4	CIR 5	CIR 6	JUNCTION BOX (2)	MAX. 0
ADJ. MODULE VOC @ ASHRAE LOW TEMP		64.4 V DC	NUMBER OF MODULES PER MPPT	8	7						CONDUCTOR (U
ADJ. MODULE VMP @ ASHRAE 2% AVG. HIGH	TEMP	45.0 V DC	DC POWER RATING PER CIRCUIT (STC)	3360	2940						C
			TOTAL MODULE NUMBER			15	i i				C
MICROINVERTER SPECIFICATIONS	Enphase I	IQ7X Microinverters	STC RATING OF ARRAY			630	00				AMB. TEMP.
POWER POINT TRACKING (MPPT) MIN/MAX	53 -	64 V DC	AC CURRENT @ MAX POWER POINT (IMP	10.5	9.2						
MAXIMUM INPUT VOLTAGE		79.5 V DC	MAX. CURRENT (IMP X 1.25)	13.1	11.4625					JUNCTION BOX TO	MAX. SHORT CIRC
MAXIMUM DC SHORT CIRCUIT CURRENT		10 A DC	OCPD CURRENT RATING PER CIRCUIT	20	20					COMBINER BOX (3)	MAX.
MAXIMUM USABLE DC INPUT POWER		460 W	MAX. COMB. ARRAY AC CURRENT (IMP)			19.	7				CONDUCTOR (U
MAXIMUM OUTPUT CURRENT		1.31 A AC	MAX. ARRAY AC POWER			4725V	VAC				C
AC OVERCURRENT PROTECTION		20 A									C
MAXIMUM OUTPUT POWER		315 W	AC VOLTAGE RISE CALCULATIONS	DIST (FT)	COND.	√RISE(V)	VEND(V)	%VRISE			AMB. TEMP.
CEC WEIGHTED EFFICIENCY		9750 %	VRISE SEC. 1 (MICRO TO JBOX)	28.8	12 Cu.	0.93	240.93	0.39%			
			VRISE SEC. 2 (JBOX TO COMBINER BOX)	35	10 Cu.	0.93	240.93	0.39%		COMBINER BOX TO	INV
AC PHOTOVOLATIC MODULE MARKING (NEC	690.52)		VRISE SEC. 3 (COMBINER BOX TO POI)	5	10 Cu.	0.25	240.25	0.10%		MAIN PV OCPD (15)	MAX. CURRENT (
NOMINAL OPERATING AC VOLTAGE		240 V AC	TOTAL VRISE			2.11	242.11	0.88%			CONDUCTOR (THWN-2, CO
NOMINAL OPERATING AC FREQUENCY	47	- 68 HZ AC									C
MAXIMUM AC POWER		240 VA AC	PHOTOVOLTAIC AC DISCONNECT OUTPUT	T LABEL (N	EC 690.54)					CC
MAXIMUM AC CURRENT		1.0 A AC	AC OUTPUT CURRENT					19.7	A AC		AMB. TEMP.
MAXIMUM OCPD RATING FOR AC MODULE		20 A AC	NOMINAL AC VOLTAGE					240	V AC		

GROUNDING NOTES

WIRING & CONDUIT NOTES

	10 5 4 4 5			
RCUIT CURRRENT (ISC) = K. CURRENT (ISC X1.25) =	10.5 A AC 13.1 A AC			E
TC-ER, COPPER $(90^{\circ}C)$ =	12 AWG			
CONDUCTOR RATING =	12 AWG 30 A		BLUE	RAVEN
MP. AMP. CORRECTION =	0.96			SOLAR
ADJUSTED AMP. =		13.1	1403 N. Res	search Wav
RCUIT CURRRENT (ISC) =		1.5.1	Orem, U	
K. CURRENT (ISC X1.25) =			800.37	
	10 AWG		WWW.BLUERAV	
CONDUCTOR RATING =	30 A		CONFIDENTIAL- T HEREIN CONTAINI	
CONDUIT FILL DERATE =	1		USED FOR THE BE EXCEPT BLUE RA	
MP. AMP. CORRECTION =	0.96		SHALL IT BE DISCLO	SED IN WHOLE OR
ADJUSTED AMP. =	28.8 >	13.1	IN PART TO OTI RECIPIENTS ORGA	
RCUIT CURRRENT (ISC) =	10.5 A AC		IN CONNECTION W USE OF THE RESPE	
X. CURRENT (ISC X1.25) =			WITHOUT THE WRI OF BLUE RAVE	TTEN PERMISSION
(UF-B, COPPER (60°C)) =			UF BLUE RAVE	UN OULAN LLU.
CONDUCTOR RATING =	30 A			
CONDUIT FILL DERATE =	0.8		/NAB	
AP. AMP. CORRECTION =	0.96	13.4	CERT	IFIED
ADJUSTED AMP. =		13.1		
NVERTER RATED AMPS =				ALLATION SSIONAL
IT (RATED AMPS X1.25) = COPPER (75°C TERM.)) =	24.56 A AC 10 AWG			Gurney
CONDUCTOR RATING =	10 AWG 35 A			19-015866
CONDUCTOR RATING =	1		CONTR	ACTOR:
MP. AMP. CORRECTION =	-			LD OPS
ADJUSTED AMP. =		24.6	800-37	7-4480
				ý
			<u> </u>	27501 725 kW AC 3 kW DC
			ATION:	2/501 725 kV 3 kW E
				3 4 7 3 4
			N N	a 4 0
			Z ± Õ (ວັ ດ ເ
			g ai 🖌	
			CUSTOMER INFORM Derek Schmitt 120 Bird Dog Dr	Angler North Carolina AC SYSTEM SIZE: 4. DC SYSTEM SIZE: 6.
			5 072	< S S S
				s) e
			CUSTOMER INFORM/ Derek Schmitt 120 Bird Dog Dr	< < O
			DRAWING BY:	
			Brendan	Fillmore
			PLOT DATE:	
			August	9, 2023
			PROJECT NUMBER:	0.50
			836	358
			SHEET NAME:	
			ELEC (
			0	PV6

STANDARD LABELS

ADDITIONAL LABELS

ELECTRIC SHOCK HAZARD

TERMINALS ON THE LINE AND LOAD SIDES MAY BE ENERGIZED IN THE OPEN POSITION

PHOTOVOLTAIC SYSTEM AC DISCONNECT

RATED AC OUTPUT CURRENT 19.65 A NOMINAL OPERATING AC VOLTAGE 240~
m V

WARNING

DUAL POWER SUPPLY

SOURCES: UTILITY GRID AND PV SOLAR ELECTRIC SYSTEM

POWER SOURCE OUTPUT CONNECTION

DO NOT RELOCATE THIS OVERCURRENT DEVICE

WARNING

THIS EQUIPMENT FED BY MULTIPLE SOURCES, TOTAL RATING OF ALL OVERCURRENT DEVICES, EXCLUDING MAIN SUPPLY OVERCURRENT DEVICE, SHALL NOT EXCEED AMPACITY OF BUSBAR.

SOLAR PV SYSTEM EQUIPPED WITH RAPID SHUTDOWN

TURN RAPID SHUTDOW SWITCH TO THE "OFF" POSITION TO SHUT DOWN PV SYSTEM AND REDUCE

RAPID SHUTDOWN SWITCH FOR SOLAR PV SYSTEM

PERMANENT LABEL LOCATED AT EACH SERVICE EQUIPMENT LOCATION TO WHICH THE PV SYSTEMS ARE CONNECTED OR AT AN APPROVED READILY VISIBLE LOCATION AND SHALL INDICATE THE LOCATION OF RAPID SHUTDOWN INITIATION DEVICES. [2017 NEC 690.56(C)(1)(a)] [2020 NEC 690.56(C)]

BUILDINGS WITH PV SYSTEMS SHALL HAVE A

LABEL 7 SIGN LOCATED AT RAPID SHUT DOWN DISCONNECT SWITCH [2017 NEC 690.56(C)(3)] [2020 NEC 690.56(C)(2)]

LABEL 2 SHALL BE MARKED AT AN ACCESSIBLE LOCATION AT THE DISCONNECTING MEANS AS A POWER SOURCE AND WITH THE RATED AC OUTPUT CURRENT AND THE NOMINAL OPERATING AC VOLTAGE. [2017 NEC 690.54] [2020 NEC 690.54]

FOR PV SYSTEM DISCONNECTING MEANS WHERE THE LINE AND LOAD TERMINALS MAY BE ENERGIZED IN THE

LABEL 3

LABEL 1

OPEN POSITION

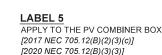
[2017 NEC 690.13(B)]

[2020 NEC 690.13(B)]

IF INTERCONNECTING LOAD SIDE, INSTALL THIS LABEL ANYWHERE THAT IS POWERED BY BOTH THE UTILITY AND THE SOLAR PV SYSTEM, IE. MAIN SERVICE PANEL AND SUBPANELS. [2017 NEC 705.12(B)(3)] [2020 NEC 705.12(B)(3)]

LABEL 4

APPLY TO THE DISTRIBUTION EQUIPMENT ADJACENT TO THE BACK-FED BREAKER FROM THE POWER SOURCE [2017 NEC 705.12(B)(2)(3)(b) [2020 NEC 705.12(B)(3)(2)]



LABEL 6



MAIN DISTRIBUTION UTILITY DISCONNECT(S) POWER TO THIS BUILDING IS ALSO SUPPLIED

FROM A ROOF MOUNTED SOLAR ARRAY WITH A RAPID SHUTDOWN DISCONNECTING MEANS GROUPED AND LABELED WITHIN LINE OF SITE AND 10 FT OF THIS LOCATION



POWER TO THIS BUILDING IS ALSO SUPPLIED FROM MAIN DISTRIBUTION UTILITY DISCONNECT LOCATED

POWER TO THIS BUILDING IS ALSO SUPPLIED FROM A ROOF MOUNTED SOLAR ARRAY, SOLAR ARRAY RAPID SHUTDOWN DISCONNECT IS LOCATED OUTSIDE NEXT TO THE UTILITY METER.



