



Scott E. Wyssling, PE  
Coleman D. Larsen, SE, PE  
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January 12, 2023

Lighting Electric, LLC  
230 Blacksnake Road  
Stanley, NC 28164

Scott Wyssling, PE

Digitally signed by Scott Wyssling, PE  
DN: cn=Scott Wyssling, PE, o=Wyssling Consulting, ou=Engineering  
Reason: I am the author of this document  
Location: your signing location here  
Date: 2023.01.12 09:49:41-0700  
Foxit PDF Editor Version: 11.1.0

Re: Engineering Services  
Barreto Residence  
89 Caldwell Street, Spring Lake NC  
4.400 kW System

To Whom It May Concern:

We have received information regarding solar panel installation on the roof of the above referenced structure. Our evaluation of the structure is to verify the existing capacity of the roof system and its ability to support the additional loads imposed by the proposed solar system.

**A. Site Assessment Information**

1. Site visit documentation identifying attic information including size and spacing of framing for the existing roof structure.
2. Design drawings of the proposed system including a site plan, roof plan and connection details for the solar panels. This information will be utilized for approval and construction of the proposed system.

**B. Description of Structure:**

**Roof Framing:** 2x6 dimensional lumber at 24" on center.  
**Roof Material:** Composite Asphalt Shingles  
**Roof Slope:** 33 degrees  
**Attic Access:** Accessible  
**Foundation:** Permanent

**C. Loading Criteria Used**

- **Dead Load**
  - Existing Roofing and framing = 7 psf
  - New Solar Panels and Racking = 3 psf
  - TOTAL = 10 PSF
- **Live Load** = 20 psf (reducible) – 0 psf at locations of solar panels
- **Ground Snow Load** = 10 psf
- **Wind Load** based on ASCE 7-10
  - Ultimate Wind Speed = 118 mph (based on Risk Category II)
  - Exposure Category C

*Analysis performed of the existing roof structure utilizing the above loading criteria is in accordance with the 2018 NCRC (2015 IRC). including provisions allowing existing structures to not require strengthening if the new loads do not exceed existing design loads by 105% for gravity elements and 110% for seismic elements. This analysis indicates that the existing framing will support the additional panel loading without damage, if installed correctly.*

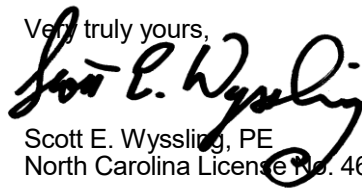
**D. Solar Panel Anchorage**

1. The solar panels shall be mounted in accordance with the most recent Unirac manual. If during solar panel installation, the roof framing members appear unstable or deflect non-uniformly, our office should be notified before proceeding with the installation.
2. The maximum allowable withdrawal force for a  $5/16$ " lag screw is 235 lbs per inch of penetration as identified in the National Design Standards (NDS) of timber construction specifications. Based on a minimum penetration depth of  $2\frac{1}{2}$ ", the allowable capacity per connection is greater than the design withdrawal force (demand). Considering the variable factors for the existing roof framing and installation tolerances, the connection using one  $5/16$ " diameter lag screw with a minimum of  $2\frac{1}{2}$ " embedment will be adequate and will include a sufficient factor of safety.
3. Considering the wind speed, roof slopes, size and spacing of framing members, and condition of the roof, the panel supports shall be placed no greater than 48" on center.
4. Panel supports connections shall be staggered to distribute load to adjacent framing members.

Based on the above evaluation, this office certifies that with the racking and mounting specified, the existing roof system will adequately support the additional loading imposed by the solar system. This evaluation is in conformance with the 2018 NCRC (2015 IRC), current industry standards, and is based on information supplied to us at the time of this report.

Should you have any questions regarding the above or if you require further information do not hesitate to contact me.

Very truly yours,



Scott E. Wyssling, PE  
North Carolina License No. 46546

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Wyssling Consulting, PLLC  
76 N Meadowbrook Drive Alpine UT 84004  
North Carolina COA # P-2308

Signed 1/12/2023

**SCOPE OF WORK**

TO INSTALL A ROOF MOUNTED SOLAR PHOTOVOLTAIC SYSTEM AT THE OWNER RESIDENCE LOCATED AT 89 CALDWELL ST, SPRING LAKE, NC 28390, USA. THE POWER GENERATED BY THE PV SYSTEM WILL BE INTERCONNECTED WITH THE UTILITY GRID THROUGH THE EXISTING ELECTRICAL SERVICE EQUIPMENT. THE PV SYSTEM DOES NOT INCLUDE STORAGE BATTERIES.

**EQUIPMENT SUMMARY**

11 Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W) MODULES  
11 ENPHASE IQ8-60-2-US MICROINVERTERS

**GENERAL NOTES**

- THESE CONSTRUCTION DOCUMENTS HAVE BEEN BASED ON FIELD INSPECTIONS AND OTHER INFORMATION AVAILABLE AT THE TIME. ACTUAL FIELD CONDITIONS MAY REQUIRE MODIFICATIONS IN CONSTRUCTION DETAILS.
- ARCHITECT HAS NOT BEEN RETAINED TO SUPERVISE ANY CONSTRUCTION OR INSTALLATION OF ANY EQUIPMENT AT SITE.
- CONTRACTOR SHALL FURNISH ALL LABOR, MATERIAL, EQUIPMENT, TOOLS, OBTAINS ALL PERMITS, LICENSES AND PAY ALL REQUIRED FEES AND COMPLETE INSTALLATION.
- CONTRACTOR HAS THE FULL RESPONSIBILITY TO CHECK AND VERIFY ALL DIMENSIONS AND EXISTING CONDITIONS. ANY DISCREPANCIES SHALL BE REPORTED TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK. ANY WORK STARTED BEFORE CONSULTATION AND ACCEPTANCE BY THE ENGINEER SHALL BE THE SOLE RESPONSIBILITY OF THE CONTRACTOR AND SHALL BE SUBJECT TO CORRECTION BY THEM WITHOUT ADDITIONAL COMPENSATION.
- DAMAGE CAUSED TO THE EXISTING STRUCTURE, PIPES, DUCTS, WINDOWS, WALL, FLOORS, ETC. SHALL BE REPAIRED TO THE ORIGINAL CONDITION OR REPLACED BY THE CONTRACTOR AT NO ADDITIONAL COST.
- THE CONTRACTOR SHALL BE HELD RESPONSIBLE FOR THE PROPER INSTALLATION AND COMPLETION OF THE WORK WITH APPROVED MATERIALS.
- NO CHANGES ARE TO BE MADE WITHOUT THE CONSULTATION AND APPROVAL OF THE ARCHITECT.
- CONTRACTOR SHALL OBTAIN BUILDING PERMIT. NO WORK TO START UNLESS BUILDING PERMIT IS PROPERLY DISPLAYED.
- ALL WORKMANSHIP AND MATERIALS SHALL BE OF FIRST QUALITY AND IN COMPLIANCE WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, THE DEPARTMENT OF ENVIRONMENTAL PROTECTION AND ALL PERTINENT AGENCIES.
- IT IS ESSENTIAL THAT ALL WORK PROCEED WITH THE MAXIMUM COOPERATION OF ALL PARTIES AND WITH MINIMUM INTERFERENCE TO THE OCCUPANTS WITHIN THE BUILDING. THE OWNER'S DIRECTIONS IN THIS REGARD SHALL BE FULLY COMPLIED WITH.
- ALL EXPOSED PLUMBING, HVAC, ELECTRICAL DUCTWORK, PIPING AND CONDUITS ARE TO BE PAINTED BY GENERAL CONTRACTOR.
- THE CONTRACTOR SHALL PERFORM THE WORK IN STRICT CONFORMANCE WITH THE LOCAL LAWS, REGULATIONS AND THE NATIONAL ELECTRIC CODE.
- THE CONTRACTOR SHALL OBTAIN ALL PERMITS, APPROVALS, AFFIDAVITS, CERTIFICATIONS, ETC. AND PAY ALL FEES AS REQUIRED BY THE LOCAL AUTHORITIES.
- CONTRACTORS SHALL OBTAIN FIRE CERTIF. UPON COMPLETION OF WORK.

**ELECTRICAL NOTES**

- ALL EQUIPMENT TO BE LISTED BY UL OR OTHER NRTL, AND LABELED FOR ITS APPLICATION.
- ALL CONDUCTORS SHALL BE COPPER, RATED FOR 600 V AND 90 DEGREE C WET ENVIRONMENT.
- WIRING, CONDUIT, AND RACEWAYS MOUNTED ON ROOFTOPS SHALL BE ROUTED DIRECTLY TO, AND LOCATED AS CLOSE AS POSSIBLE TO THE NEAREST RIDGE, HIP, OR VALLEY.
- WORKING CLEARANCES AROUND ALL NEW AND EXISTING ELECTRICAL EQUIPMENT SHALL COMPLY WITH NEC 110.26.
- WHERE SIZES OF JUNCTION BOXES, RACEWAYS, AND CONDUITS ARE NOT SPECIFIED, THE CONTRACTOR SHALL SIZE THEM ACCORDINGLY.
- ALL WIRE TERMINATIONS SHALL BE APPROPRIATELY LABELED AND READILY VISIBLE.
- MODULE GROUNDING CLIPS TO BE INSTALLED BETWEEN MODULE FRAME AND MODULE SUPPORT RAIL, PER THE GROUNDING CLIP MANUFACTURERS INSTRUCTION.
- MODULE SUPPORT RAIL SHALL BE BONDED TO THE MODULE

**GOVERNING CODES**

2018 NORTH CAROLINA BUILDING CODE  
2018 NORTH CAROLINA RESIDENTIAL CODE  
2018 NORTH CAROLINA EXISTING BUILDING CODE  
2018 NORTH CAROLINA FIRE PREVENTION CODE  
2018 NORTH CAROLINA PLUMBING CODE  
2018 NORTH CAROLINA MECHANICAL CODE  
2018 NORTH CAROLINA FUAL GAS CODE  
2018 NORTH CAROLINA ENERGY CONSERVATION CODE  
2020 NORTH CAROLINA ELECTRICAL CODE

**WIRING AND CONDUIT NOTES**

- ALL CONDUIT SIZES AND TYPES SHALL BE LISTED FOR ITS PURPOSE AND APPROVAL FOR THE SITE APPLICATIONS
- ALL PV CABLES AND HOMERUN WIRES BE #10AWG \*USE-2, PV WIRE, OR PROPRIETARY SOLAR CABLING SPECIFIED BY MFR, OR EQUIVALENT; ROUTED TO SOURCE CIRCUIT COMBINER BOXES AS REQUIRED
- ALL PV DC CONDUCTORS IN CONDUIT EXPOSED TO SUNLIGHT SHALL BE DERATED ACCORDING TO AS PER LATEST NCEC CODE.
- EXPOSED ROOF PV DC CONDUCTORS SHALL BE USE-2, 90°C RATED, WET AND UV RESISTANT, AND UL LISTED RATED FOR 600V, UV RATED SPIRAL WRAP SHALL BE USED TO PROTECT WIRE FROM SHARP EDGES
- PHASE AND NEUTRAL CONDUCTORS SHALL BE DUAL RATED THHN/THWN-2 INSULATED, 90°C RATED, WET AND UV RESISTANT, RATED FOR 1000V AS PER APPLICABLE NEC
- 4-WIRE DELTA CONNECTED SYSTEMS HAVE THE PHASE WITH THE HIGHER VOLTAGE TO GROUND MARKED ORANGE OR IDENTIFIED BY OTHER EFFECTIVE MEANS
- ALL SOURCE CIRCUITS SHALL HAVE INDIVIDUAL SOURCE CIRCUIT PROTECTION
- VOLTAGE DROP LIMITED TO 2%
- AC CONDUCTORS >4AWG COLOR CODED OR MARKED: PHASE A OR L1- BLACK, PHASE B OR L2- RED, PHASE C OR L3- BLUE, NEUTRAL- WHITE/GRAY

**SYSTEM RATING**

4.400 kWDC  
2.695 kWAC

PHOTOVOLTAIC SYSTEM FIRE CLASSIFICATION LISTING IN ACCORDANCE WITH UL 1703 STANDARD.

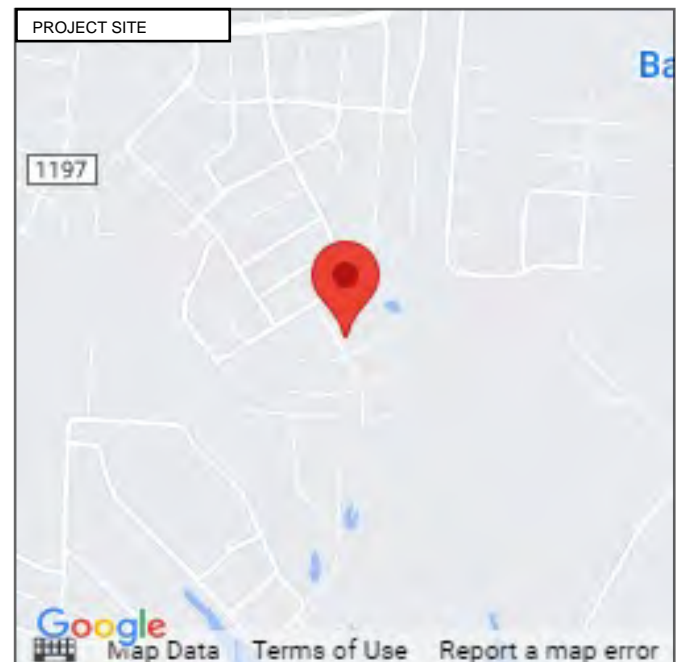
**SHEET INDEX**

PV1	COVER PAGE
PV2	SITE PLAN
PV3	ROOF PLAN
PV4	STRING LAYOUT & BOM
PV5-PV6	ATTACHMENT DETAILS
PV7	ELECTRICAL LINE & CALCS.
PV8	SPECIFICATIONS & NOTES
PV9-PV10	SIGNAGE
PV11-PV19	EQUIPMENT SPECIFICATIONS



HOUSE PHOTO

SCALE: NTS



VICINITY MAP

SCALE: NTS

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Wyssling Consulting, PLLC  
76 N Meadowbrook Drive Alpine UT 84004  
North Carolina COA # P-2308

Signed 1/12/2023

**LIGHTING ELECTRIC**

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
STANLEY, NC 28164, USA  
PH# : (910) 356-1521  
LICENSE NUMBER :- 29517

**SYSTEM INFO**

(11) Q CELLS  
Q.PEAK DUO BLK ML-G10.A+  
(400W)

(11) ENPHASE  
IQ8-60-2-US

DC SYSTEM SIZE: 4.400 kWDC

AC SYSTEM SIZE: 2.695 kWAC

**REVISIONS**

DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

**PROJECT NAME & ADDRESS**

RICHARD BARRETO  
RESIDENCE  
89 CALDWELL ST, SPRING LAKE, NC 28390, USA  
EMAIL ID: RICHARDARRETO@GMAIL.COM  
PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**COVER PAGE**

