

4/4/2024

Tarheel Basement Systems 3333 Air Park Rd., Fuquay Varina, NC, 27526

RE: Foundation Repair for 8996 NC 210 S., Bunnlevel, NC 28323

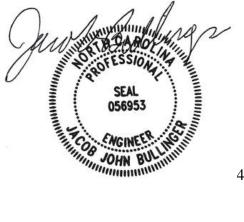
Existing structure is a brick building with a brick front porch. Based on an assessment provided by Tarheel Basement Systems (TBS), the structure is experiencing settling toward the front porch. TBS has recommended helical piers to stabilize the foundation. Scapular Engineering has reviewed the data provided by TBS and has verified that the proposed products are adequate per the manufacturers requirements for the loads applied.

Attachment contents

Page 1	Foundation Plan
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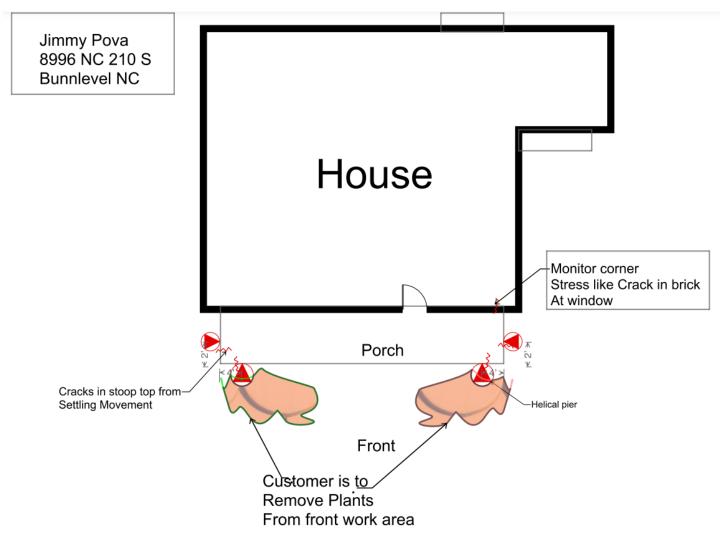
This report and other work by Scapular Engineering Firm and Engineer of Record ("EOR") were performed pursuant to a contract with TBS and are intended for its use only. This report, and related information if any, to you is not intended to create a relationship between the property owner and Scapular Engineering Firm or EOR, contractual or otherwise, and is not intended to create any duties, guarantees, or warranties (express or implied) to property owner by Scapular Engineering Firm or EOR. This report relies upon, and is dependent upon, the accuracy of information provided by TBS and the analysis in this report is limited to the information provided. This report is limited to the products themselves and only address the structural issue as diagnosed and presented by TBS. Scapular Engineering Firm did not diagnose the structure and is not responsible for a misdiagnose provided by TBS.

Jacob John Bullinger PE: 056953 Scapular Engineering Firm Licensee Number: P-2995 23576 State Route J St. Mary, MO 63673 (573) 275-7647



4/4/2024

Foundation Plan



4 Helical Piers will be used.

Design of Structural Repair provided by TBS.

Helical Pier notes:

- 1) Helical piers shall be installed per manufacturers specifications, reference attached details.
- 2) Spacing of helical piers shall be as indicated on plan U.N.O.
- 3) Helical piers shall be installed to torque specifications.
- 4) The structure is assumed to be laterally supported as currently built and piers are designed for vertical loads only.
- 5) If piers are used to lift foundations, voids under slabs shall be filled by mudjacking or polyfoam.
- 6) For piers being installed on a party wall, foundation shall be stabilized only (no lifting).
- 7) For multi-family dwellings, contractor is required to obtain written approval by each affected property owner.
- 8) Stacked stone foundations to be stabilized only. Do not attempt to lift.

Scapular Engineering has provided a design based on a plan developed by others as shown grayscale. Scapular Engineering does not take responsibility for the accuracy of items grayscale on this drawing or if installation does not meet product specifications.