LABEL 8

PERMANENT PLAQUE OR DIRECTORY DENOTING THE LOCATION OF ALL ELECTRIC POWER SOURCE DISCONNECTING MEANS ON OR IN THE PREMISES SHALL BE INSTALLED AT EACH SERVICE EQUIPMENT LOCATION AND AT THE LOCATION(S) OF THE SYSTEM DISCONNECT(S) FOR ALL ELECTRIC POWER PRODUCTION SOURCES CAPABLE OF BEING INTERCONNECTED [2017 NEC 705.10] [2020 NEC 705.10]

LABEL 9

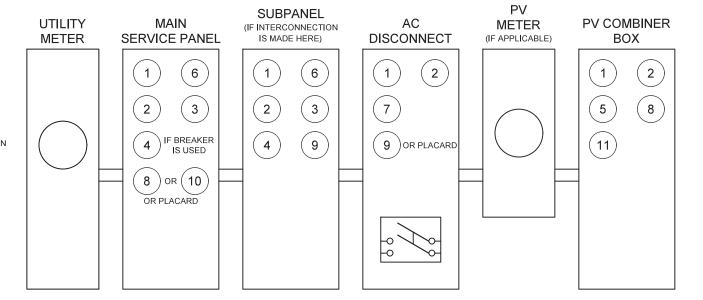
PERMANENT PLAQUE OR DIRECTORY DENOTING THE LOCATION OF ALL ELECTRIC POWER SOURCE DISCONNECTING MEANS ON OR IN THE PREMISES SHALL BE INSTALLED AT EACH SERVICE EQUIPMENT LOCATION AND AT THE LOCATION(S) OF THE SYSTEM DISCONNECT(S) FOR ALL ELECTRIC POWER PRODUCTION SOURCES CAPABLE OF BEING INTERCONNECTED [2017 NEC 705.10] [2020 NEC 705.10]

LABEL 10

PERMANENT PLAQUE OR DIRECTORY TO BE LOCATED AT MAIN SERVICE EQUIPMENT DENOTING THE LOCATION OF THE RAPID SHUTDOWN SYSTEM DISCONNECTING MEANS IF SOLAR ARRAY RAPID SHUTDOWN DISCONNECTING SWITCH IS NOT GROUPED AND WITHIN LINE OF SITE OF MAIN SERVICE DISCONNECTING MEANS. [2017 NEC 705.10 AND 690.56(C)(1)(a)] [2020 NEC 705.10 AND 690.56(C)]

LABEL 11

PERMANENT PLAQUE OR DIRECTORY TO BE LOCATED AT AC COMBINER PANEL [2017 NEC 110.21(B)] [2020 NEC 110 21(B)]

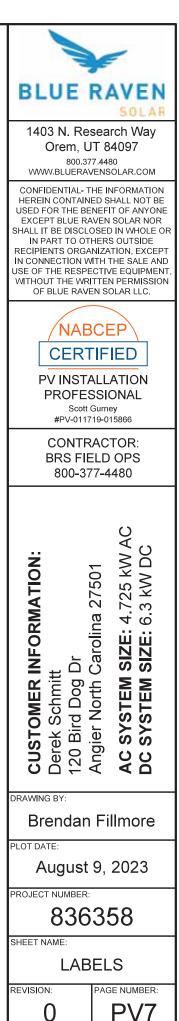


*ELECTRICAL DIAGRAM SHOWN ABOVE IS FOR LABELING PURPOSES ONLY. NOT AN ACTUAL REPRESENTATION OF EQUIPMENT AND CONNECTIONS TO BE INSTALLED. LABEL LOCATIONS PRESENTED MAY VARY DEPENDING ON TYPE OF INTERCONNECTION METHOD AND LOCATION PRESENTED ON 3 LINE DIAGRAM. 3 LINE DIAGRAM ON PV5 TO REFLECT ACTUAL REPRESENTATION OF PROPOSED SCOPE OF WORK

LABELING NOTES

1) LABELS CALLED OUT ACCORDING TO ALL COMMON CONFIGURATIONS. ELECTRICIAN TO DETERMINE EXACT REQUIREMENTS IN THE FIELD PER CURRENT NEC AND LOCAL CODES AND MAKE APPROPRIATE ADJUSTMENTS. 2) LABELING REQUIREMENTS BASED ON THE 2017 & 2020 NEC CODE, OSHA STANDARD 19010.145, ANSIZ535. 3) MATERIAL BASED ON THE REQUIREMENTS OF THE AHJ

4) LABELS TO BE OF SUFFICIENT DURABILITY TO WITHSTAND THE ENVIRONMENT INVOLVED AND SHALL NOT BE HANDWRITTEN [NEC 110.21]



REC ALPHA PURE-R SERIES PRODUCT SPECIFICATIONS

GENERAL D	GENERAL DATA				
Cell type:	80 half-cut REC bifacial, heterojunction cells with lead-free, gapless technology				
Glass:	$0.13 in (3.2 \text{mm}) \text{solar glass with anti-reflective surface treatment} \\ in accordance \text{with EN 12150}$				
Backsheet:	Highly resistant polymer (black)				
Frame:	Anodized aluminum (black)				
Junctionbox:	4-part, 4 bypass diodes, lead-free IP68 rated, in accordance with IEC 62790				
Connectors:	Stäubli MC4 PV-KBT4/KST4 (12 AWG) in accordance with IEC 62852, IP68 only when connected				
Cable:	12 AWG (4 mm²) PV wire, 67 + 67 in (1.7 + 1.7 m) in accordance with EN 50618				
Dimensions:	$68.1 \times 44.0 \times 1.2 \ln(20.77 \text{ft}^2) / 1730 \times 1118 \times 30 \text{mm} (1.93 \text{m}^2)$				
Weight:	47.4 lbs (21.5 kg)				
Origin:	Made in Singapore				

1700 [67

Measurements in inches [mm]

EL			Product Code*: RECx		R=R
Po	ower Output - P _{MAX} (Wp)	400	410	420	430
Wa	att Class Sorting-(W)	0/+10	0/+10	0/+10	0/+10
No	ominal Power Voltage - V _{MPP} (V)	48.8	49.4	50.0	50.5
	ominal Power Current - I _{MPP} (A)	8.20	8.30	8.40	8.52
20 ⁶	oen Circuit Voltage - V _{oc} (V)	58.9	59.2	59.4	59.7
Sh	nort Circuit Current - I _{sc} (A)	8.80	8.84	8.88	8.91
Po	ower Density (W/ft²)	19.26	19.74	20.22	20.70
Pa	anel Efficiency (%)	20.7	21.2	21.8	22.3
Po	ower Output - P _{MAX} (Wp)	305	312	320	327
	ominal Power Voltage - V _{MPP} (V)	46.0	46.6	47.1	47.6
	ominal Power Current - I _{MPP} (A)	6.64	6.70	6.80	6.88
z 0f	oen Circuit Voltage - V _{oc} (V)	55.5	55.8	56.0	56.3
Sh	nort Circuit Current - I _{sc} (A)	7.11	7.16	7.20	7.24

Values at standard test conditions (STC: air mass AM 1.5. irradiance 10.75 W/so ft (1000 W/m²), temperature 77°F (25°C), based on a production spread with a tolerance of $P_{MNV} \bigvee_{C} \& I_{Lr} = 35\%$ with one watt class. Nominal module operating temperature (NMOT: air mass AM1.5, irradiance 800 W/m², temperature 68°F (20°C), windspeed 3.3 ft/s (1 m/s), *Where xxx indicates the nominal power class (P_{MNV}) at STC above.

MAXIMUM RATINGS		WARRANTY			
Operational temperature:	-40…+85℃		Standard	REC	ProTrust
System voltage:	1000 V	Installed by an REC Certified Solar Professional	No	Yes	Yes
Test load (front):	+ 7000 Pa (146 lbs/ft²)*	System Size	All	≤25 kW	25 - 500 kW
Test load (rear):	-4000 Pa (83.5 lbs/ft²)*	Product Warranty (yrs)	20	25	25
Series fuse rating:	25 A	Power Warranty (yrs)	25	25	25
Reverse current:	25 A	Labor Warranty (yrs)	0	25	10
*See installation manual for mounting instructions. Design load = Test load / 1.5 (safety factor)		Power in Year 1	98%	98%	98%
		Annual Degradation	0.25%	0.25%	0.25%
		Power in Year 25	92%	92%	92%
		See warranty docu	ments for d	etails. Cor	ditions apply

Available from:

Founded in 1996, REC Group is an international pioneering solar energy company dedicated to empowering consumers with clean, affordable solar power. As Solar's Most Trusted, REC is committed to high quality, innovation, and a low carbon footprint in the solar materials and solar panels it manufactures. Headquartered in Norway with operational headquarters in Singapore, REC also has regional hubs in North America, Europe, and Asia-Pacific.

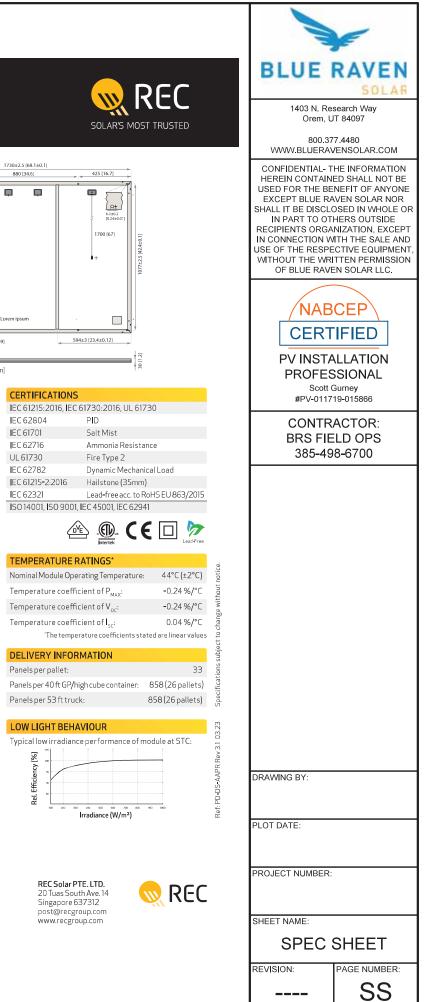
REC SOLAR'S MOST TRUSTED

REC ALPHA PURE-R SERIES PRODUCT SPECIFICATIONS

COMPACT PANEL SIZE

9 A MODULE CURRENT COMPATIBLE WITH MLPE





IQ7X Microinverter

The high-powered, smart grid-ready **IQ7X Microinverter** dramatically simplifies the installation process while achieving the highest system efficiency for systems with 96-cell modules.