SHEET SIZE  
**ANSI B  
11" X 17"**

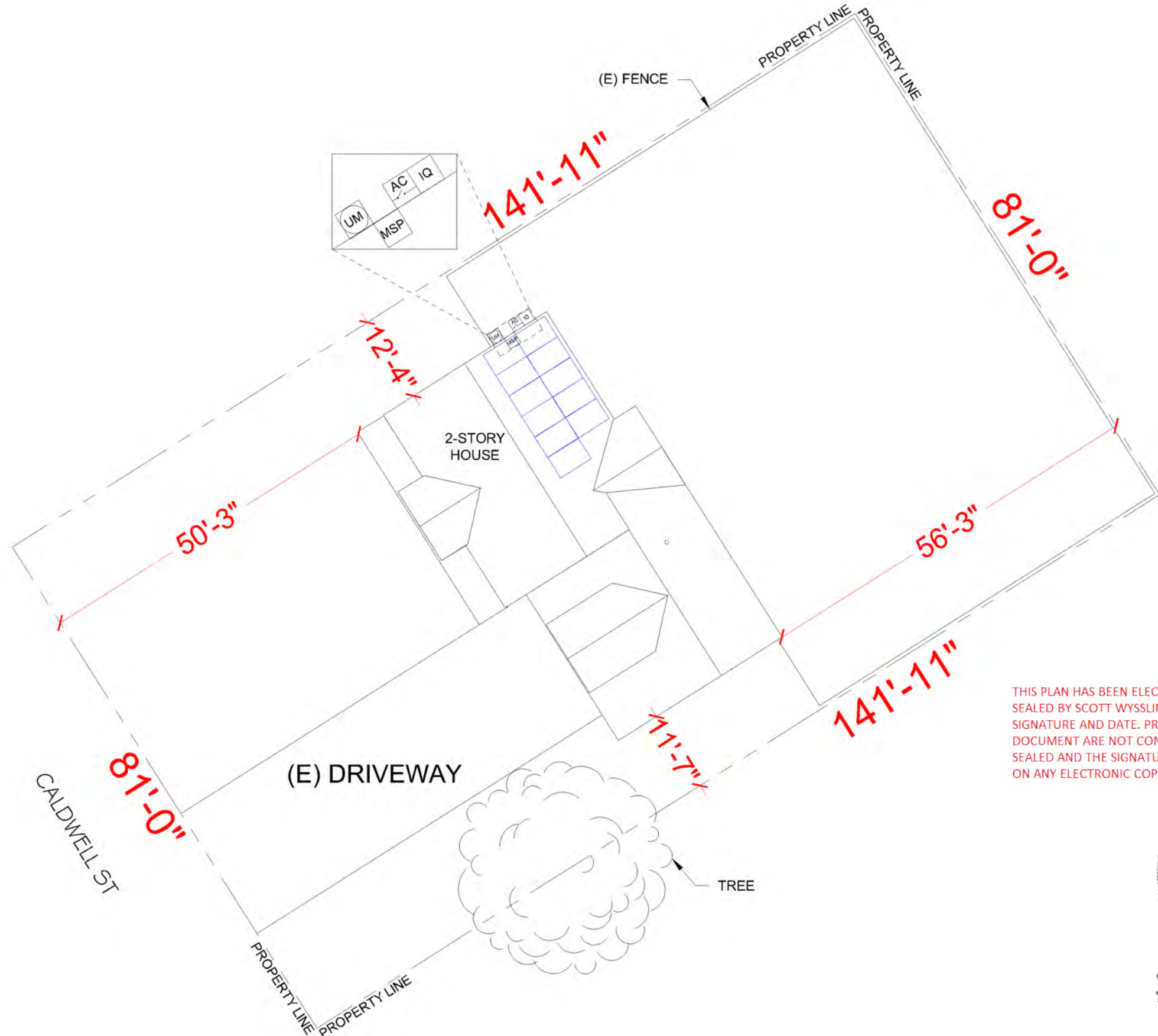
SHEET NUMBER  
**PV-1**

**SITE NOTES**

- A LADDER SHALL BE IN PLACE FOR INSPECTION IN COMPLIANCE WITH OSHA REGULATIONS.
- THE PV MODULES ARE CONSIDERED NON-COMBUSTIBLE AND THIS SYSTEM IS AN UTILITY INTERACTIVE SYSTEM WITH NO STORAGE BATTERIES.
- INSTALLER TO ENSURE MINIMUM CLEARANCES HAVE BEEN MET PER MANUFACTURERS RECOMMENDATION FOR ALL ROOF VENTING.
- PROPER ACCESS AND WORKING CLEARANCE AROUND EXISTING AND PROPOSED ELECTRICAL EQUIPMENT WILL BE PROVIDED AS PER SECTION [NCEC 110.26]

**LEGEND**

- JB (N) JUNCTION BOX
- UM (E) UTILITY METER
- MSP (E) MAIN SERVICE PANEL
- IQ (N) ENPHASE IQ COMBINER
- AC (N) NON FUSED AC DISCONNECT
- VENT, ATTIC FAN (ROOF OBSTRUCTION)
- ROOF ATTACHMENT
- CONDUIT
- ENPHASE IQ8-60-2-US MICROINVERTER
- Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W) MODULES
- UNIRAC SOLARMOUNT LIGHT RAIL 168" MILL TRENCH



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SCALE: 1/16" = 1'-0"

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AC SYSTEM SIZE: 2.695 kWAC	

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 PHONE NO. (910) 225-2262

DATE: 1/11/2023
SHEET NAME <b>SITE PLAN</b>
SHEET SIZE <b>ANSI B 11" X 17"</b>
SHEET NUMBER <b>PV-2</b>

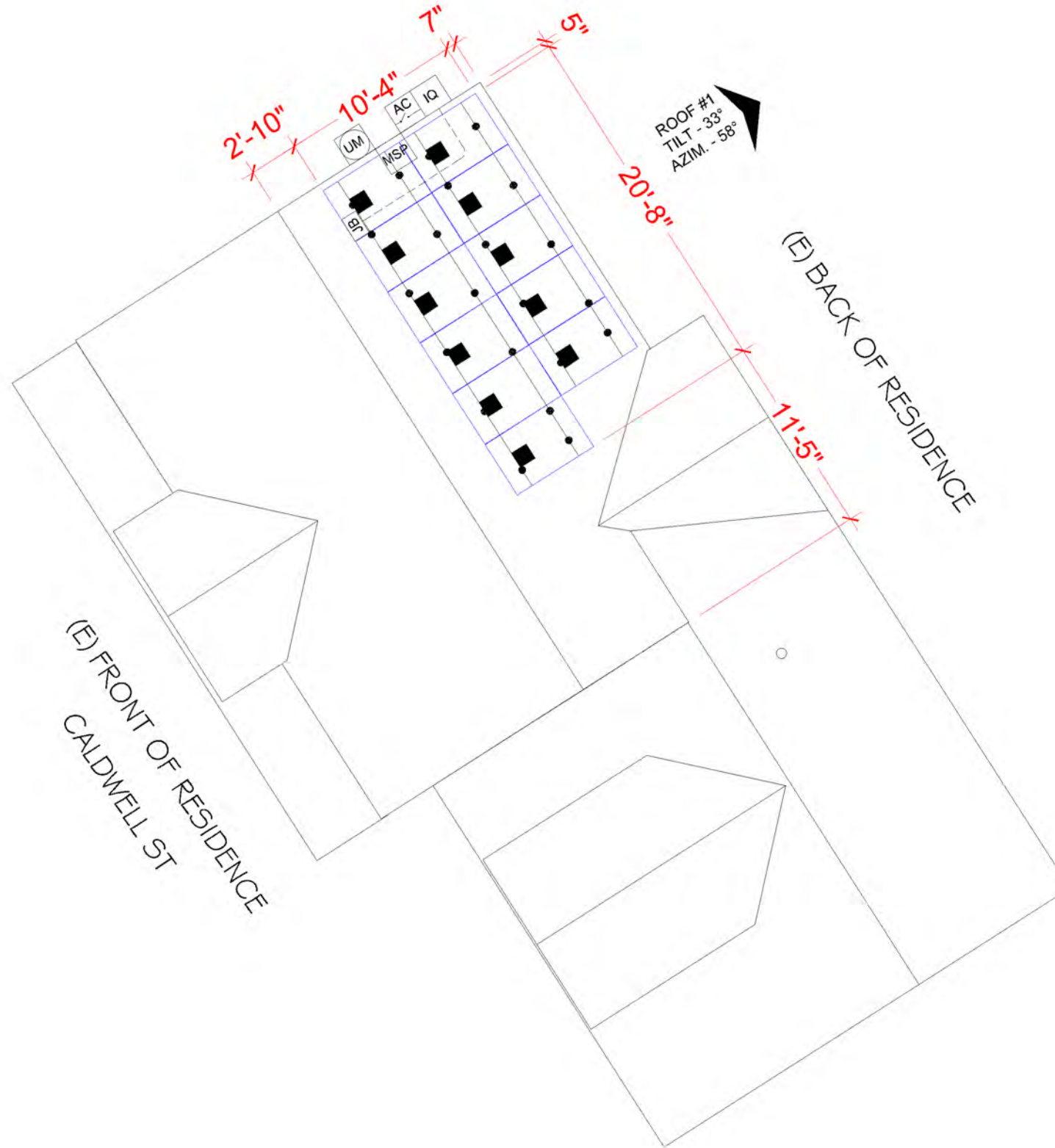
DESIGN SPECIFICATION	
RISK CATEGORY:	II
CONSTRUCTION:	SFD
ZONING:	RESIDENTIAL
SNOW LOAD (ASCE7-10):	10 PSF
EXPOSURE CATEGORY:	C
WIND SPEED (ASCE7-10):	118 MPH

MODULE TYPE, DIMENSIONS & WEIGHT	
NUMBER OF MODULES:	11 MODULES
MODULE TYPE:	Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W)
MODULE WEIGHT:	48.5 LBS
MODULE DIMENSIONS:	74" X 41.1" = 21.12 SF
UNIT WEIGHT OF AREA:	2.3 PSF

ROOF DESCRIPTION					
ROOF	ROOF TILT	AZIMUTH	RAFTER SIZE	RAFTER SPACING	ROOF MATERIAL
#1	33°	58°	2" x 6"	24" o.c.	COMP SHINGLE

ARRAY AREA & ROOF AREA CALC'S		
ROOF	# OF MODULES	ARRAY AREA (Sq. Ft.)
#1	11	232.33
(TOTAL ARRAY AREA/TOTAL ROOF AREA) X 100%		
= (232.33/1761.64) X 100% = 13.19%		

LEGEND	
	(N) JUNCTION BOX
	(E) UTILITY METER
	(E) MAIN SERVICE PANEL
	(N) ENPHASE IQ COMBINER
	(N) NON FUSED AC DISCONNECT
	VENT, ATTIC FAN (ROOF OBSTRUCTION)
	ROOF ATTACHMENT
	CONDUIT
	ENPHASE IQ8-60-2-US MICROINVERTER
	Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W) MODULES
	UNIRAC SOLARMOUNT LIGHT RAIL 168" MILL
	TRENCH
PANEL HEIGHT OFF ROOF	4"



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PH#: (910) 356-1521  
LICENSE NUMBER :- 29517

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(11) ENPHASE IQ8-60-2-US
DC SYSTEM SIZE: 4.400 kWDC
AC SYSTEM SIZE: 2.695 kWAC

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Signed 1/12/2023



SCALE: 1/8" = 1'-0"

DATE: 1/11/2023

SHEET NAME  
ROOF PLAN

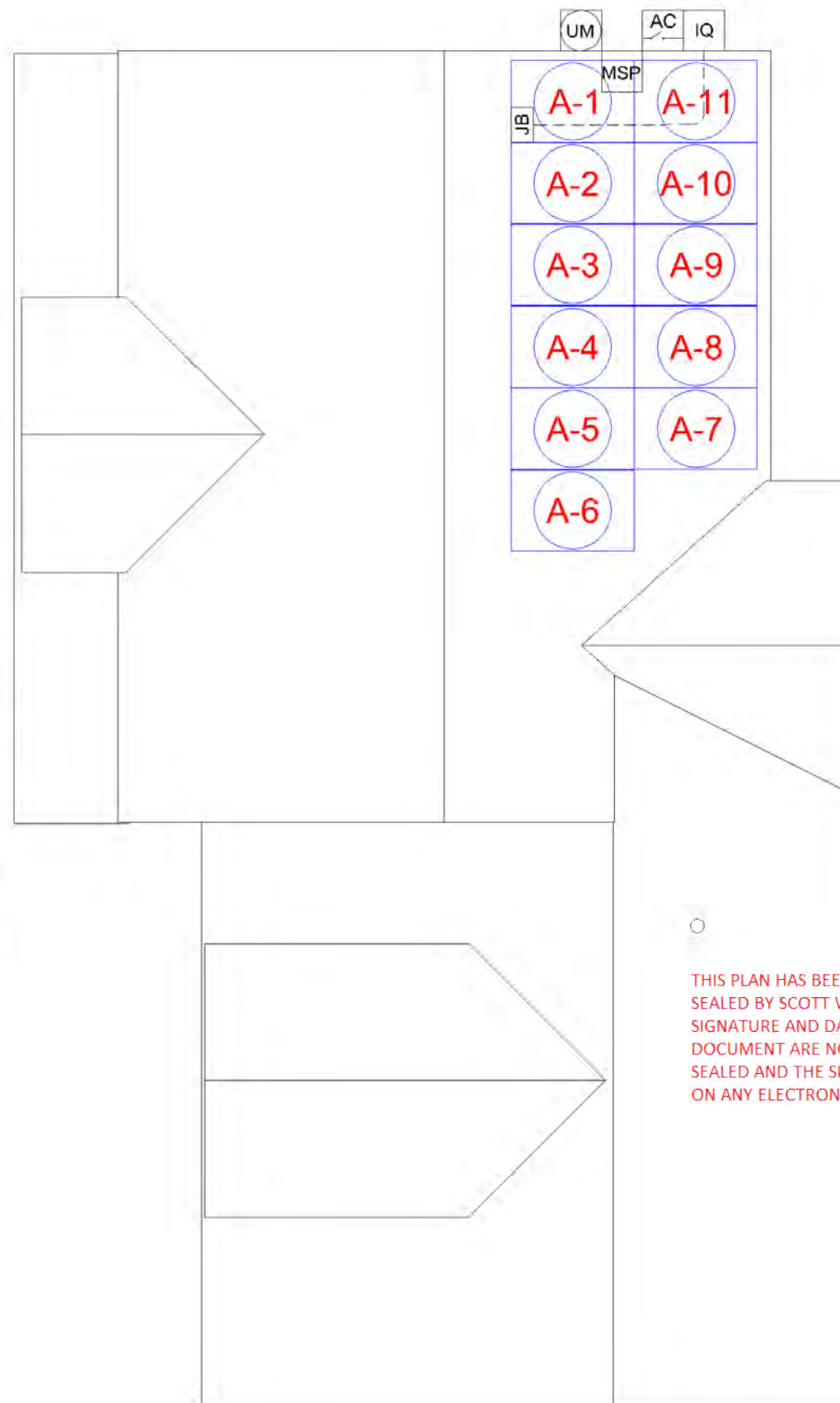
SHEET SIZE  
ANSI B  
11" X 17"