GTRDS2875-0203 SERIES ROUND SHAFT HELICAL PILES

50 kips Ultimate Compressive Capacity From Torque

New Construction and Retrofit Construction

STEEL SPECIFICATIONS

Shaft (ASTM A500)	HSS 2.875" OD x 0.203" wall (73mm OD x 5.1mm Wall $F_y = 50$ ksi min., $F_a = 58$ ksi min.						
Cross section area, A	1.70 in ²	(110 mm ²)					
Moment of intertia, I	1.17 in*	(49 cm ⁴)					
Sectional modulus, S	0.82 in ³	(13.4 cm ³)					
Circumference, c	9.0 in	(228.6 mm)					
Radius of gyration, r	0.95 in	(24.1 mm)					
Coupling (ASTM A500)	3.5" OD x 7" x 0.300" wall $F_y = 50$ ksi min., $F_u = 58$ ksi min.						
Bolts (Zinc plated ASTM B633) Grade 8	3 - $3/4$ " diam. ASTM A354 or A490 F _y = 130 ksi min., F _u = 150 ksi min.						
Helices (ASTM A36)	Thickness - 0.375"; 8", 10", 12", 14" Diam. F _y = 36 ksi min., F _u = 58 ksi min.						
Coating	Hot-Dip Galvanization to ASTM A123 Optional						

COMPRESSION AND TENSION CAPACITIES

MIN 50 YEAR DESIGN LIFE - Not Galvanized

Ultimate Capacity-to-Torque Ratio, K,	Compression 9 ft ⁻¹ , Tension 7 ft ⁻¹						
Recommended Torsional Strength, T	4,800ft-lbs (7,500 N-m)						
Ultimate Mechanical Compression Capacity	90 kips (1 (400 kN)						
Allowable Mechanical Compression Capacity	35 kips (1)(2) (155 kN)						
Ultimate Capacity - By Torque Compression and Tension	Compression 50 kips, Tension 38 kips (1)(2) (220 kN) (170 kN)						
Allowable Capacity - By Torque Compression and Tension	Compression 25 kips, Tension 19 kips (1)(2) (110 kN) (85 kN)						

HELIX DIAMETER (in)	NET HELIX AREA (ît²)
8	0.30
10	0.50
12	0.75
14	1.0

(1) Load test may be required to verify actual geotechnical capacities. A factor of safety greater than 2 may be necessary to meet project settlement tolerances. Settlements are estimated to be less than

1/2 inch for helical piles designed using the above allowable capacities.

(2) Minimum factor of safety of 2 is recommended.



Helic	al Pier C	alculat	tions								
Input Information											
Stories Above Grade	1	stories	As reported								
Tributary Width (T_w)	12	feet	From design								
Wall Height (H_w)	8	feet	As reported								
Foundation Height (H_FDN)	4	feet	As reported								
Foundation Wall Thickness (t_FDN,WALL)	8	inches	As reported								
Unbraced Wall Length (L_unbraced)	8	feet	From design								
	Floor L	.oad									
DL_floor	10	psf									
LL_floor	40	psf									
Floor Load	600	plf	(# stories)*T_w*(DL+LL)								
Ro	Roof & Ceiling Joist Load										
DL_joist		psf									
LL_joist		psf									
DL_roof	10	psf									
LL_roof/SN_roof		psf									
Roof & Ceiling Load	660	•	T_w*(DL_j+LL_j+DL_r+LL_r)								
	Wall L	oad									
WT_wall	15	psf									
Wall Load	120		(# stories)*WT_wall*H_w								
	oundation	1									
WT_FDN		pcf	Assuming stone FDN (worst case)								
Foundation Wall Load	448		WT_FDN*H_FDN*t_FDN,WALL/12								
	Total L										
Total Load on Foundation (W_total)	1828	•	Sum all loads)								
Total Load per Pier, (P_per-pier)	14624		L_unbraced*W_total								
Bracket Pier Capacity (P_allow,bracket)	20000		Bracket Load capacity per Data Sheet								
Installation Pressure (P_install)	3500	•	Assumed 4,000 psi is target value								
Starter End Cap Diameter (D_end)		inches									
Factor of safety (FS)	1.5		Factor of safety for end bearing								
End Bearing Pier Capacity (P_allow-bearing)	29306.67		pi/4*(D_end^2)*P_install/FS								
Pier stress Ratio	0.7312		P_per-pier/min(P_allow,bracket;P_allow, bearing)								
Pier Check	ОК		If Pier Stress Ration is <1, all is good								

