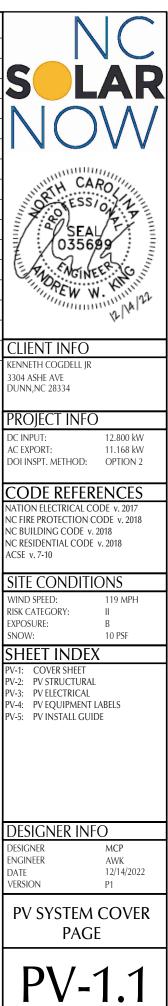
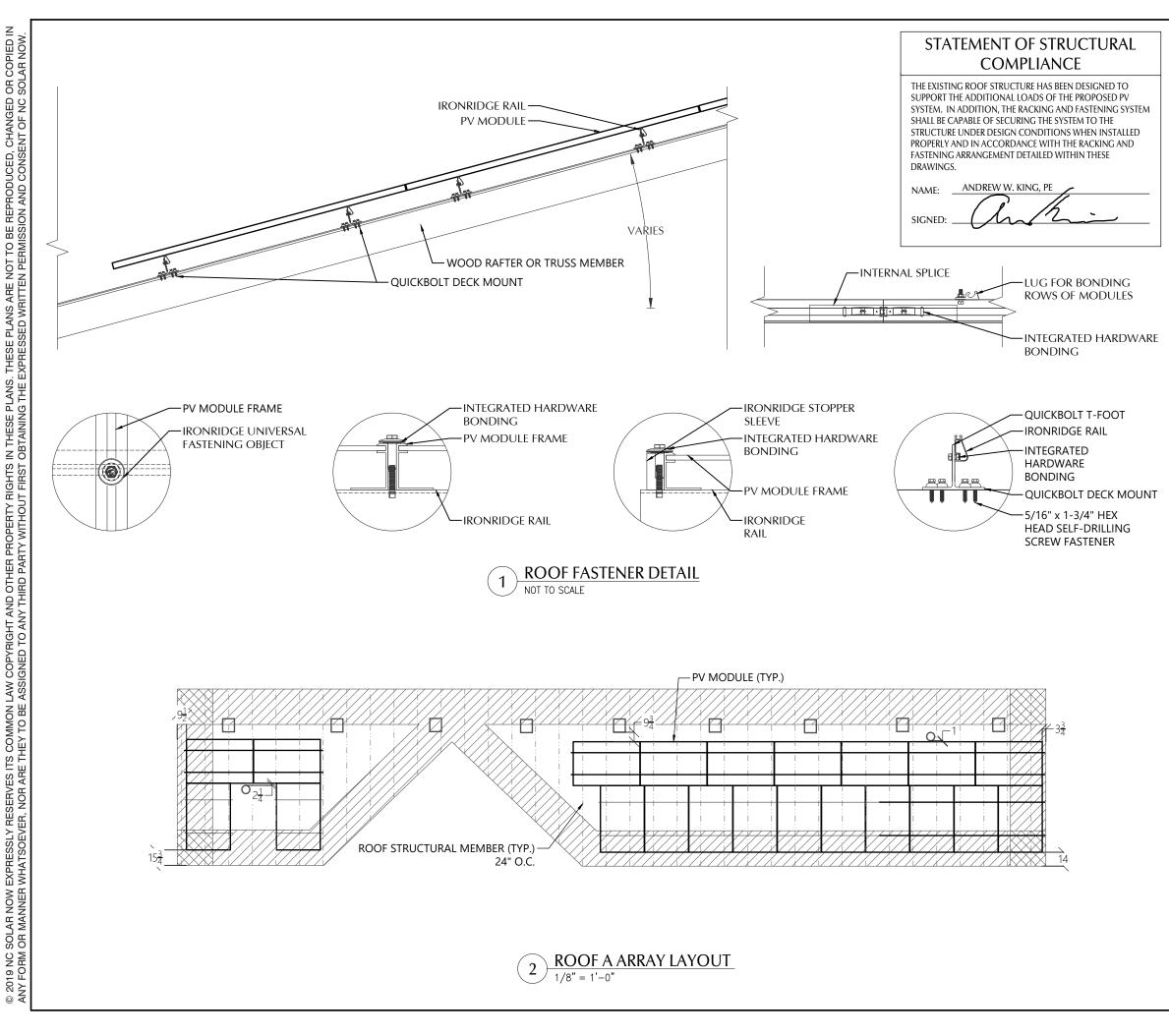


XR10-BOSS-01-M1 UFO-CL-01-B1 UFO-STP-35MM-B XR-LUG-03-A1 **QB DECK MOUNT** GC66803 Geocel S SOLADECK 0799-5

TERIAL SUMMAI	RY: DISTRIBUTOR	
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司法派法		PV-3: PV-4:
The set.	▝▖▝▀▔▖▌▆▋▋	PV-4:







MAKE	URECO
MODEL	FBM400MFG-BB
WIDTH	44.61 IN
LENGTH	67.83 IN
THICKNESS	35 MM
WEIGHT	47.84 LBS.
ARRAY AREA	441 SQFT.
ARRAY WEIGHT	1103 LBS.

ROOF SUMMARY

STRUCTURE:	
TYPE	TRUSSES
MATERIAL	SOUTHERN PINE #2
SIZE	2 X 4
SPACING	24 IN O.C.
ALLOWABLE SPAN	88 IN
PITCH	3/12
DENSITY	30 LBS./CU.FT.
DECKING:	
TYPE	OSB
MATERIAL	COMPOSITE
THICKNESS	7/16 IN
WEIGHT	1.60 LBS/SQFT
ROOFING:	
TYPE	ASPHALT SHINGLE
MATERIAL	ASPHALT
WEIGHT	2.30 LBS./SQFT.

ROOF MOUNT SUMMARY

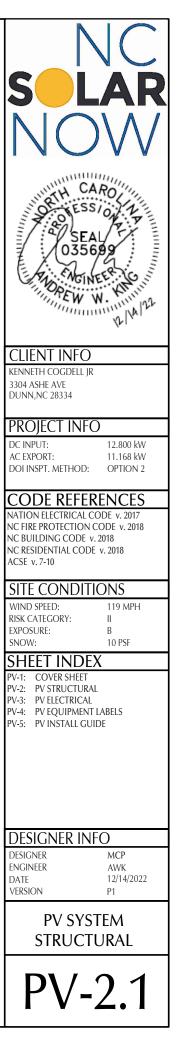
MAXIMUM (IN)	MOUNT SPACING	RAIL OVERHANG
WIND ZONE 1	PORT 43 LAND 65	9 IN
WIND ZONE 2	PORT 23 LAND 36	9 IN
WIND ZONE 3	PORT 13 LAND 21	5 IN

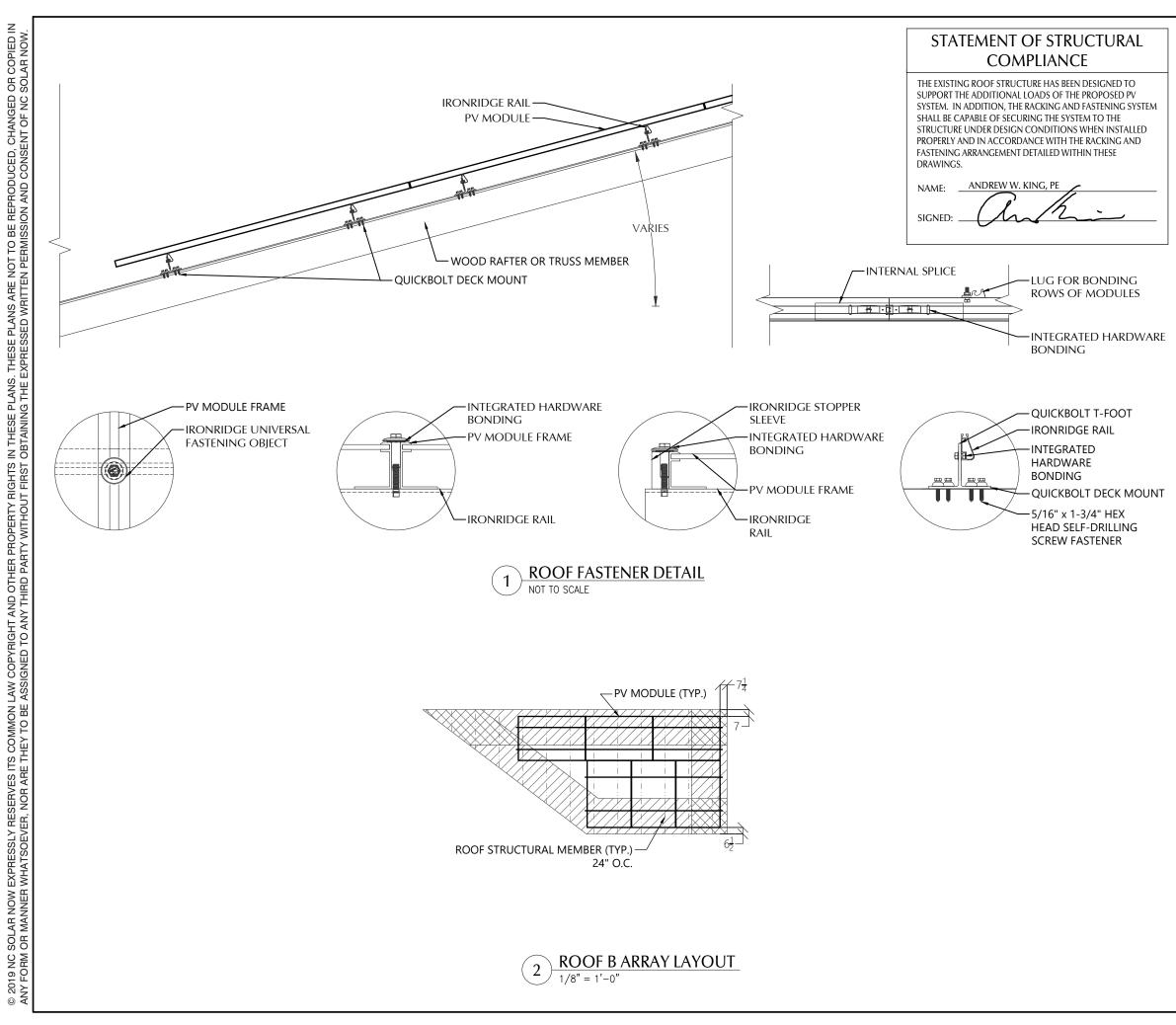
ROOF LOADING		
GROUND SNOW LOAD:	15 LBS./SQFT.	
LIVE LOAD	20 LBS./SQFT.	
DEAD LOAD		
ROOFING	3.9 LBS/SQFT.	
PV ARRAY	2.5 LBS./SQFT.	
TOTAL	6.4 LBS./SQFT.	
WIND LOAD:		
UPLIFT ZONE 1	-23.0 LBS./SQFT.	
UPLIFT ZONE 2	-38.0 LBS./SQFT.	
UPLIFT ZONE 3	-57.1 LBS./SQFT.	
DOWNWARD	13.6 LBS./SQFT.	
FASTENER LOAD:		
UPLIFT ZONE 1	-234 LBS.	
UPLIFT ZONE 2	-211 LBS.	
UPLIFT ZONE 3	-186 LBS.	
DOWNWARD	138 LBS.	

ROOF MOUNT & FASTENER		
ROOF MOUNT:		
MAKE	QUICKBOLT	
MODEL	QB DECK MOUNT 16317	
MATERIAL	STAINLESS / EPDM	
FASTENER:		
MAKE	QUICK SCREWS	
MODEL	HEX LAG PN# 16318	
MATERIAL	304 SS	
SIZE	5/16" X 1-3/4"	
GENERAL:		
WEIGHT	0.88 LBS.	
FASTENERS PER MOUNT	4	
MAX. PULL-OUT FORCE	705.0 LBS.	
SAFETY FACTOR	3	
DESIGN PULL-OUT FORCE	235.0 LBS.	

MOUNTING RAILS

MAKE	IRONRIDGE
MODEL	XR10
MATERIAL	ALUMINUM
WEIGHT	0.425 LBS/IN
SPACING	34 IN





1111020220		
URECO		
FBM400MFG-BB		
44.61 IN		
67.83 IN		
35 MM		
47.84 LBS.		
126 SQFT.		
315 LBS.		

ROOF SUMMARY

STRUCTURE:	
TYPE	TRUSSES
MATERIAL	SOUTHERN PINE #2
SIZE	2 X 4
SPACING	24 IN O.C.
ALLOWABLE SPAN	88 IN
PITCH	4/12
DENSITY	30 LBS./CU.FT.
DECKING:	
TYPE	OSB
MATERIAL	COMPOSITE
THICKNESS	7/16 IN
WEIGHT	1.60 LBS/SQFT
ROOFING:	
TYPE	ASPHALT SHINGLE
MATERIAL	ASPHALT
WEIGHT	2.30 LBS./SQFT.
	•

ROOF MOUNT SUMMARY

MAXIMUM (IN)	MOUNT SPACING	RAIL OVERHANG
WIND ZONE 1	PORT 43 LAND 65	9 IN
WIND ZONE 2	PORT 23 LAND 36	9 IN
WIND ZONE 3	PORT 13 LAND 21	5 IN

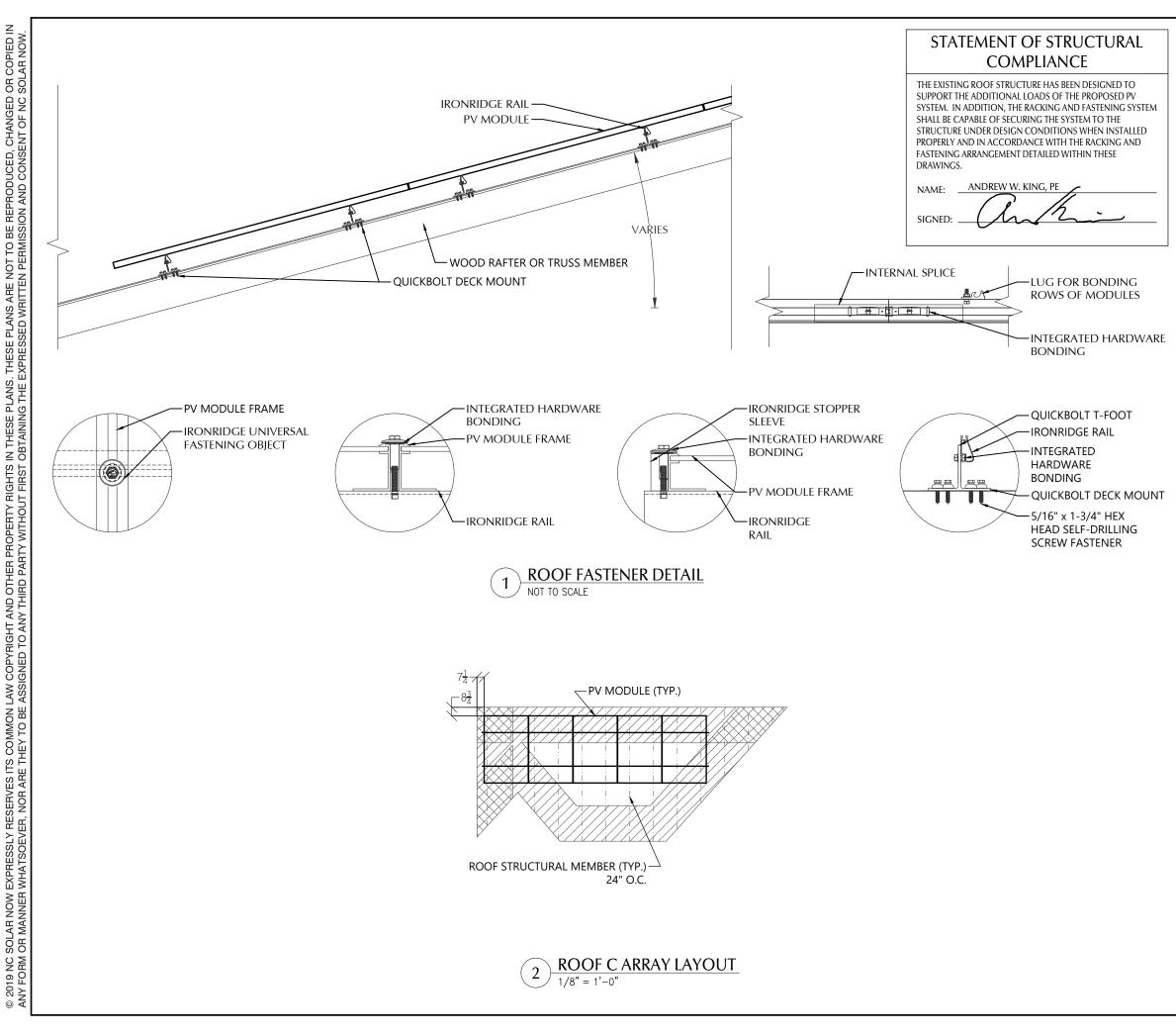
ROOF LOADING									
GROUND SNOW LOAD:	15 LBS./SQFT.								
LIVE LOAD	20 LBS./SQFT.								
DEAD LOAD									
ROOFING	3.9 LBS/SQFT.								
PV ARRAY	2.5 LBS./SQFT.								
TOTAL	6.4 LBS./SQFT.								
WIND LOAD:									
UPLIFT ZONE 1	-23.0 LBS./SQFT.								
UPLIFT ZONE 2	-38.0 LBS./SQFT.								
UPLIFT ZONE 3	-57.1 LBS./SQFT.								
DOWNWARD	13.6 LBS./SQFT.								
FASTENER LOAD:									
UPLIFT ZONE 1	-231 LBS.								
UPLIFT ZONE 2	-212 LBS								
UPLIFT ZONE 3	-191 LBS								
DOWNWARD	137 LBS								

ROOF MOUNT: MAKE QUICKBOLT MODEL QB DECK MOUNT 16317 MATERIAL STAINLESS / EPDM FASTENER: MAKE QUICK SCREWS MODEL HEX LAG PN# 16318 MATERIAL 304 SS SIZE 5/16" X 1-3/4" GENERAL: WEIGHT 0.88 LBS. FASTENERS PER MOUNT 4	ROOF MOUNT & FASTENER										
MODEL QB DECK MOUNT 16317 MATERIAL STAINLESS / EPDM FASTENER:	ROOF MOUNT:										
MATERIAL STAINLESS / EPDM FASTENER:	MAKE										
FASTENER: MAKE QUICK SCREWS MODEL HEX LAG PN# 16318 MATERIAL 304 SS SIZE 5/16" X 1-3/4" GENERAL: 0.88 LBS.	MODEL	QB DECK MOUNT 16317									
MAKE QUICK SCREWS MODEL HEX LAG PN# 16318 MATERIAL 304 SS SIZE 5/16" X 1-3/4" GENERAL: 0.88 LBS.	MATERIAL	STAINLESS / EPDM									
MODEL HEX LAG PN# 16318 MATERIAL 304 SS SIZE 5/16" X 1-3/4" GENERAL: 0.88 LBS.	FASTENER:										
MATERIAL 304 SS SIZE 5/16" X 1-3/4" GENERAL:	MAKE	QUICK SCREWS									
SIZE 5/16" X 1-3/4" GENERAL:	MODEL	HEX LAG PN# 16318									
GENERAL: WEIGHT 0.88 LBS.	MATERIAL	304 SS									
WEIGHT 0.88 LBS.	SIZE	5/16" X 1-3/4"									
	GENERAL:										
FASTENERS PER MOUNT 4	WEIGHT	0.88 LBS.									
	FASTENERS PER MOUNT	4									
MAX. PULL-OUT FORCE 705.0 LBS.	MAX. PULL-OUT FORCE	705.0 LBS.									
SAFETY FACTOR 3	SAFETY FACTOR	3									
DESIGN PULL-OUT FORCE 235.0 LBS.	DESIGN PULL-OUT FORCE	235.0 LBS.									

MOUNTING RAILS

MAKE	IRONRIDGE								
MODEL	XR10								
MATERIAL	ALUMINUM								
WEIGHT	0.425 LBS/IN								
SPACING	34 IN								

SLAR NOV
CLIENT INFO KENNETH COGDELL JR 3304 ASHE AVE DUNN,NC 28334
PROJECT INFO DC INPUT: 12.800 kW AC EXPORT: 11.168 kW DOI INSPT. METHOD: OPTION 2
CODE REFERENCES NATION ELECTRICAL CODE V. 2017 NC FIRE PROTECTION CODE V. 2018 NC BUILDING CODE V. 2018 NC RESIDENTIAL CODE V. 2018 ACSE V. 7-10
SITE CONDITIONS WIND SPEED: 119 MPH RISK CATEGORY: II EXPOSURE: B SNOW: 10 PSF
SHEET INDEX PV-1: COVER SHEET PV-2: PV STRUCTURAL PV-3: PV ELECTRICAL PV-4: PV EQUIPMENT LABELS PV-5: PV INSTALL GUIDE
DESIGNER INFO DESIGNER MCP ENGINEER AWK DATE 12/14/2022 VERSION P1
PV SYSTEM STRUCTURAL
PV-2.2



3882228
URECO
FBM400MFG-BB
44.61 IN
67.83 IN
35 MM
47.84 LBS.
105 SQFT.
263 LBS.

ROOF SUMMARY

TRUSSES
SOUTHERN PINE #2
2 X 4
24 IN O.C.
88 IN
3/12
30 LBS./CU.FT.
OSB
COMPOSITE
7/16 IN
1.60 LBS/SQFT
ASPHALT SHINGLE
ASPHALT
2.30 LBS./SQFT.