SHEET NUMBER  
PV-3

**BILL OF MATERIALS**

EQUIPMENT	QTY	DESCRIPTION
SOLAR PV MODULE	11	Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W)
INVERTER	11	ENPHASE IQ8-60-2-US MICROINVERTERS
JUNCTION BOX	1	JUNCTION BOX, NEMA 3R, UL LISTED
IQ COMBINER BOX	1	ENPHASE IQ COMBINER 4 W/IQ ENVOY (X-IQ-AM1-240-4)
NON FUSED AC DISCONNECT	1	60A NON FUSED AC DISCONNECT, 240V, NEMA 3R, UL LISTED
ATTACHMENT	22	FLASHLOC BASE MILL OR DARK
ATTACHMENT	22	5/16" X 4" SS AG BOLT W/S EPD BONDED WASHER
ATTACHMENT	22	SS SERRATED FLANGE NUT
ENPHASE Q CABLE	13	ENPHASE Q CABLE 204V (PER CONNECTOR)
BRANCH TERMINATOR	1	BRANCH TERMINATOR
IQ WATER TIGHT CAP	2	IQ WATER TIGHT CAPS
RAILS	6	UNIRAC SOLARMOUNT LIGHT RAIL 168" MILL
BONDED SPLICE	4	SPLICE KIT
MID CLAMP	18	MODULE CLAMP(MID CLAMP)
END CLAMP	8	MODULE CLAMP(END CLAMP)
GROUNDING LUG	2	GROUNDING LUG

(E) FRONT OF RESIDENCE  
CALDWELL ST



(E) BACK OF RESIDENCE

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**LIGHTING ELECTRIC**

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
STANLEY, NC 28164, USA  
PH# : (910) 356-1521  
LICENSE NUMBER :- 29517

SYSTEM INFO
(11) Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W)
(11) ENPHASE IQ8-60-2-US
DC SYSTEM SIZE: 4.400 kWDC
AC SYSTEM SIZE: 2.695 kWAC

REVISIONS		
DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

PROJECT NAME & ADDRESS

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PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**STRING LAYOUT & BOM**

SHEET SIZE  
**ANSI B  
11" X 17"**

SHEET NUMBER  
**PV-4**



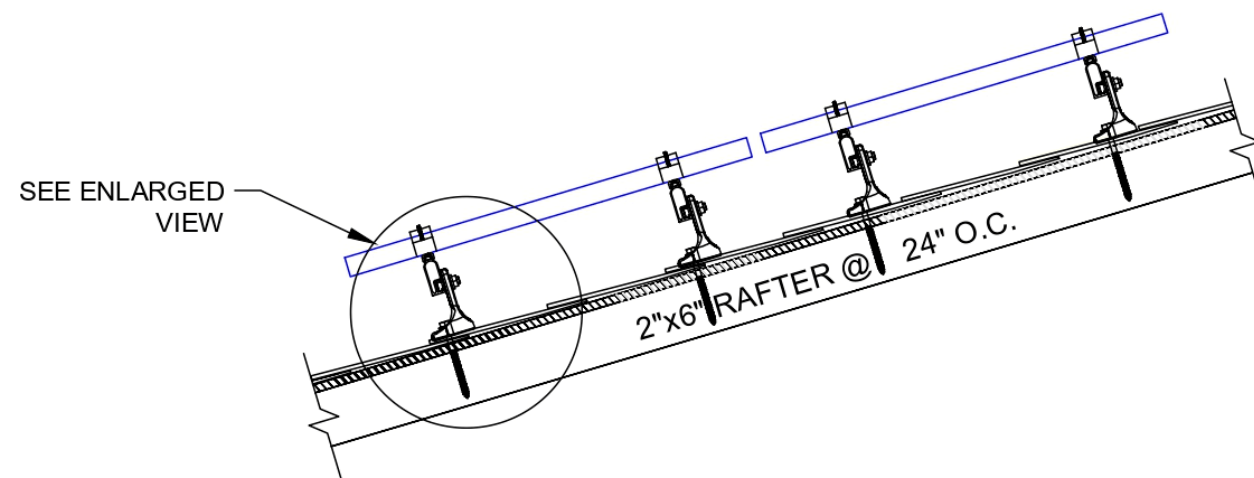
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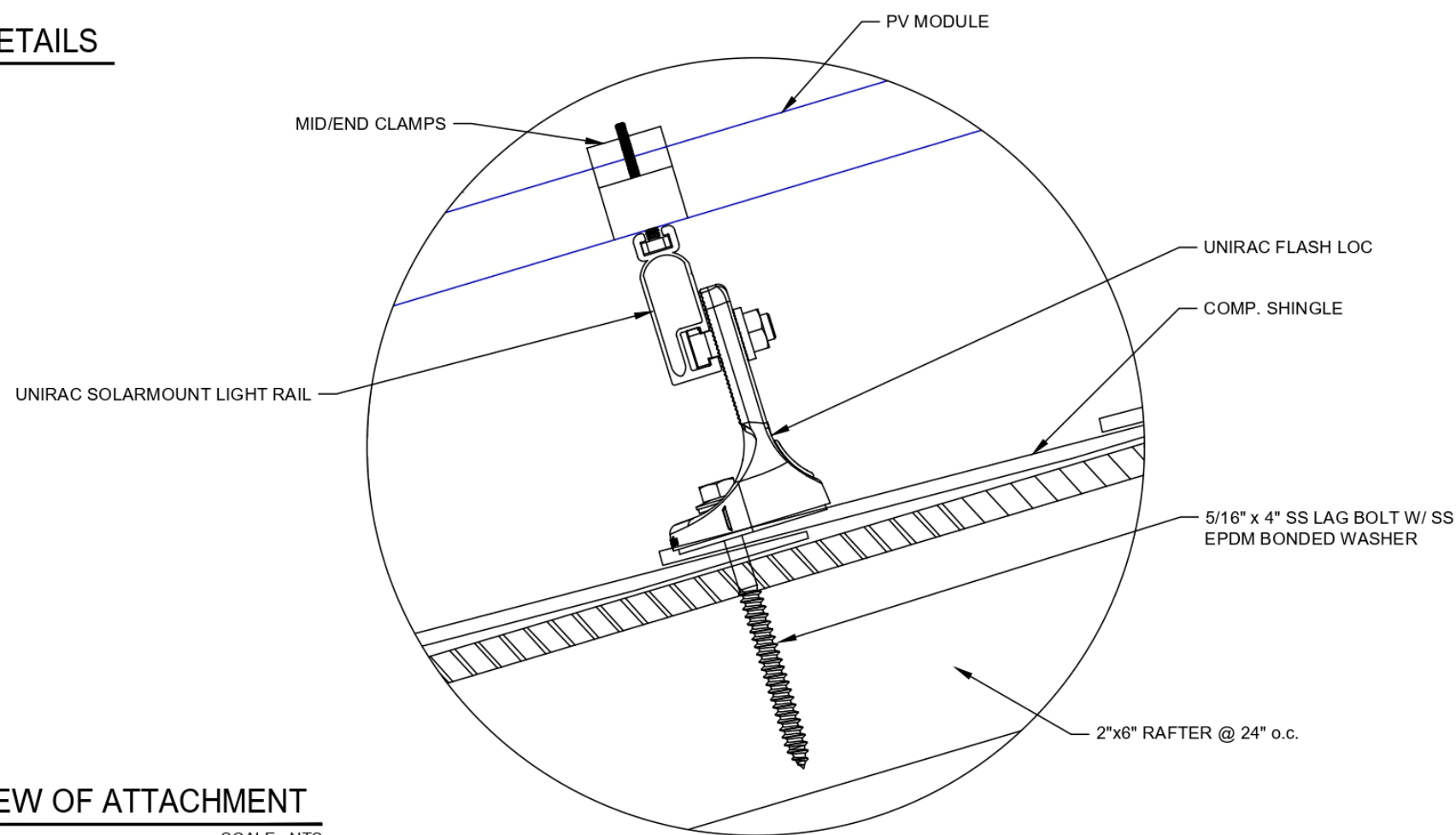
- MODULE STRINGING

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**1 ATTACHMENT DETAILS**



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**2 ENLARGED VIEW OF ATTACHMENT**

SCALE: NTS

SYSTEM INFO

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 (400W)

(11) ENPHASE  
 IQ8-60-2-US

DC SYSTEM SIZE: 4.400 kWDC

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DATE: 1/11/2023

SHEET NAME  
**ATTACHMENT  
 DETAILS**

SHEET SIZE  
**ANSI B  
 11" X 17"**

SHEET NUMBER  
**PV-5**

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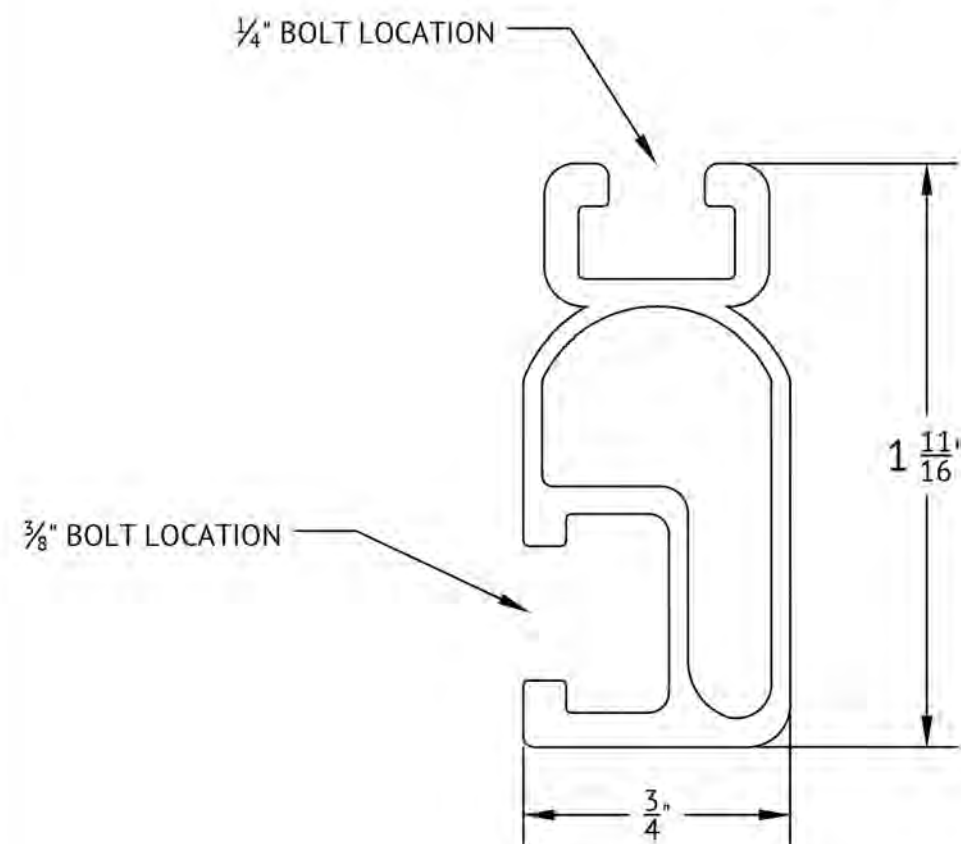
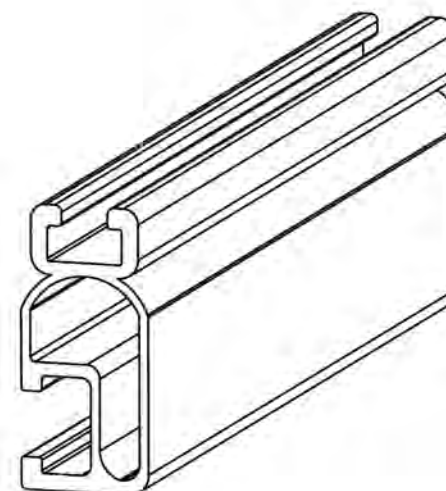
RICHARD BARRETO  
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 EMAIL ID: RICHARDARRETO@GMAIL.COM  
 PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**ATTACHMENT  
 DETAILS**

