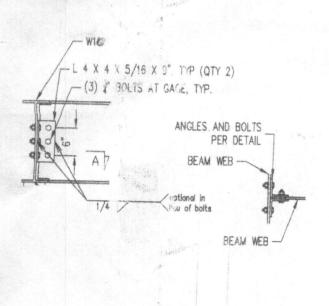


DANNY VUNCANNON

Post Office Box 1110 OWNER Fuquay-Varina, NC 27026 Email: danny@taltonsmetal.com

Cell: 919-422-4683 Office: 919-552-6889 Fax: 919-557-5097



A-10×33

P -

Danny Uhn

Type beam connection per code



Central Testing & Inspection, Inc. 1400 Guffy Drive Raleigh, N.C. 27603 (919) 772-6912

Record No.	TM-	-800	8	
Certificate No.		412		
Date JANU	ARY	26,	1998	

WELDER AND WELDING OPERATOR QUALIFICATION TEST RECORD

MADE FO	R TALTON'S	METAL WORKS, IN	C., FUQUAY VARI	NA, NC	
Welding Pro	cess <u>GMAW</u>	BOBBY HARTS Manual VERTICAL UP	Semiautomatic X	entification no. 241-98-22	291
(Flat, horizo In accordan Material spe	ntal, overhead or vertical ce with product specific edificationASTM	ul — if vertical, state whether usation no. PRF-QUAI A-36	LIFIED		
Diameter an Thickness ra	d wall thickness (if pipe ange this qualifiesN() — otherwise, joint thickness OT TO EXCEED 3/4	3/8" PLATE T. GROOVE, UN	LIMITED FILLET, F,	н, у.
		FILLE	ER METAL		
Describe fille	rip used?YES	by AWS specification)			
Filler metal d	iameter and trade name	LINCOLN .035"	Flux for submerg	ed arc or gas for gas metal arc o	r flux cored
	State Control		PECTION (9.25.1)		1
Appearance	18069 ⁸⁰¹		•	Piping porosity N	ONE
Ту	pe	Guided Be	Type	Result	
3G1G7F 3G2G R		ACCEPTABLE ACCEPTABLE			
est conducte	per AWS D1.	TMAN, CWI 80040	281 Laboratory test no. Test date	1412 01/26/98	
	50	FilleLT	est Results		
escribe the I	ocation, nature, and size	e of any drack or tearing of th	Marcoetch		
est conducted	per		La	boratory test no.	
e, the under					
ere prepared	and tested in accordance	statements in this record are	AWS	S.W. PITTMAN	he welds



Central Testing & Inspection, Inc. 1400 Guffy Drive Raleigh, N.C. 27603 (919) 772-6912

Record	No	TM-	-800	8	
Certific	ate No.	814	08		_
Date _	JANU	ARY	26,	1998	

WELDER AND WELDING OPERATOR QUALIFICATION TEST RECORD

Welding ProcessSMAW	
Comparison of the conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. CWI. 80040281 Laboratory test no. 1408 Secretaria conducted by S. W. PITTMAN. Secretaria conducted by S. W. PITTMAN. Secretaria conducted by S. W. Secreta	-98-2291
Flat. horizontal, overhead or vertical — If vertical, state whether upward or downward) in accordance with product specification no. PRE—OUALTFIED Material specification — ASTM A = 36 Diameter and wall thickness (if pipe) — otherwise, joint thickness = 3/8" PLATE Thickness range this qualifies NOT TO EXCEED 3/4" T. GROOVE, UNLIMITED FILLET FILLER METAL Pecification no. AWS A5 1/5.5 Classification — E=7018 — Fescribe filler metal (if not covered by AWS specification) — backing strip used? YES Iller metal diameter and trade name — LINCOLN 1/8" — Flux for submerged arc or gas for gas metal intermetal diameter and trade name — Undercut — NONE — Piping poros VISUAL INSPECTION (9.25.1) Operance ACCEPTABLE — Undercut — NONE — Piping poros Guided Bent Test Results Type — Result — Type	0
Acceptable Undercut NONE Piping poros Guided Bent Test Results Type Result Type Result Type Result Type Results Type Result Type Result Type Results Filler Test Results	
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The same in accordance with requirements of AMC	
by Sh / tttn 80040281	