ROOF MOUNT SUMMARY

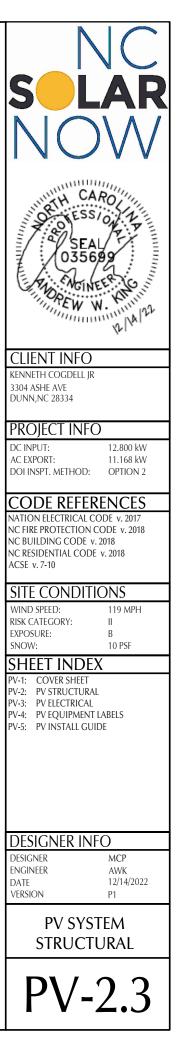
MAXIMUM (IN)	MOUNT SPACING	RAIL OVERHANG
WIND ZONE 1	43 IN	10 IN
WIND ZONE 2	24 IN	10 IN
WIND ZONE 3	14 IN	6 IN

ROOF LOADING										
GROUND SNOW LOAD:	15 LBS./SQFT.									
LIVE LOAD	20 LBS./SQFT.									
DEAD LOAD										
ROOFING	3.9 LBS/SQFT.									
PV ARRAY	2.5 LBS./SQFT.									
TOTAL	6.4 LBS./SQFT.									
WIND LOAD:										
UPLIFT ZONE 1	-23.0 LBS./SQFT.									
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UPLIFT ZONE 1	-231 LBS.									
UPLIFT ZONE 2	-213 LBS									
UPLIFT ZONE 3	-187 LBS									
DOWNWARD	137 LBS									

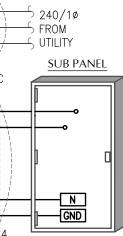
ROOF MOUNT & FASTENER										
QUICKBOLT										
QB DECK MOUNT 16317										
STAINLESS / EPDM										
QUICK SCREWS										
HEX LAG PN# 16318										
304 SS										
5/16" X 1-3/4"										
0.88 LBS.										
4										
705.0 LBS.										
3										
235.0 LBS.										

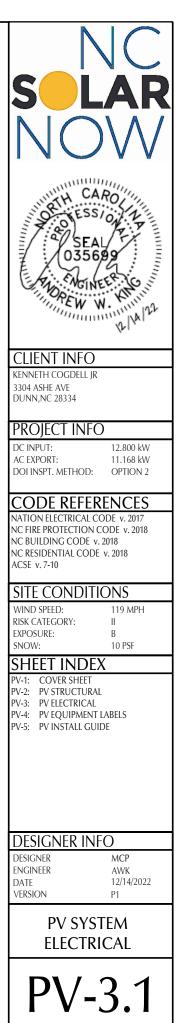
MOUNTING RAILS

MAKE	IRONRIDGE								
MODEL	XR10								
MATERIAL	ALUMINUM								
WEIGHT	0.425 LBS/IN								
SPACING	34 IN								



Г																
о Мо	CONDUCTOR SCHEDULE											ODULE	PV COMB	INER PANEL	DC / AC INVERTER	
R N	TAG	CURRENT CARRYIN			GROUNDING CO				/RACEWAY	NOTES	MAKE MODEL	URECO FBM400MFG-BB	MAKE	ENPHASE X-IQ-AM1-240-4	MAKE MODEL	ENPHASE IQ7A-72-2-US
5	C1	QTY. SIZE 6 12 AWG	INSULATION DG CABLE	QTY1	SIZE 6 AWG	INSULATION BARE	QTY.	SIZE	LOCATION FREE AIR	1	NOM. POWER (PNOM)	400 WATTS	MODEL INPUT:	X-IQ-AMT-240-4	DC INPUT:	IQ/A-72-2-03
S C	C2	6 10 AWG	THWN-2	1	10 AWG	THWN-2	1	3/4"	EXT/INT	2,4	NOM. VOLT. (VMPP)	31.2 VOLTS	MAX BRANCH CIRCUITS	4 TOTAL	POWER RANGE (WATTS)	295-460
Z	C3 C4	3 6 AWG 3 3 AWG	THWN-2 THWN-2	1	10 AWG 8 AWG	THWN-2 THWN-2	1	3/4" 1"	EXTERIOR EXTERIOR	2,4	O.C. VOLT (VOC) MAX. SYS. VOLT.	37.2 VOLTS 1000 VOLTS	BRANCH CIRCUIT OCPD OUTPUT:	50 AMPS	MIN/MAX START VOLT. OPERATING VOLT. RANGE	33 / 58 18-58
	XC		-	-	-	-	-	-	-	3	NOM. CURR. (IMPP)	12.8 AMPS	MAX POWER	15600 WATTS	MAX. CURRENT	15 AMPS
SEN	NOTES										S.C. CURR. (ISC) TEMP. COEF. (PMPP)	13.7 AMPS -0.32 %/C	NOM. VOLTAGE BUS RATING	240 VOLTS 125 AMPS	AC OUTPUT:	60, 66, & 72 CELL
Ö		_									TEMP. COEF. (Voc)	-0.27 %/C	MAIN BREAKER Y/N	NO	MAX. POWER	366 WATTS
		MANUFACTURER PROVIDEI CONDUIT SIZE SHOWN IS (SED ROOFS					MAX SERIES FUSE	30 AMPS YES	ENCL. RATING UL LIST. (Y/N)	NEMA TYPE 3R YES	NOM. POWER NOM. VOLT.	349 WATTS 211-240-264
AN	3. I	EXISTING CONDUCTORS, FI	ELD VERIFY									160		120	MAX. CURR.	1.45 AMPS
NON NON	4. 1	EQUIPMENT TERMINAL RAT	ING SHALL BE A MININ	IUM OF 75°C	AT BOTH END	OF CONDUCTOR					SUB PAN	NEL (NEW)	JUNCTI	ON BOX	DC DISC. (Y/N) RAPID SHUTDOWN (Y/N)	NO YES
RMISS											MAKE	GENERIC	MAKE	SOLADECK	PROTECT. RATING	NEMA TYPE 6
SH											MODEL ENCL. RATING	N/A NEMA TYPE 1	PROTECT. RATING UL LIST. (Y/N)	NEMA TYPE 3R YES	UL LIST. (Y/N) MAX BRANCH CIRCUIT	YES 11
											VOLT. RATING	240	OL LIST. (T/N)	1123	MAX BRAINCH CIRCUIT	
WRITTEN											BUS RATING UL LIST. (Y/N)	125 AMPS	METER COM	BO (EXISTING)	AC DISC	ONNECT
ΥRΙ.											MAIN BREAKER (Y/N)	YES	MAKE	GENERIC	MAKE	GENERIC
N ED V											MAIN BREAKER RATING	N/A	MODEL	N/A	MODEL	NA
SS												IEL VIA 90A BREAKER ON	ENCL. RATING VOLT. RATING	NEMA 3R 240	ENCL. RATING VOLT. RATING	NEMA 3R 240 VOLTS
EXPRE							JUNCT	ION BC	ЭХ		 MAIN BUS OF METE RELOCATE ALL SINCE 		BUS RATING	200 AMPS	AMP RATING	60 AMPS
ХШ			1		1						(TANDEM AND FUL	L SIZE) TO THIS NEW SUB	UL LIST. (Y/N) MAIN BREAKER (Y/N)	YES	UL LIST. (Y/N) FUSED (Y/N)	YES
出		/			Ì						PANEL INCLUDE ONE EXTR	A 20A BREAKED TO	MAIN BREAKER RATING	200 AMPS	FUSE RATING	N/A
ğ				1.0.4.4.0.0.1	/							UGGING SITUATION	BACK-FEED SOLAR	OUTPUT VIA 60A BREAKER		
AINING				1 PV MOD		//							ON SUPPLY SIDE BR		 LOAD-BREAK RATED VISIBLE OPEN 	
OBTA				CROINVER		L1 L2 L							 MAIN BREAKER SER DISCONNECT SWITCH 		LOCKABLE IN OPEN	POSITION
		\square					╢───						CTs TO INCLUDE FE	ED THROUGH LUGS AS	 INSTALL ADJACENT DISCONNECT TO BE 	TO METER READILY ACCESSIBLE
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ШЦ															SUB PANEL	
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			LABEL NOTES	CON
Marken King Warning Photovoltaic system Combiner Panel Do not add loads Drec 705.12 (C)(3) Place on PV combiner Panel Marken Teb by Multiple Sources. Total Rating of All Overcurrent Pevices Excluding Main Supply Overcurrent Device Shall Not Exceed Ampacity of Busbar. NEC 705.12 (B)(2)(3)(c) Place on PV combiner Panel.		D THE ION TO	 LABELS SHOWN ARE HALF THEIR ACTUAL REQUIRED SIZE. LABEL MATERIAL SHALL BE SUITABLE FOR THE EQUIPMENT ENVIRONMENT. DC CONDUIT SHALL BE MARKED WITH REQUIRED LABEL EVERY 10 FEET. LABELS WILL BE APPLIED IN ACCORDANCE WITH THE NEC. SOME LABELS MAY NOT BE NECESSARY. DC WIRING NOTES CONDUCTORS SHALL BE COPPER, RATED AT NOT LESS THAN 600 VOLTS FOR RESIDENTIAL CONSTRUCTION AND NOT LESS THAN 1000 VOLTS FOR COMMERCIAL CONSTRUCTION. MINIMUM SIZE SHALL BE #10 AWG UNLESS OTHERWISE NOTED ON THE DRAWINGS. EXPOSED WIRING CONDUCTOR INSULATION SHALL BE TYPE PV WIRE, USE-2, OR RHW-2 WHERE THE OUTER LAYER OF THE INSULATION IS UV, SUNLIGHT, AND MOISTURE RESISTANT. 	1. ALL WORK IS TO BE P AND LOCAL APPLICAE 2. FOLLOW MANUFACTL PRACTICES, AND SPEC 3. ENSURE REQUIRED M. MAINTAINED. 4. WIRES SHALL BE RATE EXPOSED TO AMBIEN 5. FUSES 0 - 600 AMPS S ELEMENT TIME DELAY MANUFACTURED BY E 6. ALL TERMINALS/LUGS CONNECTORS, LUGS, MATERIAL (CU/AL) OF INSTALLED. 7. PROVIDE A PULLWIRE 8. ALL PENETRATIONS T WATERPROOF MANN 9. ALL PENETRATIONS T
<section-header><section-header><section-header><text><text></text></text></section-header></section-header></section-header>	EN PLACE WITHIN WHICH THE I INDICATE THE I	ZARD	 EXTERIOR WIRING CONDUCTOR INSULATION SHALL BE TYPE THWN-2 AND INSTALLED IN ELECTRICAL METALLIC TUBING[EMT) OR RIGID POLYVINYL CHLORIDE CONDUIT(PVC). ALTERNATIVELY, METAL CLAD CABLE(MC) CAN BE USED AS WELL WHEN RATED FOR USE IN WET LOCATIONS. INTERIOR WIRING CONDUCTOR INSULATION SHALL BE TYPE THHN-2 AND INSTALLED IN ELECTRICAL METALLIC TUBING[EMT), FLEXIBLE METAL CONDUIT(FMC), OR METAL CLAD CABLE(MC). USE SCHEDULE 40 PVC OUTDOORS WHERE NOT SUBJECT TO PHYSICAL DAMAGE OR BELOW FLOOR SLAB. USE SCHEDULE 80 PVC OUTDOORS WHERE SUBJECT TO PHYSICAL DAMMAGE MINIMUM CONDUIT SIZE TO BE 1/2". WIRING METHODS TO CONFORM TO ARTICLES 330, 334, 348, 350, 352, 356, AND 358 OF THE 2017 NEC. CONDUCTORS SHALL BE COPPER RATED AT NOT LESS THAN 600 VOLTS. MINIMUM SIZE SHALL BE COPPER RATED AT NOT LESS THAN 600 VOLTS. MINIMUM SIZE SHALL BE COPPER RATED AT NOT LESS THAN 600 VOLTS. MINIMUM SIZE SHALL BE COPPER RATED AT NOT LESS THAN 600 VOLTS. MINIMUM SIZE SHALL BE COPPER RATED AT NOT LESS THAN 600 VOLTS. MINIMUM SIZE SHALL BE STIPE THWN AND INSTALLED IN ELECTRICAL METALLIC TUBING(EMT), RIGID POLYVINL CHLORDE CONDUIT(PVC), QUID)-TIGHT FLEXIBLE METALL CONDUIT(FMC), OR LIQUID-TIGHT FLEXIBLE METALL CONDUIT(FMC), OR LIQUID-TIGHT FLEXIBLE METALL CONDUIT(FMC), OR LIQUID-TIGHT FLEXIBLE METALL CONDUIT(FMC), OR LIQUID-TIGHT FLEXIBLE METALL CONDUIT(FMC), METALCIAC BELIMET LOCATIONS. INTERIOR WIRING CONDUCTOR INSULATION SHALL BE TYPE THHN AND INSTALLED IN ELECTRICAL METALLIC TUBING(EMT), FLEXIBLE METAL CONDUIT(FMC), METALCIAC CABLE(MC), OR ROMEX. WISE SCHEDULE 40 PVC OUTDOORS WHERE NOT SUBJECT TO PHYSICAL DAMAGE OR BELOW FLOOR SLAB. USE SCHEDULE 80 PVC OUTDOORS WHERE SUBJECT TO PHYSICAL DAMMAGE MINIMUM CONDUIT SIZE TO BE 1/2". WIRING METHODS TO CONFORM TO ARTICLES 330, 334, 348, 350, 352, 356, AND 358 OF THE 2017 NEC. 	 WITH FIRE-BARRIER SI SUPPORT ALL CONDU SUSPENDED MATERIA BUILDING STRUCTURE METAL CONDUIT COL OR BE SET-SCREW TYI GLUED TYPE. A COMPLETE GROUNI AND INSTALLED IN AG AS SHOWN ON THE DE EACH ELECTRICAL APF GIVING THE IDENTIFY AMPERES, OR VOLTS , A SPECIFIC FREQUENC WHERE MOTOR OVER IS REQUIRED, THE APF WHERE APPLICABLE, C CONTINUOUS. GROU PHOTOVOLTAIC SYSTI EQUIPMENT LOCATIO INSTALLED AND THAT EACH PHOTOVOLTAIC SYSTI EQUIPMENT LOCATIO UNSTALLED AND THAT EACH PHOTOVOLTAIC SYSTI EQUIPMENT LOCATIO INSTALLED AND THAT EACH PHOTOVOLTAIC PERMANENTLY MARK DISCONNECT. WHERE ALL TERMINA ENERGIZED IN THE OF MOUNTED ON OR AD A PERMANENT LABEL SOURCE SHALL BE PR A PERMANENT LABEL SOURCE SERVING TH EQUIPMENT LOCATIO PRODUCTION SOURC ANORTH CAROLINA I REQUIRED TO SEAL TH APPLICATION IF ANY BY THE APPLICANT: I. THE WEIGHT C SQUARE FOOT(F II. THE ROOF PO SHINGLES III. THE ROOF IS

OR COPIED II SOLAR NOW.

REPRODUCED, CHANGED ON AND CONSENT OF NC

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ONSTRUCTION NOTES

BE PERFORMED IN ACCORDANCE WITH THE NEC, STATE, LICABLE CODES.

ACTURER'S INSTALLATION INSTRUCTIONS, BEST SPECIFICATIONS.

ED MAINTENANCE ACCESS AND CLEARANCES ARE

RATED AND LABELED "SUNLIGHT RESISTANT" WHERE BIENT CONDITIONS.

MPS SHALL BE UL CLASS "RK-1" LOW PEAK DUAL DELAY WITH 200,000 AMPERE INTERRUPTING RATING AS D BY BUSSMANN, UNLESS NOTED OTHERWISE. 'LUGS SHALL BE 75° RATED. ALL TERMINALS, SPLICING UGS, ETC SHALL BE IDENTIFIED FOR USE WITH THE L) OF THE CONDUCTOR AND SHALL BE PROPERLY

WIRE IN ALL EMPTY CONDUITS.

INS THROUGH EXTERIOR ROOFS SHALL BE FLASHED IN A IANNER.

INS THROUGH ATTIC FIRE BARRIERS SHALL BE SEALED IER SEALANT CAULK.

ONDUIT AND EQUIPMENT IN ACCORDANCE W/ NEC. ANY TERIALS SHALL BE DIRECTLY SUPPORTED BY THE CTURE.

F COUPLINGS CAN BE COMPRESSION TYPE, THREADED, W TYPE. PLASTIC CONDUIT COUPLINGS TO BE SOCKET

OUNDING SYSTEM SHALL BE PRESENT OR PROVIDED IN ACCORDANCE WITH ARTICLE 250 OF THE NEC, AND THE DRAWINGS.

L APPLIANCE SHALL BE PROVIDED WITH A NAMEPLATE ITIFYING NAME AND THE RATING IN VOLTS AND DLTS AND WATTS. IF THE APPLIANCE IS TO BE USED ON UENCY OR FREQUENCIES, IT SHALL BE SO MARKED. OVERLOAD PROTECTION EXTERNAL TO THE APPLIANCES E APPLIANCE SHALL BE SO MARKED.

BLE, GROUNDING ELECTRODE CONDUCTOR TO BE GROUNDING CRIMPS TO BE IRREVERSIBLE. SYSTEMS SHALL BE PERMANENTLY MARKED AT VARIOUS ATIONS TO IDENTIFY THAT A PHOTOVOLTAIC SYSTEM IS

THAT VARIOUS DANGERS ARE PRESENT.

LTAIC SYSTEM DISCONNECTING MEANS SHALL BE MARKED TO IDENTIFY IT AS A PHOTOVOLTAIC SYSTEM

MINALS OF A DISCONNECTING MEANS MAY BE HE OPEN POSITION, A WARNING SIGN SHALL BE IR ADJACENT TO THE DISCONNECT.

ABEL FOR THE DIRECT-CURRENT PHOTOVOLTAIC POWER BE PROVIDED AT THE DC DISCONNECT MEANS.

LAQUE OR DIRECTORY, DENOTING ALL ELECTRIC POWER IG THE PREMISES, SHALL BE INSTALLED AT EACH SERVICE ATION AND AT LOCATIONS OF ALL POWER DURCES.

OUND CONNECTIONS SHALL BE MADE IN ACCORDANCE ON 690.4 (C)

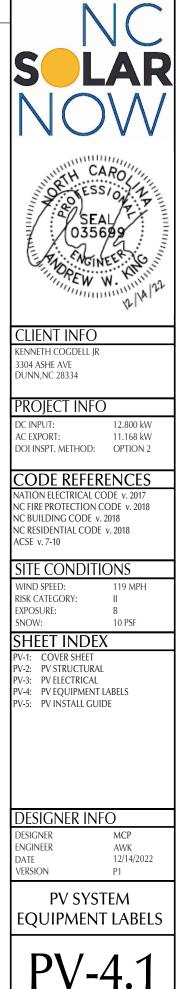
LINA REGISTERED DESIGN PROFESSIONAL WILL BE AL THE STRUCTURAL DESIGN AT THE TIME OF PERMIT ANY OF THE FOLLOWING EXIST AND ARE ATTESTED TO NT:

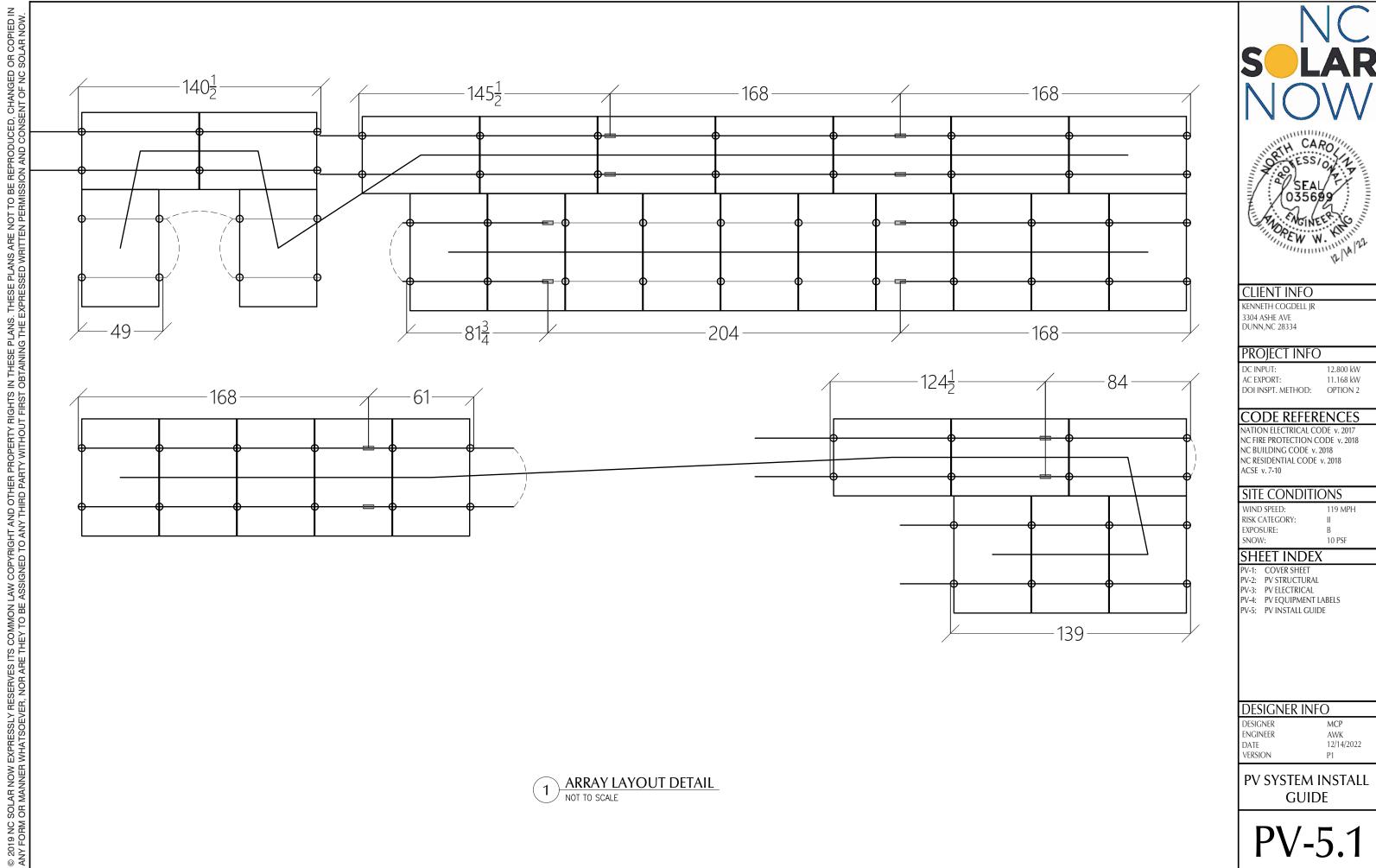
GHT OF THE PV SYSTEM EXCEEDS THREE (3) POUNDS PER DOT(PSF)

OF POSSESSES MORE THAN ONE (1) LAYER OF ASPHALT

DFING MATERIAL CONSISTS OF A TYPE OTHER THAN HINGLES OR METAL

OF IS LOCATED IN A 140 MPH OR GREATER WIND ZONE







UNITED RENEWABLE ENERGY



Key Features

+ Publicly Traded Taiwanese Company. Formed as the merger of four Cell and Module Manufacturers in 2018. All four founding companies (Neo Solar Power, Gintech, Solartech, NDF) were in existence since 2008 or earlier.