SHEET SIZE  
**ANSI B  
 11" X 17"**

SHEET NUMBER  
**PV-6**



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Signed 1/12/2023



1411 BROADWAY BLVD NE  
 ALBUQUERQUE, NM 87102 USA

WWW.UNIRAC.COM

PRODUCT LINE: SOLARMOUNT

DRAWING TYPE: PART DETAIL

DESCRIPTION: LIGHT RAIL

REVISION DATE: APRIL 2016

DRAWING NOT TO SCALE  
 ALL DIMENSIONS ARE NOMINAL

PRODUCT PROTECTED BY ONE  
 OR MORE US PATENTS

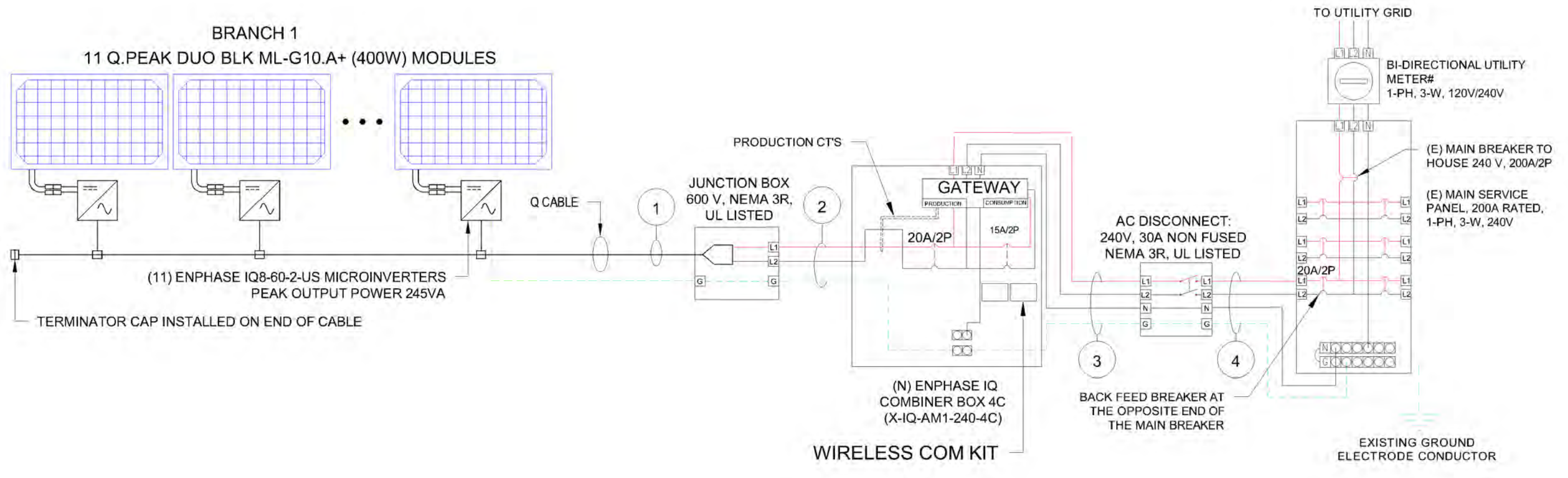
LEGAL NOTICE

SM-P02

SHEET



ID	TYPICAL	INITIAL CONDUCTOR LOCATION	FINAL CONDUCTOR LOCATION	CONDUCTOR			CONDUIT	# OF PARALLEL CIRCUITS	CURRENT-CARRYING CONDUCTORS IN CIRCUIT	CONDUIT FILL PERCENT	OCPD	EGC		TEMP. CORR. FACTOR		CONDUIT FILL FACTOR	CONT. CURRENT	MAX. CURRENT	BASE AMP.	DERATED AMP.	TERM. TEMP. RATING	LENGTH	VOTAGE DROP
				6 AWG	BARE COPPER																		
1	1	ARRAY	JUNCTION BOX	12 AWG	Q CABLE	COPPER	-	1	2	N/A	N/A	6 AWG	BARE COPPER	0.71	(58°C)	N/A	11.00A	13.75A	N/A	N/A	75°C	40FT	0.46%
2	1	JUNCTION BOX	IQ COMBINER BOX	10 AWG	THWN 2	COPPER	MIN 0.75" DIA EMT	1	2	7.50%	20A	8 AWG	THWN-2 COPPER	0.91	(36°C)	1	11.00A	13.75A	40A	36.40A	75°C	31FT	0.37%
3	1	IQ COMBINER BOX	NON FUSED AC DISCONNECT	10 AWG	THWN 2	COPPER	MIN 0.75" DIA EMT	1	3	11.26%	N/A	8 AWG	THWN-2 COPPER	0.91	(36°C)	1	11.00A	13.75A	40A	36.40A	75°C	5FT	0.06%
4	1	NON FUSED AC DISCONNECT	MSP	10 AWG	THWN 2	COPPER	MIN 0.75" DIA EMT	1	3	11.26%	20A	8 AWG	THWN-2 COPPER	0.91	(36°C)	1	11.00A	13.75A	40A	36.40A	75°C	5FT	0.06%



SYSTEM RATING
4.400 kWDC
2.695 kWAC

SERVICE INFO	
UTILITY PROVIDER:	DOMINION ENERGY
AHJ NAME:	HARNETT COUNTY
MAIN SERVICE VOLTAGE:	240V
MAIN SERVICE PANEL:	200 A
MAIN BREAKER RATING:	200 A
MAIN SERVICE LOCATION:	NORTH
SERVICE FEED SOURCE:	UNDERGROUND

INTERCONNECTION 120% RULE - NCEC 705.12(B)(2)(3)
UTILITY FEED + SOLAR BACKFEED 200A + 20A = 220A
BUSS RATING X 120% 200A x 120% = 240A

SCALE: NTS

**LIGHTING ELECTRIC**

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
STANLEY, NC 28164, USA  
PH# : (910) 356-1521  
LICENSE NUMBER :- 29517

SYSTEM INFO
(11) Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W)
(11) ENPHASE IQ8-60-2-US
DC SYSTEM SIZE: 4.400 kWDC
AC SYSTEM SIZE: 2.695 kWAC

REVISIONS		
DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

PROJECT NAME & ADDRESS

RICHARD BARRETO  
RESIDENCE  
89 CALDWELL ST, SPRING LAKE, NC 28390, USA  
EMAIL ID: RICHARDARRETO@GMAIL.COM  
PHONE NO. (910) 225-2262

DATE: 1/11/2023
SHEET NAME <b>ELECTRICAL LINE &amp; CALCS.</b>
SHEET SIZE <b>ANSI B 11" X 17"</b>
SHEET NUMBER <b>PV-7</b>

SOLAR MODULE SPECIFICATIONS	
MANUFACTURER / MODEL	Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W)
VMP	37.13 V
IMP	10.77 A
VOC	45.3 V
ISC	11.14 A
TEMP. COEFF. VOC	-0.27%/K
PTC RATING	376.55 W
MODULE DIMENSION	74"(L) x 41.1"(W)
PANEL WATTAGE	400 W

INVERTER SPECIFICATIONS	
MANUFACTURER / MODEL	ENPHASE IQ8-60-2-US
MAX DC SHORT CIRCUIT CURRENT	15 A
CONTINUOUS OUTPUT CURRENT	1 A

AMBIENT TEMPERATURE SPECS	
RECORD LOW TEMP	-10°C
AMBIENT TEMP (HIGH TEMP 2%)	36°C
CONDUIT HEIGHT	7/8"
ROOF TOP TEMP	90°C
CONDUCTOR TEMPERATURE RATE	58°C
MODULE TEMPERATURE COEFFICIENT OF VOC	-0.27%/K

PERCENT OF VALUES	NUMBER OF CURRENT CARRYING CONDUCTORS IN EMT
0.80	4-6
0.70	7-9
0.50	10-20

### VOLTAGE RISE IN Q CABLE FROM THE MICROINVERTERS TO THE JUNCTION BOX

FOR BRANCH CIRCUIT #1 OF 11 IQ8 MICROS, THE VOLTAGE RISE ON THE 240 VAC Q CABLE IS 0.46%

### VOLTAGE RISE FROM THE JUNCTION BOX TO THE IQ COMBINER BOX 4C

VRISE = (AMPS/INVERTER X NUMBER OF INVERTERS) X (RESISTANCE IN OHMS/FT.) X (2-WAY WIRE LENGTH IN FT.)  
 = (1 AMP X 11) X (0.00129 OHMS/FT) X (31 FT X 2)  
 = 11.00 AMPS X 0.00129 OHMS/FT) X 62 FT  
 = 0.88 VOLTS

%VRISE = 0.88 VOLTS ÷ 240 VOLTS = 0.37%

THE VOLTAGE RISE FROM THE JUNCTION BOX TO THE IQ COMBINER BOX 4C IS 0.37%

### VOLTAGE RISE FROM THE IQ COMBINER BOX 4C TO THE NON FUSED AC DISCONNECT

VRISE = (AMPS/INVERTER X NUMBER OF INVERTERS) X (RESISTANCE IN OHMS/FT.) X (2-WAY WIRE LENGTH IN FT.)  
 = (1 AMP X 11) X (0.00129 OHMS/FT) X (5 FT X 2)  
 = 11.00 AMPS X 0.00129 OHMS/FT) X 10 FT  
 = 0.14 VOLTS

%VRISE = 0.14 VOLTS ÷ 240 VOLTS = 0.06%

THE VOLTAGE RISE FROM THE IQ COMBINER BOX 4C TO THE NON FUSED AC DISCONNECT IS 0.06%

### VOLTAGE RISE FROM THE NON FUSED AC DISCONNECT TO THE MSP

VRISE = (AMPS/INVERTER X NUMBER OF INVERTERS) X (RESISTANCE IN OHMS/FT.) X (2-WAY WIRE LENGTH IN FT.)  
 = (1 AMP X 11) X (0.00129 OHMS/FT) X (5 FT X 2)  
 = 11.00 AMPS X 0.00129 OHMS/FT) X 10 FT  
 = 0.14 VOLTS

%VRISE = 0.14 VOLTS ÷ 240 VOLTS = 0.06%

THE VOLTAGE RISE FROM THE NON FUSED AC DISCONNECT TO THE MSP IS 0.06%

### TOTAL SYSTEM VOLTAGE RISE FOR ALL WIRE SECTIONS

0.46% + 0.37% + 0.06% + 0.06% = 0.95%

### **LIGHTING ELECTRIC**

LIGHTING ELECTRIC LLC  
 230 BLACKSNAKE RD,  
 STANLEY, NC 28164, USA  
 PH# : (910) 356-1521  
 LICENSE NUMBER :- 29517

#### SYSTEM INFO

(11) Q CELLS  
 Q.PEAK DUO BLK ML-G10.A+  
 (400W)

(11) ENPHASE  
 IQ8-60-2-US

DC SYSTEM SIZE: 4.400 kWDC

AC SYSTEM SIZE: 2.695 kWAC

#### REVISIONS

DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

#### PROJECT NAME & ADDRESS

RICHARD BARRETO  
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 89 CALDWELL ST, SPRING LAKE, NC 28390, USA  
 EMAIL ID: RICHARDARRETO@GMAIL.COM  
 PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME

**SPECIFICATIONS  
& NOTES**

SHEET SIZE

**ANSI B  
11" X 17"**

SHEET NUMBER

**PV-8**

1

**⚠ WARNING**

**ELECTRIC SHOCK HAZARD**  
TERMINALS ON BOTH LINE AND LOAD SIDES MAY BE ENERGIZED IN THE OPEN POSITION

LABEL LOCATION:  
POINT OF INTERCONNECTION, MAIN SERVICE DISCONNECT, AC DISCONNECT, AC COMBINER, INVERTER  
PER CODE: NCEC 690.13(B)

2

**⚠ CAUTION**

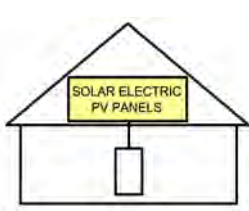
**DUAL POWER SOURCE  
SECOND SOURCE IS PHOTOVOLTAIC**

LABEL LOCATION:  
MAIN SERVICE DISCONNECT/ AC DISCONNECT/ MAIN SERVICE PANEL/ REVENUE METER/ AC COMBINER  
PER CODE: NECE 705.12(C)

3

**SOLAR PV SYSTEM EQUIPPED WITH RAPID SHUTDOWN**

TURN RAPID SHUTDOWN SWITCH TO THE 'OFF' POSITION TO SHUT DOWN PV SYSTEM AND REDUCE SHOCK HAZARD IN THE ARRAY



LABEL LOCATION:  
MAIN SERVICE DISCONNECT IF MSD IS OUTSIDE PLACE IT THERE / IF MSD IS INSIDE PLACE ON THE AC DISCONNECT  
PER CODE: 2020 NCEC 690.56(C)

4

**PHOTOVOLTAIC SYSTEM UTILITY DISCONNECT SWITCH**

LABEL LOCATION:  
AC DISCONNECT  
PER CODE: NCEC 690.56(C) (2)

5

**PHOTOVOLTAIC AC DISCONNECT**  
RATED AC OUTPUT CURRENT 11 AMPS  
NOMINAL OPERATING AC VOLTAGE 240 VOLTS

LABEL LOCATION:  
INTERACTIVE SYSTEM POINT OF INTERCONNECTION  
PER CODE: NFPA 70, NCEC 690.54

6

**WARNING**  
**INVERTER OUTPUT CONNECTION DO NOT RELOCATE THIS OVERCURRENT DEVICE**

LABEL LOCATION:  
PLACE THIS LABEL AT P.O.C. TO SERVICE DISTRIBUTION EQUIPMENT (I.E. MAIN PANEL (AND SUBPANEL IF APPLICABLE))  
PER CODE: NCEC 705.12(B)(3)(2)

7

**WARNING:**  
**PHOTOVOLTAIC POWER SOURCE**

LABEL LOCATION:  
CONDUIT  
PER CODE: NCEC 690.31(D)(2)

8

**CAUTION : SOLAR CIRCUIT**

LABEL LOCATION:  
MARKINGS PLACED ON ALL INTERIOR AND EXTERIOR CONDUIT, RACEWAYS, ENCLOSURES, AND CABLE ASSEMBLIES AT LEAST EVERY 10 FT, AT TURNS AND ABOVE/BELOW PENETRATIONS AND ALL COMBINER/JUNCTION BOXES  
PER CODE: IFC 606.11.1.4

9

**WARNING - Electric Shock Hazard**  
**No user serviceable parts inside**  
Contact authorized service provider for assistance

LABEL LOCATION:  
INVERTER & JUNCTION BOXES (ROOF) PER CODE: NCEC 690.13 (G)(3) & 690.13 (G)(4)

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SYSTEM INFO	
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(11) ENPHASE IQ8-60-2-US	
DC SYSTEM SIZE: 4.400 kWDC	
AC SYSTEM SIZE: 2.695 kWAC	

REVISIONS		
DESCRIPTION	DATE	REV
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PROJECT NAME & ADDRESS

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PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**SIGNAGE**