SPECIFICATIONS

← HELICAL PIER/ANCHOR TUBE

- 2.875-inch Outside Diameter (O.D.) x 0.262-inch wall tube steel, ultimate tensile strength = 58,000 psi (min.), yield tensile strength = 50,000 psi (min.)
- Torque Strength Rating = 9,000 ft.-lb.
- Torque Correlation Factor (Kt) = 9 ft-1
- Connecting Bolts

0.75-inch diameter Heavy Hex Machine Bolt (SAE J429 ' Grade 8)

• Weld

E70 ' minimum tensile strength = 70,000 psi

- Ultimate axial capacity based upon installation torque = 100 kips (tension/compression)
- Allowable axial capacity based upon installation torque = 50 kips (FOS = 2)

- RETROFIT FOUNDATION BRACKET

Bracket Tube

3.875-inch O.D. x 3.125-inch Inside Diameter (I.D.) x 10-inch long DOM mechanical steel tubing conforming to ASTM 513 ' Type 5 / Grade 1026. Ultimate tensile strength = 100,000 psi (min.), yield tensile strength = 90,000 psi (min.)

Angle Bracket

0.5-inch thick flat plate conforming to ASTM A-36 hot rolled steel bent to form a 90 degree angle with equal sides of approximately 8 inches. Ultimate tensile strength = 58,000 psi (min.), yield tensile strength = 36,000 psi (min.)

Bracket Support Strap

0.375-inch thick x 3 inches wide x 21.25 inches flat bar conforming to ASTM A-36 hot rolled steel which is bent into a "horseshoe" shape around the bracket tube. Ultimate tensile strength = 58,000 psi (min.), yield tensile strength = 36,000 psi (min.)

• Top Plate

0.75-inch thick x 5.5 inches wide x 9.5 inches long conforming to ASTM A-36 hot rolled steel. Ultimate tensile strength = 58,000 psi (min.), yield tensile strength = 36,000 psi (min.)

• Cap Plate

1.0-inch thick x 4.0 inches wide x 8.5 inches long conforming to ASTM A-36 hot rolled steel. Ultimate tensile strength = 58,000 psi (min.), yield tensile strength = 36,000 psi (min.)

• Weld

E71T1, minimum tensile strength = 71,000 psi ' preformed by AWS certified welder

Threaded Rod

0.75-inch diameter x 12 inches long ASTM A311 ' Class B / Grade 8 Zinc Plated. Ultimate tensile strength = 150,000 psi, yield tensile strength = 130,000 psi



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ICC-ES Evaluation Report

ESR-3533

DIVISION: 31 00 00—EARTHWORK Section: 31 63 00—Bored Piles

REPORT HOLDER:

GRIP-TITE MANUFACTURING CO., LLC

EVALUATION SUBJECT:

GRIP-TITE® HELICAL FOUNDATION SYSTEMS

1.0 EVALUATION SCOPE

Compliance with the following codes:

 2021, 2018, 2015 and 2012 International Building Code[®] (IBC)

Properties evaluated:

- Structural
- Geotechnical

2.0 USES

Grip-Tite Helical Pile Systems include a helical steel pile (screw) system used to transfer compressive, tension, and lateral loads from a new or existing structure to a soil bearing strata. Brackets are used to transfer the loads from the structure to the helical pile systems.

3.0 DESCRIPTION

3.1 General:

The Grip-Tite Helical Pile Foundation System consists of helical piles connected to brackets that are in contact with the structure's load-bearing foundation or wall. Each helical pile, consisting of a lead section and one or more extension sections, are screwed into the ground by application of torsion to a depth that conforms to project requirements for avoidance of unsatisfactory subsurface conditions and ensures a suitable soil or bedrock bearing stratum has been reached. The bracket is then installed to connect the pile to the concrete foundation or wall of the supported structure.