Part of the Enphase Energy System, the IQ7X Microinverter integrates with the IQ Gateway, IQ Battery, and the Enphase Installer App monitoring and analysis software.

The IQ Series Microinverters extend the reliability standards set forth by previous generations and undergo over a million hours of power-on testing, enabling Enphase to provide an industry-leading warranty of up to 25-years.

Easy to Install

- Lightweight and simple
- Faster installation with improved, lighter two-wire cabling
- Built-in rapid shutdown compliant (NEC 2014, 2017 & 2020)

Efficient and Reliable

- Optimized for high powered 96-cell* modules
- Highest CEC efficiency of 97.5%
- · More than a million hours of testing
- Class II double-insulated enclosure
- UL listed

Smart Grid-Ready

- Complies with advanced grid support, voltage and frequency ride-through requirements
- Remotely updates to respond to changing grid requirements
- Configurable for varying grid profiles
- Meets CA Rule 21 (UL 1741-SA) and IEEE 1547:2018 (UL 1741-SB, 3rd Ed.)

* The IQ7X is required to support 96-cell modules.



IQ7X Microinverter

INPUT DATA (DC)	IQ7X-96-2-US	
Commonly used module pairings ¹	320W - 460W	
Module compatibility	96-cell PV modules	
Maximum input DC voltage	79.5V	
Peak power tracking voltage	53V - 64V	
Operating range	25V - 79.5V	
Min/Max start voltage	33V/79.5V	
Max DC short circuit current (module Isc)	10A	
Overvoltage class DC port	II	
DC port backfeed current	0A	
PV array configuration	1 x 1 ungrounded array; No additional AC side protection requires max 20A p	
OUTPUT DATA (AC)	@ 240VAC	@ 208VAC
Peak output power	320VA	
Maximum continuous output power	315VA	
Nominal (L-L) voltage/range ²	240V/211-264V	208V/183-22
Maximum continuous output current	1.31A (240VAC)	1.51A (208\
Nominal frequency	60 Hz	
Extended frequency range	49 - 68 Hz	
AC short circuit fault current over 3 cycles	5.8 Arms	
Maximum units per 20A (L-L) branch circuit ³	12 (240VAC)	10 (208VAC
Overvoltage class AC port	III	
AC port backfeed current	18 mA	
Power factor setting	1.0	
Power factor (adjustable)	0.85 leading 0.85 lagging	
EFFICIENCY	@240VAC	@208VAC
CEC weighted efficiency	97.5 %	97.0 %
MECHANICAL DATA		
Ambient temperature range	-40°C to +60°C	
Relative humidity range	4% to 100% (condensing)	
Connector type (IQ7X-96-2-US)	MC4 (or Amphenol H4 UTX with optio	nal Q-DCC-5
Dimensions (WxHxD)	212 mm x 175 mm x 30.2 mm (without	t bracket)
Weight	1.08 kg (2.38 lbs)	
Cooling	Natural convection - No fans	
Approved for wet locations	Yes	
Pollution degree	PD3	
Enclosure	Class II double-insulated, corrosion re	sistant polyn
Environmental category/UV exposure rating	NEMA Type 6/outdoor	
FEATURES		
Communication	Power Line Communication (PLC)	
Monitoring	Enphase Installer App and monitoring Compatible with IQ Gateway	options
Disconnecting means	The AC and DC connectors have been disconnect required by NEC 690.	evaluated an
Compliance	CA Rule 21 (UL 1741-SA), IEEE 1547:20 HEI Rule 14H SRD 2.0 UL 62109-1, FCC Part 15 Class B, ICES CAN/CSA-C22.2 NO. 107.1-01 This product is UL Listed as PV Rapid NEC 2017, and NEC 2020, section 690 Systems, for AC and DC conductors, w	-0003 Class Shut Down E 12 and C22.1

1. Pairing PV modules with wattage above the limit may result in additional clipping losses. See the compatibility at https://link.enphase.com/module-compatibility.

- 2. Nominal voltage range can be extended beyond nominal if required by the utility.
- 3. Limits may vary. Refer to local requirements to define the number of microinverters per branch in your area.

To learn more about Enphase offerings, visit enphase.com

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IQ7X-DS-0099-EN-US-12-27-2022

107)



To learn more about Enphase offerings, visit enphase.com IQ7X-DS-0099-EN-US-12-27-2022



	BLUE RAVEN
	1403 N. Research Way Orem, UT 84097
	800.377.4480 WWW.BLUERAVENSOLAR.COM
otection required; circuit C	CONFIDENTIAL- THE INFORMATION HEREIN CONTAINED SHALL NOT BE USED FOR THE BENEFIT OF ANYONE EXCEPT BLUE RAVEN SOLAR NOR SHALL IT BE DISCLOSED IN WHOLE OR IN PART TO OTHERS OUTSIDE RECIPIENTS ORGANIZATION, EXCEPT IN CONNECTION WITH THE SALE AND USE OF THE RESPECTIVE EQUIPMENT, WITHOUT THE WRITTEN PERMISSION OF BLUE RAVEN SOLAR LLC.
-229V 8VAC)	NABCEP CERTIFIED PV INSTALLATION
AC)	PROFESSIONAL Scott Gurney #PV-011719-015866
c	CONTRACTOR: BRS FIELD OPS 385-498-6700
5 adapter) ymeric enclosure	
and approved by UL for use as the load-break	
.1-SB, 3 rd Ed.) s B,	
Equipment and conforms with NEC 2014, 2.1-2015 Rule 64-218 Rapid Shutdown of PV ed according manufacturer's instructions.	DRAWING BY:
	PLOT DATE:
calculator	PROJECT NUMBER:
Gateway, \bigcirc ENPHASE.	SHEET NAME: SPEC SHEET
	REVISION: PAGE NUMBER:

Data Sheet Enphase Q Cable Accessories **REGION:** Americas

Enphase **Q** Cable Accessories

The Enphase Q Cable[™] and accessories are part of the latest generation Enphase IQ System™. These accessories provide simplicity, reliability, and faster installation times.

Enphase Q Cable

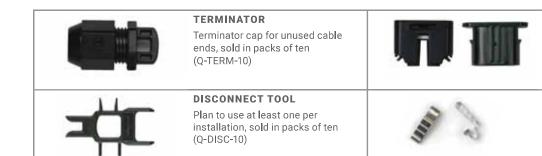
- Two-wire, double-insulated Enphase Q Cable is 50% lighter than the previous generation Enphase cable
- New cable numbering and plug and play connectors speed up installation and simplify wire management
- Link connectors eliminate cable waste

Field-Wireable Connectors

- Easily connect Q cables on the roof without complex wiring
- Make connections from any open connector and center feed any section of cable within branch limits
- Available in male and female connector types

Enphase Q Cable Accessories

Certification	UL3003 (raw cable), UL 9703	JL3003 (raw cable), UL 9703 (cable assemblies), DG cable					
Flame test rating	FT4	FT4					
Compliance	RoHS, OIL RES I, CE, UV Resi	stant, combined UL for	Canada and United States				
Conductor type	THHN/THWN-2 dry/wet	THHN/THWN-2 dry/wet					
Disconnecting means	The AC and DC bulkhead connectors have been evaluated and approved by UL for use as the load-break disconnect required by NEC 690.						
Q CABLE TYPES / ORDERING OPT	IONS						
Connectorized Models	Size / Max Nominal Voltage	Connector Spacing	PV Module Orientation	Connector Count per Box			
Q-12-10-240	12 AWG / 277 VAC	1.3 m (4.2 ft)	Portrait	240			
Q-12-17-240	12 AWG / 277 VAC	2.0 m (6.5 ft)	Landscape (60-cell)	240			
Q-12-20-200	12 AWG / 277 VAC	2.3 m (7.5 ft)	Landscape (72-cell)	200			
ENPHASE Q CABLE ACCESSORIES	3						
Name	Model Number	Description					
Raw Q Cable	Q-12-RAW-300	300 meters of 12 AWG	cable with no connectors				
Field-wireable connector (male)	Q-CONN-10M	Make connections from	m any open connector				
Field-wireable connector (female)	Q-CONN-10F	Make connections from	m any Q Cable open connec	otor			
Cable Clip	Q-CLIP-100	Used to fasten cabling	to the racking or to secure	looped cabling			
Disconnect tool	Q-DISC-10	Disconnect tool for Q C	able connectors, DC connec	tors, and AC module moun			
Q Cable sealing caps (female)	Q-SEAL-10	One needed to cover e	each unused connector on th	he cabling			
Terminator	Q-TERM-10	Terminator cap for uni	used cable ends				
Enphase EN4 to MC4 adaptor ¹	ECA-EN4-S22	Connect PV module us SOLARLOK). 150mm/	sing MC4 connectors to IQ r ′5.9″ to MC4.	micros with EN4 (TE PV4-			
Enphase EN4 non-terminated adaptor ¹	ECA-EN4-FW	For field wiring of UL certified DC connectors. EN4 (TE PV4-S SOLARLOK) to non-terminated cable. 150mm/5.9"					
Enphase EN4 to MC4 adaptor (long) ¹	ECA-EN4-S22-L		for EN4 (TE PV4-S SOLARLO odules with short DC cable.				
Replacement DC Adaptor (MC4)	Q-DCC-2	DC adaptor to MC4 (max voltage 100 VDC)					
Replacement DC Adaptor (UTX)	Q-DCC-5	DC adaptor to UTX (max voltage 100 VDC)					



To learn more about Enphase offerings, visit enphase.com



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SEALING CAPS

Sealing caps for unused aggregator and cable connections (Q-BA-CAP-10 and Q-SEAL-10)

CABLE CLIP

Used to fasten cabling to the racking or to secure looped cabling, sold in packs of one hundred (Q-CLIP-100)



DRAWING NUMBER:

22

IQ Combiner 4/4C



X-IQ-AM1-240-4

X2-IQ-AM1-240-4 (IEEE 1547:2018)



Smart

- · Includes Q Gateway for communication and control
- Includes Mobile Connect cellular modem (CELLMODEM-M1-06-SP-05), included only with IQ Combiner 4C
- · Includes solar shield to match Enphase IQ Battery aesthetics and deflect heat
- · Supports Wi-Fi, Ethernet, or cellular connectivity
- Optional AC receptacle available for PLC bridge
- · Provides production metering and consumption monitoring

Simple

- · Mounts on single stud with centered brackets
- · Supports bottom, back and side conduit entry
- · Allows up to four 2-pole branch circuits for 240VAC plug-in breakers (not included)
- · 80A total PV or storage branch circuits

Reliable

- Durable NRTL-certified NEMA type 3R enclosure
- · Five-year limited warranty
- Two years labor reimbursement program coverage included for both the IQ Combiner SKU's
- UL listed
- · X2-IQ-AM1-240-4 and X2-IQ-AM1-240-4C comply with IEEE 1547:2018 (UL 1741-SB, 3rd Ed.)