SHEET SIZE  
**ANSI B  
11" X 17"**

SHEET NUMBER  
**PV-9**

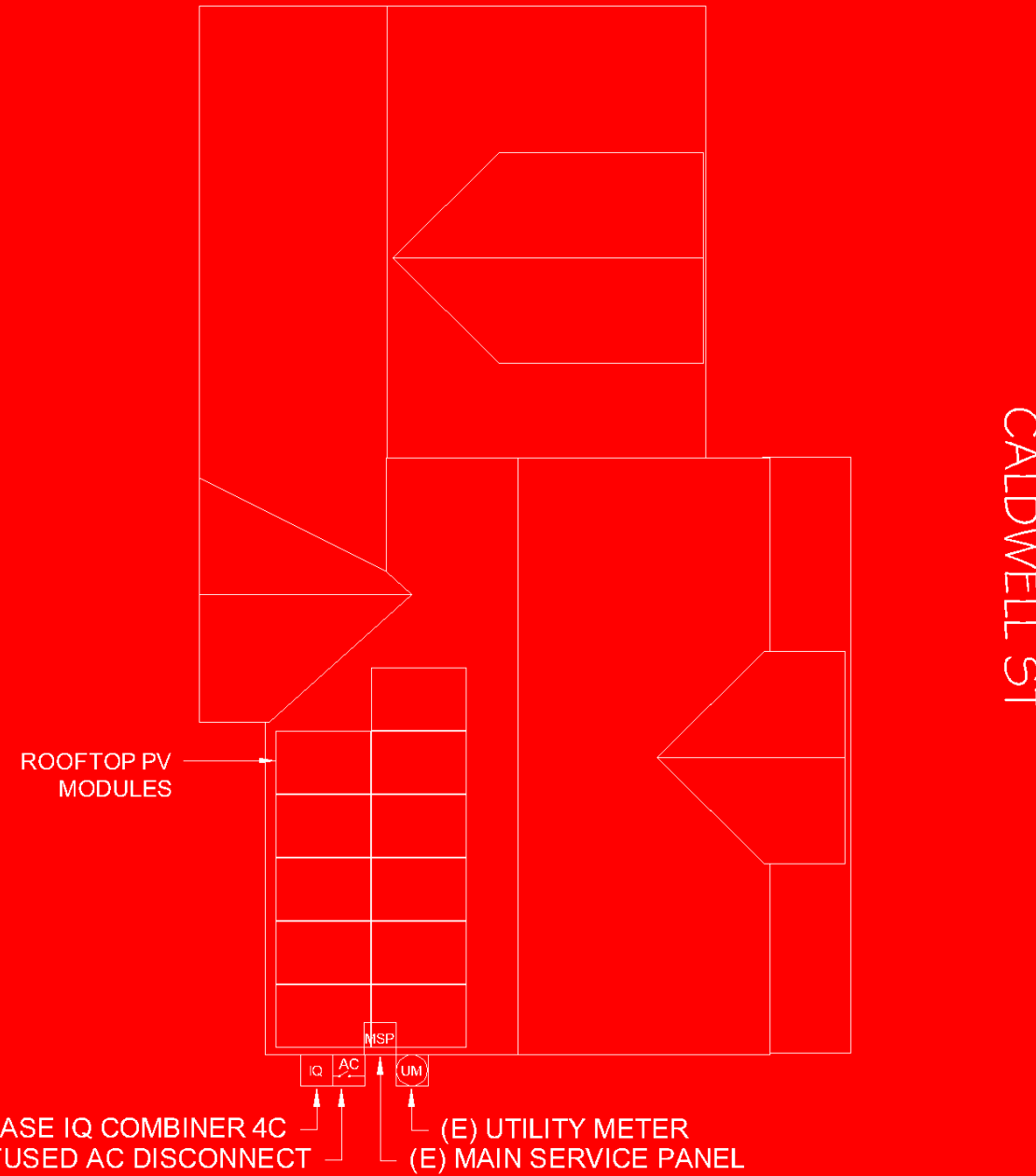
**ADHESIVE FASTENED SIGNS**

- THE LABEL SHALL BE SUITABLE FOR THE ENVIRONMENT WHERE IT IS INSTALLED.
- WHERE REQUIRED ELSEWHERE IN THIS CODE, ALL FIELD APPLIED LABELS, WARNING AND MARKINGS SHOULD COMPLY WITH ANSI 2535.4 [NEC 110.21(B) FIELD MARKING].
- ADHESIVE FASTENED SIGNS MAY BE ACCEPTABLE IF PROPERLY ADHERED. VINYL SIGNS SHALL BE WEATHER RESISTANT [IFC 605.11.1.3]



# CAUTION!

POWER TO THIS SERVICE IS ALSO SUPPLIED FROM THE FOLLOWING SOURCE WITH DISCONNECTS LOCATED AS SHOWN



**LABEL LOCATION:**  
 EACH SERVICE EQUIPMENT LOCATION AND AT THE LOCATION(S) OF THE SYSTEM DISCONNECT(S)  
 FOR ALL ELECTRIC POWER PRODUCTION SOURCES CAPABLE OF BEING INTERCONNECTED  
 (PER CODE: NCEC 705.10)

### LIGHTING ELECTRIC

LIGHTING ELECTRIC LLC  
 230 BLACKSNAKE RD,  
 STANLEY, NC 28164, USA  
 PH# : (910) 356-1521  
 LICENSE NUMBER :- 29517

#### SYSTEM INFO

(11) Q CELLS  
 Q.PEAK DUO BLK ML-G10.A+  
 (400W)

(11) ENPHASE  
 IQ8-60-2-US

DC SYSTEM SIZE: 4.400 kWDC

AC SYSTEM SIZE: 2.695 kWAC

#### REVISIONS

DESCRIPTION	DATE	REV
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#### PROJECT NAME & ADDRESS

RICHARD BARRETO  
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 PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**SIGNAGE**

SHEET SIZE  
**ANSI B  
 11" X 17"**

SHEET NUMBER  
**PV-10**

powered by

**Q.ANTUM DUO Z**

# Q.PEAK DUO BLK ML-G10.a+

## 385-405

ENDURING HIGH PERFORMANCE



**BREAKING THE 20% EFFICIENCY BARRIER**  
Q.ANTUM DUO Z Technology with zero gap cell layout boosts module efficiency up to 20.9%.



**THE MOST THOROUGH TESTING PROGRAMME IN THE INDUSTRY**  
Q CELLS is the first solar module manufacturer to pass the most comprehensive quality programme in the industry: The new "Quality Controlled PV" of the independent certification institute TÜV Rheinland.



**INNOVATIVE ALL-WEATHER TECHNOLOGY**  
Optimal yields, whatever the weather with excellent low-light and temperature behavior.



**ENDURING HIGH PERFORMANCE**  
Long-term yield security with Anti LID Technology, Anti PID Technology<sup>1</sup>, Hot-Spot Protect and Traceable Quality Tra.Q™.



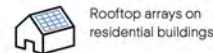
**EXTREME WEATHER RATING**  
High-tech aluminum alloy frame, certified for high snow (5400Pa) and wind loads (4000Pa).



**A RELIABLE INVESTMENT**  
Inclusive 25-year product warranty and 25-year linear performance warranty<sup>2</sup>.

<sup>1</sup> APT test conditions according to IEC/TS 62804-1:2015, method A (-1500 V, 96h)  
<sup>2</sup> See data sheet on rear for further information.

THE IDEAL SOLUTION FOR:



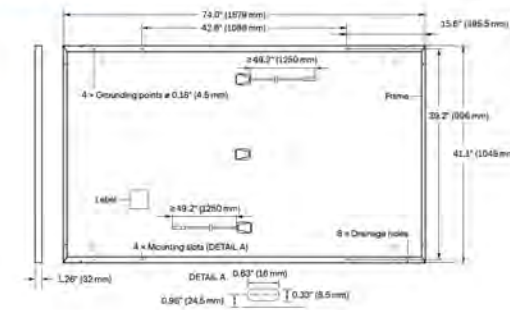
Rooftop arrays on residential buildings

Engineered in Germany



Format	74.0 in x 41.1 in x 1.26 in (including frame) (1879 mm x 1045 mm x 32 mm)
Weight	48.5 lbs (22.0 kg)
Front Cover	0.13 in (3.2 mm) thermally pre-stressed glass with anti-reflection technology
Back Cover	Composite film
Frame	Black anodized aluminum
Cell	6 x 22 monocrystalline Q.ANTUM solar half cells
Junction Box	2.09-3.98 in x 1.26-2.36 in x 0.59-0.71 in (53-101 mm x 32-60 mm x 15-18 mm), IP67, with bypass diodes
Cable	4 mm <sup>2</sup> Solar cable; (+) ≥ 49.2 in (1250 mm), (-) ≥ 49.2 in (1250 mm)
Connector	Stäubli MC4; IP68

### MECHANICAL SPECIFICATION

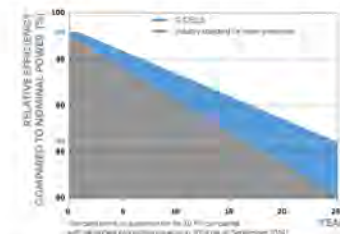


### ELECTRICAL CHARACTERISTICS

POWER CLASS		385	390	395	400	405
MINIMUM PERFORMANCE AT STANDARD TEST CONDITIONS, STC <sup>1</sup> (POWER TOLERANCE +5 W / -0 W)						
Power at MPP <sup>1</sup>	$P_{MPP}$ [W]	385	390	395	400	405
Short Circuit Current <sup>1</sup>	$I_{SC}$ [A]	11.04	11.07	11.10	11.14	11.17
Open Circuit Voltage <sup>1</sup>	$V_{OC}$ [V]	45.19	45.23	45.27	45.30	45.34
Current at MPP	$I_{MPP}$ [A]	10.59	10.65	10.71	10.77	10.83
Voltage at MPP	$V_{MPP}$ [V]	36.36	36.62	36.88	37.13	37.39
Efficiency <sup>1</sup>	$\eta$ [%]	≥ 19.6	≥ 19.9	≥ 20.1	≥ 20.4	≥ 20.6
MINIMUM PERFORMANCE AT NORMAL OPERATING CONDITIONS, NMOT <sup>2</sup>						
Power at MPP	$P_{MPP}$ [W]	288.8	292.6	296.3	300.1	303.8
Short Circuit Current	$I_{SC}$ [A]	8.90	8.92	8.95	8.97	9.00
Open Circuit Voltage	$V_{OC}$ [V]	42.62	42.65	42.69	42.72	42.76
Current at MPP	$I_{MPP}$ [A]	8.35	8.41	8.46	8.51	8.57
Voltage at MPP	$V_{MPP}$ [V]	34.59	34.81	35.03	35.25	35.46

<sup>1</sup> Measurement tolerances  $P_{MPP} \pm 3\%$ ;  $I_{SC}$ ;  $V_{OC} \pm 5\%$  at STC: 1000 W/m<sup>2</sup>, 25 ± 2°C, AM 1.5 according to IEC 60904-3 • \*800 W/m<sup>2</sup>, NMOT, spectrum AM 1.5

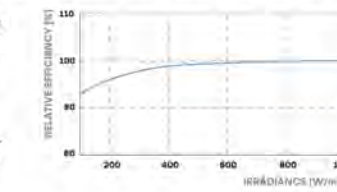
### Q CELLS PERFORMANCE WARRANTY



At least 98% of nominal power during first year. Thereafter max. 0.5% degradation per year. At least 93.5% of nominal power up to 10 years. At least 86% of nominal power up to 25 years.

All data within measurement tolerances. Full warranties in accordance with the warranty terms of the Q CELLS sales organisation of your respective country.

### PERFORMANCE AT LOW IRRADIANCE



Typical module performance under low irradiance conditions in comparison to STC conditions (25°C, 1000 W/m<sup>2</sup>)

### TEMPERATURE COEFFICIENTS

Temperature Coefficient of $I_{SC}$	$\alpha$ [%/K]	+0.04	Temperature Coefficient of $V_{OC}$	$\beta$ [%/K]	-0.27
Temperature Coefficient of $P_{MPP}$	$\gamma$ [%/K]	-0.34	Nominal Module Operating Temperature NMOT	[°F]	109 ± 5.4 (43 ± 3°C)

### PROPERTIES FOR SYSTEM DESIGN

Maximum System Voltage $V_{SYS}$	[V]	1000 (IEC)/1000 (UL)	PV module classification	Class II
Maximum Series Fuse Rating	[A DC]	20	Fire Rating based on ANSI/UL 61730	TYPE 2
Max. Design Load, Push/Pull <sup>2</sup>	[lbs/ft <sup>2</sup> ]	75 (3600 Pa)/55 (2660 Pa)	Permitted Module Temperature on Continuous Duty	-40°F up to +185°F (-40°C up to +85°C)
Max. Test Load, Push/Pull <sup>2</sup>	[lbs/ft <sup>2</sup> ]	113 (5400 Pa)/84 (4000 Pa)		

<sup>2</sup> See Installation Manual

### QUALIFICATIONS AND CERTIFICATES

UL 61730, CE-compliant, Quality Controlled PV - TÜV Rheinland, IEC 61215:2016, IEC 61730:2016, U.S. Patent No. 9,893,215 (solar cells), QC:PV Certification ongoing



### PACKAGING INFORMATION

Horizontal packaging	76.4 in 1940 mm	43.3 in 1100 mm	48.0 in 1220 mm	1656 lbs 751 kg	24 pallets	24 pallets	32 modules
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**Note:** Installation instructions must be followed. See the installation and operating manual or contact our technical service department for further information on approved installation and use of this product.

Hanwha Q CELLS America Inc., 400 Spectrum Center Drive, Suite 1400, Irvine, CA 92618, USA | TEL +1 949 748 59 96 | EMAIL inquiry@us.q-cells.com | WEB www.q-cells.us

### LIGHTING ELECTRIC

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
STANLEY, NC 28164, USA  
PH# : (910) 356-1521  
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### SYSTEM INFO

(11) Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W)
(11) ENPHASE IQ8-60-2-US
DC SYSTEM SIZE: 4.400 kWDC
AC SYSTEM SIZE: 2.695 kWAC

### REVISIONS

DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

### PROJECT NAME & ADDRESS

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EMAIL ID: RICHARDARRETO@GMAIL.COM  
PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**EQUIPMENT SPECIFICATIONS**

SHEET SIZE  
**ANSI B  
11" X 17"**

SHEET NUMBER  
**PV-11**

Specifications subject to technical changes © Q CELLS Q.PEAK DUO BLK ML-G10.a+ 385-405 2023-05 Rev01\_NA



## IQ8 Series Microinverters

Our newest IQ8 Microinverters are the industry's first microgrid-forming, software-defined microinverters with split-phase power conversion capability to convert DC power to AC power efficiently. The brain of the semiconductor-based microinverter is our proprietary application-specific integrated circuit (ASIC) which enables the microinverter to operate in grid-tied or off-grid modes. This chip is built in advanced 55nm technology with high speed digital logic and has super-fast response times to changing loads and grid events, alleviating constraints on battery sizing for home energy systems.



Part of the Enphase Energy System, IQ8 Series Microinverters integrate with the Enphase IQ Battery, Enphase IQ Gateway, and the Enphase App monitoring and analysis software.



IQ8 Series Microinverters redefine reliability standards with more than one million cumulative hours of power-on testing, enabling an industry-leading limited warranty of up to 25 years.



Connect PV modules quickly and easily to IQ8 Series Microinverters using the included Q-DCC-2 adapter cable with plug-n-play MC4 connectors.



IQ8 Series Microinverters are UL Listed as PV Rapid Shut Down Equipment and conform with various regulations, when installed according to manufacturer's instructions.

### Easy to install

- Lightweight and compact with plug-n-play connectors
- Power Line Communication (PLC) between components
- Faster installation with simple two-wire cabling

### High productivity and reliability

- Produce power even when the grid is down\*
- More than one million cumulative hours of testing
- Class II double-insulated enclosure
- Optimized for the latest high-powered PV modules

### Microgrid-forming

- Complies with the latest advanced grid support\*\*
- Remote automatic updates for the latest grid requirements
- Configurable to support a wide range of grid profiles
- Meets CA Rule 21 (UL 1741-SA) requirements

\* Only when installed with IQ System Controller 2, meets UL 1741. IQ8H-208V operates only in grid-tied mode.  
 \*\* IQ8 Series Microinverters supports split phase, 240V. IQ8H-208 supports split phase, 208V only.