3.2 System Components:

3.2.1 RDS2875 Lead Section and Extensions: The lead shafts and extensions consist of 2¹/₄-inch (73 mm) outside diameter (OD) structural steel tubing having a nominal shaft ,

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thickness of 0.262-inch (6.6 mm). Helical-shaped discs, welded to the shaft, advance the helical piles into the soil when the piles are rotated. The extensions and lead sections are made from the same shafts and the extensions can be constructed with or without helical plates. The helical pile lead sections and extensions are connected to each other using an external coupler factory-welded to the leading end of each extension. Each extension consists of a factory-welded coupler and three (3) 3/4-inch-diameter (19.0 mm) structural bolts. The lead shafts, extensions and bolts are available bare steel or offered with an optional galvanization coating complying with ASTM A123 as described in the approved quality documentation. See Figure 1 and Table 1 provide details for RDS2875 lead sections and Figure 2 and Table 2 provide details for RDS2875 extension sections.

3.2.2 RDS2875 Helical Plates: The helical plates (helices or discs) are 8, 10, 12 or 14-inches (203, 254, 305 or 356 mm) in diameter, and are cut from minimum %-inch (9.5 mm) thick steel plate conforming to ASTM A36, having a minimum yield strength of 36 ksi (248 MPa) and a minimum ultimate tensile strength of 58 ksi (400MPa). The helical plates are deformed using a hydraulic press and die, to achieve a 3-inch +/- 1/4-inch (76 +/- 6.4mm) helical platch, and are then factory-welded to the helical lead shaft or extension in accordance with the manufacturers approved quality documentation. The helical plates are available bare steel or galvanized in accordance with ASTM A123.

3.2.3 RDS2875 Couplers: The external coupler consist of 3½-inch (89 mm) OD ASTM A500, Grade B structural steel tubing having a nominal shaft thickness of 0.300 inch (7.6 mm) having a minimum yield strength of 50 ksi (345MPa) and a minimum tensile strength of 58 ksi (400MPa). The coupler is factory welded to the extension in accordance with the approved quality control documentation.

3.2.4 Brackets: Brackets are constructed from steel plate and round structural steel tubing components which are factory- welded together. The different brackets are described in the following subsections. Bracket assemblies are available in bare steel and with an optional galvanization coating complying with ASTM A123 as described in the approved quality documentation.

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3.2.4.1 Standard Duty Bracket GTFP3BA (FP3BA): This retrofit or repair bracket is used on existing structures and existing foundations. The bracket is constructed from two (2) 1/2-inch (12.7 mm) thick steel plates factory-welded to achieve a 90-degree angle. The L-shaped bracket measures 10-inches (254 mm) wide by 8-inches (203 mm) long. The L-shaped seat is factory-welded to a bracket sleeve consisting of a 12-inch (305 mm) long structural tube with an OD of 3%-inch (98 mm) and a 3%-inch (79 mm) inside diameter (ID). A bracket plate consisting of a 5-inch (127 mm) by 91/2-inch (241 mm) by 3/2-inch (19.1 mm) thick flat plate is factory-welded to the top of the bracket sleeve and onto the back side of the vertical face of the L-shaped seating angle. Two gusset wedges made from %-inch (9.5 mm) thick plate steel are factory-welded to the bottom of the L-shaped seat and the side of the bracket sleeve. An 8-inch (203 mm) by 4-inch (102 mm) by 1-inch (25.4 mm) thick cap plate is centered on top of the pile and is attached to the bracket sleeve with two 12-inch (305 mm) long 1/2-inch (19 mm) all-thread bolts and matching nuts (longer rods are available). Figure 3 along with Tables 4 and 5 provides additional FP3BA details.

3.2.4.2 New Construction Brackets GT2875-NCB: The new construction brackets are used in the new construction of concrete foundations where the steel bearing plate of the bracket is cast into the new concrete foundations (grade beam, footing or pile cap). The brackets are available to transfer compression, tension and lateral loads between the pile and the concrete foundation. The new construction brackets come with a 1-inch thick-by-4-inch-wide-by-8-inchlong (25.4, 102 and 203 mm) bearing steel plate. Each steel bearing steel plate comes with three (3) 13/16-inch (20.6 mm) diameter predrilled holes and is factory welded to a 31/2-inch (89 mm) OD, 0.3-inch-thick (7.6 mm) and 7-inch (178 mm) long steel tube (sleeve) with three 13/16-inch (20.6 mm) pre-drilled holes used to fasten bracket to helical pile shaft. The steel plate is made from steel components as indicated in approved quality documentation. The bracket is attached to the pile shaft with either one (1), two (2) or three (3) ¾-inch (19 mm) structural bolts with matching nuts, as shown in Figure 4 of this report along with Tables 4 and 6.