To learn more about Enphase offerings, visit enphase.com IQ-C-4-4C-DS-0103-EN-US-12-29-2022

MODEL NUMBER

IQ Combiner 4/4C

MODEL NUMBER	
IQ Combiner 4 X-IQ-AM1-240-4	IQ Combiner 4 with IQ Gateway printed circuit board for integrated re and consumption monitoring $(\pm 2.5\%)$. Includes a tilver solar thield t
X2-10-AM1-240-4 (IEEE 1547:2018)	deflect heat.
IQ Combiner 4C X-IQ-AM1-240-4C	IQ Combiner 4C with IQ Gateway printed circuit board for integrated and consumption monitoring (± 2.5%). Includes Mobile Connect cell
X2-IQ-AM1-240-4C (IEEE 1547:2018)	industrial-grade cell modern for systems up to 60 microinverters. (A US Virgin Islands, where there is adequate cellular service in the inst IQ Battery and IQ System Controller and to deflect heat.
ACCESSORIES AND REPLACEMENT PARTS	(not included, order separately)
Supported microinverters	IQ6, IQ7, and IQ8. (Do not mix IQ6/7 Microinverters with IQ8)
Communications Kit COMMS-CELLMODEM-M1-06 CELLMODEM-M1-06-SP-05 CELLMODEM-M1-06-AT-05	 Includes C0MMS-KIT-01 and CELLMODEM-M1-06-SP-05 with 5- 4G based LTE-M1 cellular modern with 5-year Sprint data plan 4G based LTE-M1 cellular modern with 5-year AT8T data plan
Circuit Breakers BRK-10A-2-240V BRK-15A-2-240V BRK-20A-2P-240V BRK-15A-2P-240V-8 BRK-20A-2P-240V-8	Supports Eaton BR210, BR215, BR220, BR230, BR240, BR250, an Circuit breaker, 2 pole, 10A, Eaton BR210 Circuit breaker, 2 pole, 15A, Eaton BR215 Circuit breaker, 2 pole, 20A, Eaton BR220 Circuit breaker, 2 pole, 15A, Eaton BR215B with hold down kit su Circuit breaker, 2 pole, 20A, Eaton BR220B with hold down kit su
XA-SOLARSHIELD-ES	Replacement solar shield for IQ Combiner 4/4C
XA-PLUG-120-3	Accessory receptacle for Power Line Carrier in IQ Combiner 4/4C (
X-1Q-NA-HD-125A	Hold-down kt for Eaton circuit breaker with screws
Consumption monitoring CT (CT-200-SPLIT/CT-200-CLAMP)	A pair of 200A split core current transformers
ELECTRICAL SPECIFICATIONS	
Rating	Continuous duty
System voltage	120/240VAC, 60 Hz
Eaton BR series busbar rating	125A
Max. continuous current rating	65A
Max. continuous current rating (input from PV/storage)	64A
Max. fuse/circuit rating (output)	90A
Branch circuits (solar and/or storage)	Up to four 2-pole Eaton BR series Distributed Generation (DG) bre
Max. total branch circuit breaker rating (input)	80A of distributed generation/95A with IQ Gateway breaker inclu
IQ Gateway breaker	10A or 15A rating GE/Siemens/Eaton included
Production metering CT	200A solid core pre-installed and wired to IQ Gateway
MECHANICAL DATA	
Dimensions (WxHxD)	37.5 cm x 49.5 cm x 16.8 cm (14.75 in x 19.5 in x 6.63 in). Height is
Weight	7.5 kg (16.5 lbs)
Ambient temperature range	-40°C to +46°C (-40°F to 115°F)
Cooling	Natural convection, plus heat shield
Enclosure environmental rating	Outdoor, NRTL-certified, NEMA type 3R, polycarbonate construct
Wire sizes	 20A to 50A breaker inputs: 14 to 4 AWG copper conductors 60A breaker branch input: 4 to 1/0 AWG copper conductors Main lug combined output: 10 to 2/0 AWG copper conductors Neutral and ground: 14 to 1/0 copper conductors Always follow local code requirements for conductor sizing.
Altitude	Up to 3,000 meters (9,842 feet)
INTERNET CONNECTION OPTIONS	
Integrated WI-Fi	IEEE 802.11b/g/n
Cellular	CELLMODEM-M1-06-SP-05, CELLMODEM-M1-06-AF-05 (4G base cellular modem is required for all Enphase Energy System installation
Ethernet	Optional, IEEE 802.3, CatSE (or Cat6) UTP Ethernet cable (not inc
COMPLIANCE	
Compliance, IQ Combiner	CA Rule 21 (UL 1741-SA) IEEE 1547:2018 - UL 1741-SB, 3 st Ed. (X2-IO-AM1-240-4 and X2-IO CAN/CSA C22.2 No. 107.1, Title 47 CFR, Part 15, Class B, ICES 00 Production metering: ANSI C12.20 accuracy class 0.5 (PV produc Consumption metering: accuracy class 2.5
Compliance, IQ Gateway	UL 60601-1/CANCSA 22.2 No. 61010-1
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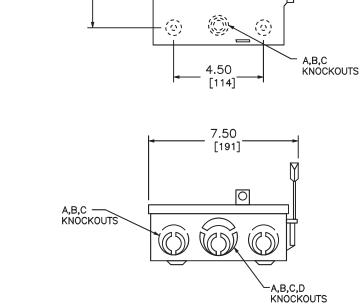
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		E
	BLUE	SOLAR
	1403 N. Re Orem, U	
revenue grade PV production metering (ANSI C12.20 \pm 0.5%) d to match the IQ Battery and IQ System Controller 2 and to	800.37 WWW.BLUERAV	7.4480 /ENSOLAR.COM
ed revenue grade PV production metering (ANSI C12.20 ± 0.5%) ellular modern (CELLMODEM-M1-06-SP-05), a plug-end-play (Available in the US, Canada, Mexico, Puerto Rico, and the istallation area.) Includes a silver solar shield to match the 5-year Sprint data plan	HEREIN CONTAIN USED FOR THE BE EXCEPT BLUE RA SHALL IT BE DISCLO IN PART TO OTI RECIPIENTS ORGA IN CONNECTION W USE OF THE RESPE WITHOUT THE WRI	NEFIT OF ANYONE VEN SOLAR NOR OSED IN WHOLE OR HERS OUTSIDE NIZATION, EXCEPT
and BR260 circuit breakers.	NAB	CED
support support		
C (required for EPLC-01)	PROFES Scott (#PV-0117	Gurney
	CONTR BRS FIE 385-49	LD OPS
areakers only (not included) fuded		
t is 53.5 cm (21.06 in) with mounting brackets.		
iction		
5		
sed LTE-M1 cellular modem). Note that an Mobile Connect ons. ncluded)		
-IQ-AM1-240-4C) 003 fuction)		
of IQ-C-4-4C-DS-0103-EN-US-12-29-2022	SHEET NAME: SPEC S	HEETS
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NOTES:		NRB• 240		Â	1/2	Z	1 1/
FINISH – GRAY BAKED ENAMEL ELECTRODEPOSITIED OVER CLEANED PHOSPHATIZED STEEL.	D221N	NRB 240	VAC	A	-	-	1 1/
UL LISTED – FILE E-2875	D321N	NRB 240	VAC	В	-	-	1 1/
ALL NEUTRALS – INSULATED GROUNDABLE	DU221	1RB 240	VAC	С	-	-	-
SUITABLE FOR USE AS SERVICE EQUIPMENT	DU321	1RB 240	VAC	D	-	-	-
TOP OF NEMA TYPE 3R SWITCHES HAVE PROVISIONS FOR MAXIMUM 2 1/2" BOLT-ON HUB. SHORT CIRCUIT CURRENT RATINGS: • 10,000 AMPERES.							
10,000 AMPERES WHEN USED WITH OR PROTECTED BY CLASS H OR K FUSES. 100,000 AMPERES WITH CLASS R FUSES. * FOR CORNER GROUNDED DELTA SYSTEMS. ■ PLUG FUSES	GENERAL DUTY SAFETY SWITC VISIBLE BLADE TYPE 30 AMPERE	CHES			[]		UAR
■ PLOG FOSES ‡ LUGS SUITABLE FOR 60°C OR 75° CONDUCTORS.	ENCLOSURE - NEMA TYPE 3R RAINF	PROOF					
+ LOGS SUITABLE FOR 60 C OR 75 CONDUCTORS.			DW NO.	/ <mark>G#</mark> 185	52		



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9.00

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- A,B,C KNOCKOUTS





120VAC

MAX.

2

1Ø

STD.

1Ø

1/2

WIRING DIAG.

Α

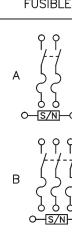
VOTAGE RATINGS

240VAC

CATALOG

NUMBER

D211NRB●■







WIRING D	IAGRAMS
E	NOT FUSIBLE
-0	c /-/
-7 -7 	
TEDMI	
S MAX. WIR	NAL LUGS ‡ RE MIN. WIRE TYPE
# 6 AW	
# 6 AW	<u> </u>
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KNOCKOUTS						
IOL	А	В	С	D		
SIZE	.50	.75	1	1.25		

DUAL DIMENSIONS: INCHES MILLIMETERS

HO	RSEPOWE	ER RATIN	GS						
	240VAC								
AX.	ST	D.	MA	λX.					
1Ø	1Ø	3Ø	1Ø	3Ø					
2 	1 1/2 1 1/2 1 1/2 - -	- 3* - -	3 3 3 3 3	- 7 1/2* 7 1/2 - 7 1/2					

RED

eider Electric

REF DWG #1852



EZ#SOLAR making solar simple.