## IQ8 Series Microinverters

INPUT DATA [DC]		IQ8-60-2-US	IQ8PLUS-72-2-US	IQ8M-72-2-US	IQ8A-72-2-US	IQ8H-240-72-2-US	IQ8H-208-72-2-US <sup>(1)</sup>
Commonly used module pairings <sup>2</sup>	W	235 – 350	235 – 440	260 – 460	295 – 500	320 – 540+	295 – 500+
Module compatibility		60-cell/120 half-cell		60-cell/120 half-cell, 66-cell/132 half-cell and 72-cell/144 half-cell			
MPPT voltage range	V	27 – 37	29 – 45	33 – 45	36 – 45	38 – 45	38 – 45
Operating range	V	25 – 48		25 – 58			
Min/max start voltage	V	30 / 48		30 / 58			
Max input DC voltage	V	50		60			
Max DC current <sup>3</sup> [module Isc]	A			15			
Overvoltage class DC port				II			
DC port backfeed current	mA			0			
PV array configuration		1x1 Ungrounded array; No additional DC side protection required; AC side protection requires max 20A per branch circuit					

OUTPUT DATA [AC]		IQ8-60-2-US	IQ8PLUS-72-2-US	IQ8M-72-2-US	IQ8A-72-2-US	IQ8H-240-72-2-US	IQ8H-208-72-2-US <sup>(1)</sup>
Peak output power	VA	245	300	330	366	384	366
Max continuous output power	VA	240	290	325	349	380	360
Nominal (L-L) voltage/range <sup>4</sup>	V			240 / 211 – 264		208 / 183 – 250	
Max continuous output current	A	1.0	1.21	1.35	1.45	1.58	1.73
Nominal frequency	Hz			60			
Extended frequency range	Hz			50 – 68			
AC short circuit fault current over 3 cycles	A <sub>rms</sub>			2		4.4	
Max units per 20 A (L-L) branch circuit <sup>5</sup>		16	13	11	11	10	9
Total harmonic distortion				<5%			
Overvoltage class AC port				III			
AC port backfeed current	mA			30			
Power factor setting				1.0			
Grid-tied power factor (adjustable)				0.85 leading – 0.85 lagging			
Peak efficiency	%	97.5	97.6	97.6	97.6	97.6	97.4
CEC weighted efficiency	%	97	97	97	97.5	97	97
Night-time power consumption	mW			60			

MECHANICAL DATA	
Ambient temperature range	-40°C to +60°C (-40°F to +140°F)
Relative humidity range	4% to 100% (condensing)
DC Connector type	MC4
Dimensions (HxWxD)	212 mm (8.3") x 175 mm (6.9") x 30.2 mm (1.2")
Weight	1.08 kg (2.38 lbs)
Cooling	Natural convection – no fans
Approved for wet locations	Yes
Pollution degree	PD3
Enclosure	Class II double-insulated, corrosion resistant polymeric enclosure
Environ. category / UV exposure rating	NEMA Type 6 / outdoor

COMPLIANCE	
	CA Rule 21 (UL 1741-SA), UL 62109-1, UL1741/IEEE1547, FCC Part 15 Class B, ICES-0003 Class B, CAN/CSA-C22.2 NO. 1071-01
Certifications	This product is UL Listed as PV Rapid Shut Down Equipment and conforms with NEC 2014, NEC 2017, and NEC 2020 section 690.12 and C22.1-2018 Rule 64-218 Rapid Shutdown of PV Systems, for AC and DC conductors, when installed according to manufacturer's instructions.

(1) The IQ8H-208 variant will be operating in grid-tied mode only at 208V AC. (2) No enforced DC/AC ratio. See the compatibility calculator at <https://link.enphase.com/module-compatibility> (3) Maximum continuous Input DC current is 10.6A (4) Nominal voltage range can be extended beyond nominal if required by the utility. (5) Limits may vary. Refer to local requirements to define the number of microinverters per branch in your area.

### LIGHTING ELECTRIC

LIGHTING ELECTRIC LLC  
 230 BLACKSNAKE RD,  
 STANLEY, NC 28164, USA  
 PH# : (910) 356-1521  
 LICENSE NUMBER :- 29517

#### SYSTEM INFO

(11) Q CELLS  
 Q.PEAK DUO BLK ML-G10.A+  
 (400W)

(11) ENPHASE  
 IQ8-60-2-US

DC SYSTEM SIZE: 4.400 kWDC

AC SYSTEM SIZE: 2.695 kWAC

#### REVISIONS

DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

#### PROJECT NAME & ADDRESS

RICHARD BARRETO  
 RESIDENCE  
 89 CALDWELL ST, SPRING LAKE, NC 28390, USA  
 EMAIL ID: RICHARDARRETO@GMAIL.COM  
 PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**EQUIPMENT  
 SPECIFICATIONS**

SHEET SIZE  
**ANSI B  
 11" X 17"**

SHEET NUMBER  
**PV-12**

## Enphase IQ Combiner 4/4C

X-IQ-AM1-240-4  
X-IQ-AM1-240-4C



X-IQ-AM1-240-4C

X-IQ-AM1-240-4



To learn more about Enphase offerings, visit [enphase.com](http://enphase.com)



The **Enphase IQ Combiner 4/4C** with Enphase IQ Gateway and integrated LTE-M1 cell modem (included only with IQ Combiner 4C) consolidates interconnection equipment into a single enclosure and streamlines IQ microinverters and storage installations by providing a consistent, pre-wired solution for residential applications. It offers up to four 2-pole input circuits and Eaton BR series busbar assembly.

### Smart

- Includes IQ Gateway for communication and control
- Includes Enphase Mobile Connect cellular modem (CELLMODEM-M1-06-SP-05), included only with IQ Combiner 4C
- Includes solar shield to match Enphase IQ Battery aesthetics and deflect heat
- Flexible networking supports Wi-Fi, Ethernet, or cellular
- Optional AC receptacle available for PLC bridge
- Provides production metering and consumption monitoring

### Simple

- Centered mounting brackets support single stud mounting
- Supports bottom, back and side conduit entry
- Up to four 2-pole branch circuits for 240 VAC plug-in breakers (not included)
- 80A total PV or storage branch circuits

### Reliable

- Durable NRTL-certified NEMA type 3R enclosure
- Five-year limited warranty
- Two years labor reimbursement program coverage included for both the IQ Combiner SKU's
- UL listed

## Enphase IQ Combiner 4/4C

### MODEL NUMBER

IQ Combiner 4 (X-IQ-AM1-240-4) IQ Combiner 4 with Enphase IQ Gateway printed circuit board for integrated revenue grade PV production metering (ANSI C12.20 +/- 0.5%) and consumption monitoring (+/- 2.5%). Includes a silver solar shield to match the IQ Battery system and IQ System Controller 2 and to deflect heat.

IQ Combiner 4C (X-IQ-AM1-240-4C) IQ Combiner 4C with Enphase IQ Gateway printed circuit board for integrated revenue grade PV production metering (ANSI C12.20 +/- 0.5%) and consumption monitoring (+/- 2.5%). Includes Enphase Mobile Connect cellular modem (CELLMODEM-M1-06-SP-05), a plug-and-play industrial-grade cell modem for systems up to 60 microinverters. (Available in the US, Canada, Mexico, Puerto Rico, and the US Virgin Islands, where there is adequate cellular service in the installation area.) Includes a silver solar shield to match the IQ Battery and IQ System Controller and to deflect heat.

### ACCESSORIES AND REPLACEMENT PARTS (not included, order separately)

Ensemble Communications Kit	- Includes COMMS-KIT-01 and CELLMODEM-M1-06-SP-05 with 5-year Sprint data plan for Ensemble sites
COMMS-CELLMODEM-M1-06	- 4G based LTE-M1 cellular modem with 5-year Sprint data plan
CELLMODEM-M1-06-SP-05	- 4G based LTE-M1 cellular modem with 5-year AT&T data plan
CELLMODEM-M1-06-AT-05	
Circuit Breakers	Supports Eaton BR210, BR215, BR220, BR230, BR240, BR250, and BR260 circuit breakers.
BRK-10A-2-240V	Circuit breaker, 2 pole, 10A, Eaton BR210
BRK-15A-2-240V	Circuit breaker, 2 pole, 15A, Eaton BR215
BRK-20A-2P-240V	Circuit breaker, 2 pole, 20A, Eaton BR220
BRK-15A-2P-240V-B	Circuit breaker, 2 pole, 15A, Eaton BR215B with hold down kit support
BRK-20A-2P-240V-B	Circuit breaker, 2 pole, 20A, Eaton BR220B with hold down kit support
EPLC-01	Power line carrier (communication bridge pair), quantity - one pair
XA-SOLARSHIELD-ES	Replacement solar shield for IQ Combiner 4/4C
XA-PLUG-120-3	Accessory receptacle for Power Line Carrier in IQ Combiner 4/4C (required for EPLC-01)
XA-ENV-PCBA-3	Replacement IQ Gateway printed circuit board (PCB) for Combiner 4/4C
X-IQ-NA-HD-125A	Hold down kit for Eaton circuit breaker with screws.

### ELECTRICAL SPECIFICATIONS

Rating	Continuous duty
System voltage	120/240 VAC, 60 Hz
Eaton BR series busbar rating	125 A
Max. continuous current rating	65 A
Max. continuous current rating (input from PV/storage)	64 A
Max. fuse/circuit rating (output)	90 A
Branch circuits (solar and/or storage)	Up to four 2-pole Eaton BR series Distributed Generation (DG) breakers only (not included)
Max. total branch circuit breaker rating (input)	80A of distributed generation / 95A with IQ Gateway breaker included
Production metering CT	200 A solid core pre-installed and wired to IQ Gateway.
Consumption monitoring CT (CT-200-SPLIT)	A pair of 200 A split core current transformers

### MECHANICAL DATA

Dimensions (WxHxD)	37.5 x 49.5 x 16.8 cm (14.75" x 19.5" x 6.63"), Height is 21.06" (53.5 cm) with mounting brackets.
Weight	7.5 kg (16.5 lbs)
Ambient temperature range	-40° C to +46° C (-40° to 115° F)
Cooling	Natural convection, plus heat shield
Enclosure environmental rating	Outdoor, NRTL-certified, NEMA type 3R, polycarbonate construction
Wire sizes	• 20 A to 50 A breaker inputs: 14 to 4 AWG copper conductors • 60 A breaker branch input: 4 to 1/0 AWG copper conductors • Main lug combined output: 10 to 2/0 AWG copper conductors • Neutral and ground: 14 to 1/0 copper conductors Always follow local code requirements for conductor sizing.
Altitude	To 2000 meters (6,560 feet)

### INTERNET CONNECTION OPTIONS

Integrated Wi-Fi	802.11b/g/n
Cellular	CELLMODEM-M1-06-SP-05, CELLMODEM-M1-06-AT-05 (4G based LTE-M1 cellular modem). Note that an Enphase Mobile Connect cellular modem is required for all Ensemble installations.
Ethernet	Optional, 802.3, Cat5E (or Cat 6) UTP Ethernet cable (not included)

### COMPLIANCE

Compliance, IQ Combiner	UL 1741, CAN/CSA C22.2 No. 107.1, 47 CFR, Part 15, Class B, ICES 003 Production metering: ANSI C12.20 accuracy class 0.5 (PV production) Consumption metering: accuracy class 2.5
Compliance, IQ Gateway	UL 60601-1/CANCSA 22.2 No. 61010-1

To learn more about Enphase offerings, visit [enphase.com](http://enphase.com)

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## LIGHTING ELECTRIC

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
STANLEY, NC 28164, USA  
PH# : (910) 356-1521  
LICENSE NUMBER :- 29517

### SYSTEM INFO

(11) Q CELLS  
Q.PEAK DUO BLK ML-G10.A+  
(400W)

(11) ENPHASE  
IQ8-60-2-US

DC SYSTEM SIZE: 4.400 KWDC

AC SYSTEM SIZE: 2.695 KWAC

### REVISIONS

DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

### PROJECT NAME & ADDRESS

RICHARD BARRETO  
RESIDENCE  
89 CALDWELL ST, SPRING LAKE, NC 28390, USA  
EMAIL ID: RICHARDARRETO@GMAIL.COM  
PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**EQUIPMENT  
SPECIFICATIONS**

SHEET SIZE

**ANSI B  
11" X 17"**

SHEET NUMBER

**PV-13**

# FLASH LOC



**FLASHLOC** is the ultimate attachment for composition shingle and rolled comp roofs. The all-in-one mount installs fast — no kneeling on hot roofs to install flashing, no prying or cutting shingles, no pulling nails. Simply drive the lag bolt and inject sealant into the base. **FLASHLOC's** patented TRIPLE SEAL technology preserves the roof and protects the penetration with a permanent pressure seal. Kitted with lag bolts, sealant, and hardware for maximum convenience. Don't just divert water, **LOC it out!**



### PROTECT THE ROOF

Install a high-strength waterproof attachment without lifting, prying or damaging shingles.



### LOC OUT WATER

With an outer shield **1**, contour-conforming gasket **2**, and pressurized sealant chamber **3**, the Triple Seal technology delivers a 100% waterproof connection.



### HIGH-SPEED INSTALL

Simply drive lag bolt and inject sealant into the port **4** to create a permanent pressure seal.

# FLASH LOC

## INSTALLATION GUIDE



### PRE-INSTALL

Snap chalk lines for attachment rows. On shingle roofs, snap lines 1-3/4" below upslope edge of shingle course. Locate rafters and mark attachment locations.

At each location, drill a 7/32" pilot hole. Clean roof surface of dirt, debris, snow, and ice. Next, BACKFILL ALL PILOT HOLES WITH SEALANT.

**NOTE:** Space mounts per racking system install specifications.



### STEP 1: SECURE

Place **FLASHLOC** over pilot hole with lag on down-slope side. Align indicator marks on sides of mount with chalk line. Pass included lag bolt and sealing washer through **FLASHLOC** into pilot hole. Drive lag bolt until mount is held firmly in place.

**NOTE:** The EPDM in the sealing washer will expand beyond the edge of the metal washer when proper torque is applied.



### STEP 2: SEAL

Insert tip of UNIRAC provided sealant into port. Inject until sealant exits both vents.

Continue array installation, attaching rails to mounts with provided T-bolts.



**NOTE:** When **FLASHLOC** is installed over gap between shingle tabs or vertical joints, fill gap/joint with sealant between mount and upslope edge of shingle course.

**USE ONLY UNIRAC APPROVED SEALANTS:** Chemlink Durallink 50, Chemlink M-1, Geocel 4500, or Geocel S-4

**FASTER INSTALLATION. 25-YEAR WARRANTY.**

FOR QUESTIONS OR CUSTOMER SERVICE VISIT UNIRAC.COM OR CALL (505) 248-2702

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### LIGHTING ELECTRIC

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
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PH# : (910) 356-1521  
LICENSE NUMBER :- 29517

#### SYSTEM INFO

(11) Q CELLS  
Q.PEAK DUO BLK ML-G10.A+  
(400W)

(11) ENPHASE  
IQ8-60-2-US

DC SYSTEM SIZE: 4.400 KWDC

AC SYSTEM SIZE: 2.695 KWAC

#### REVISIONS

DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

#### PROJECT NAME & ADDRESS

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EMAIL ID: RICHARDARRETO@GMAIL.COM  
PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME

EQUIPMENT  
SPECIFICATIONS

SHEET SIZE

ANSI B  
11" X 17"

SHEET NUMBER

PV-14



# SOLARMOUNT



**SOLARMOUNT** defined the standard in solar racking. Features are designed to get installers off the roof faster. Our grounding & bonding process eliminates copper wire and grounding straps to reduce costs. Systems can be configured with standard or light rail to meet your design requirements at the lowest cost possible. The superior aesthetics package provides a streamlined clean edge for enhanced curb appeal, with no special brackets required for installation.