+ Over 400MW Of Projects Installed in the United States.

+ 25 Year Output Warranty and 25 Year Product Guarantee

+ Winner of Taiwan Excellence Award 7 Consecutive Years for Highest Efficiency Module.

+ Super All Black Design for High Profile Residential and Commercial Installations.

+ High Quality Solar Cell Technology allows URE to be major international exporter to Solar Module manufacturers in the United States and Europe.





For more information, please visit us at *www.urecorp.com* Copyright © 2021 URE Corp. All rights reserved

UNITED RENEWABLE ENERGY

Electrical Data

Model - STC		FBM390MFG-BB	FBM395MFG-BB	FBM400MFG-BB	FBM405MFG-BB
Maximum Rating Power (Pmax)	[W]	390	395	400	405
Module Efficiency	[%]	19.98	20.23	20.49	20.75
Open Circuit Voltage (Voc)	[V]	36.84	37.03	37.20	37.36
Maximum Power Voltage	[V]	30.82	31.00	31.17	31.36
Short Circuit Current (Isc)	[A]	13.50	13.59	13.68	13.78
Maximum Power Current	[A]	12.66	12.75	12.84	12.92

*Standard Test Condi on (STC): Cell Temperature 25 °C, Irradiance 1000 W/m², AM 1.5

*Values without tolerance are typical numbers.Measurement tolerance: ± 3%

Mechanical Data

Item	Specificatio
Dimensions	1723 mm (L) ¹ x 1133 mm (W) ¹ x 35 mm (D) ² /
	67.83" (L) ¹ x 44.61" (W) ¹ x 1.38" (D) ²
Weight	21.7 kg / 47.84 lbs
Solar Cell	12x9 pieces monocrystalline solar cells series strings
Front Glass	White toughened safety glass, 3.2mm thickness
Cell Encapsulatio	EVA (Ethylene-Viny-Acetate)
Frame	Black anodized aluminum profile
Junction ox	$IP \ge 68$, 3 diodes
Cable & Connector	Potrait : 500 mm (cable length can be customized), 1 x 4 mm ²
	compatible with MC4
Package Configuratio	31 pcs Per Pallet, 806 pcs per 40' HQ container
¹ : With assembly tolerance of	± 2 mm [± 0.08 "]

Operating Conditions

Item	Specificatio
Mechanical Load	5400 Pa
Maximum System Voltage	1000V
Series Fuse Ratin	30 A
Operating Temperature	-40 to 85 °C

Temperature Characteristics

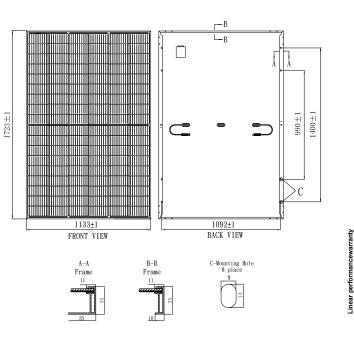
	Item	Specificatio
1	Nominal Module Operating Temperature	45°C ± 2°C
	Temperature Coefficient of Isc	0.048 % / °C
	Temperature Coefficient of Voc	-0.27 % / °C
1	Temperature Coefficient of Pmax	-0.32 % / °C

*Nominal module operating emperature (NMOT): Air mass AM 1.5,

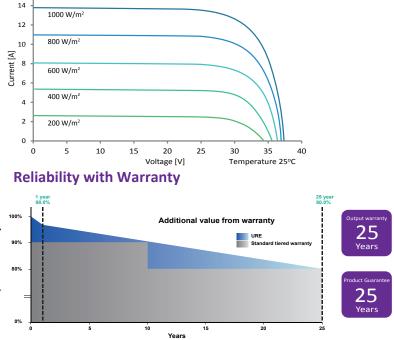
irradiance 800W/m², temperature 20°C, windspeed 1 m/s. *Reduc on in efficiency from $1000W/m^2$ to $200W/m^2$ at $25^{\circ}C$: $3.5 \pm 2\%$.

Engineering Drawing (mm)

 2 : With assembly tolerance of \pm 0.8 mm [\pm 0.03 "]



Dependence on Irradiance







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For more information, please visit us at www.urecorp.com Copyright © 2021 URE Corp. All rights reserved Data Sheet Enphase Microinverters Region: AMERICAS

Enphase IQ 7A Microinverter

The high-powered smart grid-ready Enphase IQ 7A Micro[™] dramatically simplifies the installation process while achieving the highest system efficiency for systems with 60-cell and 72-cell modules.

Part of the Enphase IQ System, the IQ 7A Micro integrates with the Enphase IQ Envoy[™], Enphase IQ Battery[™], and the Enphase Enlighten[™] monitoring and analysis software.

The IQ Series Microinverters extend the reliability standards set forth by previous generations and undergo over a million hours of power-on testing, enabling Enphase to provide an industry-leading warranty of up to 25 years.



High Power

Peak output power 366 VA @ 240 VAC and 295 VA @ 208 VAC

Easy to Install

- Lightweight and simple
- · Faster installation with improved, lighter two-wire cabling
- Built-in rapid shutdown compliant (NEC 2014 & 2017)

Efficient and Reliable

- Optimized for high powered 60-cell and 72-cell modules
- Highest CEC efficiency of 97%
- More than a million hours of testing
- Class II double-insulated enclosure
- UL listed

Smart Grid Ready

- Complies with advanced grid support, voltage and frequency ridethrough requirements
- Envoy and Internet connection required
- Configurable for varying grid profiles
- Meets CA Rule 21 (UL 1741-SA)



Enphase IQ 7A Microinverter

INPUT (DC)	IQ7A-72-2-US		
Commonly used module pairings ¹	295 W-460 W +		
Module compatibility	60-cell, 66-cell, and 72-cell PV modul	es	
Maximum input DC voltage	58 V		
Power point tracking voltage range ²	18 V-58 V		
Min/Max start voltage	33 V / 58 V		
Max DC short circuit current (module lsc) ³	15 A		
Overvoltage class DC port	II		
DC port backfeed current	0 A		
PV array configuration	1 x 1 ungrounded array; No additiona AC side protection requires max 20A		
OUTPUT (AC)	@ 240 VAC	@ 208 VAC	
Peak output power	366 VA	295 VA	
Maximum continuous output power	349 VA	290 VA	
Nominal (L-L) voltage/range ⁴	240 V / 211-264 V	208 V / 183-229 V	
Maximum continuous output current	1.45 A (240 VAC)	1.39 A (208 VAC)	
Nominal frequency	60 Hz		
Extended frequency range	47-68 Hz		
AC short circuit fault current over 3 cycles	5.8 Arms		
Maximum units per 20 A (L-L) branch circuit⁵	11 (240 VAC)	11 (208 VAC)	
Overvoltage class AC port	III		
AC port backfeed current	18 mA		
Power factor setting	1.0		
Power factor (adjustable)	0.85 leading 0.85 lagging		
EFFICIENCY	@240 VAC	@208 VAC	
CEC weighted efficiency	97.0 %	96.5%	
MECHANICAL			
Ambient temperature range	-40°C to +60°C		
Relative humidity range	4% to 100% (condensing)		
Connector type: DC (IQ7A-72-2-US)	MC4		
Dimensions (HxWxD)	212 mm x 175 mm x 30.2 mm (without bracket)		
Weight	1.08 kg (2.38 lbs)		
Cooling	Natural convection – No fans		
Approved for wet locations	Yes		
Pollution degree	PD3		
Enclosure	Class II double-insulated, corrosion r	resistant polymeric enclosure	
Environmental category / UV exposure rating	NEMA Type 6 / outdoor		
FEATURES			
Communication	Power Line Communication (PLC)		
Monitoring	Enlighten Manager and MyEnlighten monitoring options Compatible with Enphase IQ Envoy		
Disconnecting means	The AC and DC connectors have been evaluated and approved by UL for use as the load-break disconnect required by NEC 690.		
Compliance	CA Rule 21 (UL 1741-SA) UL 62109-1, UL1741/IEEE1547, FCC Part 15 Class B, ICES-0003 Class B, CAN/CSA-C22.2 NO. 107.1-01 This product is UL Listed as PV Rapid Shut Down Equipment and conforms with NEC-2014 and NEC-2017 section 690.12 and C22.1-2015 Rule 64-218 Rapid Shutdown of PV Systems, for AC and DC conductors, when installed according manufacturer's instructions.		

1. No enforced DC/AC ratio. See the compatibility calculator at https://enphase.com/en-us/support/module-compatibility.

2. CEC peak power tracking voltage range is 38 V to 43 V.

3. Maximum continuous input DC current is 10.2A.

Voltage range can be extended beyond nominal if required by the utility.
 Limits may vary. Refer to local requirements to define the number of microinverters per branch in your area.

To learn more about Enphase offerings, visit enphase.com

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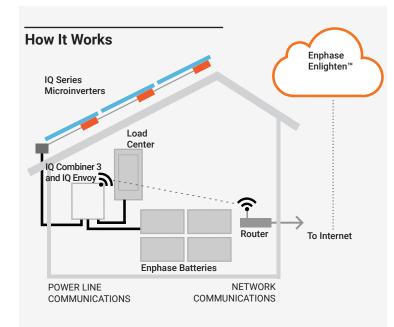


Installing the Enphase IQ Combiner 3

The Enphase IQ Combiner 3™ combines up to four AC branch circuits of Enphase IQ Series Microinverters and/or Enphase IQ Batteries. To install the IQ Combiner 3, read and follow all warnings and instructions in this guide. Safety warnings are listed on the back of this guide. If you do not fully understand any of the concepts, terminology, or hazards outlined in these instructions, refer installation to a qualified electrician or installer. These instructions are not meant to be a complete explanation of a renewable energy system. All installations must comply with national and local electrical codes. Professional installation is recommended

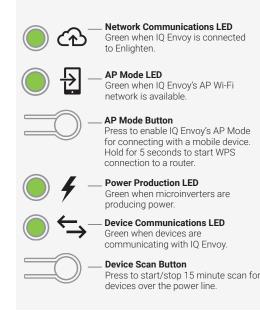
The IQ Combiner 3 is an outdoor-rated, NRTL-certified NEMA type 3R enclosure containing an Enphase IQ Envoy™, circuit breakers, and wiring for IQ Envoy connections. Use the IQ Combiner 3 for single-phase applications and to support the AC connections needed for an Enphase residential solar installation.

IMPORTANT: Enphase IQ Series Microinverters require the Q Cable and are not compatible with previous Enphase cabling. The IQ Envoy inside the Combiner is required to monitor performance of the IQ Microinverters. The Q Accessories work only with Enphase IQ Series Microinverters.



IQ Envoy Display and Controls

Track system installation progress with the Enphase Installer Toolkit mobile app. The LEDs on the IQ Envoy PCB (printed circuit board) are solid green when a function is enabled or performing as expected, flashing when an operation is in progress, or solid amber when troubleshooting with Installer Toolkit is required. For a legend of all LED states, see Troubleshooting a





Enphase Installer Toolkit mobile app

PREPARATION

A) Download the Enphase Installer Toolkit mobile app and open it to log in to your Enlighten account. With this app, you can connect to the IQ Envoy to track system installation progress. To download, go to enphase.com/toolkit or scan the QR code at right.



ENPHASE.

- B) Check the box for the following items:
 - · Enphase IQ Combiner 3 with IQ Envoy printed circuit board
 - Enphase IQ Combiner 3 Quick Install Guide (this document)
- C) Make sure you have the following required items:
 - · Tools: screwdriver, pliers, and torque wrench.
 - · Up to four Eaton BR-style breakers (one for each DG branch circuit). You can install 10A, 15A, or 20A breaker(s) in the IQ Combiner 3 (order BRK-10A-2-240V, BRK-15A-2-240V, and/or BRK-20A-2P-240V).
 - · Overcurrent protection in the load center in accordance with NFPA 70. 8705.12.
 - Suitable mounting hardware: use #8 (or larger) screws that are long enough to secure the unit to the vertical mounting surface
 - Copper conductors rated for wet locations and sized to meet local code requirements and voltage drop/rise considerations. Wire sizes and torque values are listed on the door of the unit.
 - UL Listed rain-tight hubs for wire entry into the enclosure.
- D) If you plan to do consumption metering:
 - Make sure you have two split-core consumption metering CTs (order CT-200-SPLIT).
 - · Check that there is enough space in the load center to install CTs. Do not install the CTs in a panel where they exceed 75% of the wiring space of any cross-sectional area within the load center.
- E) Decide how to connect the IQ Envoy to the Internet: Use Wi-Fi, an Enphase Mobile Connect modem, or Ethernet. Then, make sure you have the following optional items, if needed:
 - · Enphase Mobile Connect modem
 - Ethernet over power line communication (PLC) bridge with Ethernet cables (order EPLC-01). If you choose this option, you will need to install an Enphase accessory receptacle (order XA-PLUG-120-3) inside the Combiner.
 - · Ethernet cable: 802.3, Cat5E or Cat6, unshielded twisted pair (UTP). Do not use shielded twisted pair (STP) cable. You must install a ferrite bead (we recommend Fair-Rite 0431167281) as close as possible to the IQ Envoy on the Ethernet cable.
- F) Create a paper installation map to record device serial numbers and positions in the array. You will scan this map later using Installer Toolkit and your mobile device.
 - Write the IQ Envoy serial number on the paper installation map. Later, you will need to enter this number in Installer Toolkit. You can type it in manually or scan the label on the inside of the Combiner door.
 - Always keep a copy of the installation map for your records.
- H) Note that installation of the Combiner has two parts. To ensure successful device detection, complete Part 2 after installing any Enphase IQ Microinverters and/or Enphase AC Battery(ies).

Note: If needed, you can find an installation map at the back of any Enphase Microinverter Quick Install Guide.

INSTALLATION – Part 1

It is a best practice to complete Installation Part 1 before installing Enphase Microinverters and/or Batteries.



Choose a location for the IQ Combiner 3

- A) Install the IQ Combiner 3 in a readily accessible location, at least three feet (91 cm) off the ground if outdoors. Install it at least 12 inches (30.5 cm) off the ground if installed indoors.
- B) Consider the dimensions of the IQ Combiner 3, easy access, box height, and length of cable when selecting the location. The IQ Combiner 3 is rainproof but not watertight.
- C) Mount the IQ Combiner 3 on a vertical surface.

NOTE: You must mount the Combiner within 15 degrees of vertical.

2 Install Circuit Breaker(s)

The combiner includes one two-pole 10A circuit breaker that feeds the IQ Envoy and the AC outlet (if present). You can install additional breakers, if needed. You must follow all NEC and local electrical codes.

A) Open the enclosure door. Pinch the top of the hinge rod using a pair of needle-nosed pliers. Slide the door up and away to remove it. Set the door aside for later reattachment.

NOTE: Risk of equipment damage. Do not remove the pre-installed heat shield attached to the enclosure door.

B) Remove the plastic deadfront. It is not necessary to completely remove the screws.



Warning! Risk of electric shock. To maintain the warranty, do not modify the dead-front other than to remove or replace filler plates, as needed.

- C) Remove a filler plate on the deadfront for each breaker position you will use. To remove the filler plate, press the single latch inward while gently pushing the filler plate out.
- D) Snap the breaker onto the busbar, using only the breaker positions indicated in the diagram on the door of the unit.

3 Drill Holes to Accept Conduit



Warning! Risk of equipment damage. Do not drill conduit holes on the top of the box or at any location that allows moisture ingress.

A) The bottom and sides of the Combiner 3 are the best locations to drill holes for conduit fittings. Rear conduit entry below the busbar assembly is also supported.

Note: When drilling, consider the internal parts of the combiner. Make sure that the holes do not interfere with the internal workings, mechanics, or the deadfront legs in the corners of the Combiner.

Best Practice: Use a stepped drill bit for making the conduit holes. Using a hole saw may crack the plastic housing. As an alternative, use a sharp chassis punch with caution.

- B) Use a snap punch or other type of center punch to prevent the drill from wandering. Drill a pilot hole with a smaller drill before using a step drill bit.
- C) Use only UL-listed rain-tight hubs for wire entry into the enclosure.



Warning! Risk of equipment damage. Observe bend radius requirements when routing wires.

4 Wire the Output Connections

Refer to the diagram on the door of the IQ Combiner 3 and do the following:

- A) Use conductors sized per local code requirements taking into consideration the voltage drop/rise and upstream breaker or fuse.
- B) The two terminals below the circuit breaker(s) are the output connections. Install L1 into the left terminal and L2 into the right terminal.
- C) Connect the neutral (white) to the neutral busbar.

Note: Enphase IQ Series Microinverters use a two-wire system and do not use a Neutral. However, the IQ Envoy in the combiner still requires a Neutral from the load center.

- D) Connect the ground (green or green/yellow) to the Ground busbar.
- E) Torque all connections as indicated by the table below.

5 Wire Inputs from the AC Branch Circuits

You can install AC branch circuit breakers up to 80 A total (sum of handle ratings, excluding the 10 A breaker). With individual branch circuits, you will typically use up to four 20 A breakers. Refer to the diagram on the door of the IQ Combiner 3 and do the following:

- A) Use copper conductors sized to meet local code requirements and voltage drop/rise considerations.
- B) Bring in the wires from each AC branch circuit.
- C) Connect the ground (green or green/yellow) to the ground busbar.
- D) Pass the L1 conductors from each PV branch circuit through the production CT in the same direction as the arrow on the side of the CT.
- E) If you use the fourth (Battery/PV) breaker position for PV, you must route the L1 conductor through the production CT.

Note: <u>Do not pass conductors from AC Battery branch circuits</u> <u>through the production CT</u>. This will distort production readings.

- F) Connect L1 and L2 (usually one black and one red) from each AC branch circuit (PV and/or battery) to the circuit breaker(s). Observe the L1 and L2 polarity marking at each breaker position.
- G) Torque all connections as indicated by the following table.

CONNECTION	WIRE SIZES	TORQUE
Eaton BR series DG breaker(s)	14-10 AWG 8 AWG 6-4 AWG	2.2 Nm (20 in-lb) 2.8 Nm (25 in-lb) 3.0 Nm (27 in-lb)
60 A circuit breaker only	4-1/0 AWG	5.0 Nm (45 in-lb)
Neutral and ground Large screw Small screw	14-1/0 AWG 14 - 6 AWG	5.0 Nm (45 in-lb) 2.2 Nm (20 in-lb)
Main lug	10-4 AWG 3-2/0 AWG	5.0 Nm (45 in-lb) 5.6 Nm (50 in-lb)
Copper conductors only, rated minimum 75°C. Follow NFPA 70 (NEC) or CSA C22.1 part 1 and all local codes.		
For DG breakers larger than 20 A, use wire insulated for 90°C based on		

75°C ampacities

6 Install CTs for Consumption Metering (optional)

The IQ Envoy printed circuit board inside the IQ Combiner 3 is pre-wired at the terminal blocks for power and production metering connections. One solid-core current transformer (CT) is provided for revenue grade production metering. You can install two optional split-core CTs to provide consumption metering. To do this, you must create a protected route using conduit for the CT wires from the main load center to the IQ Envoy. If you need to extend the wires, refer to the *Enphase IQ Envoy Installation and Operation Manual* at: enphase.com/support.

Note: Because of variance in load center design and main power feed, there may not always be enough space to install consumption metering CTs.

- A) Make sure that the main load center wires are de-energized until you have secured the CT wires in the terminal blocks.
- B) Before running the CT wires through the conduit, use colored tape to mark one of the CTs and the free end of its wires.
- C) For the marked CT wires, connect the white and blue wires to the white and blue "C1" terminals.
- D) For the unmarked CT wires, connect the white and blue wires to the white and blue "C2" terminals.
- E) Tighten all connections to 5 in-lbs.
- F) Clamp the marked CT on the load center feed wire Line 1 (matching the Envoy's "L1" voltage terminal) with the CT arrow pointing toward the load (away from the grid).
- G) Clamp the unmarked CT on the load center feed wire Line 2 (matching the Envoy's "L2" voltage terminal) with the CT arrow pointing toward the load (away from the grid).

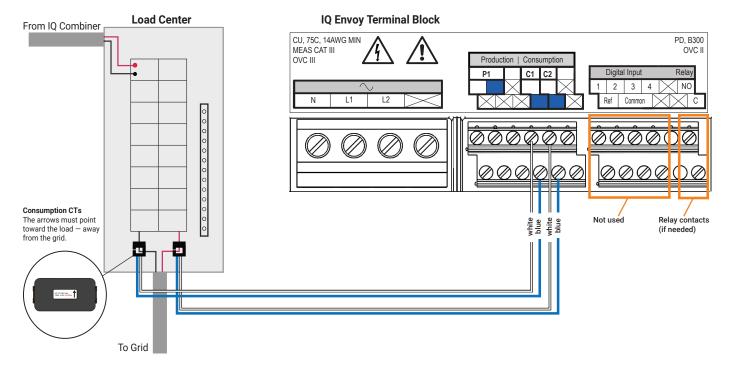


DANGER! Risk of electric shock. Always de-energize the load center before beginning wiring.