PV Junction Box for Composition/Asphalt Shingle Roofs

A. System Specifications and Ratings

- Maximum Voltage: 1,000 Volts ٠
- Maximum Current: 80 Amps
- Allowable Wire: 14 AWG 6 AWG
- Spacing: Please maintain a spacing of at least 1/2" between uninsulated live parts and fittings for conduit, armored cable, and uninsulated live parts of opposite polarity.
- Enclosure Rating: Type 3R ٠
- Roof Slope Range: 2.5 12:12
- Max Side Wall Fitting Size: 1"
- Max Floor Pass-Through Fitting Size: 1"
- Ambient Operating Conditions: (-35°C) (+75°C)
- Compliance:
 - JB-1.2: UL1741
 - Approved wire connectors: must conform to UL1741
- System Marking: Interek Symbol and File #5019942
- Periodic Re-inspections: If re-inspections yield loose components, loose fasteners, or any corrosion between components, components that are found to be affected are to be replaced immediately.

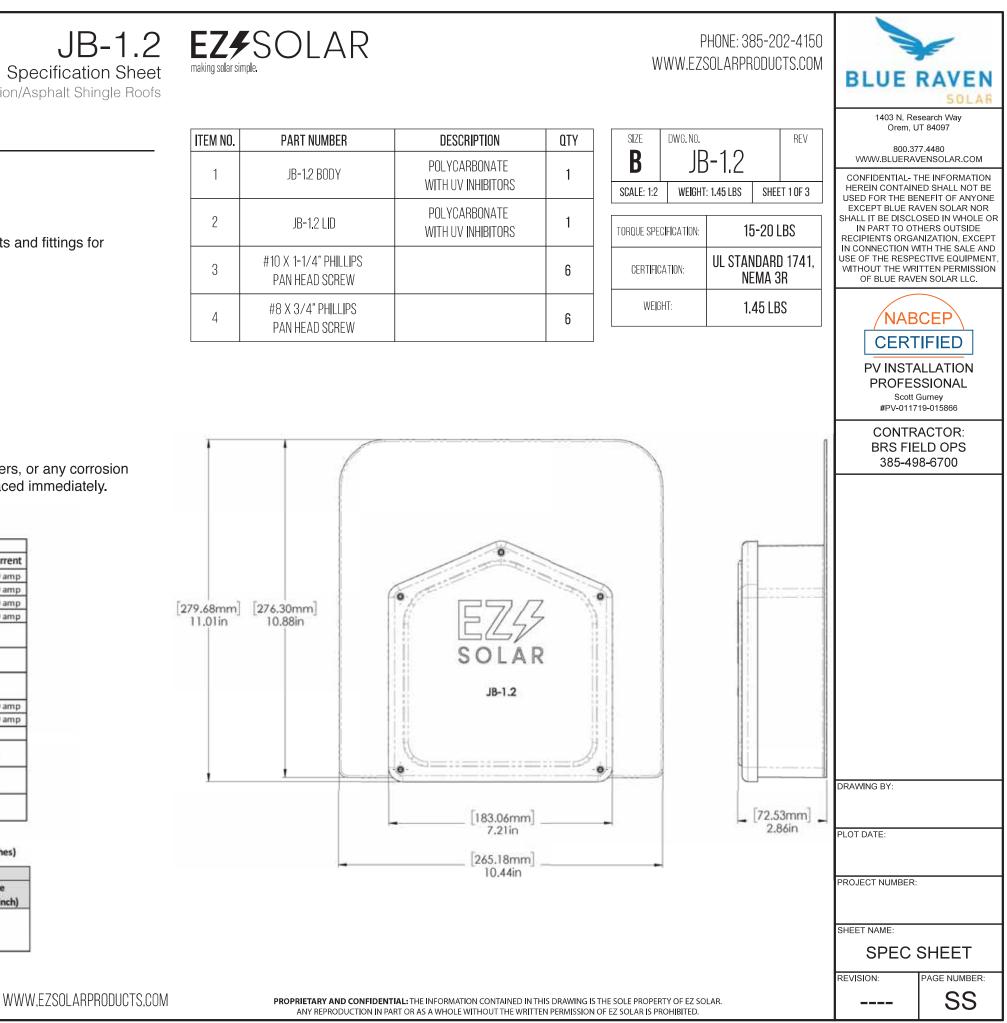
	1.000	2011			Torque		
	1 Conductor	2 Conductor	Туре	NM	Inch Lbs	Voltage	Current
ABB ZS6 terminal block	10-24 awg	16-24 awg	Sol/Str	0.5-0.7	6.2-8.85	600V	30 amp
ABB ZS10 terminal block	6-24 awg	12-20 awg	Sol/Str	1.0-1.6	8.85-14.16	600V	40 amp
ABB ZS16 terminal bock	4-24 awg	10-20 awg	Sol/Str	1.6-2.4	14.6-21.24	600V	60 amp
ABB M6/8 terminal block	8-22 awg	0.5425	Sol/Str	.08-1	8.85	600V	50 amp
Ideal 452 Red WING-NUT Wire Connector	8-18 awg		Sol/Str	SelfTorque	Self Torque	600V	
Ideal 451 Yellow WING-NUT Wire Connector	10-18 awg		Sol/Str	SelfTorque	SelfTorque	600V	
Ideal, In-Sure Push-In Connector Part #39	10-14 awg		Sol/Str	SelfTorque	SelfTorque	600V	
WAGO, 2204-1201	10-20 awg	16-24 awg	Sol/Str	Self Torque	SelfTorque	600V	30 amp
WAGO, 221-612	10-20 awg	10-24 awg	Sol/Str	SelfTorque	SelfTorque	600V	30 amp
Dottie DRC75	6-12 awg		Sol/Str	Snap-In	Snap-In	2	
FED NG FO	4 6 awg		Sol/Str		45	20/	voc
ESP NG-53	10-14 awg		Sol/Str		35	200	104
ESP NG-717	4-6 awg		Sol/Str	8 8	45	201	voc
E38. MG-7.17	10-14 awg		Sol/Str		35	200	104
Brumall 4-5,3	4-6 awg		Sol/Str		45	20/	201/
bruman 4-5,5	10-14 awg		Sol/Str		35	200	V00

Table 1: Typical Wire Size, Torque Loads and Ratings

Table 2: Minimum wire-bending space for conductors through a wall opposite terminals in mm (inches)

Wire size	e, AWG or		Wires per terminal (pole)								
		1		2		3		4 or More			
kcmil	(mm2)	mm	(inch)	mm	(inch)	mm	(inch)	mm	(inch)		
14-10	(2.1-5.3)	Not sp	pecified	3	•)	1	e		-		
8	(8.4)	38.1	(1-1/2)	3	10		•				
6	(13.3)	50.8	(2)					-			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	JB-1.2 BODY	POLYCARBONATE WITH UV INHIBITORS	1
2	JB-1.2 LID	POLYCARBONATE WITH UV INHIBITORS	1
3	#10 X 1-1/4" PHILLIPS PAN HEAD SCREW		6
4	#8 X 3/4" PHILLIPS PAN HEAD SCREW		6



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Rigid Nonmetallic Conduit – Junction Boxes

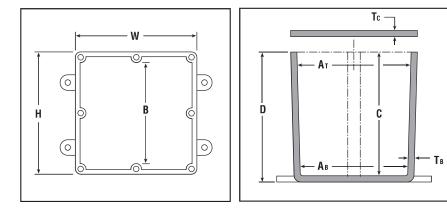
Molded Nonmetallic Junction Boxes 6P Rated

Except where noted by **t**

It's another first from Carlon[®] - the first nonmetallic junction boxes UL Listed with a NEMA 6P rating per Section 314.29, Exception of the National Electrical Code. Manufactured from PVC or PPO thermoplastic molding compound and featuring foam-in-place gasketed lids attached with stainless steel screws, these rugged enclosures offer all the corrosion resistance and physical properties you need for direct burial applications.

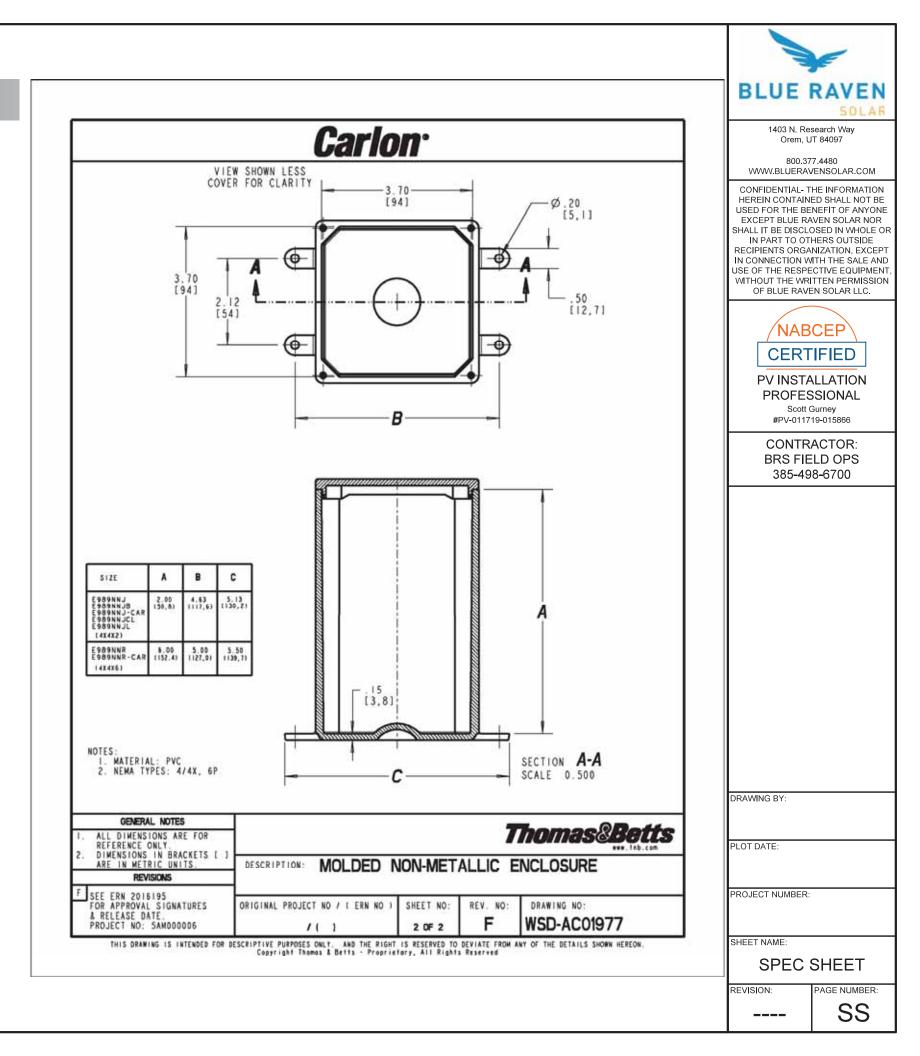
Type 6P enclosures are intended for indoor or outdoor use, primarily to provide a degree of protection against contact with enclosed equipment, falling dirt, hosedirected water, entry of water during prolonged submersion at a limited depth, and external ice formation.