Now Featuring:  
**THE NEW FACE OF SOLAR RACKING**  
Superior Aesthetics Package



**LOSE ALL OF THE COPPER & LUGS**  
System grounding through Enphase microinverters and trunk cables



**SMALL IS THE NEXT NEW BIG THING**  
Light Rail is Fully Compatible with all SM Components



**ENHANCED DESIGN & LAYOUT TOOLS**  
Featuring Google Map Capabilities within U-Builder

## FAST INSTALLATION. SUPERIOR AESTHETICS

OPTIMIZED COMPONENTS • VERSATILITY • DESIGN TOOLS • QUALITY PROVIDER

# SOLARMOUNT



## OPTIMIZED COMPONENTS

### INTEGRATED BONDING & PRE-ASSEMBLED PARTS

Components are pre-assembled and optimized to reduce installation steps and save labor time. Our new grounding & bonding process eliminates copper wire and grounding straps or bonding jumpers to reduce costs. Utilize the microinverter mount with a wire management clip for an easier installation.

## VERSATILITY

### ONE PRODUCT - MANY APPLICATIONS

Quickly set modules flush to the roof or at a desired tilt angle. Change module orientation to portrait or landscape while securing a large variety of framed modules on flat, low slope or steep pitched roofs. Available in mill, clear and dark anodized finishes to outperform your projects financial and aesthetic aspirations.

## AUTOMATED DESIGN TOOL

### DESIGN PLATFORM AT YOUR SERVICE

Creating a bill of materials is just a few clicks away with U-Builder, a powerful online tool that streamlines the process of designing a code compliant solar mounting system. Save time by creating a user profile, and recall preferences and projects automatically when you log in. You will enjoy the ability to share projects with customers; there's no need to print results and send to a distributor, just click and share.



## UNIRAC CUSTOMER SERVICE MEANS THE HIGHEST LEVEL OF PRODUCT SUPPORT



### TECHNICAL SUPPORT

Unirac's technical support team is dedicated to answering questions & addressing issues in real time. An online library of documents including engineering reports, stamped letters and technical data sheets greatly simplifies your permitting and project planning process.

### CERTIFIED QUALITY PROVIDER

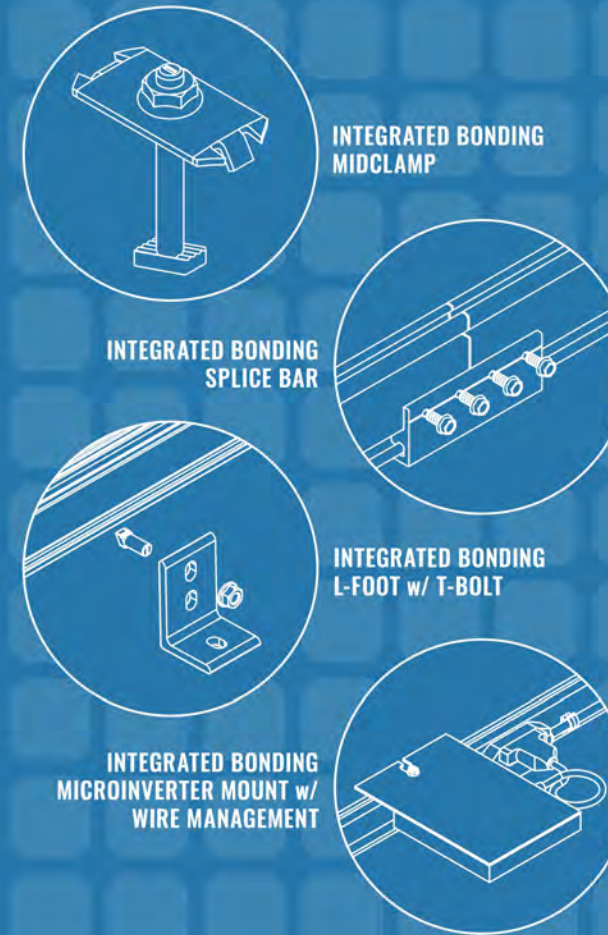
Unirac is the only PV mounting vendor with ISO certifications for 9001:2015, 14001:2015 and OHSAS 18001:2007, which means we deliver the highest standards for fit, form, and function. These certifications demonstrate our excellence and commitment to first class business practices.

### BANKABLE WARRANTY

Don't leave your project to chance, Unirac has the financial strength to back our products and reduce your risk. Have peace of mind knowing you are receiving products of exceptional quality. SOLARMOUNT is covered by a twenty five (25) year limited product warranty and a five (5) year limited finish warranty.

PROTECT YOUR REPUTATION WITH QUALITY RACKING SOLUTIONS BACKED BY ENGINEERING EXCELLENCE AND A SUPERIOR SUPPLY CHAIN

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## LIGHTING ELECTRIC

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
STANLEY, NC 28164, USA  
PH# : (910) 356-1521  
LICENSE NUMBER :- 29517

SYSTEM INFO		
(11) Q CELLS		
Q.PEAK DUO BLK ML-G10.A+		
(400W)		
(11) ENPHASE		
IQ8-60-2-US		
DC SYSTEM SIZE: 4.400 KWDC		
AC SYSTEM SIZE: 2.695 KWAC		

REVISIONS		
DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

### PROJECT NAME & ADDRESS

RICHARD BARRETO  
RESIDENCE  
89 CALDWELL ST, SPRING LAKE, NC 28390, USA  
EMAIL ID: RICHARDBARRETO@GMAIL.COM  
PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**EQUIPMENT SPECIFICATIONS**

SHEET SIZE  
ANSI B  
11" X 17"

SHEET NUMBER  
PV-15

# SOLARMOUNT



**SOLARMOUNT** is the professionals' choice for residential PV mounting applications. Every aspect of the system is designed for an easier, faster installation experience. **SOLARMOUNT** is a complete solution with revolutionary universal clamps, **FLASHKIT PRO**, full system UL 2703 certification and 25-year warranty. Not only is **SOLARMOUNT** easy to install, but best-in-class aesthetics make it the most attractive on any block!



New & Improved:  
**THE PROFESSIONALS' CHOICE**  
With Superior Aesthetics



**NOW FEATURING FLASHKIT PRO**  
The Complete Roof Attachment Solution  
FEATURING SHED & SEAL TECHNOLOGY



**NOW WITH UNIVERSAL MIDCLAMPS**  
Accommodates 30mm-51mm module frames  
One tool, one-person installs are here!



**REVOLUTIONARY NEW ENDCLAMPS**  
Concealed design and included End Caps

## THE PROFESSIONALS' CHOICE FOR RESIDENTIAL RACKING

**BEST INSTALLATION EXPERIENCE • CURB APPEAL • COMPLETE SOLUTION • UNIRAC SUPPORT**

FOR QUESTIONS OR CUSTOMER SERVICE VISIT [UNIRAC.COM](http://UNIRAC.COM) OR CALL (505) 248-2702

# SOLARMOUNT



## BETTER DESIGNS

### TRUST THE INDUSTRY'S BEST DESIGN TOOL

Start the design process for every project in our U-Builder on-line design tool. It's a great way to save time and money.

## BETTER SYSTEMS

### ONE SYSTEM - MANY APPLICATIONS

Quickly set modules flush to the roof on steep pitched roofs. Orient a large variety of modules in Portrait or Landscape. Tilt the system up on flat or low slope roofs. Components available in mill, clear, and dark finishes to optimize your design financials and aesthetics.

## BETTER RESULTS

### MAXIMIZE PROFITABILITY ON EVERY JOB

Trust Unirac to help you minimize both system and labor costs from the time the job is quoted to the time your teams get off the roof. Faster installs. Less Waste. More Profits.

## BETTER SUPPORT

### WORK WITH THE INDUSTRIES MOST EXPERIENCED TEAM

Professional support for professional installers and designers. You have access to our technical support and training groups. Whatever your support needs, we've got you covered. Visit [Unirac.com/solarmount](http://Unirac.com/solarmount) for more information.



## UNIRAC CUSTOMER SERVICE MEANS THE HIGHEST LEVEL OF PRODUCT SUPPORT

UNMATCHED EXPERIENCE	CERTIFIED QUALITY	ENGINEERING EXCELLENCE	BANKABLE WARRANTY	DESIGN TOOLS	PERMIT DOCUMENTATION
----------------------	-------------------	------------------------	-------------------	--------------	----------------------

### TECHNICAL SUPPORT

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Unirac is the only PV mounting vendor with ISO certifications for 9001:2008, 14001:2004 and OHSAS 18001:2007, which means we deliver the highest standards for fit, form, and function. These certifications demonstrate our excellence and commitment to first class business practices.

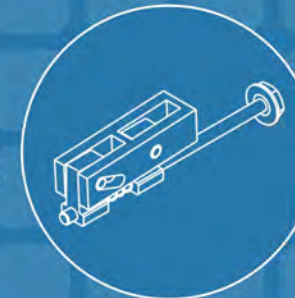
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ENHANCE YOUR REPUTATION WITH QUALITY RACKING SOLUTIONS BACKED BY ENGINEERING EXCELLENCE AND A SUPERIOR SUPPLY CHAIN

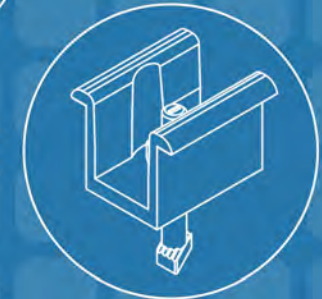
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CONCEALED UNIVERSAL ENDCLAMPS



UNIVERSAL SELF STANDING MIDCLAMPS

END CAPS INCLUDED WITH EVERY ENDCLAMP



U-BUILDER ONLINE DESIGN TOOL SAVES TIME & MONEY  
Visit [design.unirac.com](http://design.unirac.com)

## LIGHTING ELECTRIC

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(400W)		
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IQ8-60-2-US		
DC SYSTEM SIZE: 4.400 kWDC		
AC SYSTEM SIZE: 2.695 kWAC		

REVISIONS		
DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

### PROJECT NAME & ADDRESS

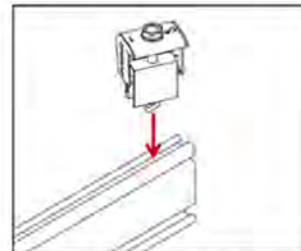
RICHARD BARRETO  
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DATE: 1/11/2023

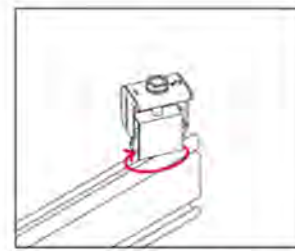
SHEET NAME  
**EQUIPMENT SPECIFICATIONS**

SHEET SIZE  
ANSI B  
11" X 17"

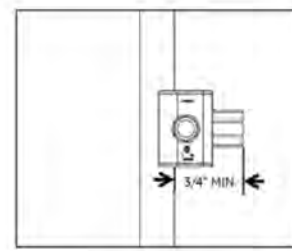
SHEET NUMBER  
**PV-16**



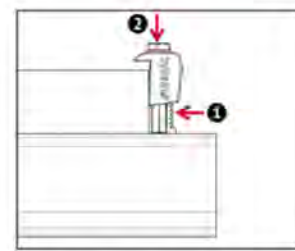
1. Position clamp to align T-bolt with rail slot. Lower clamp and insert T-bolt into rail slot.



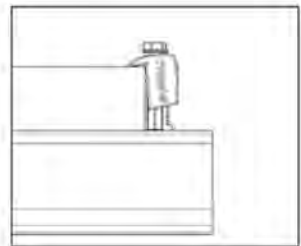
2. Rotate clamp clockwise 2/3 of a turn to engage T-bolt inside rail slot.



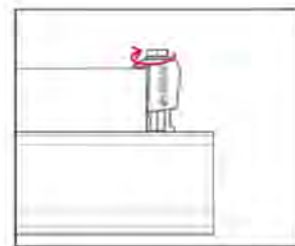
3. Place module at least 3/4" from end of rail and position clamp against module frame.



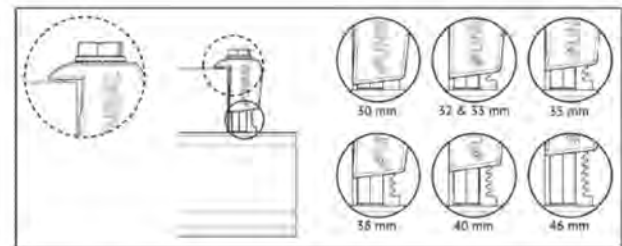
4. While applying pressure to hold the rail, push down on the module side of the clamp cap.



5. When the cap contacts the module frame, release and it will re-engage to the clamp base.



6. Tighten bolt and torque to 15 ft-lbs.



7. Confirm clamp is engaged in correct module height position and that the top of the cap is sitting level with the module frame.

NOTE: When installing 46mm modules, loosen bolt by 1 turn before positioning clamp against module frame. Do not force clamp onto module frame as this may damage the bonding pin.

SYSTEM LEVEL FIRE CLASSIFICATION

The system fire class rating requires installation in the manner specified in the SOLARMOUNT Installation Guide. SOLARMOUNT has been classified to the system level fire portion of UL2703. SOLARMOUNT has achieved system level performance for steep sloped roofs. The fire classification rating is only valid on roof pitches greater than 2:12 (slopes ≥ 2 inches per foot, or 9.5 degrees). The system is to be mounted over fire resistant roof covering rated for the application. There is no required minimum or maximum height limitation above the roof deck to maintain the system fire rating for SOLARMOUNT. Module Types, System Level Fire Ratings, and Mitigation Requirements are listed below:

Rail Type	Module Fire Types	System Level Fire Rating	Rail Direction	Module Orientation	Mitigation Required
Standard & HD Rails	1, 2, 3 with Metal Frame, 10 with Metal Frame, 19, 22, 25, 29, & 30	Class A, Class B & Class C	East-West	Landscape OR Portrait	None Required
			North-South	Landscape OR Portrait	None Required
Light Rail	1 & 2	Class A, Class B & Class C	East-West	Landscape OR Portrait	None Required
			North-South	Landscape OR Portrait	None Required
Standard, Light, & HD Rails	4 & 5	Class A, Class B & Class C	East-West	Landscape OR Portrait	Trim Installation per Solar Mount Installation Guide
			North-South	Landscape OR Portrait	Trim Installation per Solar Mount Installation Guide

This racking system may be used to ground and/or mount a PV module complying with UL1703 or UL61730 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions.