DANGER! Risk of electrocution! Do not install CTs when current is flowing in the sensed circuit. Always install CT wires in the terminal blocks before energizing the sensed circuit.

Notes: It is important to match CT and sense voltage phases. To properly measure power and energy, CT inputs must align with the respective voltage inputs. Be sure to consistently identify and match the two AC lines at two points: the main load center feed and the Envoy. Wire colors (typically black and red) may not always consistently identify Lines 1 and 2. If in doubt, use a multimeter to check.



7 Energize and Update the IQ Envoy

- A) Re-install the plastic deadfront. Start all of the screws, but do not completely tighten them.
- B) Once all screws are partially tightened, go back and tighten each one completely.
- C) Turn off the DG breaker(s).
- D) Reinstall the IQ Combiner 3 door.
- E) Turn on the circuit feeding the combiner.
- F) On the IQ Envoy (inside the Combiner), if the AP Mode LED is not lit, press the AP Mode button.
- G) On your mobile device, go to Settings and join the Wi-Fi network "Envoy_ nnnnn" (where "nnnnn" equals the final six digits of the Envoy serial number).

- H) The app informs you if the software on the Envoy is not the latest version by displaying the Envoy Software Update message. If the app displays this message, follow the on-screen instructions to update the Envoy.
- For a short period (5-10 minutes), you must keep your mobile device near the Combiner. Follow the on-screen instructions while the update takes place.

The update may take up to 20 minutes. The Envoy reboots several times during the update and the LEDs light up in varied sequences until the update is complete.

Once the update is finished and the PV system is installed, the Envoy is ready for Installation Part 2.

All four LEDs flash amber during boot up (approximately 3 minutes). When boot up is complete, the Device Communications LED \leftarrow lights solid amber, indicating that devices are not yet detected.

INSTALLATION – Part 2

You must complete Installation Part 2 after installing any Enphase IQ Microinverters and/or Enphase Battery(ies).

8 Detect Devices

- A) Turn on the DG breaker(s).
- B) Use one of the following methods to detect devices (Enphase IQ Microinverters and/or Enphase Batteries):

Method A // Provision devices with Installer Toolkit

Use the Installer Toolkit mobile app to configure the IQ Envoy with the serial numbers of the installed devices.

- A) Launch the Installer Toolkit app and tap View Systems.
- B) Select the system you are working with, or tap [+] to add a system.
- C) Connect to the IQ Envoy with your mobile device (smart phone or tablet). The AP Mode LED 1 lights solid green when the network is available.
 - On the Envoy, if the AP Mode LED is not lit, press the **AP Mode** button.
 - On your mobile device, go to Settings and join the Wi-Fi network "Envoy_nnnnnn" (where "nnnnnn" equals the final six digits of the IQ Envoy serial number).
- D) If the serial number for the Envoy you are installing is not displayed on the System Overview screen, tap the [+] next to the word "Envoys". When the app displays the serial number of the Envoy, tap it to add it to the system.
- E) Following the on-screen instructions to create the arrays and scan the serial numbers from the installation map.
- F) Tap the Connect button. This provisions the scanned devices on the Envoy.
- G) When prompted, confirm the number of devices that you installed.
- H) If your system is in Hawaii or in a region that does not use the Factory-Installed Grid Profile, select and apply a grid profile to the devices.

The Device Communications LED + lights solid green if all provisioned devices are communicating or solid amber if any devices are not communicating.

Method B // Discover devices with Installer Toolkit

Use the Installer Toolkit mobile app to set the number of devices the IQ Envoy should search for on the power line.

- A) Connect to the IQ Envoy with your mobile device (smart phone or tablet). The AP Mode LED 1 lights solid green when the network is available.
 - On the Envoy, if the AP Mode LED is not lit, press the AP Mode button.
 - On your mobile device, go to Settings and join the Wi-Fi network "Envoy_nnnnn" (where "nnnnn" equals the final six digits of the IQ Envoy serial number).
- B) Launch Installer Toolkit and tap Connect to an Envoy.
- C) When prompted, enter the number of devices that you installed.
- D) If your system is in Hawaii or in region that does not use the **Factory-Installed Grid Profile**, select and apply a grid profile to the devices.
- E) When prompted to start a device scan, tap OK.

The Device Communications LED 🖘 flashes green while scanning, solid green when all the devices you installed are communicating, or solid amber if any devices are not communicating.

With both methods

If the Device Communications LED remains solid amber, see *Troubleshooting* **D**.

9 Verify System Configuration

While still connected to the IQ Envoy with Installer Toolkit, check the Overview screen for the following:

- A) Confirm that the expected number of devices are detected and communicating.
- ${\sf B}$) Check that the new profile is set on all the devices. Setting the profile may take up to 5 minutes for a typical system.
- C) Tap the **Meters** button.

- D) Tap **Production Meter** and follow the on-screen instructions to enable the Production Meter.
- ${\sf E}$) If you installed consumption metering CT(s), tap ${\sf Consumption}\ {\sf Meter}$ and follow the on-screen instructions to enable the Consumption Meter.
- F) Return to the **Overview** screen and verify the meter reading(s)

If you used Installer Toolkit to detect devices, the Power Production LED lights solid green when all **expected** microinverters are producing power. If you did not use Installer Toolkit, it lights solid green if all **communicating** microinverters are producing power. It flashes green when devices are upgrading. Check Installer Toolkit for production status details. If the Power Production LED remains solid amber, see *Troubleshooting* **9**.

10 Connect to Enlighten

This step describes using the IQ Envoy integrated Wi-Fi or the Mobile Connect modem to connect to the Internet. For information about using Ethernet and/or PLC bridges, refer to the *Enphase IQ Envoy Installation and Operation Manual* at: <u>enphase.com/support</u>.

Method A // Integrated Wi-Fi

Requires a wireless router with an Internet connection.

- A) On the Envoy, verify that no Ethernet cable is plugged into the RJ45 port.
- B) If the router supports WPS, press and hold the WPS button on the wireless router for a few seconds. On most routers, a WPS indicator begins flashing.
- C) If you are using the Installer Toolkit mobile app, tap the **Network** button, tap **Wi-Fi**, and then tap your network from the list of available networks. If the wireless router does not support WPS your



does not support WPS, you may be prompted to enter a password.

The Network Communications LED 🟠 begins **flashing** green. Within three minutes the same LED lights **solid** green, indicating a successful connection to Enlighten. If the Network Communications LED remains off or lights solid amber, see Troubleshooting **1**.

Method B // Enphase Mobile Connect Modem

(Order CELLMODEM-01 or CELLMODEM-03 separately)

- A) Connect the antenna(s) to the modem, and mount the modem as described in the *Enphase Mobile Connect Installation Guide*.
- B) First, connect the USB cable to the IQ Envoy and then connect the mini-USB connector to the modem.

If receiving power from the IQ Envoy, the modem power LED lights.

Within three minutes the Network Communications LED bights solid green, indicating a successful connection to Enlighten. If the Network Communications LED remains off or lights solid amber, see Troubleshooting in the Enphase Mobile Connect Installation Guide.



IQ Combiner 3

1 Send System Summary Report

When you have completed your system setup, you can generate and email a summary report.

- A) From Installer Toolkit, tap **Done** in the upper-right corner of the screen to disconnect from the Envoy. Installer Toolkit will ask if you want to view a summary report.
- B) Tap View Report. The report displays IQ Envoy and system information with a list of device serial numbers, their last power reports, and information about the grid profile applied to the microinverters.
- C) Tap a to email the report to your office as a record of successful system installation or to the utility for evidence of grid profile settings.

12 Activate Monitoring

Register the IQ Envoy in Enlighten (enlighten.enphaseenergy.com).

Method A // If the IQ Envoy is associated with a system in Installer Toolkit

- A) On your mobile device, go to Settings and disconnect from the Envoy's AP Wi-Fi network.
- Return to the Installer Toolkit app and tap the Sync button on the Sys-R) tem Overview screen.
- C) When you have access to a computer, log in to Enlighten and select the system name from the Activation List on the dashboard.
- D) From the activation form, open Array Builder.

If you used Installer Toolkit to build arrays and scan device serial numbers, the array(s) are built. Make any necessary adjustments in Array Builder.

If you did NOT use Installer Toolkit to build arrays and scan device serial numbers, create the virtual array in Array Builder using the installation map as your reference.

Method B // If the IQ Envoy is NOT associated with a system in Installer Toolkit

- A) Log into Enlighten and click Add a New System from the dashboard.
- B) Enter the System. Installer. Owner, and Location information.
- C) Enter the IQ Envoy serial number.
- D) Click Save to submit the form.
- E) After the devices have reported to Enlighten, open Array Builder from the activation form, and create the virtual array, using the installation map as your reference.

TROUBLESHOOTING

Contact Enphase Customer Support (enphase.com/en-us/support/contact) if you have any questions about troubleshooting your system.

LED overview

LED	State	Description
All	Flashing amber in unison	The IQ Envoy is booting up
All	Flashing green sequentially	Software upgrade in progress
	Solid green	Communicating with Enlighten
Network	Flashing green	WPS connection in progress, or IQ Envoy is attempting to connect to Enlighten
	Solid amber	Local network connection only
	Off	No network connection
훤	Solid green	AP mode enabled: IQ Envoy Wi-Fi network available
AP mode	Off	AP mode disabled: IQ Envoy Wi-Fi network unavailable
	Solid green	All communicating microinverters are producing
4	Flashing green	Microinverter upgrade in progress
Power	Solid Amber	At least one microinverter is not producing
production	Off	Microinverters are not communicating (low light or night time)
	Solid Green	All devices are communicating
←→	Flashing Green	Device scan in progress
Device communica-	Solid Amber	At least one device is not communicating
tions	Off	Devices are not communicating (low light or night time)



If the Device Communications LED \leftrightarrows lights solid amber, it may be a result of low light levels. If there isn't enough sunlight to power up the microinverters, they can't communicate with the Envoy.

If there is sufficient daylight for the microinverters to power up, the issue may be that the Envoy is having difficulty communicating over the power lines. To troubleshoot this issue:

- · Check the Installer Toolkit mobile app to see which devices are not communicating.
- Check that the circuit breaker(s) in the IQ Combiner 3 for the PV array are in the "ON" position.
- Verify that the PV modules are connected to the microinverters.
- Verify the PV module DC voltage is within the allowable range for the microinverter.

C Power production issues

If the Power Production LED 🗲 lights solid amber, check the Installer Toolkit mobile app to see which microinverters are not producing:

- If none of the microinverters are producing power, there may be a grid or wiring issue. First, verify that there is proper input voltage and frequency from the utility. Next, check the breaker and wiring, starting at the load center
- If all of the non-productive microinverters are on the same branch, check the breaker and wiring starting at the junction box for the affected branch.
- · If only one or scattered microinverters are not producing power, first check to see that the AC connectors are fully seated. Next, check that each module is providing the required startup voltage for the microinverter (22V). A PV module that is failing or that is undersized may not generate enough power for AC conversion.

d Internet connection issues

If you are using Wi-Fi and the Network Communications LED ᢙ remains off or solid amber:

- · The WPS connection window may have timed out. Retry the connection steps
- Make sure that the broadband router is connected and operational by checking that other devices at the site can access the network.
- Be aware that metal enclosures or obstructions impede wireless communication.
- · If you don't see your router/access point in the list on the Envoy, or cannot maintain a connection, you may need to add a wireless repeater to extend the network range.

You can troubleshoot network issues with the Installer Toolkit mobile app by tapping the Network button, then Diagnostic Tools.

If you are using the Enphase Mobile Connect modern and the Network Communications LED remains off or lights solid amber, see Troubleshooting in the Enphase Mobile Connect Installation Guide.

If you replace your router, configure the IQ Envoy Wi-Fi settings for the new Wireless Network Name (SSID) and password, or use the WPS function described in Installation Step 10.

e Loss of AC to a single branch of microinverters

If a single branch of microinverters is not producing, it may indicate loss of AC to the branch

- · Use a multi-meter set to AC to test the breaker lugs. The result should be around 240 VAC.
- If not, switch the breaker off and on to reset.

Inoperable IQ Envoy (all LEDs off)

If the IQ Envoy is not receiving power, all LEDs will be off.

• Use a multimeter set to AC to test line 1 on the Envoy breaker to the AC neutral busbar. The result should be around 120 VAC.

Inoperable IQ Envoy and no AC to branch

If a branch of microinverters is not producing and the IQ Envoy LEDs are off: Test at the main lugs for L-L and L-N voltages. The results should be around 240 VAC and 120 VAC respectively. If not, there may be a problem with the wiring from the panel.

SAFETY

IMPORTANT SAFETY INSTRUCTIONS SAVE THESE INSTRUCTIONS

Follow these important instructions during installation and maintenance of the IQ Combiner 3.

Safety and Advisory Symbols

	DANGER : This indicates a hazardous situation, which if not avoided, will result in death or serious injury.
\triangle	WARNING : This indicates a situation where failure to follow instructions may be a safety hazard or cause equipment malfunction. Use extreme caution and follow instructions carefully.
\checkmark	NOTE : This indicates information particularly important for optimal system operation. Follow instructions carefully.

Safety Instructions

DANGER : Risk of electric shock. Risk of fire. Do not attempt to repair the IQ Envoy; it contains no user-serviceable parts. Tampering with the IQ Envoy will void the warranty. If the IQ Envoy fails, contact Enphase Customer Support for assistance (enphase.com/en-us/support/contact).
DANGER: Risk of electrocution! Do not install CTs when current flowing in the sensed circuit. Always install CT wires in the terminal blocks before energizing the sensed circuit.
DANGER: Risk of electric shock. Do not use Enphase equipment in a manner not specified by the manufacturer. Doing so may cause death or injury to persons, or damage to equipment.
DANGER : Risk of electric shock. Be aware that installation of this equipment includes risk of electric shock. Do not install the IQ Combiner 3 without first removing AC power from the Enphase System. Ensure the power coming from the microinverters is de-energized before servicing or installing.
DANGER : Risk of electric shock. Risk of fire. Only qualified personnel should troubleshoot, install, or replace the IQ Combiner 3.
DANGER : Risk of electric shock. Improper servicing of the IQ Combiner 3 or its components may result in a risk of shock, fire or explosion. To reduce these risks, disconnect all wiring before attempting any mainte- nance or cleaning.
DANGER : Risk of electric shock. Always de-energize the AC branch circuit before servicing. While connectors are rated for disconnect under load, it is a best practice to de-energize before disconnecting.
DANGER : Risk of electric shock. Risk of fire. Only use electrical system components approved for wet locations.
DANGER : Risk of electric shock. Risk of fire. Ensure that all wiring is correct and that none of the wires are pinched or damaged.
DANGER : Risk of electric shock. Risk of fire. Do not work alone. Someone should be in the range of your voice or close enough to come to your aid when you work with or near electrical equipment. Remove rings, bracelets, necklaces, watches etc. when working with batteries, photovoltaic modules or other electrical equipment.
DANGER : Risk of electric shock. Risk of fire. Before making any connections verify that the circuit breaker(s) are in the off position. Double check all wiring before applying power.
DANGER : Risk of electric shock. Risk of fire. Do not wire unused termi- nals or terminal blocks on the IQ Envoy.
WARNING: Risk of electric shock. To maintain the warranty, do not modify the dead-front other than to remove filler plates, as needed.
WARNING : Before installing or using the IQ Combiner 3, read all instruc- tions and cautionary markings in the technical description and on the equipment.
WARNING : Use the circuit breakers in the Enphase IQ Combiner 3 only for serving Enphase equipment. No other loads are allowed.
WARNING : This unit is not provided with a GFDI device. This inverter or charge controller must be used with an external GFDI device as required by the Article 690 of the National Electrical Code for the installation location.

FCC Statement: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, you are encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
 Connect the equipment into an outlet on a circuit different from that
- to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Changes or modifications not expressly approved by the party responsible for compliance may void the user's authority to operate the equipment.

This Class B digital apparatus complies with Industry Canada ICES-003.

\triangle	WARNING : The IQ Combiner 3 has a pre-installed heat shield attached to the enclosure door. Do not remove the heat shield.
\triangle	WARNING : This product is intended for operation in an environment having a maximum ambient temperature of 46°C (115°F).
\triangle	WARNING : BONDING BETWEEN CONDUIT CONNECTIONS IS NOT AUTO- MATIC AND MUST BE PROVIDED AS PART OF THE INSTALLATION.
\checkmark	NOTE : Perform all wiring in accordance with all applicable local electrical codes, with the Canadian Electrical Code, Part I, and with the National Electrical Code (NEC), ANSI/NFPA 70.
\checkmark	NOTE : Protection against lightning and resulting voltage surge must be in accordance with local standards.
\checkmark	NOTE : Using unapproved attachments or accessories could result in damage or injury.
\checkmark	NOTE : Install the IQ Combiner 3 in the field with 75°C or higher copper conductors sized per local code requirements and voltage drop/rise considerations.
\checkmark	NOTE: Use Class 1 wiring methods for field wiring connections to terminals of a Class 2 circuit. Use 14 to 6 AWG wire for branch circuits and 14 to 3 AWG for output circuits. Select the wire gauge used based on the protection provided by the circuit breaker(s)/fuses. Overcurrent protection must be installed as part of the system installation.
\checkmark	NOTE : To ensure optimal reliability and to meet warranty requirements, the Enphase IQ Combiner 3 must be installed according to the instructions in this manual.



RSTC Enterprises Inc 2214 Heimstead Road Eau Claire, WI 54703 715-830-9997



Outdoor Pass Thru enclosure:

Asphalt/Cedar roof systems

ETL Listed and labeled

Report # 3125796 CRT-001b Revised March 2012

- UL50 Type 3R, 11 Edition Electrical
- equipment enclosures
- CSA C22.2 # 94-M91 special purpose
- enclosures (2006)

Basic specifications

Material - 18 Gauge Galvanized 90 Steel Base/Cover

Process - Seamless draw (stamped)

Flashing - 15" x 15"

Height - 2.625"

Cavity - 8" x 9" x 2.5" (162 Cubic inches)

Finish - Powder coat (1100 hours salt spray)

Assembly:

- Cavity Base and cover hole punched for matched assembly
- Base flashing pre-punched for roof deck mounting
- Cavity Base 5 predetermined dimples for fittings or conduit

Base Plate Attachment:

- 16 gauge galvanized steel
- Fastened to base flashing with toggle fastening system
- Finish Powder coat (1100 hours salt spray)
- 5 roof deck knockouts
- Knockout sizes (3) .5", (1) .75", and (1) 1"
- Rail 7" slotted 35mm

Ground – Installed with steel stud and star nut Dual position Wire size - 2/0-14 Located with ground sticker

Strain Relief Clip – Aluminum riveted installation

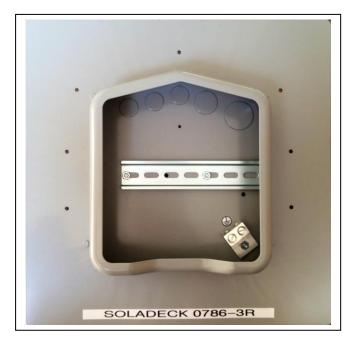
Hardware Installation Pack:

- 7 1" Truss head screws
- 4 .5" 8-32 thread cutting screws
- 4 Bonded seal washers #10
- 2 10-32 1/2" Steel studs
- 2 10-32 3/8" steel star nuts
- 1 Foam gasket seal
- 1 Installation instructions



With 2 string DC pass thru kit Kit Part # 01602 *** Kit sold separately

Model - 0786-3R



Installation Manual

For SolaDeck Models 0783-41 and 0786-41

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First Edition - February 2009

RSTC Enterprises Inc 2219 Heimstead Road Eau Claire, Wi 54703 866-367-7782 Warranty Information:

Thank you for your purchase. As with all manufactured devices repairs may be needed due to damage, unauthorized use, or defect.

- Warranty repairs must conform to warranty terms.
- Equipment must be installed according to the instructions and manuals provided.
- Products returned, must be Packaged, properly addressed and shipped prepaid.
- There is no additional allowance or reimbursement for installer or user labor or travel time required to disconnect, service or reinstall the damaged component(s).
- RSTC will ship a replacement product prepaid to addresses in the continental United States.
- In the event of a product malfunction, RSTC will not bear any responsibility for resulting losses, expenses, or damage to other components.

DO NOT PROCEED WITH INSTALLATION UNTIL YOU HAVE READ ENTIRE INSTRUCTIONS INCLUDING WARNINGS

WARNING! STOP

DO NOT WORK ON ROOF IF SURFACE IS WET, FROSTED, ICE OR SNOW COVERED. USE LADDERS SAFELY USE HAND & EYE PROTECTION WHEN WORKING WITH POWER TOOLS USE EXTREME CAUTION TO AVOID CONTACT WITH POWER LINES. CONTACT WITH POWER LINES, ELECTRIC LIGHTS OR POWER CIRCUITS MAY BE FATAL

Installation of this product should be attempted only by individuals skilled in the use of the tools and equipment necessary for installation. Protect you and all persons and property during installation. If you have any doubt concerning your competence or expertise, consult a qualified expert to perform the installation. R.S.T.C. Enterprises Incorporated assumes no responsibility for the failure of an architect, contractor, installer, or building owner to comply with all applicable laws, building codes and requirements, and adequate safety precautions.

One Year Limited Warranty

Important: Evidence of original purchase is required for warranty service.

WARRANTOR: RSTC Enterprises Incorporated ELEMENTS OF WARRANTY: RSTC warrants for one year to the original retail owner, this SolaDeck is free from defects in materials and craftsmanship with only the limitations or exclusions set out below.

WHAT IS NOT COVERED: This warranty covers only defects in materials and workmanship provided by RSTC Enterprises, and does not cover equipment damage or malfunction from misuse, abuse, accident, and act of God. Installation must be in accordance with our written instructions. RSTC Enterprises will not be liable for any installation charges associated with replacement , incidental or consequential damages resulting from your use of or inability to use the SolaDeck.