- All Carlon Junction Boxes are UL Listed and maintain a minimum of a NEMA Type 4/4x Rating.
- Parts numbers with an asterisk (*) are UL Listed and maintain a NEMA Type 6P Rating and Type 4/4X Rating.

Part No.	Size in Inches H x W x D	Std. Ctn. Qty.	Min At	Min. AB	Min. B	Min. C	Та Тур	Tc ical	Mate PVC	erial Thermo- plastic	Std. Ctn. Wt. (Lbs.)
E989NNJ-CAR*	4 x 4 x 2	5	311/16	3 5/8	N/A	2	.160	.155	Х		3
E987N-CAR*	4 x 4 x 4	5	311/16	31/2	N/A	4	.160	.155	Х		4
+E989NNR-CAR*	4 x 4 x 6	4	311/16	3 3/8	N/A	6	.160	.200	Х		5
E989PPJ-CAR*	5 x 5 x 2	4	411/16	41/2	N/A	2	.110	.150		Х	3
E987R-CAR*	6 x 6 x 4	2	6	55/8	N/A	4	.190	.190		Х	3
E989RRR-UPC*	6 x 6 x 6	8	55/8	53/8	N/A	6	.160	.150		Х	14
E989N-CAR	8 x 8 x 4	1	8	8	N/A	4	.185	.190		Х	2
E989SSX-UPC	8 x 8 x 7	2	721/32	75/16	N/A	7	.160	.150		Х	6
E989UUN	12 x 12 x 4	3	115/8	11 ¹ /2	11 ¹ /8	4	.160	.150		Х	12
E989R-UPC	12 x 12 x 6	2	1 1 ¹⁵ /16	117/8	11 ⁷ /16	6	.265	.185		Х	10



w w w . c a r l o n . c o m Gross Automation (877) 268-3700 \cdot www.carlonsales.com \cdot sales@grossautomation.com



2 INSTALLS PER DAY

Make two installs per day your new standard. **SFM INFINITY** has fewer roof attachments, one tool installation, and pre-assembled components to get you off the roof 40% faster.

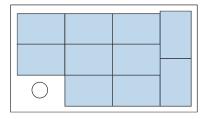
JF HOMEOWNERS

BETTER AESTHETICS

Install the system with the aesthetics preferred by homeowners, with integrated front trim, trim end caps, dark components, and recessed hardware.

MAXIMUM POWER DENSITY

Easily mix module orientations to achieve optimal power density without incurring the increased bill of materials, labor, and attachments required by rail.



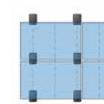
SYSTEM OVERVIEW

PART NAME	DESCRIPTION
1 TRIMRAIL	Structural front trim provides aesthetic and aligns modules.
2 TRIMRAIL SPLICE	Connects and electrically bonds sections of TRIM RAIL.
3 TRIMRAIL FLASHKIT	Attaches TRIM RAIL to roof. Available for comp shingle or tile.
4 MODULE CLIPS	Secure modules to TRIM RAIL.
5 MICRORAIL	Connects modules to SLIDERS. Provides post-install array leveling.
5 SPLICE	Connects and supports modules. Provides east-west bonding. ATTACHED SPLICE also available.
⁷ SLIDER FLASHKIT	Roof attachment and flashing. Available for comp shingle and tile.

BONDING AND ACCESSORIES

PART NAME	DESCRIPTION
TRIMRAIL ENDCAPS	Covers ends of TRIM RAIL for refined aesthetic.
TRIMRAIL BONDING CLAMP	Electrically bonds TRIM RAIL and modules
N/S BONDING CLAMP	Electrically bonds rows of modules

attachments than rail systems.



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efficient use of your vehicle fleet.

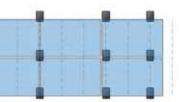


SFM INFINITY REVOLUTIONIZES ROOFTOP SOLAR WITH BENEFITS ACROSS YOUR BUSINESS, FROM DESIGN AND LOGISTICS, THROUGH ARRAY INSTALLATION AND SERVICE.

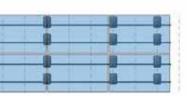


20% FEWER ATTACHMENTS

Save time and money on every project: **SFM** INFINITY requires fewer



SEM INFINITY 15 Attachments



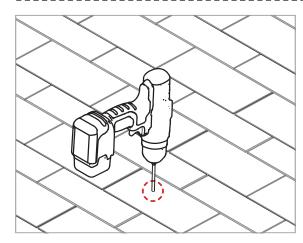
RAIL 20 Attachments

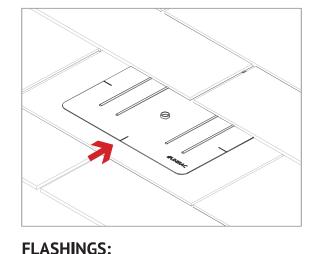
30% LOGISTICS SAVINGS

With fewer SKUs and compact components, **SFM INFINITY** is easier to stock, easier to transport, and easier to lift to the roof. Plus, make more



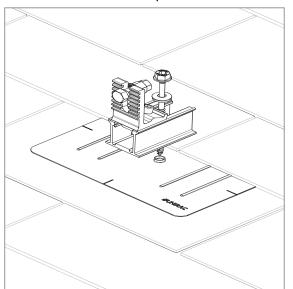


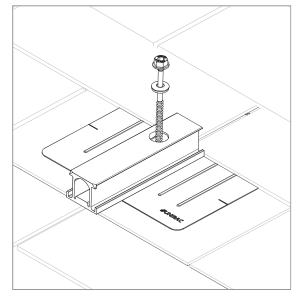




Place flashings

PILOT HOLES: Drill pilot holes for lag screws or structural screws (as necessary) at marked attachment points



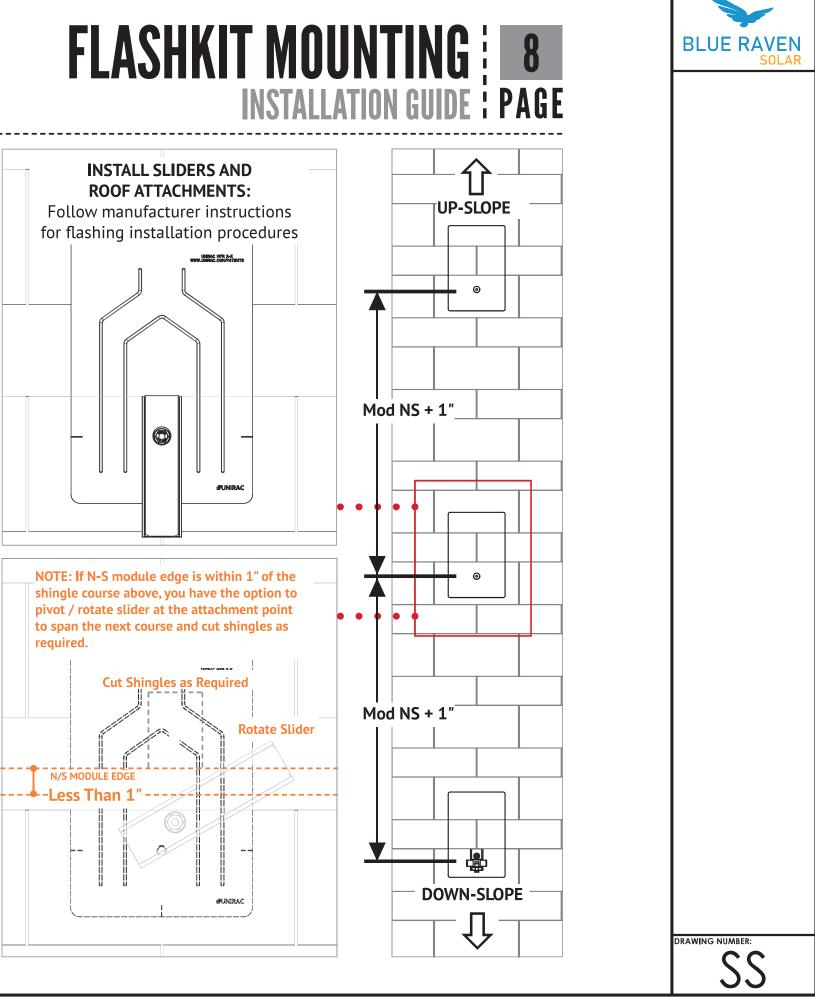


INSTALL SLIDERS AND TRIMRAIL ROOF ATTACHMENTS:

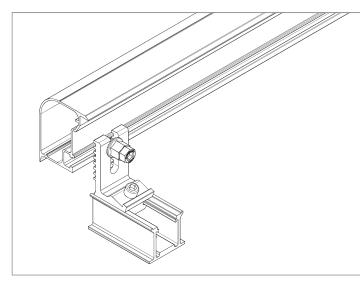
Insert flashings per manufacturer instructions •

NOTE: Use Lag screw or structural fastener with a maximum diameter of 5/16"

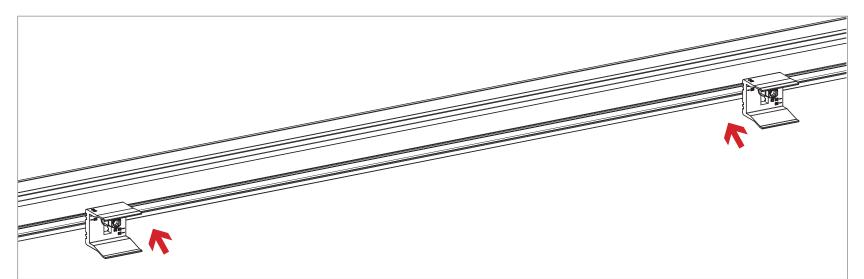
- Attach sliders to rafters •
- Verify proper row to row spacing for module size (Mod NS + 1") ٠
- Ensure that Trimrail™roof attachments in each row have sufficient • engagement with slider dovetails for proper attachment.