3.2.5 Threaded Rods, Bolts and Nuts:

3.2.5.1 Helical Lead Shaft and Extensions Coupler Bolts and Nuts: The 3/4-in (19 mm) bolts used to connect helical lead shafts and extensions must conform to SAE J429, Grade 8 specification, having a minimum yield tensile stress of 130 ksi (897 MPa) and a minimum ultimate tensile stress of 150 ksi (1034 MPa) with matching nuts conforming to SAE J995.

3.2.5.2 Repair Brackets Threaded Rod: The standard 3/4-in (19 mm) and 7/8-in (22 mm) all-thread rods and matching nuts must conform to ASTM A193 having a minimum yield tensile stress of 105 ksi (725 MPa) and a minimum ultimate tensile stress of 125 ksi (863 MPa) with matching nuts complying with ASTM A194, Grade 2H. The bolts and all-thread rods and matching nuts must be either zinc coated in accordance to ASTM B633 or hot-dip galvanized in accordance to ASTM A153, as required by the registered design professional.

3.2.5.3 New Construction Bracket Bolts and Nuts: The 3/4-in (19 mm) bolts used to connect helical pile shaft to GT2875-NCB sleeve must conform to SAE J429, Grade 8 specification having a minimum yield tensile stress of 130 ksi (897 MPa) and a minimum ultimate tensile stress of 150 ksi (1034 MPa) with matching nuts conforming to SAE J995.

3.2.5.4 Repair Brackets Anchor Bolts: Each repair bracket must be installed by connecting the brackets to the concrete foundations. The vertical face of the repair bracket includes four (4) 9/16-inch (14.3 mm) holes in order to utilize up to four (4) ½-inch or 5/8-inch (12.7 mm or 15.9 mm) diameter with 5-inch (114 mm) effective embedment, Simpson Strong-Tie Company, Inc. Titen HD Screw Anchors (ESR-2713) or equivalent as determined by a registered the structural engineer design professional. The concrete anchors may be factory zinc coated or hol-dip galvanized complying with ASTM B633 or ASTM A153.

4.0 DESIGN AND INSTALLATION

4.1 Design:

4.1.1 General: Structural calculations and drawings prepared by a registered design professional must be submitted to the code official for each project based on accepted engineering principles, as described in IBC Section 1604.4 and must conform to IBC Section 1810. The design method for steel components is Allowable Strength Design (ASD), described in IBC Section 1602 and AISC 360 Section B3.4. The structural analysis must consider all applicable internal forces (shear, bending moments and torsional moments, if applicable) due to applied loads, structural eccentricity and maximum span(s) between helical pile foundations. The result of the analysis and the structural capacities must be used to select a helical pile foundation system. The minimum embedment depth for various loading conditions must be included based on the most stringent requirements of the following: engineering analysis, tested conditions described in this report, sitespecific geotechnical investigation report, and site-specific load tests, if applicable. For helical pile foundation systems subject to combined lateral and axial (compression or tension) loads, the allowable strength under combined loads must be determined using the interaction equation prescribed in Chapter H of AISC 360.

A soils investigation report must be submitted to the code official as part of the required submittal documents, prescribed in IBC Section 107, at the time of permit application. The geotechnical report must include, but not be limited to, all of the following (as applicable):

- A plot showing the location of the soil investigation.
- A complete record of the soil boring and penetration test logs and soil samples.
- 3. A record of soil profile.
- Information on groundwater table, frost depth and corrosion-related parameters, as described in Section 5.5 of this report.
- Soil properties, including those affecting the design such as support conditions for the piles.
- Recommendations for design criteria, including but not limited to mitigations of effects of differential settlement and varying soil strength, and effects of adjacent loads.
- Field inspection and reporting procedures (to include procedures for verification of the installed bearing capacity when required).
- Any questionable soil characteristics and special design provisions, as necessary.