REMEDY: Your only remedy under this warranty is the exchange or replacement in the event that the product does not conform to this warranty. This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

CLAIMS PROCESS: To make a claim under this warranty, the product should be shipped postage paid, with original purchase receipt to:

RSTC ENTERPRISES 2219 HEIMSTEAD ROAD EAU CLAIRE, WI 54703

1-866-367-7782 or www.commdeck.com

m po

<u>Tools and Hardware List</u> <u>Utility Knife - #2 Phillips Head Driver Bit- Pry Bar – Roof sealant – Cordless Drill</u>

A – (7) # 10 – 1" Phillips head wood screws

- B (4) 8-32 $\frac{1}{2}$ " Phillips head threading machine screws
- C (4) #10 Bonded seal washers

- D (2) 10-32 1/2" Steel studs
- E (2) # 10 Star washers
- F (2) 10-32 3/8" steel nuts

SolaDeck Installation Instructions

- 1. Determine the location for the SolaDeck on the roof surface.
- 2. Use the template from the SolaDeck Carton and position it ³/₄" below the shingle line. Trace the outline on the roof (Fig. 1).
- 3. Use a pry bar to loosen the shingles and remove any nails that will interfere with the flashing sliding beneath the shingles (Fig. 2).
- 4. Cut the roofing material to the template shape.
- 5. Inside of the base there are three knockout sizes. Remove the one (s) needed for the conduit fitting (s).
- 6. Slide the SolaDeck with flashing beneath the shingles into place and trace the knockout hole (s) (Fig. 3).
- 7. Drill out the traced knockout hole (s) 1/3 larger than the knockout.
- 8. Slide the SolaDeck base back into place and fasten it to the roof deck with the 1" truss head screws provided. (Fig 4).
- 9. Use a quality roof sealant to seal the shingles to the SolaDeck flashing.
- 10. With the base installed, you have several options to wire the SolaDeck enclosure. Use either the sump built into the base or the predetermined centering dimples to knock out a hole for the fitting or conduit size you choose.
 - Dimples at the corners of the base allow for 1/2" or 3/4" fittings.
 - Dimples below the sump allow for $\frac{1}{2}$ " fittings.
 - These dimple positions accept conduit, liquid tight or strain relief fittings.
- 11. Peel off the tape on the foam Gasket and position it on the inside of the cover where it will contact the base sump.
- 12. When connections are complete, finish by fastening the cover to the base using the 8-32 screws with bonded seal washers provided.
 - *NOTE: Extra steel studs are provided for installing an isolated negative terminal or power distribution block













IMPORTANT SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS- This manual contains important instructions for models 0783-41 and 0786-41that shall be followed during installation of the combiner.

SolaDeck models are listed by ETL as PV Combiners under the standard:

UL 1741, First Edition

SolaDeck models meet UL 50 Type 3R rainproof requirements.

This enclosure is rated for up to 600 VDC fuses.

Grounding Instructions- Each system should be connected to a grounded, permanent wiring system. All system wiring and system grounding must comply with NEC Code, ANSI/NFPA 70-1996, or other appropriate codes, is the responsibility of the installer.

The equipment ground on SolaDeck is marked with the symbol:



Note: Solar panels produce electrical current when lighting is present, even during overcast weather. Do not wire from the array to the SolaDeck combiner. Complete all connections inside the SolaDeck combiner first and then connect the array.

General Wiring Installation Instructions

- Remove any necessary knockouts before securing the SolaDeck to the roof or other surface.
- Follow the mounting instructions page 3
- Slide the fuse holders onto the Din rail and lock in place.
- Secure the Bus Bar to the fuse holders.
- Install the negative power distribution block using the steel studs in the location designated for the Negative PV Model (0783).
- Install negative terminal blocks on DIN rail where designated PV Negative and lock in place. Model (0786).
- Connect all wires to fuse holders, bus bar lug and negative terminals, securing them according to the listed torque values from table on page 5.
- Conduit and Strain relief fittings and hubs must comply with UL 514B

Requirements

- Use minimum 75 C copper
- Use only code approved, appropriately listed fuse holders and Fuses

Maximum Fuse Rating	30 AMP , 600 Volt	
Total Maximum Current Rating	0783-41 / 0786-41 120 AMPS DC	
Maximum Fuse Short Circuit Current	10ka	
Fuse Holder Torque	13.6 in lb Flat or Phillips Head Driver	
Din Rail Mounted Terminal Block Torque	9 - 14 in lb Flat Head Driver	

Torque Data* for Box Lug

Wire Size	-	Tor	que
AWG	mm2	in lbs	Nm
14-10	2.1-5.3	35	4
8	8.4	40	4.5
6-4	13.3-21.2	45	5.1
2	13.3-21.2	50	5.7

Torque Data* for Negative Power Distribution Block

Wire Size		Torque		
		Screw Driver	External Drive Wrench	
AWG	mm2	i	n Ibs	Nm
14-10	2.1-5.3	35	75	4
8	8.4	40	75	4.5
6-4	13.3-21.2	45	110	5.1
Main 2/0-14	13.3-21.2	0	120	5.7

Torque Data* for Ground Lug

Wire Size		Tor	que
AWG	mm2	in lbs	Nm
14-10	2.1-5.3	35	4
8	8.4	40	4.5
6-4	13.3-21.2	45	5.1
2-2/0	13.3-21.2	50	5.7

SolaDeck Combiner Features

- Stamped Seamless Galvanized Steel
- Powder Coated Surfaces
- Mounting Hardware Included
- Flashes into the roof deck
- 6" DIN rail installed Model (0786)
- 3" DIN rail installed Model (0783)
- 2 Position Ground lug installed
- 3 Roof deck knockouts .5", .75", 1"
- 5 Centering dimples for enter/exit strain or conduit fittings
- Accommodates fuse holders with combiner bus

SolaDeck cover on base Fig 1

Four 8-32 3/8" phillips head self thread screws and boded seal washers secure the SolaDeck cover



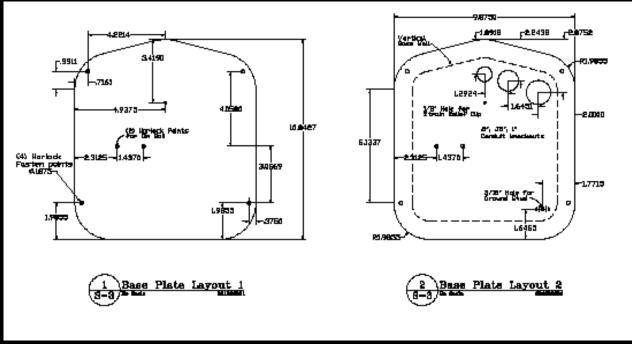
Figure 1

SolaDeck Base showing dimples Fig 2 Corner dimples support .5" or .75" fittings or conduit Center dimples support .5" fittings or conduit



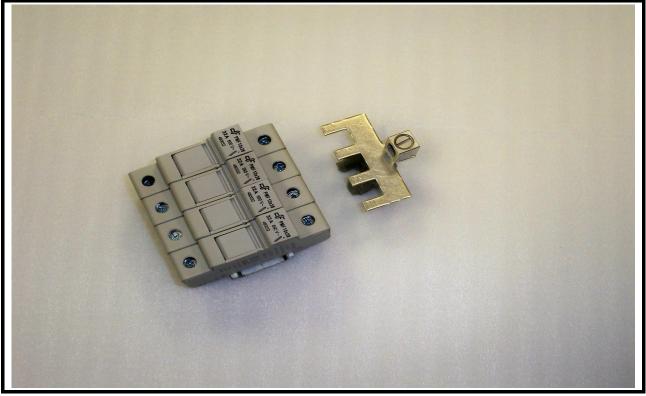
Figure 2

Base plate configuration Fig 3 Three knockouts for roof deck penetration .5", .75", 1"











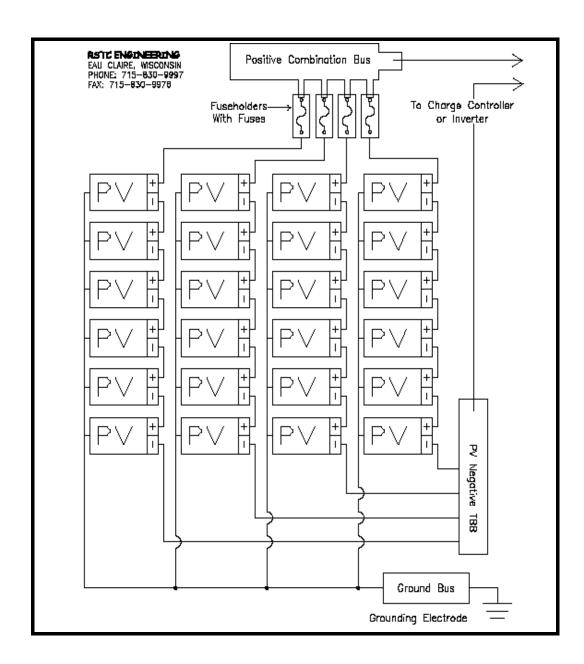
SolaDeck Models with cover off



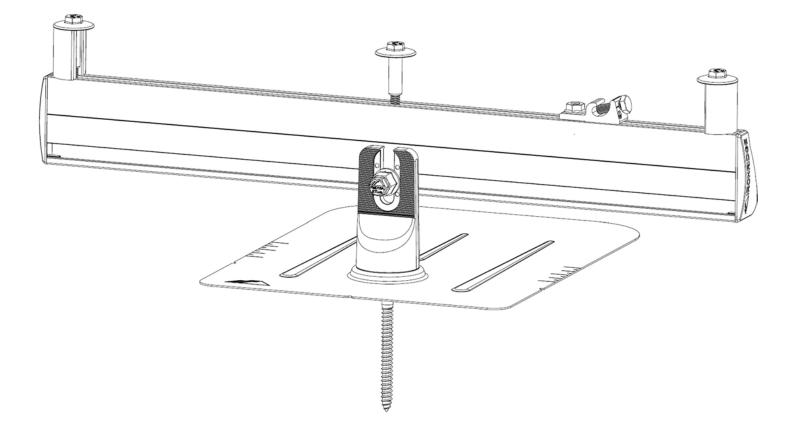
Model 0786-41



PV Panel Example



FLUSH MOUNT





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DISCLAIMER

This manual describes proper installation procedures and provides necessary standards required for product reliability. Warranty details are <u>available on website</u>. All installers must thoroughly read this manual and have a clear understanding of the installation procedures prior to installation. Failure to follow these guidelines may result in property damage, bodily injury or even death.

IT IS THE INSTALLER'S RESPONSIBILITY TO:

- Ensure safe installation of all electrical aspects of the array. All electrical installation and procedures should be conducted by a licensed and bonded electrician or solar contractor. Routine maintenance of a module or panel shall not involve breaking or disturbing the bonding path of the system. All work must comply with national, state and local installation procedures, product and safety standards.
- Comply with all applicable local or national building and fire codes, including any that may supersede this manual.
- Ensure all products are appropriate for the installation, environment, and array under the site's loading conditions.
- Use only IronRidge parts or parts recommended by IronRidge; substituting parts may void any applicable warranty.
- Review the <u>Design Assistant</u> and <u>Certification Letters</u> to confirm design specifications.
- Ensure provided information is accurate. Issues resulting from inaccurate information are the installer's responsibility.
- Ensure bare copper grounding wire does not contact aluminum and zinc-plated steel components, to prevent risk of galvanic corrosion.
- If loose components or loose fasteners are found during periodic inspection, re-tighten immediately. Any components showing signs of corrosion or damage that compromise safety shall be replaced immediately.
- Provide an appropriate method of direct-to-earth grounding according to the latest edition of the National Electrical Code, including NEC 250: Grounding and Bonding, and NEC 690: Solar Photovoltaic Systems.
- Disconnect AC power before servicing or removing modules, AC modules, microinverters and power optimizers.
- Review module and any 3rd party manufacturer's documentation for compatibility and compliance with warranty terms and conditions.

RATINGS

UL 2703 LISTED



#5003807

Conforms to STD UL 2703 Standard for Safety First Edition: Mounting Systems, Mounting Devices, Clamping/ Retention Devices, and Ground Lugs for Use with Flat-Plate Photovoltaic Modules and Panels

- Max Overcurrent Protective Device (OCPD) Rating: 40A
- Max Module Size: 30.5 ft²
- Module Orientation: Portrait or Landscape
- System Design Load Rating: 10 PSF downward, 5 PSF upward, 5 PSF lateral
- Actual system structural capacity including spans and cantilevers are defined by PE stamped certification letters.
- CAMO Specific Design Load rating: 50 PSF downward, 50 PSF upward, 15 PSF lateral

Certified to CSA TIL No. A-40 Photovoltaic Module Racking Systems

Load Rating: 2400 PA [50 PSF]

CLASS A SYSTEM FIRE RATING PER UL 2703

- Any Roof Slope with Module Types 1, 2, 3, 13, 19, 25 & 29: Allowed with any roof slope. Any module-to-roof gap is permitted, with no perimeter guarding required.
- Module Types 4 and 5: Allowed with Steep Slope Roofs (≥ 9.5°). Any module-to-roof gap is permitted, low edge guarding (Trim) required
 Class A rated PV systems can be installed on Class A, B, and C roofs without affecting the roof fire rating

CLASS B SYSTEM FIRE RATING PER UL 2703

 Module Types 4 and 5: Allowed with Steep Slope Roofs (≥ 9.5°). Any module-to-roof gap is permitted, with no perimeter guarding required

WATER SEAL RATINGS:

- UL 441 (Flashfoot2, All Tile Hook, Knockout Tile, Flashvue, L-Mount)
- TAS 100(A)-95 (Flashfoot2, All Tile Hook, Knockout Tile, Flashvue, L-Mount, Qbase)
- Tested and evaluated without sealant.
- Any roofing manufacturer approved sealant is allowed. Ratings applicable for roof slopes between 2:12 and 12:12

STRUCTURAL CERTIFICATION

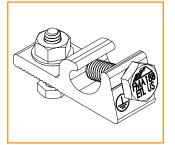
Designed and Certified for Compliance with the International Building Code & ASCE/SEI-7

FLORIDA PRODUCT APPROVAL #FL29843

- Conforms to TAS202, TAS100(A)
- Approved for installation both inside and outside High Velocity Hurricane Zones (HVHZ)
- Allowable design pressure up to +100/-100 PSF
- Additional details and full list of approved components can be found Here.

MARKINGS

Product markings are located on the Grounding Lug bolt head.





ATTACHMENTS

PRE-INSTALLATION

Verify module compatibility. See Page 21 for info.

TOOLS REQUIRED

Cordless Drill (non-impact)	1/8" Drill Bit
Impact Driver (for lag bolts)	1/4" Drill Bit
Torque Wrench (0-250 in-lbs)	T30 Bit
7/16" Socket	Channel Lock Pliers
1/2" Socket	#3 Phillips Bit
9/16" Socket	3/16" Hex Bit

7/32" Drill Bit

BONDING HARDWARE TORQUE VALUES

Please refer to each attachment's individual section for full details on all torgue values and instructions.

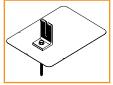
- 3/8" Bonding Hardware Nuts (7/16" Socket): 250 in-lbs
- All Tile Hook Carriage Bolts (7/16" Socket): 132 in-lbs
- Flat Roof Attachment Nuts (9/16" Socket): 250 in-lbs
- Lynx Set Screw (3/16" Hex Drive): 150 in-lbs
- Lynx Flange Nut (1/2" Socket): 150 in-lbs

ATTACHMENTS

COMPOSITION SHINGLE







QM L-Mount

QM QBase

FlashFoot2



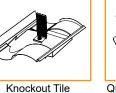
Mount

FlashVue



QM Composition **Conduit Penetration**









All Tile Hook and Flashing (optional)



QM Tile Conduit

Penetration

QM Quick Hook and QM QBase Tile Flashing (optional)

ADDITIONAL ROOF TYPES



Slate - Metal Shingle

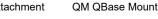
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QM Classic Mount Shake

LOW SLOPE ROOF









QM Lynx Metal Roof Attachment

> If using previous version of Integrated Grounding Mid Clamps, End Clamps, Expansion Joints and for a list of approved 3rd party components please refer to Alternate Components Addendum (Version 1.9)

2022 IRONRIDGE, INC. VERSION 3.6





COMPONENTS



PRE-INSTALLATION

Verify module compatibility. See Page 21 for info.

TOOLS REQUIRED

Cordless Drill (non-impact)	1/8" Drill bit
Impact Driver (for lag bolts)	1/4" Drill bit
Torque Wrench (0-250 in-lbs)	T30 Torx Bit
7/16" Socket	Channel Lock Pliers
1/2" Socket	#3 Phillips Bit
1/2" Socket 9/16" Socket	#3 Phillips Bit Paddle Bit

7/32" Drill bit

BONDING HARDWARE TORQUE VALUES

Please refer to each attachment's individual section for full details on all torque values and instructions.

- Universal Fastening Object (7/16" Socket): 80 in-lbs
- Rail Grounding Lug Nut (7/16" Socket): 80 in-lbs
- Module Grounding Lug Nut (7/16" Socket): 60 in-lbs
 - Grounding Lug Terminal Screws (7/16" Socket): 20 in-lbs
- Expansion Joint Nuts (7/16" Socket): 80 in-lbs
- Microinverter Kit Nuts (7/16" Socket): 80 in-lbs
- Frameless Module Kit Nuts (7/16" Socket): 80 in-lbs
- 3/8" Bonding Hardware Nuts (7/16" Socket): 250 in-lbs
- Contour Clamp (T-30 Torx Bit): 80 in-lbs



COMPONENTS





Wire Clip



BOSS

Ironridge L-Foot and

QM L-Foot

XR Rail



Sleeve (30-46MM)

End Cap

Microinverter Kit

Ø

CAMO





3/8" Bonding

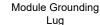
Hardware

WBOD

JAYBOX

Frameless

End/Mid Clamp





8" Bonding Jumper Single Use Only



Expansion Joint



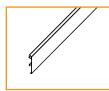
Frameless Module Kit



QM Classic Conduit

Comp Mount

Mount



Contour Trim

Contour Clamp

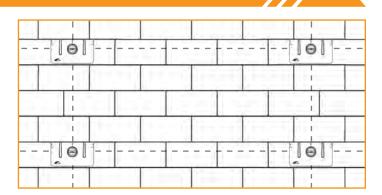


1. PLACE ATTACHMENTS

The general installation method for attachments is to locate a rafter, drill a pilot hole and install the attachment. For composition roof attachments installation instructions refer to <u>page 10</u>. For tile roof attachments refer to <u>page 14</u>. When using approved third party attachments, refer to manufacturer's install instructions.

Tested or evaluated third-party roof attachments:

S-5! Standing Seam Metal Roof Clamps - Certification of metal roof clamps includes bonding to both painted and galvalume



metal roofs. Tighten S-5! and S-5! Mini set screws to 130-150 in-lbs (≥ 24 gauge) or 160-180 in-lbs (22 gauge) roofs. Tighten S-5! M10 bolt to 240 in-lbs or S-5! Mini M8 bolt to 160 in-lbs. Use the following fastening guidelines for other S-5! roof clamps: ProteaBracket[™] - firmly seat roof screws and tighten hinge bolt to 225 in-lbs; RibBracket[™] - firmly seat roof screws and tighten M8 bolt (M8-1.25 x 22mm sold separately) to 160 in-lbs; and SolarFoot[™] - firmly seat roof screws and tighten M8 bolt (M8-1.25 x 22mm sold separately) to 160 in-lbs;

EcoFasten Green Fasten GF-1 Anchors

2. PLACE RAILS

A. CONNECT SPLICES

Use BOSS(Bonded Structural Splice), as needed, to join multiple sections of Rail.

BOSS - Bonded Structual Splice

Insert BOSS into first Rail up until the Stop Tab. Slide second Rail fully into place.

- ▶ Rows using BOSS and exceeding 100 feet of Rail must use Expansion Joints.
- > Boss Splices may be installed in any location within a span.
- > UFO and Bonding Hardware must be installed 1" away from the point where two Rails join together.

B. PREPARE HARDWARE

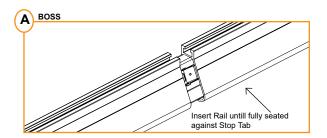
Slide square-headed bolts into side-facing rail slot. Space out bolts to match attachment spacing.

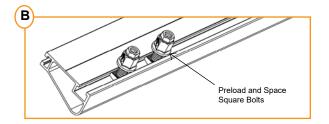
- > Tape ends of rail, to keep bolts from sliding out while moving.
- ▶ If using T-bolts, carry hardware onto roof and proceed.

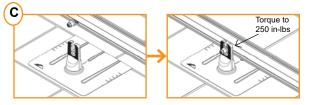
C. ATTACH RAILS

Drop rail with hardware into roof attachment. Level rail at desired height, then torque to **250 in-lbs**.

- > Rail can face either upslope or downslope on roof.
- When using attachments with longer slots, do not install Rail lower than the top of the L-Foot to avoid damage to modules.







3. SECURE LUGS

Grounding Lugs

Only one Grounding Lug (Rail or Module) required per continuous subarray, regardless of subarray size (Unless frameless modules are used, see <u>Page 20</u>).

Grounding Lugs are intended to for use with one solid or stranded copper wire, conductor size 10-4 AWG.

Rail Grounding Lug

Insert T-bolt in Top Rail slot and torque Hex Nut to **80 in-lbs**. Install a minimum 10 AWG solid copper or stranded grounding wire. Torque terminal screw to **20 in-lbs**.

Module Grounding Lugs can be installed anywhere along the Rail and in either orientation shown.

Module Grounding Lug

Insert Bolt through Manufacturer approved grounding location and torque Hex nut to **60 in-lbs.** One Module Grounding Lug may be installed to one module per row. Install a minimum 10 AWG solid copper or stranded grounding wire. Torque terminal screw to **20 in-lbs**.

- If using Enphase microinverters or Sunpower AC modules, Grounding Lugs may not be needed. See <u>Page 19</u> for more info.
- Refer to module manufactuer for mounting location and instructions.