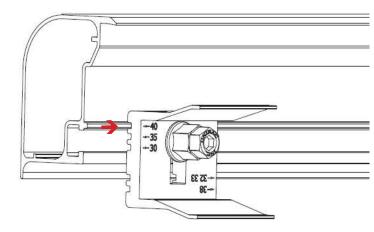
ATTACH TRIMRAIL TO ROOF ATTACHMENT: Attach rail using 3/8" hex bolt & Tri-drive or serrated flange nuts. Make sure Trimrail[™] is level across all Trimrail[™] roof attachments. After rail is level, tighten channel clamp bolts to secure Trimrail[™] roof attachments to channels.



INSTALL MODULE CLIPS ON TRIMRAIL:

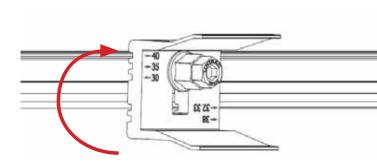
Attach module clips to Trimrail using 3/8" T-bolts and Tri-drive or serrated flange nuts. A minimum of two clips are required per module. Refer to SFM D&E guide and U-builder for required position and quantity of module clips.

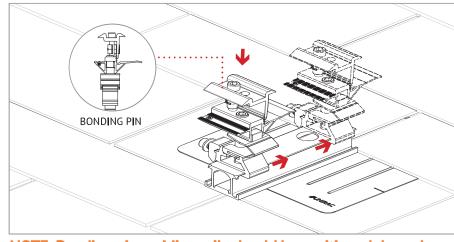
NOTE: module clips may be pre-installed on trimrail prior to attaching trimrail to roof attachments



POSITION MODULE CLIPS ACCORDING TO MODULE THICKNESS:

Align notch in module clip with trimrail rib according to module thickness (identified in mm on faces of module clips). Rotate clip to position at required location.





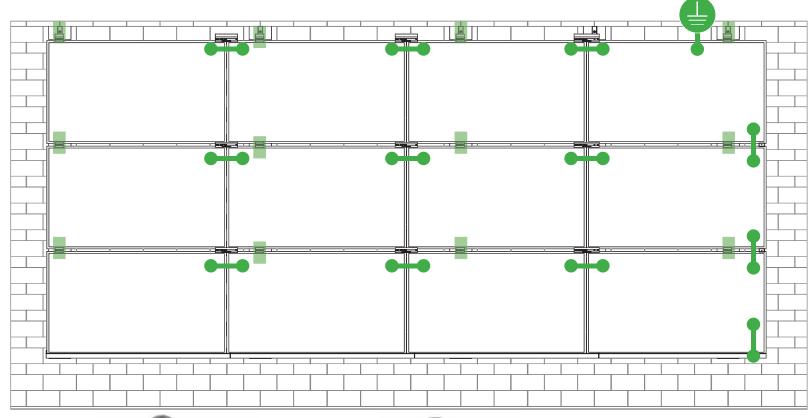
NOTE: Bonding pin on Microrails should be positioned downslope.

INSTALL MICRORAILS:

Install Microrail[™] at marked attachment points. Click Microrail[™] into sliders and push Microrail[™] to top of slider. Ensure that cap remains in upper most (40mm) position.



SYSTEM BONDING & GROUNDING INSTALLATION GUIDE PAGE



Star Washer is Single Use Only

TERMINAL TORQUE,

S

Install Conductor and torque to the following: 4-6 AWG: 35in-lbs 8 AWG: 25 in-lbs 10-14 AWG: 20 in-lbs

LUG DETAIL & TOROUE INFO Ilsco Lay-In Lug (GBL-4DBT)

- 10-32 mounting hardware
- Torque = 5 ft-lb
- AWG 4-14 Solid or Stranded

TERMINAL TOROUE, **Install Conductor and** torque to the following: 4-14 AWG: 35in-lbs

LUG DETAIL & TOROUE INFO Ilsco Flange Lug (SGB-4)

- 1/4" mounting hardware
- Torque = 75 in-lb
- AWG 4-14 Solid or Stranded

WEEBLUG Single Use Only



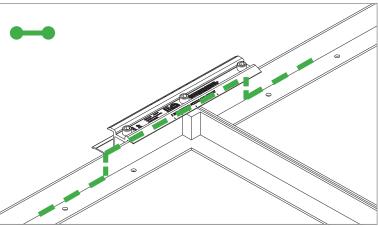
TERMINAL TOROUE, **Install Conductor and** torque to the following: 6-14 AWG: 7ft-lbs

LUG DETAIL & TOROUE INFO Wiley WEEBLug (6.7)

- 1/4" mounting hardware
- Torque = 10 ft-lb
- AWG 6-14 Solid or Stranded

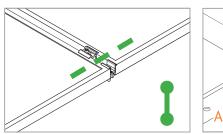
NOTE: ISOLATE COPPER FROM ALUMINUM CONTACT TO PREVENT CORROSION

System bonding is accomplished through modules. System grounding accomplished by attaching a ground lug to any module at a location on the module specified by the module manufacturer.



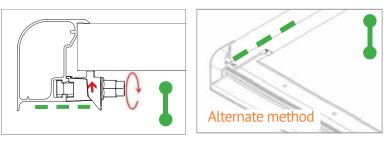
E-W BONDING PATH:

E-W module to module bonding is accomplished with 2 pre-installed bonding pins which engage on the secure side of the MicrorailTM and splice.



N-S BONDING PATH:

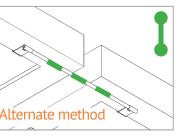
N-S module to module bonding is accomplished with bonding clamp with 2 integral bonding pins. (refer also to alternate method)



TRIMRAIL BONDING PATH:

Trimrail to module bonding is accomplished with bonding clamp with integral bonding pin and bonding T-bolt. (refer also to alternate method)









UL CODE COMPLIANCE NOTES 20 INSTALLATION GUIDE PAGE

SYSTEM LEVEL FIRE CLASSIFICATION

The system fire class rating requires installation in the manner specified in the SUNFRAME MICRORAIL (SFM) Installation Guide. SFM has been classified to the system level fire portion of UL 1703. This UL 1703 classification has been incorporated into the UL 2703 product certification. SFM has achieved Class A, B & C system level performance for low slope & steep sloped roofs when used in conjunction with type 1 and type 2 modules. Class A, B & C system level fire

performance is inherent in the SFM design, and no additional mitigation measures are required. The fire classification rating is valid for any roof pitch. There is no required minimum or maximum height limitation above the roof deck to maintain the Class A, B & C fire rating for SFM. SUNFRAME MICRORAIL[™] components shall be mounted over a fire resistant roof covering rated for the application.

Module Type	Roof Slope	System Level Fire Rating	Microrail Direction	Module Orientation	Mitigation Rec
Type 1 and Type 2	Steep Slope & Low Slope	Class A, B & C	East-West	Landscape OR Portrait	None Require

UL2703 TEST MODULES

See pages 22 and 23 for a list of modules that were electrically and mechanically tested or qualified with the SUNFRAME MICRORAIL (SFM) components outlined within this Installation Guide.

- Maximum Area of Module = 27.76 sqft •
- UL2703 Design Load Ratings:
 - Downward Pressure 113 PSF / 5400 Pa a)
 - Upward Pressure 50 PSF / 2400 Pa b)
 - Down-Slope Load 21.6 PSF / 1034 Pa c)
- Tested Loads:
 - Downward Pressure 170 PSF / 8000 Pa a)
 - b) Upward Pressure – 75 PSF / 3500 Pa
 - Down-Slope Load 32.4 PSF / 1550 Pa c)
- Maximum Span = 6ft
- Use with a maximum over current protection device OCPD of 30A .
- System conforms to UL Std 2703, certified to LTR AE-001-2012
- Rated for a design load of 2400 Pa / 5400 Pa with 24 inch span
- PV modules may have a reduced load rating, independent of the SFM load rating. Please consult ٠ the PV module manufacturer's installation guide for more information
- Down-Slope design load rating of 30 PSF/ 1400 Pa for module areas of 22.3 sq ft or less •



equired red



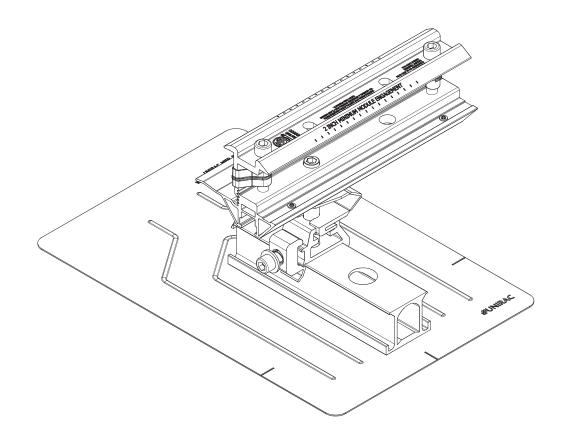


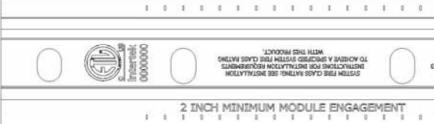


UL CODE COMPLIANCE NOTES INSTALLATION GUIDE **21** PAGE

LABEL MARKINGS

- System fire class rating: See installation instructions for installation requirements to achieve a specified system fire class rating with Unirac.
- Unirac SUNFRAME MICRORAIL[™] is listed to UL 2703.
- All splices within a system are shipped with marking indicating date and location of manufacture.