UL2703 CERTIFICATION MARKING LABEL

Unirac SOLARMOUNT is listed to UL 2703. Certification marking is embossed on all mid clamps as shown. Labels with additional information will be provided. After the racking system is fully assembled, a single label should be applied to the SOLARMOUNT rail at the edge of the array. Before applying the label, the corners of the label that do not pertain to the system being installed must be removed so that only the installed system type is showing.

Note: The sticker label should be placed such that it is visible, but not outward facing.



LIGHTING ELECTRIC

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 PH# : (910) 356-1521  
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REVISIONS

DESCRIPTION	DATE	REV
REVISION	01/11/2023	A

PROJECT NAME & ADDRESS

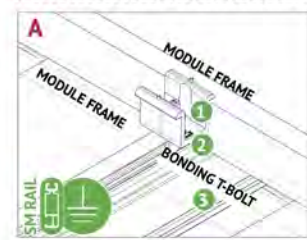
RICHARD BARRETO  
 RESIDENCE  
 89 CALDWELL ST, SPRING LAKE, NC 28390, USA  
 EMAIL ID: RICHARDARRETO@GMAIL.COM  
 PHONE NO. (910) 225-2262

DATE: 1/11/2023

SHEET NAME  
**EQUIPMENT SPECIFICATIONS**

SHEET SIZE  
**ANSI B  
 11" X 17"**

SHEET NUMBER  
**PV-17**



**BONDING MIDCLAMP ASSEMBLY**

- 1 Aluminum mid clamp with stainless steel bonding pins that pierce module frame anodization to bond module to module through clamp
- 2 Stainless steel nut bonds aluminum clamp to stainless steel T-bolt
- 3 Serrated T-bolt head penetrates rail anodization to bond T-bolt, nut, clamp, and modules to SM rail

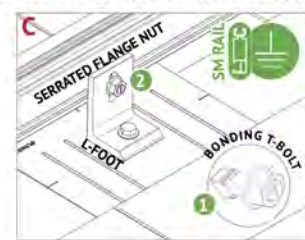


**BONDING MIDCLAMP ASSEMBLY**



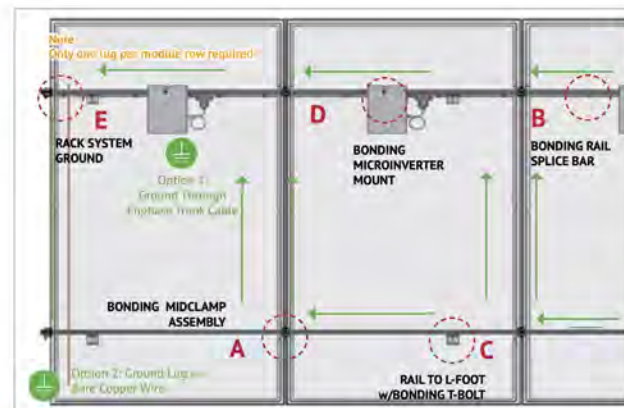
**BONDING RAIL SPLICE BAR**

- 1 Bonding Hardware creates bond between splice bar and each rail section
  - 2 Aluminum splice bar spans across rail gap to create rail to rail bond. Rail on at least one side of splice will be grounded.
- Note: Splice bar and bolted connection are non-structural. The splice bar function is rail alignment and bonding.*



**RAIL TO L-FOOT w/BONDING T-BOLT**

- 1 Serrated flange nut removes L-foot anodization to bond L-Foot to stainless steel T-bolt
- 2 Serrated T-bolt head penetrates rail anodization to bond T-bolt, nut, and L-foot to grounded SM rail



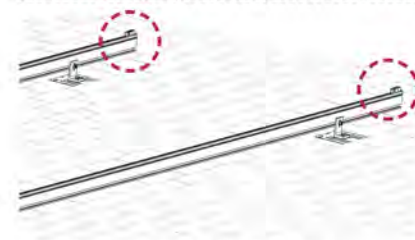
**BONDING MICROINVERTER MOUNT**

- 1 Hex nut with captive lock washer bonds metal microinverter flange to stainless steel T-bolt
- 2 Serrated T-bolt head penetrates rail anodization to bond T-bolt, nut, and L-foot to grounded SM rail. System ground including tracking and modules may be achieved through the trunk cable of approved microinverter systems. See page 1 for details.

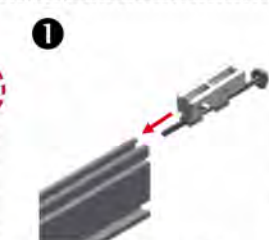


**RACK SYSTEM GROUND**

- 1 WEEB washer dimples pierce anodized rail to create bond between rail and lug
- 2 Solid copper wire connected to lug is routed to provide final system ground connection. *NOTE: Ilco-lug can also be used when secured to the side of the rail. See page 11 for details.*



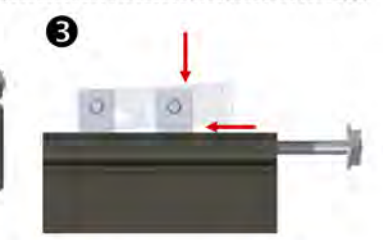
**INSTALL MODULE END CLAMPS:** The End clamp is supplied as an assembly with a 1/2" hex head bolt that is accessible at the ends of rails. The clamp should be installed on the rails prior to installing end modules.



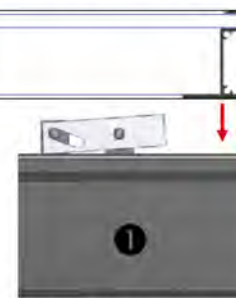
**INSTALL END CLAMPS ON RAIL:** Slide end clamp on to rail by engaging the two t-guide brackets with the top slot of the rails. **Ensure bolt is extended as far as possible so that clamp is positioned at max. distance from end of rail.**



**POSITION END CLAMPS:** Slide end clamp assembly on to rail until bolt head engages with end of rail. **End clamps are positioned on rails prior to the first end module and prior to the last end module.**



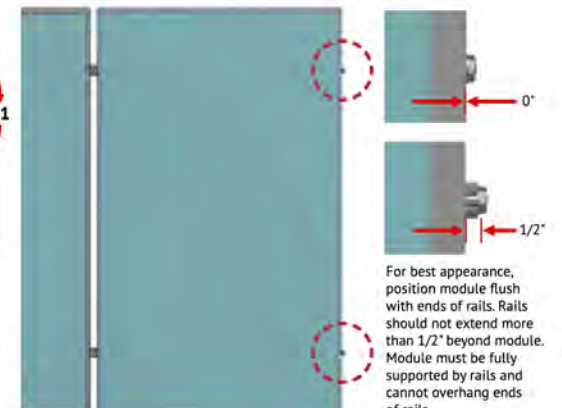
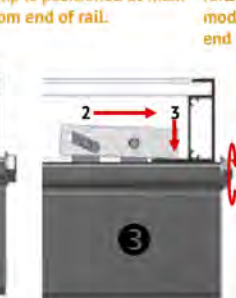
**NOTE:** To assist insertion of clamp into rail slot, Pressure may be applied to top or side of bracket as shown. Do not force clamp into rail by pushing on bolt with excessive force.



**INSTALL FIRST MODULE:** Install the first end module onto rails with the flange of the module frame positioned between end clamps at an ends of rails.



**ENGAGE CLAMP:** While holding module in position and with flange in full contact with rail, rotate end clamp bolt until clamp engages with flange to provide clamp force. **To ensure bolt is not over-torqued, use low torque setting on drill or if using an impact driver, stop rotation as soon as impact action of driver begins.** **TORQUE VALUE (See table and notes on Pg. 11)** End clamp bolt to 5 ft-lbs, No anti-seize



**NOTE:** For best appearance, position module flush with ends of rails. Rails should not extend more than 1/2" beyond module. Module must be fully supported by rails and cannot overhang ends of rails.

**LIGHTING ELECTRIC**

LIGHTING ELECTRIC LLC  
230 BLACKSNAKE RD,  
STANLEY, NC 28164, USA  
PH# : (910) 356-1521  
LICENSE NUMBER :- 29517

SYSTEM INFO		
(11) Q CELLS Q.PEAK DUO BLK ML-G10.A+ (400W)		
(11) ENPHASE IQ8-60-2-US		
DC SYSTEM SIZE: 4.400 KWDC		
AC SYSTEM SIZE: 2.695 KWAC		

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PROJECT NAME & ADDRESS

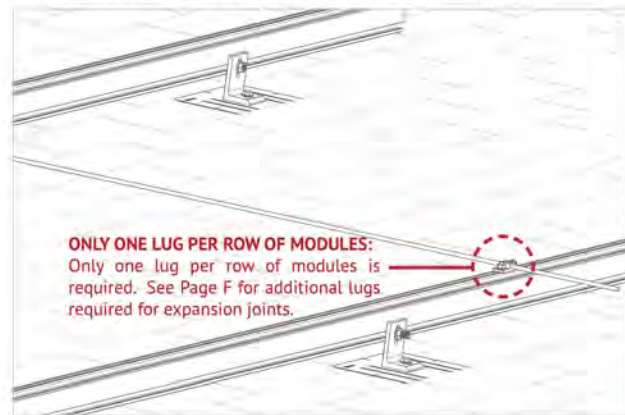
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**EQUIPMENT SPECIFICATIONS**

SHEET SIZE  
**ANSI B  
11" X 17"**

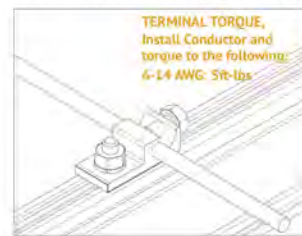
SHEET NUMBER  
**PV-18**



**ONLY ONE LUG PER ROW OF MODULES:**  
Only one lug per row of modules is required. See Page F for additional lugs required for expansion joints.



**WEEBLUG**  
Single Use Only



**TERMINAL TORQUE,**  
Install Conductor and torque to the following:  
4-14 AWG: 5ft-lbs

**WEEBLUG CONDUCTOR - UNIRAC P/N 008002S:**

Apply Anti Seize and insert a bolt in the aluminum rail and through the clearance hole in the stainless steel flat washer. Place the stainless steel flat washer on the bolt, oriented so the dimples will contact the aluminum rail. Place the lug portion on the bolt and stainless steel flat washer. Install stainless steel flat washer, lock washer and nut. Tighten the nut until the dimples are completely embedded into the rail and lug.

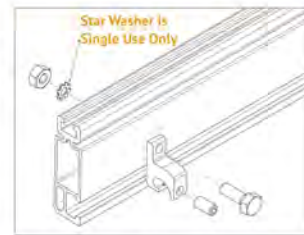
**TORQUE VALUE 10 ft lbs. (See Note on PG. A)**

See product data sheet for more details, Model No. WEEB-LUG-6.7

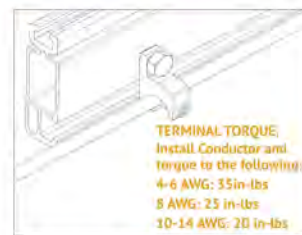
**GROUNDING LUG MOUNTING DETAILS:**

Details are provided for both the WEEB and IlSCO products. The WEEBLug has a grounding symbol located on the lug assembly. The IlSCO lug has a green colored set screw for grounding indication purposes. Installation must be in accordance with NFPA NEC 70, however the electrical designer of record should refer to the latest revision of NEC for actual grounding conductor cable size.

Required if not using approved integrated grounding microinverters



**Star Washer is**  
Single Use Only



**TERMINAL TORQUE,**  
Install Conductor and torque to the following:  
4-6 AWG: 55in-lbs  
8 AWG: 25 in-lbs  
10-14 AWG: 20 in-lbs

**ILSCO LAY-IN LUG CONDUCTOR - UNIRAC P/N 008009P: Alternate Grounding Lug**  
- Drill, deburr hole and bolt thru both rail walls per table.

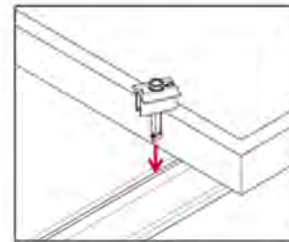
**TORQUE VALUE 5 ft lbs. (See Note on PG. A)**

See ILSCO product data sheet for more details, Model No. GBL-4DIB.

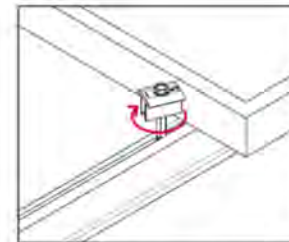
**NOTE: ISOLATE COPPER FROM ALUMINUM CONTACT TO PREVENT CORROSION!**

GROUNDING LUG - BOLT SIZE & DRILL SIZE		
GROUND LUG	BOLT SIZE	DRILL SIZE
WEEBLug	1/4"	N/A - Place in Top SM Rail Slot
ILSCO Lug	#10-32	7/32"

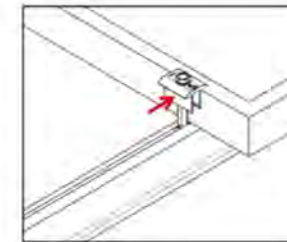
- Torque value depends on conductor size.
- See product data sheet for torque value.



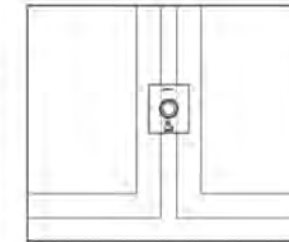
1. Position clamp to align T-bolt with rail slot. Lower clamp and insert T-bolt into rail slot.



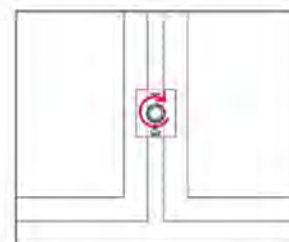
2. Rotate clamp clockwise 2/3 of a turn to engage T-bolt inside rail slot.



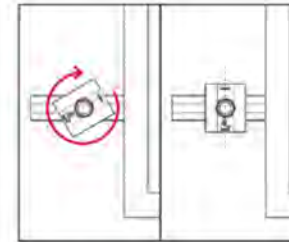
3. Slide clamp into position against module.



4. Place second module.



5. Tighten bolt and torque to 15 ft-lbs.



**NOTE:** If excessive force is applied in step 2, the cap may over-rotate causing it to be mis-aligned with the module frame. If this occurs, keep rotating the cap clockwise until it returns to the original position.

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SHEET NAME  
**EQUIPMENT SPECIFICATIONS**

SHEET SIZE  
**ANSI B  
11" X 17"**

SHEET NUMBER  
**PV-19**