4. SECURE MODULES

A. SECURE FIRST END

Place first module in position on rails, a minimum of 1" from rail ends. Snap Stopper Sleeves onto UFO. Fasten module to rail using the UFO, ensuring that the UFO is hooked over the top of the module. Torque to **80 in-lbs**.

- > Ensure rails are square before placing modules.
- Hold Stopper Sleeves on end while torquing to prevent rotation.
- If using CAMO instead of UFO + Stopper Sleeve, refer to Page 19 for CAMO installation procedure.
- > UFO can be installed on modules 30 to 46mm.

B. SECURE NEXT MODULES

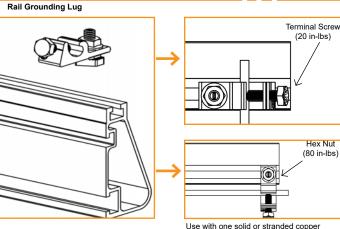
Place UFO into each rail, placing them flush against first module. Slide second module against UFO. Torque to **80 in-lbs**. Repeat for each following module.

- When reinstalling UFO, move modules a minimum of 1/16" so UFOs are in contact with a new section of module frame.
- When UFOs are loosened and re-tightened, ensure UFO T-bolt bottoms out in rail channel before re-torquing UFO to achieve full engagement between T-bolt and rail.
- If using Wire Clips, refer to Page 18.

C. SECURE LAST END

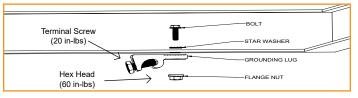
Place last module in position on rails, a minimum of 1" from rail ends. Snap Stopper Sleeves onto UFO. Secure UFO Clamps on rails, ensuring they are hooked over top of module. Torque to **80 in-lbs**.

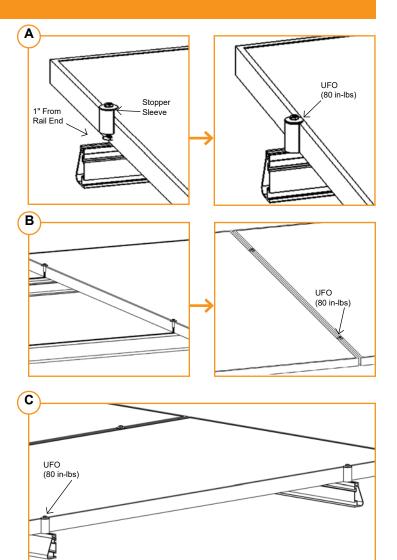
- > Hold Stopper Sleeves on end while torquing to prevent rotation.
- Repeat all steps for each following row of modules, leaving a minimum 3/8" gap between rows
- If using CAMO instead of UFO + Stopper Sleeve, refer to Page 6



Module Grounding Lug

wire, conductor size 10-4AWG.





CAMO



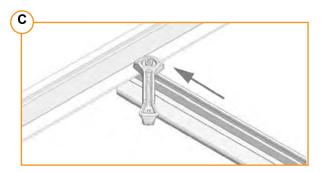
A. SLIDE INTO RAIL

Slide CAMO into rail channel far enough to clear the module frame. CAMO requires 6" of clearance from end of rail.



C. PULL TOWARDS END

Pull CAMO towards rail ends, at 45 degree angle, so the bonding bolt contacts the module flange edge.



FRAME COMPATIBILITY

CAMO has been tested or evaluated with all modules listed in the Module Compatibility section having frames within the referenced dimensions. Be sure the specific module being used meets the dimension requirements.

- For installations with Hanwha Q CELLS modules with 32 mm frame heights, the maximum ground snow is 45 PSF (33 PSF module pressure).
- CAMO is only compatible with Canadian Solar modules CS1YxxxMS and CS3N-xxxMS. "xxx" refers to the module power rating

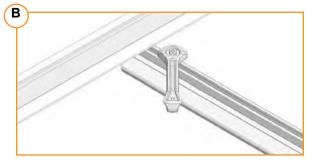
8" BONDING JUMPER

8" Bonding Jumper is an electrical bonding jumper that can be used on the Flush Mount System for row to row bonding; making the module frames the medium for the equipment ground path.

- > Bonding jumper is pushed onto the bottom flange of the module.
- > New jumpers should be used if re-installation of jumper is required.
- Supports bottom flange thicknesses from 1.2mm to 3.1mm.

B. PLACE MODULE

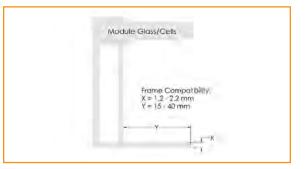
Place module on rails (module cells not shown for clarity). When installing CAMO the module can overhang the rail no more than 1/4".



D. SECURE TO FRAME

Rotate handle with an upwards motion until CAMO snaps into rail channel. Ensure CAMO bonding pins are fully seated on top of module frame.







EXPANSION JOINTS



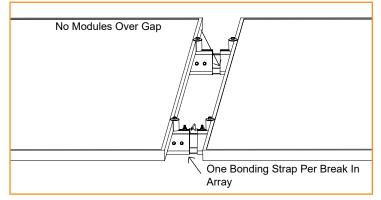
Expansion Joints are required every 100' of continuous rail to allow for thermal expansion and contraction of the system.

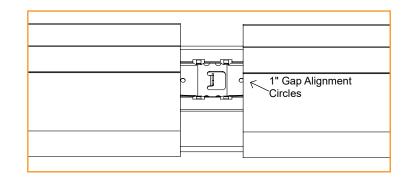
> Do not install modules over expansion joint.

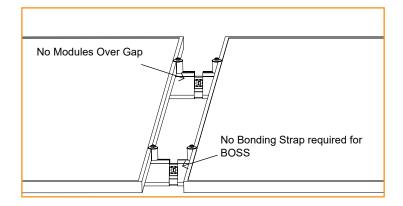
BOSS

Insert BOSS into first Rail up to the Alignment Circle, Slide second Rail over BOSS to the second Alignment Circle, leaving a 1" gap between the Rails.

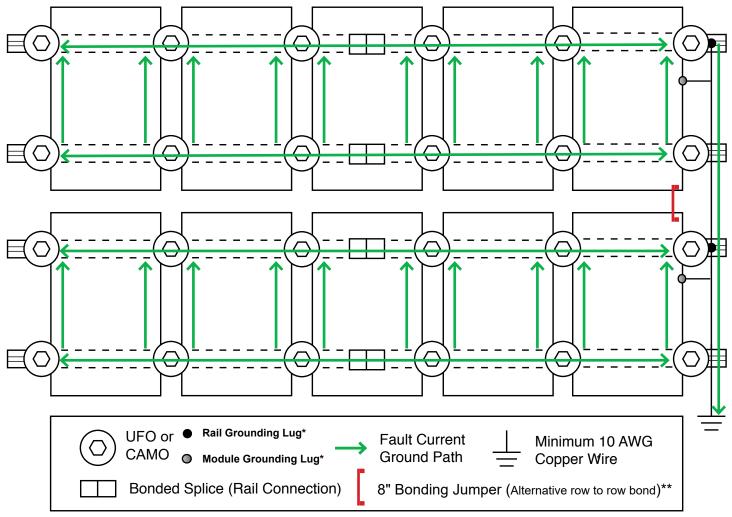
There must be a 1" of space between the edge of the Rail and the edge of the panel to allow proper installation of the UFO and Stopper Sleeve.







ELECTRICAL DIAGRAM



*One Module Grounding Lug or Rail Grounding lug is required per row of a system.

** The use of the 8" Bonding Jumper eliminates the need for row to row bonding. A minimum of one grounding lug per continuous array is required for earth ground.

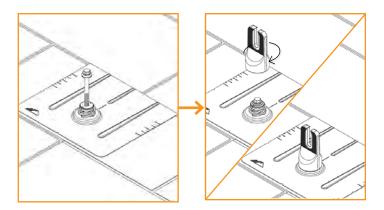
Grounding Lugs and wire are not required in systems using certain Enphase microinverters or certain Sunpower modules. Equipment grounding is achieved with the Engage cable for Enphase or the AC module cable system for Sunpower via their integrated EGC.



FLASHFOOT2

Locate roof rafters and mark locations on roof. Drill 1/4" pilot holes perpendicular to the roof and back fill with roofing manufacturers' approved sealant. Slide flashing between 1st and 2nd course of shingles, ensuring both that the flashing reaches under the 3rd shingle course and doesn't overhang the downhill shingle course. Line up with pilot hole and insert supplied lag bolt with washer through flashing. With a 7/16" Socket fully seat lag bolt. Place Cap onto flashing in desired orientation for E/W or N/S rails and rotate 180 degrees until it locks into place.

- > Rail can be installed on either side of FlashFoot2 Cap.
- For additional details refer to the full FlashFoot2 Installation Manual.

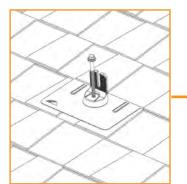


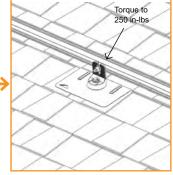
FLASHVUE

Locate rafters and snap vertical and horizontal lines to mark locations of flashings. Drill 1/4" pilot holes, then backfill with an approved sealant. Slide flashing between 1st and 2nd course of shingles, ensuring both that the flashing reaches under the 3rd shingle course and doesn't overhang the downhill shingle course. Line up pilot hole with View Port. Press Grip Cap onto flashing in desired orientation for E/W or N/S rails. Insert Lag Bolt with mechanically bonded washer through flashing. With a 7/16" Socket drive Lag Bolt until fully seated. FlashVue is now installed and ready for IronRidge XR Rails. Attach rails to either side of the open slot using bonding hardware. Level rail at desired height, then torque to **250 in-lbs (21 ft-lbs).**

When installing Gripcap+ on roofs with undulations greater than 1 inch, install GripCap+ in low points across the array as required.

- For additional details refer to the full FlashVue Installation Manual.
- For additional details on the GripCap+ refer to the full GripCap+ Installation Manual.





COMPOSITION SHINGLE



QM L-MOUNT

Locate roof rafters and mark locations on roof. Drill 7/32"(Lag) or 1/8"(ST) pilot holes perpendicular to the roof and back fill with roofing manufacturers' approved sealant. Slide flashing between 1st and 2nd course of shingles, ensuring both that the flashing reaches under the 3rd shingle course and doesn't overhang the downhill shingle course. Place L-foot on flute and rotate into desired position. Prepare lag bolt or structural screw with sealing washer. Use 1/2" socket to drive prepared lag bolt through L-foot until fully seated and L-foot can no longer rotate easily. Torque Nut to **156 in-Ibs (13 ft-Ibs)** for ST. Attach rail to L-Foot with Bonding Hardware and torque to **250 in-Ibs (21 ft-Ibs).**

- > Structural screw can be driven with T-30 hex head bit.
- ➢ For additional details refer to the full QM Installation Manual.

QM QBASE COMPOSITION MOUNT

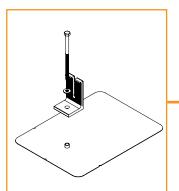
Locate roof rafters and mark locations on roof. Align QBase vertical holes over center rafter and mark. Drill two pilot holes with 7/32" drill bit, perpendicular to roof and back fill with roofing manufacturers' approved sealant. Set grade 8 cap screw through bottom of QBase, place QBase over drilled holes and secure lags. Screw Post to QBase. Proceed with roofing up until the flashing should be installed. Install flashing over mount. Allow roofing to proceed to the next course. Apply sealant where post and flashing meet, install EPDM counter flashing collar. Attach L-Foot on Standoff with hardware. Torque to **174 in-Ibs** (**14.5 ft-Ibs**). Attach rail to L-Foot with Bonding Hardware and torque to **250 in-Ibs (21 ft-Ibs)**.

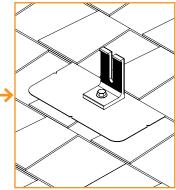
> For additional details refer to the full QM Installation Manual.

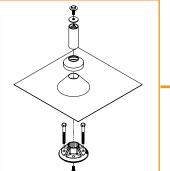
CLASSIC COMP MOUNT

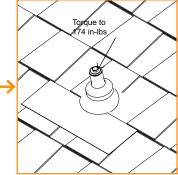
Locate roof rafters and mark locations on roof. Drill 7/32" pilot holes perpendicular to the roof and back fill with roofing manufacturers' approved sealant. Slide flashing between 1st and 2nd course of shingles, ensuring both that the flashing reaches under the 3rd shingle course and doesn't overhang the downhill shingle course. Prepare Hanger Bolt with Hex Nut and Sealing Washer, insert into hole and using 1/2" socket drive hanger bolt until fully seated and QBlock stops rotating easily. Insert EPDM rubber washer over hanger bolt into block, using Rack Kit hardware secure L-Foot to the mount. Torque to **156 in-Ibs** (**13 ft-Ibs**). Attach rail to L-Foot with Bonding Hardware and torque to **250 in-Ibs (21 ft-Ibs)**.

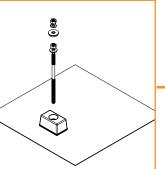
> For additional details refer to the full QM Installation Manual.

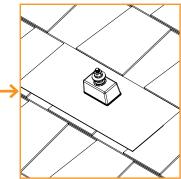












TILE



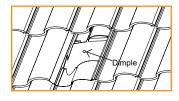
KNOCKOUT TILE

Remove tile and mark rafter. Use base as guide to drill 1/4" pilot hole and fill with roofing manufacturer's approved sealant. Install optional Roof Flashing and seal appropriately. Insert lag bolt with bonded washer through base (and flashing if used) and drive until fully seated. Insert Tile Replacement Flashing, lower onto base and apply pressure over the threaded post until it dimples the flashing. Place L-Foot over dimple and tap with hammer to punch threaded post through the flashing. Ensure punched pieces of flashing are cleared away. Form flashing as needed to sit flush with surrounding tiles, position L-Foot in desired orientation and torque hardware to **132 in-lbs (11 ft-lbs)**. Attach rail to L-Foot with Aire Dock and torque to **250 in-lbs (21 ft-lbs)**.

- > Base can be installed in any orientation relative to rafter.
- > Ensure L-Foot does not extend above rail.
- Optional deck level flashing is available. Standalone installation manual available on website
- > Standalone Knockout Tile manual available on website.

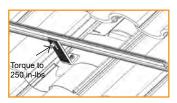
Orient Base to desired position Tighten until fully seated







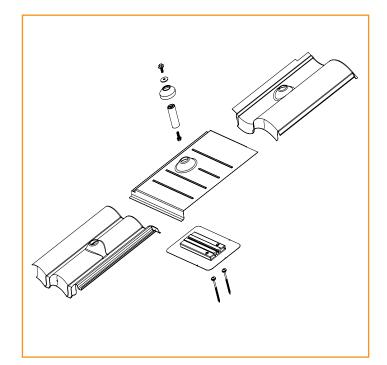




QM TILE REPLACEMENT

Remove tile and mark rafter. Measure up 8 3/4" from the adjacent tiles and mark horizontal across rafter. Align baseplate over rafter so that the lag holes align with the post groove. The orientation of the plate can be adjusted cross roof, mark location of lag holes on the roof. Drill two 1/8" Pilot holes and back fill with roofing manufacturers' approved sealant. Waterproof at underlayment level according to roofing manufacturers' instructions and the Tile Roofing Industry Alliance guidelines. Use T-30 Torx bit to lag base into position. Insert Grade 8 Serrated Flange Bolt into bottom of the Post, slide Post into Base channel. Line up post with the hole in the Tile Replacement Flashing. Leave loose for adjustments. Place Tile Replacement Flashing over the Post and Mount, allowing the flashing to properly interlock with surrounding tiles. Secure Post by tightening with channel lock pliers. Replace all tiles. Apply a bead of sealant where the post meets the flashing, slip EPDM collar over post and down to flashing. Attach L-Foot on Standoff with hardware. Torque to 174 in-Ibs (14.5 ft-Ibs). Attach rail to L-Foot with Bonding Hardware and torgue to 250 in-lbs (21 ft-lbs).

- If deck level flashing is required, approved flashing methods include user supplied adhesive backed flexible flashing.
- > For additional details refer to the full QM Installation Manual.

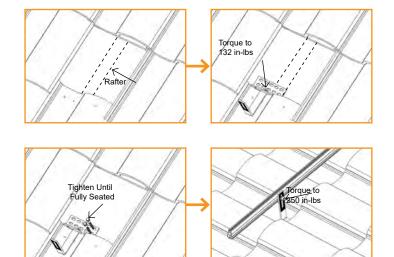




ALL TILE HOOK

Remove tile and mark rafter. Position base over rafter, adjust arm if necessary and torque hardware to **132 in-lbs** (**11 ft-lbs**). Use base as guide to drill 1/4" pilot holes, back fill with roofing manufacturer's approved sealant, then insert lag bolts and tighten until fully seated. Replace tiles and notch as necessary to ensure proper fit. Attach rails to either side of slot using Bonding Hardware and torque to **250 in-lbs (21-ft-lbs)**.

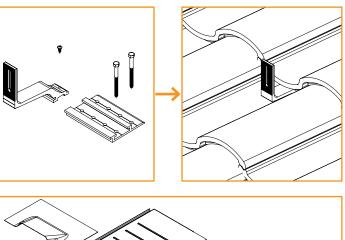
- > Position arm near the center of valley for curved tiles.
- > Position arm away from seam of joining flat tiles.
- > Ensure top of hook does not extend above rail.
- > Standalone All Tile Hook manual available on website.

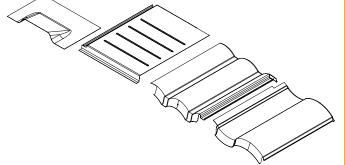


QM QUICK HOOK

Remove tile and mark rafter, use Base Plate to mark two holes on rafter. Drill two 7/32" pilot holes and back fill with roofing manufacturers' approved sealant. Use 1/2" socket to drive lag into place. Slide hook into place and adjust to desired position. Drive self-tapping screw using a #3 Phillips bit to lock hook in place. Clean underlayment and apply a bead of sealant compatible with roofing manufacturer, install flashing over mount. Fasten subflashing to deck with one roofing nail in each corner. Waterproof at underlayment level according to roofing manufacturers' instructions and the Tile Roofing Industry Alliance guidelines. Cut clearance notch in the weather guard of tile as needed or utilize QM Tile Replacement Flashings. Attach rails to either side of slot using Bonding Hardware and torque to **250 in-lbs (21-ft-lbs)**.

- > Position arm near the center of valley for curved tiles.
- > Position arm away from seam of joining flat tiles.
- > Ensure top of hook does not extend above rail.
- > For additional details refer to the full QM Installation Manual.





TILE

QM QBASE UNIVERSAL TILE MOUNT

Remove tile and mark rafter. Measure up 6 5/8" from bottom of tiles and mark horizontally. Align QBase over rafter center and drill two 7/32" pilot holes, back fill with roofing manufacturers' approved sealant. Place grade-8 Cap Screw under QBase, lag QBase into rafter location. Install Sub-flashing, waterproof at underlayment level according to roofing manufacturers' instructions and the Tile Roofing Industry Alliance guidelines. Cut tile with diamond blade to allow post to pass through. Place tile in position and then install Post. Install 18"x18" flashing, pre-bent to follow the contour of the tile as required. Apply sealant where Post and Flashing meet and install EPDM counter flashing. Attach L-Foot on Standoff with hardware. Torque to 174 in-lbs (14.5 ft-lbs). Attach rails to L-Foot using Bonding Hardware and torque to 250 in-lbs (21-ftlbs).

> For additional details refer to the full QM Installation Manual.

ADDITIONAL ROOF TYPES

QM CLASSIC SHAKE MOUNT

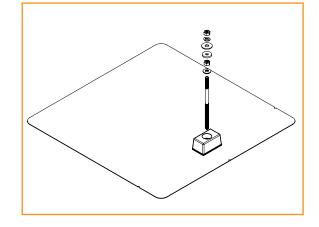
Locate roof rafters and mark locations on roof, remove shakes directly above mount if needed to expose felt paper. Level out installation area and location installation point, mark. Drill 7/32" pilot hole, back fill with roofing manufacturers' approved sealant. Prepare Hanger Bolt with Hex Nut and Sealing washer, insert into QBlock hole and drive into rafter until fully seated and the QBlock no longer swivels easily. Insert EPDM washer over hanger bolt and then install L-Foot in desired orientation and torque hardware to **132 in-Ibs (11 ft-Ibs)**. Attach rail to L-Foot with Bonding Hardware and torque to **250 in-Ibs (21 ft-Ibs)**.

> For additional details refer to the full QM Installation Manual.

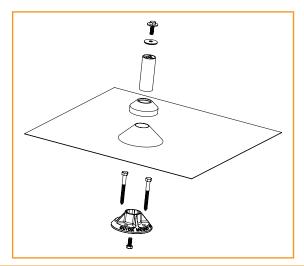
QM QBASE METAL, SHAKE AND SLATE

The QM QBase can be used to install on multiple roofing types with different installation methods.

- For instructions on installing the QBase on Slate refer to the full QM Installation Manual.
- For instructions on installing the QBase on Shake refer to the full QM Installation Manual.
- ➢ For instructions on installing the QBase on Metal Shingle refer to the full QM Installation Manual.



Torque to 174 in-lbs



LOW SLOPE ROOFS

FLAT ROOF ATTACHMENT

Flat Roof Attachment can be used with an L-foot for flush mounting modules on low sloped roofs. Mark locations for Flat Roof Attachment. Screws should be installed symmetrically to each other. If using a membrane flashing, remove the silicone washer's protective liner prior to attaching the membrane. Attach L-foot with washers and 3/8" hardware torqued to **250 in-lbs (21 ft-lbs)**. Seal attachment and/or membrane per roofing manufacturer's requirements.