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TESTED / CERTIFIED MODULE LIST INSTALLATION GUIDE PAGE

Manufacture	Module Model / Series	Manufacture	Module Model / Series	Manufacture	Module Model / Se
Aleo	P-Series	Eco Solargy	Orion 1000 & Apollo 1000	-	LGxxxN2T-A4
Aptos	DNA-120-(BF/MF)26 DNA-144-(BF/MF)26	ET Solar	ET-M672BHxxxTW		LGxxx(A1C/E1C/E1
		Freedom Forever	FF-MP-BBB-370		Q1C/Q1K/S1C/S2W
		FreeVolt	Mono PERC		LGxxxN2T-B5
	CHSM6612P, CHSM6612P/HV, CHSM6612M, CHSM6612M/HV, CHSM6610M (BL)(BF)/(HF), CHSM72M-HC	GCL	GCL-P6 & GCL-M6 Series	LG Electronics	LGxxxN1K-B6
Astronergy		Hansol	TD-AN3, TD-AN4,		LGxxx(A1C/M1C/M
			UB-AN1, UD-AN1		QAC/QAK)-A6 LGxxx(N1C/N1K/N
 	AXN6M610T, AXN6P610T,		36M, 60M, 60P, 72M & 72P Series,		LGxxx(N1C/N1K/N
Auxin	AXN6M612T & AXN6P612T	Heliene HT Solar	144HC M6 Monofacial/ Bifacial Series, 144HC M10 SL Bifacial HT60-156(M) (NDV) (-F), HT 72-156(M/P)		LGxxxN2T-J5
	AXIblackpremium 60 (35mm),				LGxxx(N1K/N1W/N
	AXIpower 60 (35mm),				LGxxx(N1C/Q1C/Q
Axitec	AXIpower 72 (40mm),				LGxxx (N1C/N1K/N
	AXIpremium 60 (35mm),	Hyundai	KG, MG, TG, RI, RG, TI, MI, HI & KI Series		LR4-60(HIB/HIH/H
	AXIpremium 72 (40mm).		HiA-SxxxHG		LR4-72(HIH/HPH)-
Boviet	BVM6610,	ITEK	iT, iT-HE & iT-SE Series		LR6-60(BP/HBD/H
	BVM6612	Japan Solar	JPS-60 & JPS-72 Series	-	LR6-60(BK)(PE)(HP
BYD	P6K & MHK-36 Series			LONGi	LR6-60(BK)(PE)(PB
	CS1(H/K/U/Y)-MS CS3(K/L/U), CS3K-MB-AG, CS3K-(MS/P) CS3N-MS, CS3U-MB-AG, CS3U-(MS/P), CS3W		JAP6 60-xxx, JAM6-60-xxx/SI, JAM6(K)-60/ xxx, JAP6(k)-72-xxx/4BB, JAP72SYY-xxx/ZZ, JAP6(k)-60-xxx/4BB, JAP60SYY-xxx/ZZ, Solar JAM6(k)-72-xxx/ZZ, JAM72SYY-xxx/ZZ, JAM6(k)-60-xxx/ZZ, JAM60SYY-xxx/ZZ, i. YY: 01, 02, 03, 09, 10		LR6-72(BP)(HBD)(H
					LR6-72(HV)(BK)(PE
Canadian Solar					(35mm)
	CS5A-M, CS6(K/U), CS6K-(M/P), CS6K-MS	JA SOLAI			LR6-72(BK)(HV)(PE
	CS6P-(M/P), CS6U-(M/P), CS6V-M, CS6X-P			Mission Solar Energy	MSE Series
Centrosolar America	C-Series & E-Series		ii. ZZ: SC, PR, BP, HiT, IB, MW, MR	Mitsubishi	MJE & MLE Series
CertainTeed	CT2xxMxx-01, CT2xxPxx-01,		JKM & JKMS Series Eagle JKMxxxM JKMxxxM-72HL-V	Neo Solar Power Co.	D6M & D6P Series
	CTxxxMxx-02, CTxxxM-03,	Barbar			
	CTxxxMxx-04, CTxxxHC11-04	Jinko			
Dehui	DH-60M			-	
		Kyocera	KU Series		

• Unless otherwise noted, all modules listed above include all wattages and specific models within that series. Variable wattages are represented as "xxx"

• Items in parenthesis are those that may or may not be present in a compatible module's model ID

• Slashes "/" between one or more items indicates that either of those items may be the one that is present in a module's model ID

• Please see the SFM UL2703 Construction Data Report at Unirac.com to ensure the exact solar module selected is approved for use with SFM

• SFM Infinity is not compatible with module frame height of less than 30mm and more than 40mm. See Module Mounting section, page 12 for further information



Series

E1K/N1C/N1K/N2T/N2W/ 2W)-A5

/M1K/N1C/N1K/Q1C/Q1K/

/N2T/N2W)-E6 /N2W/S1C/S2W)-G4

//N2T/N2W)-L5 /Q1K)-N5 C/N2W/Q1C/Q1K)-V5

I/HPB/HPH)-xxxM

- H)-xxxM
- /HIBD)-xxxM (30mm)
- HPB)(HPH)-xxxM (35mm)
- PB)(PH)-xxxM (40mm)
-)(HIBD)-xxxM (30mm)
- PE)(PH)(PB)(HPH)-xxxM

PE)(PB)(PH)-xxxM (40mm)





TESTED / CERTIFIED MODULE LIST INSTALLATION GUIDE PAGE

Manufacture	Module Model / Series	Manufacture	Module Model / Series	Manufacture	Module Model / Series
	EVPVxxx (H/K/PK),	REC Solar (cont.)	TwinPeak Series TwinPeak 2 Series TwinPeak 2 BLK2 Series TwinPeak 2S(M)72(XV) TwinPeak 3 Series (38mm) TP4 (Black)	Suniva	MV Series & Optimus Series
	VBHNxxxSA15 & SA16, VBHNxxxSA17 & SA18,			SunPower	A-Series A400-BLK , SPR-MAX3-XXX-R, X-Series, E-Series & P-Series
Panasonic	VBHNxxxSA17(E/G) & SA18E,			Suntech	STP, STPXXXS - B60/Wnhb
	VBHNxxxKA01 & KA03 & KA04, VBHNxxxZA01,VBHNxxxZA02,			Talesun	TP572, TP596, TP654, TP660, TP672, Hipor M, Smart
	VBHNxxxZA03, VBHNxxxZA04	Renesola	Vitrus2 Series & 156 Series		SC, SC B, SC B1, SC B2
Peimar	SGxxxM (FB/BF)	Risen	RSM72-6 (MDG) (M), RSM60-6	Tesla	TxxxH, TxxxS
Phono Solar Prism Solar	PS-60, PS-72 P72 Series	SEG Solar	SEG-xxx-BMD-HV SEG-xxx-BMD-TB	Trina	PA05, PD05, DD05, DE06, DD06, PE06, PD14, PE14, DD14, DE09.05, DE14, DE15,
	Plus, Pro, Peak, G3, G4, G5, G6(+), G7, G8(+)	S-Energy	SN72 & SN60 Series (40mm)		PE15H
	Pro, Peak L-G2, L-G4, L-G5, L-G6, L-G7	Seraphim	SEG-6 & SRP-6 Series		UP-MxxxP(-B),
	Q.PEAK DUO BLK-G6+	Sharp	NU-SA & NU-SC Series	Upsolar	UP-MxxxM(-B)
	Q.PEAK DUO BLK-G6+/TS Q.PEAK DUO (BLK)-G8(+) Q.PEAK DUO L-G8.3/BFF Q.PEAK DUO (BLK) ML-G9(+) Q.PEAK DUO (BLK) ML-G10(+) Q.PEAK DUO (BLK) ML-G10(+) Q.PEAK DUO XL-G(10/10.2/10.3/10.c/10.d) Q.PEAK DUO BLK ML-G10+ / t	Silfab	SLA, SLG, BC Series & SILxxx(BL/NL/NT/HL/ ML/BK/NX/NU/HC)	United Renewable Energy	D7MxxxH7A, D7(M/K)xxxH8A FAKxxx(C8G/E8G), FAMxxxE7G-BB
Q.Cells		Solarever USA	SE-166*83-xxxM-120N	(URE)	FAMxxxE8G(-BB)
		Solaria	PowerXT-xxxR-(AC/PD/BD) PowerXT-xxxC-PD PowerXT-xxxR-PM (AC)	Vikram	FBMxxxMFG-BB Eldora, Solivo,
		SolarWorld	Sunmodule Protect, Sunmodule Plus	Waaree	Somera AC & Adiya Series
	Alpha (72) (Black) (Pure)	Sonali	SS-M-360 to 390 Series, SS-M-390 to 400 Series, SS-M-440 to 460 Series, SS-M-430 to 460 BiFacial Series.	Winaico	WST & WSP Series
	RECxxxAA PURE-R			Yingli	YGE & YLM Series
REC Solar	RECxxxNP3 Black N-Peak (Black)			ZN Shine	ZXM6-72, ZXM6-NH144-166_2094
	N-Peak 2 (Black)		SS 230 - 265		
	PEAK Energy Series PEAK Energy BLK2 Series	SunEdison	F-Series, R-Series & FLEX FXS Series		
	PEAK Energy 72 Series				

• Unless otherwise noted, all modules listed above include all wattages and specific models within that series. Variable wattages are represented as "xxx"

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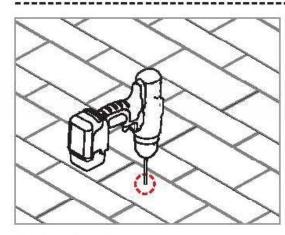
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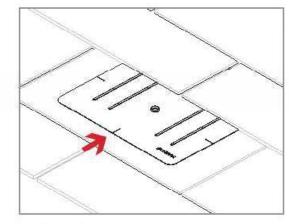
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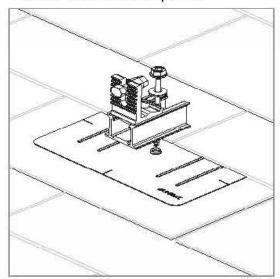




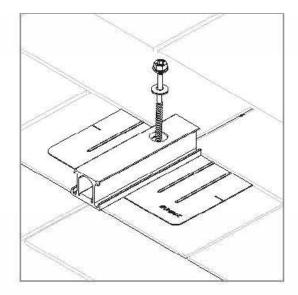




PILOT HOLES: Drill pilot holes for lag screws or structural screws (as necessary) at marked attachement points







INSTALL SLIDERS AND TRIMRAIL ROOF ATTACHMENTS:

Insert flashings per manufacturer instructions

NOTE: Use Lag screw or structural fastener with a maximum diameter of 5/16"

- Attach sliders to rafters
- Verify proper row to row spacing for module size (Mod NS + 1") .
- Ensure that TrimrailTM roof attachments in each row have sufficient engagement with slider dovetails for proper attachment.