- Type, size, and quantity of roof screws to be specified by Structural Engineer. Fastener size not to exceed #15.
- Membrane flashing available for TPO, PVC, and KEE roofs. Ensure membrane flashing is compatible with existing roofing material.
- If membrane flashing is not used, only washer on top of L-Foot is required.
- Standalone Flat Roof Attachment Manual available on website.

QM QBASE MOUNT

Locate the desired mount placement over a rafter. Using the base as a template, mark the two penetration points. Drill two 7/32" pilot holes, back fill with roofing manufacturers' approved sealant. Place the grade-8 hex bolt in the bottom of the base and screw the Post. Attach L-Foot on Standoff with hardware. Torque to 174 in-Ibs (14.5 ft-Ibs). Attach rail to L-Foot with Bonding Hardware and torque to 250 in-Ibs (21 ft-Ibs).

The mount can be flashed with available 9", 12" or 18" aluminum flashings, pitch pocket or curb, or with a membrane cone flashing. If using a membrane flashing utilize the services of a qualified roofer

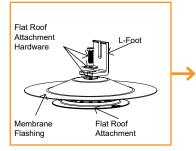
> For additional details refer to the full QM Installation Manual.

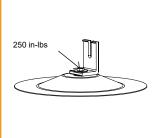
METAL ROOF

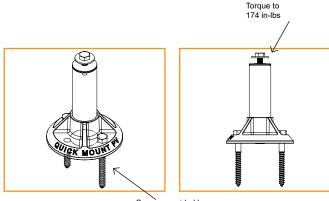
QM LYNX

Locate the desired mount placement over a roofing seam, make sure block is fully seated on metal seam. Torque Set Screws to **150 in-lbs(12.5 ft-lbs)** using 3/16" Hex Drive, alternate driving each bolt till required torque is met. Slide Hex Bolt into slot and to desired position. Place rail attachment bracket over Hex Bolt and secure with Flange Nut, torque Flange Nut to **150 in-lbs(12.5 ft-lbs)** using 1/2" socket.

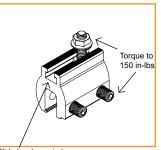
- > For additional details refer to the full QM Installation Manual.
- Certification of Lynx calmp includes bonding to both painted and galvalume metal roofs.

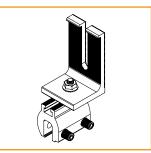






Screws provided by others. Shown for refrence





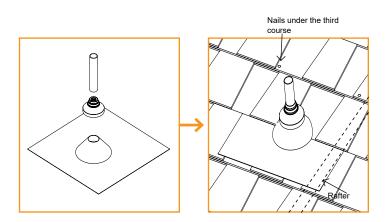
Slide hardware in to desired position

CONDUIT PENETRATION FLASHINGS

QM CONDUIT PENETRATION FLASHING - COMP SHINGLE

Mark a drill point so that the flashing reaches up to the 3rd shingle course. Drill your conduit hole next to the rafter so you can secure the conduit below the roof surface. Cut shingle and remove nails as needed to center the drilled hole and flashing hole. Apply roofing manufacturer's approved sealant on the underside of the flashing in a Upside down U and to top of flashing. Under the 3rd course and through the second course secure flashing with 2 roofing nails, apply sealant over the nail heads. Cut EPDM collar to appropriate size. Apply a bead of sealant compatible with the roofing manufacturer and EPDM rubber to anywhere the EPDM collar contacts.

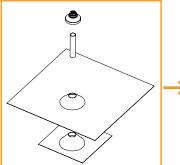
- Be sure to secure conduit to rafters below the roof surface per local building codes and NEC code requirements.
- Cut EPDM collar to appropriate size using the sizing chart in the installation manual, approved for 1/2" to 1" EMT.
- > For additional details refer to the full QM Installation Manual.

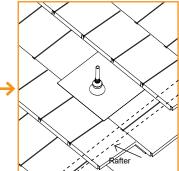


QM CONDUIT PENETRATION FLASHING - TILE

Drill your conduit hole next to the rafter so that you can secure the conduit below the roof surface. Apply roofing manufacturer approve sealant to the underside of the sub-flashing in the shape of an upside down U. Clear away any dust and debris to install sub-flashing. Waterproof at under laminate level according to roofing manufacturer instructions and Tile Roofing Institute Guidelines. Under the top laver of felt, secure the sub-flashing with two roofing nails. Cut EPDM collar to appropriate size. Apply a bead of sealant compatible with the roofing manufacturer and EPDM rubber to anywhere the EPDM collar contacts. With a diamond blade cut tile to allow conduit to pass through, replace all tiles. Bend the flashing to follow the contour of the tiles. Place flashing over the conduit and tuck up under the next course of tiles. Apply a bead of sealant compatible with the roofing manufacturer and EPDM rubber to anywhere the EPDM collar contacts. Slide collar onto conduit all the way down to the flashing.

- Be sure to secure conduit to rafters below the roof surface per local building codes and NEC code requirements.
- Cut EPDM collar to appropriate size using the sizing chart in the installation manual, approved for 1/2" to 1" EMT.
- > For additional details refer to the full QM Installation Manual.



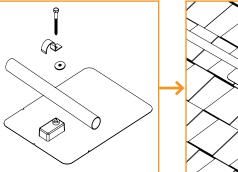


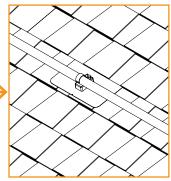
CONDUIT MOUNT

QM CONDUIT MOUNT - COMPOSITION SHINGLE

Place conduit mounts along path of conduit. Lift shingle above mount location and insert flashing into position. Mark center for drilling, remove flashing and drill pilot hole with 1/8" bit. Clean area, fill hole with roofing manufacturer's approved sealant. Lift shingle and slide Conduit Mount into place. Prepare the lag bolt with sealing washer and pipe clamp (not included). Insert lag through hole in block and drill with 7/16" socket until block is tight.

- > Install mounts as required to support conduit across the roof.
- > For additional details refer to the full QM Installation Manual.

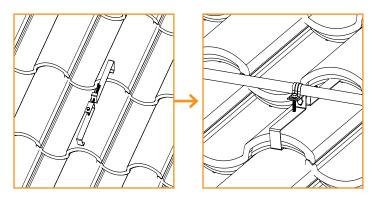




QM CONDUIT MOUNT - TILE

Remove the tile that the mount will be installed on, and the tiles in the course above it. Lift the bottom of the tile and slide the bottom clamp over the bottom edge of the tile. Insert the 4" tap bolt through the slot into the threaded hole and use a 7/16" socket to thread the screw. Tighten until the top clamp hook end unbends and forms a 90 degree angle with the tile. Use the Cap Screw (included) to attach your pipe clamp (not included) to bottom clamp. Insert conduit and tighten with 7/16" socket.

- > The clamp is reversible, use the wider hook end on tile greater than 1" thick and the thinner hook end on tiles less than 1" thick.
- The installation process is the same on curved tile, make sure that the Conduit Mount is installed on the crown(high point) of the tile.
- > Install mounts as required to support conduit across the roof.
- > For additional details refer to the full QM Installation Manual.

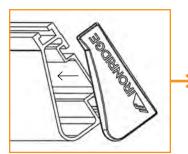


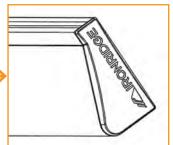
WIRE CLIPS

End Caps add a completed look and keep debris and pests from collecting inside rail.

Firmly press End Cap onto rail end.

End Caps come in sets of left and right. Check that the proper amount of each has been provided.

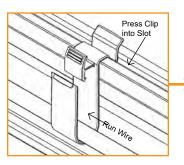


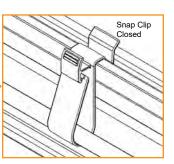


WIRE CLIPS

Wire Clips offer a simple wire management solution.

Firmly press Wire Clip into top rail slot. Run electrical wire through open clip. Snap closed once all wires have been placed.





JAYBOX

Α.

Prior to installation, use step drill bit to place pass through holes for conduits or water-tight connectors. Drill bit starter locations are provided on the sides and front of enclosure.

> Do not install conduit facing up roof.

B (Rail).

Use rail-specific MLPE mounting hardware to attach Rail Hangers to rail. Ensure junction box is pushed as close to the rail as possible. Torque to 80-in lbs (1/2" or 7/16" socket).

- > Do not overtighten
- If installing in areas with ground snow loads greater than 40 psf, install JayBox under module directly next to module frame edge.

B (Shingle).

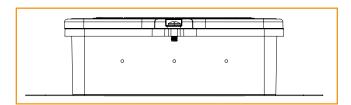
Align sealing oval of box to align with mating feature on flashing. An EPDM foam gasket is pre-installed to the underside of the junction box to seal the flashing to the box without the need for additional sealant. Secure with supplied #12 x $1-\frac{3}{4}$ " deck screws (2x) until the junction box is pulled tight to the flashing. Do not over-tighten screws to avoid stripping screws in OSB.

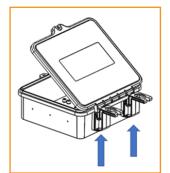
- If installing pass through fittings, ensure that the JayBox and roof deck are both properly prepared. Complete installation process before attaching the Jaybox to the deck.
- > Do not install JayBox under shingle seam as illustrated below.

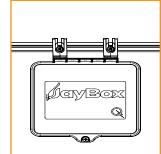
C.

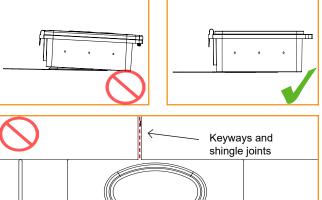
Install wiring, conduit and fittings per NEC requirements and following local AHJ guidance. Using Philips Head Driver tighten the bolt.

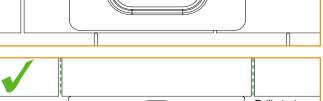
> For additional details refer to the full QM Installation Manual.

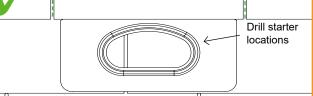












MICROINVERTER KITS

Use IronRidge's Microinverter Kit to bond compatible microinverters and power optimizers to the racking system.

Insert Microinverter Kit T-bolt into top rail slot. Place compatible microinverter or power optimizer into position and tighten hex nut to **80 in-lbs**.

If installing in areas with ground snow loads greater than 40 psf, install MLPE devices directly next to module frame edge

COMPATIBLE PRODUCTS

Enphase

M250-72, 250-60, M215-60, C250-72, S230, S280, IQ 6, IQ 6+, IQ IQ7, IQ 7A, IQ 7+, IQ7 PD, IQ 7X, Q Aggregator; IQ8-60, IQ8PLUS-72, IQ8A-72, IQ8H-208-72, IQ8H-240-72, IQ8M-72, may be followed by -2-US

<u>Darfon</u> MIG240, MIG300, G320, G640

Solar Edge

M1600, P300, P320, P340, P370, P400, P401, P405, P485, P505, P600, P700, P730, P750, P800p, P800s, P801, P850, P860, P950, P960, P1100, P1101, S440, S500, S1200, S1201

<u>SMA</u>

RoofCommKit-P2-US, TS4-R Module Retrofit Kits (TS4-R-S, TS4-R-O, TS4-R-F)

<u>Tigo</u>

Tigo Access Point (TAP) TS4-R-X (where X can be F, M, O, or S) TS4-R-X-DUO (where X can be M, O, or S) TS4-A-X (where X can be F, 2F, O, O-DUO, or S)

Generac S2502

<u>AP Systems</u> DS3, QS1, QT2 and YC600

<u>NEP</u>

BDM-300, BDM-300X2 and BDM-800

- > Remove Grounding Washer on AP Systems QS1, QT2, DS3 and YC600 inverters before installing to XR rails.
- > Remove the Stainless Steel Clip on Tigo-"A" MLPE Devices before attaching to XR rails.
- Use the number of IronRidge Microinverter kits allowed by the MLPE mounting flange. Some will require 1 kit and others 2 kits.

SYSTEMS USING ENPHASE MICROINVERTERS OR SUNPOWER AC MOD-

IronRidge systems using approved Enphase products or SunPower modules eliminate the need for lay-in lugs and field installed equipment grounding conductors (EGC). This solution meets the requirements of UL 2703 for bonding and grounding and is included in this listing.

COMPATIBLE PRODUCTS

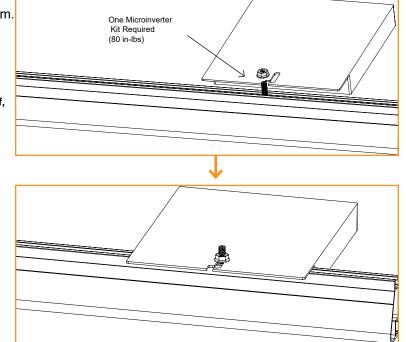
Sunpower

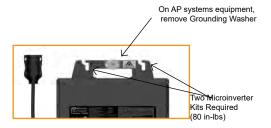
Modules with model identifier Ab-xxx-YY and InvisiMount (G5) 46mm frame; where "A" is either E, or X; "b" can be 17, 18, 19, 20, 21, or 22; and "YY" can be C-AC, D-AC, BLK-C-AC, or BLK-D-AC.

Enphase

Microinverters M250-72, M250-60, M215-60, C250-72, and Engage cables ETXX-240, ETXX-208, ETXX-277.

- > A minimum of two inverters mounted to the same rail and connected to the same Engage cable are required.
- > The microinverters or Sunpower AC modules must be used with a maximum 20 A branch rated overcurrent protection device (OCPD).
- If an AC module is removed from a circuit for maintenance, you must first disconnect AC power and then install a temporary EGC to bridge the gap by inserting an AC extension cable (or via other NEC-compliant means), in order to maintain effective ground continuity to subsequent modules.





SYSTEMS USING MICROSTORAGE PRODUCTS

Use IronRidge's Microinverter Kit to bond compatible microstroage devices to the racking system. Insert Microinverter Kit T-bolt into top rail slot. Place compatible microstorage into position and tighten hex nut to **80 in-lbs**.

COMPATIBLE PRODUCTS

PHAZR

PHAZR Devices PHAZR-X, where X is 6-12.

Solpad

Solpad Inverter model SI-1k Solpad Battery Storage model SB-2K Solpad Junction Box model SJB-4k

- Running a separate equipment grounding conductor to the PHAZR or Solpad devices is not required.
- If installing in areas with ground snow loads greater than 40 psf and underneath a module, install PHAZR and Solpad devices as close as possible to module frame edge.
- Solpad may only be installed on XR-100 and XR-1000
- Solpad may only be installed with modules having a frame thickness of 35mm or greater.
- Use the number of IronRidge Microinverter kits allowed by the microstorage mounting flange. Some will require 1 kit and others 2 kits.



Insert Frameless Kit T-bolt in top rail slot. Place star washer over T-bolt, allowing it to rest on top of rail. Secure module clamps with a hex nut and torque to **80 in-lbs**.

COMPATIBLE PRODUCTS

Sunforson

Sunforson silver or black SFS-UTMC-200(B) mid and SFS-UTEC-200(B) end clamps.

Sunpreme

Sunpreme silver or black mid and end clamps with part numbers 7500105X where "X" is 1, 5, 6 or 7.

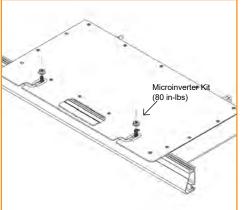
Ironridge

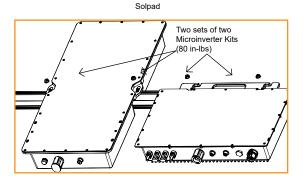
IronRidge silver or black mid and end clamps with part numbers FMLS-XC-001-Y where "X" is E or M and "Y" is B or blank.

- Follow module manufacturer's installation instructions to install the module clamps.
- > Frameless modules require using a Grounding Lug on every rail.
- For Sunpreme Modules Only: If required to use slide prevention hardware, see Module Slide Prevention Addendum (Version 1.10).

Place Star Washer







Install Contour

Install Contour on a completed array.

A. Start by placing Contour Clamp on module frame within 12 inches of the down roof corner of the array. Each piece of 84" Contour Trim must be supported by two Clamps. Clamps must be installed in the 12" clamping zones at edge of trim. Once trim is placed and in position, secure trim by tightening Clamp set screw to **80 in-lbs**.

Α.

B. Multiple Contour pieces can be joined using Contour Splice. Install Splice on exsisting Contour edge and install Clamps in appropriate clamping zones for next piece of trim. Place trim on Clamps, slide into splice to join two pieces together. Secure Contour by tightening Clamp set screw to **80 in-lbs**. Repeat as needed across the array.

C. Cut trim to line up with edge of array.

D. Install Clamps within clamping zones on side of array. Install second Clamp as needed up array. Place Corner Cap on trim and slide side trim to align with Cap. Repeat as needed along roof for both inside and outside corners.

E. Use optional End Caps to cover any exposed edges of Contour as desired.

- > Do not install on side of array facing roof peak.
- Contour can be installed with 1 clamp if trim section is 12" long (or shorter) and has a splice attached on one end, on which the section of trim the 12" section is spliced to also has 2 clamps.
- Contour Trim when installed when installed up roof requires the use of Aire Stealth Clamps.
- > Wind Speed: no restrictions
- Ground Snow: up to 90 PSF

Clamping Zones 12.00 12.00 Β. Push Trim and install flush С D. Ε.



The Flush Mount System may be used to ground and/or mount a PV module complying with UL 2703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions. Unless otherwise noted, "xxx" refers to the module power rating and both black and silver frames are included in the certification.

FRAMED MODULE	LIST						
MAKE	MODELS						
Adani	Adani modules with 35 and 40mm frames ASX-Y-ZZ-xxx Where "X" can be B, M or P, "Y" can be 6, 7 or M10 and "ZZ" can be blank, 144, PERC, B-PERC, or AB- PERC						
AIONRISE	AIONRISE modules with 35 and 40mm frames AIONyyG1-xxx Where "yy" can be 60 or 72						
Amerisolar	Amerisolar modules with 35 and 40 mm frames AS-bYxxxZ Where "b" can be 5 or 6; "Y" can be M, P, M27, P27, M30, or P30; and "Z" can be blank, W or WB						
Aptos Solar	Aptos modules with 35 and 40 mm frames DNA-yy-zzaa-xxx Where "yy" can be 120 or 144; "zz" can be MF or BF; and "aa" can be 23 or 26						
Astronergy Solar	Astronergy modules with 30, 35 and 40 mm frames aaSMbbyyC/zz-xxx Where "aa" can be CH or A; "bb" can be 60, 66, or 72; "yy" can be blank, 10 or 12; "C" can M, P, M(BL), M-HC, M(BL)-HC, P-HC, M(DG), or M(DGT); and "zz" can be blank, HV, F-B, or F-BH						
ASUN	ASUN modules with 35 and 40 mm frames ASUN-xxx-YYZZ-aa Where "YY" can be 60 or 72; "ZZ" can be M,or MH5; and "aa" can be blank or BB						
Auxin	Auxin modules with 40 mm frames AXN6y6zAxxxB Where "y" can be M or P; "z" can be 08, 09, 10, 11, or 12; and "A" can be F, M or T; and "B" can be blank, A, B or C						
Axitec	Axitec Modules with 30, 35 and 40 mm frames AC-xxxY/aaZZb Where "Y" can be M, P, MB or MH; "aa" can be blank, 125- or 156-; "ZZ" can be 54, 60, 72, 108, 120, or 144 "b" can be S, X, V, VB, XV, or MX						
Bluesun Solar	Bluesun modules with 30 and 35mm frames BSMxxxY-AAA Where "Y" can be M or M10; and "AAA" can be 54HPH, 60HPH or 72HBD						
Boviet	Boviet modules with 35 and 40mm frames BVMZZaaYY-xxxBcc Where "ZZ" can be 66 or 76; "aa" can be 9, 10 or 12; "YY" is M or P; and "B" can be blank, L or S; and "cc" can be blank, H, H-BF, H-BF-DG, H-HC, H-HC-BF, H-HC-BF-DG, HC-BF or HC-BF-DG						
BYD	BYD modules with 35 mm frames BYDxxxAY-ZZ Where "A" can be M6, P6, MH or PH; "Y" can be C or K; and "ZZ" can be 30 or 36						
Canadian Solar	Canadian Solar modules with 30, 32, 35 and 40 mm frames CSbY-xxxZ Where "b" can be 1, 3, 6 or 7 "Y" can be H, K, L, N, P, R, U, V, W, X or Y; and "Z" can be M, P, MS, PX , M-SD, P-AG, P-SD, MB-AG, PB-AG, MS-AG, MS-HL, or MS-SD						
CertainTeed	CertainTeed modules with 35 and 40 frames CTxxxYZZ-AA Where "Y" can be M, P, or HC; "ZZ" can be 00, 01, 10, or 11; and "AA" can be 01, 02, 03, 04 or 06						

CSUN	Csun modules with 35 and 40 mm frames YYxxx-zzAbb Where "YY" is CSUN or SST; "zz" is blank, 60, or 72; and "A" is blank, P, M or MM; "bb" is blank, BB, 5BB, BW, or ROOF
Dehui	Dehui modules with 30, 35 and 40mm frames DH-MYYYZ-xxx Where "YYY" can be 760, 772, 860, 872; and "Z" can be B, F or W
Ecosolargy	Ecosolargy modules with 35 and 40 mm frames ECOxxxYzzA-bbD Where "Y" can be A, H, S, or T; "zz" can be 125 or 156; "A" can be M or P; "bb" can be 60 or 72; and "D" can be blank or B
ET Solar	ET Solar modules with 30, 35 and 40 mm frames ET-YZZZxxxAA Where "Y" can be P, L, or M; "ZZZ" can be 660, 660BH, 672, 672BH, 754BH, 766BH, 772BH; and "AA" can be GL, TB, TW, WB, WW, BB, WBG, WWG, WBAC, WBCO, WWCO, WWBCO or BBAC
Flex	Flex modules with 35 and 40 mm frames FXS-xxxYY-ZZ; Where "YY" can be BB or BC; and "ZZ" can be MAA1B, MAA1W, MAB1W, SAA1B, SAA1W, SAC1B, SAC1W, SAD1W, SBA1B, SBA1W, SBC1B, or SBC1W
Freedom Forever	Freedom Forever modules with 35mm frames FF-MP-BBB-xxx
GCL	GCL modules with 35 mm and 40 mm frames GCL-ab/YY xxx Where "a" can be M or P; "b" can be 3 or 6; and "YY" can be 60, 72, 72H, or 72DH
GigaWatt Solar	Gigawatt modules with 40 mm frames GWxxxYY Where "YY" can be either PB or MB
Hansol	Hansol modules with 35 and 40 frames HSxxxYY-zz Where "YY" can be PB, PD, PE, TB, TD, UB, UD, or UE; and "zz" can be AH2, AN1, AN3, AN4, HH2, HV1, or JH2
Hanwa Solar	Hanwha Solar modules with 40 mm frames HSLaaP6-YY-1-xxxZ Where "aa" can be either 60 or 72; "YY" can be PA or PB; and "Z" can be blank or B
Hanwha Q CELLS	Hanwha Q CELLS Modules with 32, 35, 40mm frames aaYY-ZZ-xxx where "aa" can be Q. or B.; "YY" can be PLUS, PRO, PEAK, LINE PRO, LINE PLUS, PLUS DUO or PEAK DUO; and "ZZ" can be G3, G3.1, G4, G4.1, L-G2, L-G2.3, L-G3, L-G3.1, L-G3y, L-G4, L-G4.2, L-G4y, LG4.2/ TAA, BFR-G3, BLK-G3, BFR-G3.1, BLK-G3.1, BFR-G4, BFR-G4.1, BFR G4.3, BLK-G4.1, G4/SC, G4.1/SC, G4.1/TAA, G4.1/MAX, BFR G4.1/TAA, BFR G4.1/MAX, BLK G4.1/TAA, BLK G4.1/SC, EC-G4.4, G5, G5/ SC, G5/TS, BLK-G5, BLK-G5/SC, BLK-G5/TS, L-G5, L-G5.1, L-G5.2, L-G5.2/H, L-G5.3, G6, G6/SC, G6/TS, G6+/TS, G6+, BLK-G6, L-G6, L-G6.1, L-G6.2, L-G6.3, G7, BLK-G6+, BLK-G6+/AC, BLK-G6+/HL, BLK-G6+/ SC, BLK-G6/TS, BLK-G6+/TS, BLK-G7, G7.2, G8, BLK-G8, G8+, BLK-G8+ L-G7, L-G7.1, L-G7.2, L-G7.3, L-G8, L-G8.1, L-G8.2, L-G8.3, L-G8.3/BFF, L-G8.3/BFG, L-G8.3/BGT, ML-G9, BLK ML-G9, ML-G9+, BLK ML-G9+, BLK-G10+, BLK G10+/AC, ML-G10, BLK ML-G10, ML-G10+, BLK ML-G10+, ML-G10.a, BLK ML- G10.a, ML-G10.a+, BLK ML-G10.a+, XL-G9, XL-G9.2, XL-G9.3, XL-G9.3/BFG, XL-G11.3/BFG
Heliene	Heliene modules with 35 and 40 mm frames YYZZxxxA Where "YY" can be 36, 60, 72, 96, 120 or 144; "ZZ" can be HC, M, P, or MBLK; and "A" can be blank, HomePV, Bifacial, M10 Bifacial or M10 SL-Bifacial
HT-SAAE	HT-SAAE modules with 35 and 40 mm frames HTyy-aaaZ-xxx Where "yy" can be 60, 66, 72 or 78, "aaa" can be 18, 156 or 166, "Z" can be M, P, M-C, P-C, M(S), M(VS), M(V), P(V), M(V)-C, P(V)-C, or X



Hyundai	Hyundai modules with 32, 33, 35 and 40mm frames HiY-SxxxZZ Where "Y" can be A, D or S; "S" can be M or S; and "ZZ" can be GI, HG, HI, KI, MI, MF, MG, PI, RI, RG, PC(PK) SC, TI, TC, XH(PK) or XC(PK)					
ltek	RG(BF), RG(BK), SG, TI, TG, YH(BK) or XG(BK) Itek Modules with 40 mm frames IT-xxx-YY Where "YY" can be blank, HE, or SE, or SE72					
JA Solar	JA Solar modules with 30, 35 and 40 mm frames JAyyzz-bbww-xxx/aa Where "yy" can be M, P, M6 or P6; "zz" can be blank, (K), (L), (R), (V), (BK), (FA), (TG), (FA)(R), (L)(BK), (L) (TG), (R)(BK), (R)(TG), (V)(BK), (BK)(TG), or (L)(BK)(TG); "bb" can be 48, 54, 60, 66, 72 or 78; "ww" can be D09, D10, D20, D30, S01, S02, S03, S06, S09, S10, S12, S17, S20, S30 or S31; and "aa" can be BP, MB, MR, SI, SC, PR, 3BB, 4BB, 4BB/RE, 5BB					
Jinko	Jinko modules with 35 and 40 mm frames JKMYxxxZZ-aa Where "Y" can either be blank or S; "ZZ" can be M, P, or PP; and "aa" can be blank, 60, 60B, 60H, 60L, 60BL, 60HL, 60HB, 60HBL, 6HBL-EP, 60-J4, 60B-J4, 60B-EP, 60(Plus), 60-V, 60-MX, 6RL3, 6RL3-B, 6TL3-B, 7RL3-V, 7RL3-TV, 72, 72B, 72-J4, 72B-J4, 72(Plus), 72-V, 72H-V, 72L-V, 72HL-V, 72HL4-V, 72HL4- TV, 72-MX, 72H-BDVP, 72HL-TV, or 72HL-V-MX3					
Kyocera	Kyocera Modules KYxxxZZ-AA Where "Y" can be D or U; "ZZ" can be blank, GX, or SX; and "AA" can be LPU, LFU, UPU, LPS, LPB, LFBS, LFB2, LPB2, 3AC, 3BC, 3FC, 4AC, 4BC, 4FC, 4UC, 5AC, 5BC, 5FC, 5UC, 6BC, 6FC, 8BC, 6M 6MPA					
LG	LG modules with 35 and 40 mm frames LGxxxYaZ-bb Where "Y" can be A, E, M, N, Q, S; "a" can be A, 1, 2 or 3 "Z" can be C, K, T, or W; and "bb" can be A3, <i>J</i> A6, B3, B6, E6, E6.AW5, G3, G4, J5, K4, L5, N5, V5, V6					
Longi	Longi modules with 30, 35 and 40 mm frames LRa-YYZZ-xxxM Where "a" can be 4, 5 or 6; "YY" can be blank, 60, 66, or 72; and "ZZ" can be blank, BK, BP, HV, PB, PE, PH, HBD, HIB, HIH, HPB, HPH, or HIBD					
Maxeon	Maxeon modules with 35, 40 and 46mm frames SPR-AAAY-xxx-zzz Where "AAA" can be MAX, P or X; "Y" can be 3, 5, 6, 21 or 22; and "zzz" can be BLK, COM or UPP					
Meyer Burger	Meyer Burger Modules with 35mm frames Meyer Burger Black or White					
Mission Solar	Mission Solar modules with 33, 35 and 40 mm frames YYYbb-xxxZZaa Where "YYY" can be MSE or TXS; "bb" can be blank, 6 or 60A; "ZZ" can be blank, MM, SE, SO, SQ , SR, SX, TS, 120 or 144; and "aa" can be blank, BB, BW, 1J, 4J, 4S, 5K, 5R, 5T, 60, 6J, 6S, 6W, 6Z, 8K, 8T, or 9S					
Mitsubishi	Mitsubishi modules PV-MYYxxxZZ Where "YY" can be LE or JE; and "ZZ" can be either HD, HD2, or FB					
Moltech	IM and XS series modules with 40 mm frames					
Next Energy Alliance	Next Energy Alliance modules with 35 and 40mm frames yyNEA-xxxZZ where "yy" can be blank or US; "ZZ" can be M, MB or M-60					
Neo Solar Power	Neo Solar Power modules with 35 mm frames D6YxxxZZaa Where "Y" can be M or P; "ZZ" can be B3A, B4A, E3A, E4A, H3A, H4A; and "aa" can be blank, (TF), ME or ME (TF)					

Panasonic (HIT)	Panasonic modules with 35 and 40 mm frames VBHNxxxYYzzA Where "YY" can be either KA, RA, SA or ZA; "zz" can be either 01, 02, 03, 04, 06, 06B, 11, 11B, 15, 15B, 16, 16B, 17, or 18; and "A" can be blank, E, G, or N						
Panasonic (EverVolt)	Panasonic modules with 30 mm frames EVPVxxxA Where "A" can be blank or H, K or PK						
Peimar	Peimar modules with 40 mm frames SbxxxYzz Where "b" can be G, M or P; "Y" can be M or P; and "zz" can be blank, (BF) or (FB)						
Philadelphia Solar	Philadelphia modules with 35 and 40 mm frames PS-YzzAA-xxx Where "Y" can be M or P; "zz" can be 60, 72 or 144; and "AA" can be blank, (BF), (HC) or (HCBF)						
Phono Solar	Phono Solar modules with 30, 35 and 40mm frames PSxxxY-ZZ/A Where "Y" can be M, M1, MH, M1H, M4, M4H, M5GF, M5GFH, M6, M6H, M8GF, M8GFH or P; "ZZ" can be 18, 20 or 24; and "A" can be F, T, TH, U, UH, UHB, VH or VHB						
Prism Solar	Prism Solar modules with 35mm frames PST-xxxW-M72Y Where "Y" can be H, HB or HBI						
Recom Minister Frederige H, HB of HB Recom Modules with 35 and 40 mm frames RCM-xxx-6yy Where "yy" can be MA, MB, ME or MF							
REC Solar	REC modules with 30 and 38 mm frames RECxxxYYZZ Where "YY" can be AA, M, NP, NP2, PE, PE72, TP, TP2, TP2M, TP2SM, TP2S, TP3M or TP4; and "ZZ" can be blank, Black, BLK, BLK2, SLV, 72, or Pure						
Renesola	ReneSola modules with 35 and 40 mm frames AAxxxY-ZZ Where "AA" can be SPM(SLP) or JC; "Y" can be blank, F, M or S; and "ZZ" can be blank, Ab, Ab-b, Abh, Abh-b, Abv, Abv-b, Bb, Bb-b, Bbh, Bbh-b, Bbv, Bbv-b, Db, Db-b, or 24/Bb						
Renogy	Renogy Modules with 40 mm frames RNG-xxxY Where "xxx" is the module power rating; and "Y" can be D or P						
Risen	Risen Modules with 30, 35 and 40 mm frames RSMyy-a-xxxZZ Where "yy" can be 60, 72, 110, 120, 132 or 144; "a" can be 6, 7 or 8; and "ZZ" can be M, P or BMDG						
S-Energy	S-Energy modules with 35 and 40mm frames SABB-CCYYY-xxxZ Where "A" can be C, D, L or N; "BB" can be blank, 20, 25, 40 or 45; "CC" can be blank, 60 or 72; "YYY" can be blank, BDE, MAE, MAI, MBE, MBI, MCE or MCI; and "Z" can be V, M-10, P-10 or P-15						
SEG Solar with 30, 35 and 40 mm frames SEG-aYY-xxxZZ Where "a" can be blank, 6 or B; "YY" can be blank, MA, MB, PA, or PB; and "ZZ" can be blank, BB, B HV, WB, WW, BMB, BMA-HV, BMA-BG, BMA-TB, BMB-TB, BMB-HV, BMD-HV, BMB-BG							
Seraphim USA	Seraphim modules with 30, 35 and 40 mm frames SRP-xxx-YYY-ZZ Where "xxx" is the module power rating; and "YYY" can be BMA, BMD, 6MA, 6MB, 6PA, 6PB, 6QA-XX-XX, and 6QB-XX-XX; ZZ is blank, BB, BG or HV						
Sharp	Sharp modules with 35 and 40 mm frames NUYYxxx Where "YY" can be SA or SC						



Shinsung E&G	Shinsung Modules with 35mm frames SSVxxx-144MH						
Silfab	Silfab Modules with 35 and 38 mm frames SYY-Z-xxxAb Where "YY" can be IL, SA, LA, SG or LG; "Z" can be blank, M, P, or X; "A" can be blank, B, H, M, N; and "b" can be A, C, G, K, L, N, T, U or X						
Solaria	Solaria modules with 35 and 40 mm frames PowerA-xxxY-ZZ Where "A" can be X or XT, "Y" can be R or C; and "ZZ" can be blank, AC, BD, BX, BY, PD, PL, PM, PM-AC, PX, PZ, WX or WZ						
Solarcity (Tesla)	Solarcity modules with 40 mm frames SCxxxYY Where "YY" can be blank, B1 or B2						
SolarTech	SolarTech modules with 40 mm frames AAA-xxxYY Where "AAA" can be PERCB-B, PERCB-W, HJTB-B, HJTB-W or STU; "YY" can be blank, PERC or HJT						
SolarWorld AG	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, or clear; modules with 31 and 33 mm frames SW-xxx						
SolarWorld Americas	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, o						
Sonali	Sonali Modules with 35 and 40 mm frames SS-M-xxx Where "M" can be blank or M						
Stion	Stion Thin film modules with 35 mm frames STO-xxx or STO-xxxA						
SunEdison	SunEdison Modules with 35 and 40 mm frames SE-YxxxZABCDE Where "Y" can be B, F, H, P, R, or Z; "Z" can be 0 or 4; "A" can be B,C,D,E,H,I,J,K,L,M, or N ; "B" can be B or W; "C" can be A or C; "D" can be 3, 7, 8, or 9; and "E" can be 0, 1 or 2						
Suniva	Suniva modules with 35, 38 and 40 mm frames OPTxxx-AA-B-YYY-Z MVXxxx-AA-B-YYY-Z Where "AA" is either 60 or 72; "B" is either 4 or 5; "YYY" is either 100,101,700,1B0, or 1B1; and "Z" is blank or B						
Sunmac Solar	Sunmac Solar modules with 30 and 35mm frames SMxxxMaaaZZ-BB Where "aaa" can be 660 or 754; and "ZZ" can be NH or SH						
Sunpower standard (G3 or G4) or InvisiMount (G5) 35 and 40mm frames SPR-Zb-xxx-YY Where "Z" can be A, E, M, P or X; "b" can be blank, 17, 18, 19, 20, 21, or 22; and "YY" can be blank COM, C-AC, D-AC, E-AC, BLK-E-AC, G-AC, BLK-G-AC, H-AC, BLK-H-AC, BLK-C-AC, or BLK-D-							
Sunspark	Sunspark modules with 40 mm frames SYY-xxxZ-A Where "YY" can be MX or ST; and "Z" can be M, MB, M3, M3B, P or W; and "A" can be 60 or 72						
Suntech	Suntech Modules with 35 and 40mm frames STPxxxy-zz/aa Where "y" is blank or S; and "zz" can be 20, 24, A60, A72U, B60 or B72; and "aa" can be Vd, Vem, Vfw, Vfh, Vnh, Wdb, Wde, Wd, Wfhb or Wnhb						
Talesun	Talesun modules with 30, 35 and 40mm frames TAByZZaa-xxx-b Where "A" can be D or P; "B" can be 6 or 7; "y" can be blank, F, G, H, I or L; "ZZ" can be 60, 66, 72 or 78; "aa" can be M, M(H), or P; and "b" can be blank, B, T, or (H)						



Tesla	Tesla modules with 40 mm frames TxxxY					
	Where "Y" can be H or S					
Trina	Trina Modules with 30, 35 and 40mm frames TSM-xxxYYZZ Where "YY" can be DD05, DD06, DD14, DE14, DE15, DE15V, DEG15, DEG15VC, DE18M, DEG18MC, DE09, DE19, DEG19C.20, DE06X, PA05, PC05, PD05, PD06, PA14, PC14, PD14, PE14, or PE15; and "ZZ" can be blank, .05, .05(II), .08, .08(II), .10, .18, .08D, .18D, 0.82, .002, .00S, 05S, 08S, .20(II), A, A.05, A.08, A.10, A.18, (II), A(II), A.05(II), A.08(II), A.082(II), A.10(II), A.18(II), C.05, C.07, C.05(II), C.07(II), H, H(H.05(II), H.08(II), HC.20(II), HC.20(II), M, M(II), M.05(II), MC.20(II)					
URE	URE modules with 35 mm frames DyZxxxaa Where "D" can be D or F, "y" can be A, B, 6 or 7; "Z" can be K or M; and "aa" can be C8G, H3A, H4A, H8A, E7G-BB, E8G, E8G-BB or MFG-BB					
Vikram	/ikram solar modules with 35 and 40mm frames (VSyy.ZZ.AAA.bb Where "X" can be blank, Paradea, Prexos or Somera; "yy" can be M, P, MBB, MDH, MDHT, MH, MS, /IHBB, or PBB; "ZZ" can be 60 or 72; "AAA" is the module power rating; and "bb" can be 03, 04 or 05					
VSUN	VSUN modules with 30, 35 and 40 mm frames VSUNxxx-YYz-aa Where "YY" can be 60, 72, 108, 120, or 144; "z" can be M, P, MH, PH, or BMH; and "aa" can be blank, BB, BW, or DG					
Waaree	Waaree modules with 40mm frames AAyy-xxx Where "AA" canbe WS or Bi; and "yy" can be blank, M, MB, 55 or 66					
Winaico	Winaico modules with 35 and 40 mm frames Wsy-xxxZa Where "y" can be either P or T; "Z" can be either M, P, or MX; and "a" can be blank or 6					
Yingli	Yingli modules with 35 and 40 mm frames YLxxxZ-yy Where "Z" can be D or P; "yy" can be 29b, 30b, 34d, 35b, 36b or 40d					
ZN Shine	ZN Shine modules with 35mm frames ZXMY-AAA-xxx/M Where "Y" can be 6, 7 or 8; "AAA" can be 72, NH120, NH144, NHDB144, NHLDD144, SH144, SHDB144, SHLDD144 or TP120					



FRAMELESS MODULE LIST

MAKE	MODELS					
Astronergy Solar	Astronergy frameless modules CHSM6610P(DG)-xxx					
Canadian Solar	Canadian Solar frameless modules CSbY-xxx-Z Where "b" can be 3 or 6; "Y" is K, P, U, or X; and "Z" can be M-FG, MS-FG, P-FG, MB-FG, or PB-FG					
Heliene	Heliene frameless modules YYZZxxxA Where "YY" can be72; "ZZ" can be M; and "A" can be GH					
Jinko	Jinko frameless modules JKMxxxPP-DV					
Prism Solar	Prism Solar frameless modules BZYY-xxxAAA Where "Z" can be i or N; "YY" can be 48, 60, 60S, 72 or 72S; and "AAA" can be blank or BSTC					
Risen	Risen frameless modules RSMyy-6-xxxZZ Where "yy" can be 60, 72, 120 or 144; and "ZZ" can be MDG or PDG					
Stion	Stion frameless modules STL-xxx or STL-xxxA					
Sunpreme	Sunpreme frameless modules GXB-xxxYY Where "YY" can be blank or SL					
Trina frameless modules TSM-xxxYY Where "YY" can be either DEG5(II), DEG5.07(II), DEG5.40(II), DEG5.47(II), DEG14(II), DEG14C DEG14C.07(II), DEG14.40(II), PEG5, PEG5.07, PEG5.40, PEG5.47, PEG14, or PEG14.40						

GE Consumer & Industrial Electrical Distribution

NEMA 3R Service Entrance Disconnect 150-200 Amp Main Breaker

- Factory installed main breaker
- Galvanized steel construction with electro deposited paint for superior corrosion protection
- 9 1/2" wide for easy wiring
- Factory installed and bonded ground lugs
- Padlock provision for secure installations

- Single phase, three wire, 120/240 VAC, 22kAIC rated
- UL Listed for US and Canada
- 60°C/75°C conductor rating
- Suitable for reverse feed





NEMA 3R Service Entrance Disconnect

Catalog Number

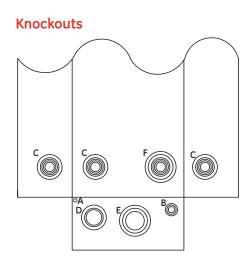
Main Breaker Type Main Amp Rating Wire Range Enclosure Front Type Conduit Hub (Top) Padlock Hasp (Hole Diameters) Bending Space (Line/Load) Factory Installed Lugs Neutral Ground

THQMV150NRE, THQMV200NRE

THQMV (Factory Installed) 150A, 200A 1-4/0 Cu, 2/0-4/0 Al Outdoor (NEMA 3R) Surface 3/4" – 2" 5/32" & 5/16" 7" / 10 3/4"

1-4/0 Cu/Al 6-2/0 Cu/Al

Suitable ONLY for service entrance equipment (bonded neutral) when installed in accordance with the NEC.

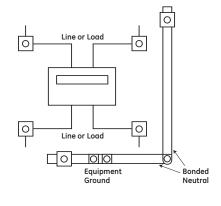




Α

Dimensions

Typical Wiring Diagram



	Symbol					
Conduit Size in Inches	Α	В	С	D	E	F
	9/32"	-	-	-	-	-
	-	1/2"	1/2"	-	-	1/2"
	-	3/4"	3/4"	-	-	3/4"
	-	1″	1″	-	-	1″
	-	-	1 1/4"	1 1/4"	-	1 1/4"
	-	-	1 1/2"	1 1/2"	1 1/2"	1 1/2"
	-	-	2″	2″	2″	2″
	-	-	-	-	2 1/2"	2 1/2"

 Cat. No.
 A
 B
 C
 D
 E

 THQMV150NRE
 21 3/4"
 9 3/4"
 9 1/2"
 5"
 4 3/4"

 THQMV200NRE
 21 3/4"
 9 3/4"
 9 1/2"
 5"
 4 3/4"

Conduit Hub Accessory

Γ	Size	3/4"	1″	1 1/4"	1 1/2"	2"
	Cat. No.	TC75	TC100	TC125	TC150	TC200

GE Consumer & Industrial

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