4.1.2 Foundation System: The Grip-Tite helical pile system described in this report complies with IBC Section 1810.3.1.5. The allowable axial design load of helical piles shall comply with IBC Section 1810.3.3.1.9. The overall capacity of the Grip-Tite helical pile foundation system (in tension and compression) depends upon the analysis of interaction of brackets, shafts, helical plates and soils, and

must be the lowest value of the bracket capacity (P1), the shaft capacity (P2), the helical bearing plate capacity (P3) and the allowable soil capacity (P4), and the allowable capacity must be limited to no more than 60 kips (267 kN).

4.1.3 Bracket Capacity (P1): The concrete foundation must be designed and justified to the satisfaction of the code official with due consideration to the eccentricity of applied loads, including reactions provided by the brackets, acting on the concrete foundation. Only localized limit states of supporting concrete including punching (two-way) shear and concrete breakout have been evaluated in this evaluation report. All other limit states described in Chapter 17 of ACI 318-19 under the 2021 IBC, Chapter 17 of ACI 318-14 under the 2018 and 2015 IBC and Appendix D of ACI 318-11 under the 2012 IBC for anchors in shear (such as concrete breakout and prv out), beam (one-way) shear. and flexural (bending) related limit states, and all limit states related to bending moment transfer among pile shaft/new construction pile cap/and concrete footing, have not been evaluated in this evaluation report and must be determined by registered design professional, as applicable. The concrete foundation and interaction of pile shaft, new construction pile cap and concrete footing for moment transfer, as applicable, must be designed and justified to the satisfaction of the code official, with due consideration to all applicable limit states and the direction and eccentricity of applied loads, including reactions provided by the brackets, acting on the concrete foundation. Refer to Tables 5 and 6 for selected allowable bracket capacity ratings.

4.1.4 Pile Shaft Capacity (P2): The top of shaft must be braced as described in IBC Section 1810.2.2. In accordance with IBC Section 1810.2.1, any soil other than fluid soil must be deemed to afford sufficient lateral support to prevent buckling of the systems that are braced, and the unbraced length is defined as the length of piles standing in air, water, or in fluid soils plus an additional five (5) feet (1524 mm) when embedded into firm soil or an additional ten (10) feet (3054 mm) when embedded into soft soil. Firm soils must be defined as any soil with a Standard Penetration Test blow count (SPT N value) of five (5) or greater. Soft soils must be defined as any soil with SPT N value greater than zero (0) and less than five (5). Fluid soils must be defined as any soil with a SPT N value of zero (0) [weight of hammer (WOH) or weight of rods (WOR)]. The SPT N value must be conducted under the supervision of a registered design professional in accordance with ASTM D1586. The allowable stress design (ASD) shaft capacities are provided in Table 3.

4.1.5 Helix Plate Capacity(P3): The allowable helix compression (+) and tension (-) load capacities (P3) are listed below. For helical piles with more than one helix, the allowable helix capacity (P3) for the helical foundation system may be taken as the sum of the least allowable capacity of each individual helix:

- 8-inches by %-inch thick: ±84.97 kips (378 kN)
- 10-inches by %-inch thick: ±68.37 kips (304 kN)
- 12-inches by %-inch thick ±66.00 kips (293 kN)
- 14-inches by ½-inch thick: ±74.44 kips (331 kN)

4.1.6 Soil Capacity (P4): The design axial compressive and tensile load capacities of helical piles based on soil resistance (P4) must be conducted under the supervision of a registered design professional in accordance with a sitespecific geotechnical report, as described in Section 4.1.1 of this report, combined with the individual helix bearing method (Method 1), or from field loading tests conducted under the supervision of a registered design professional (Method 2). For either Method 1 or Method 2, the predicted axial load capacities must be confirmed during the sitespecific production installation, such that the axial load capacities predicted by the torque correlation method must be equal to or greater that that predicted by Method 1 or Method 2, described above. With the individual helix bearing method, the total nominal axial load capacity of the helical pile is determined as the sum of the individual areas of the helical bearing plats times the ultimate bearing capacities of the soil or rock comprising the respective bearing strata for the plates, as follows:

 $Q_{tot} = \sum (A_n q_u)$ (Equation 1)

Where:

Q_{tot} = Predicted nominal axial tensile or compressive capacity of the helical pile, lbf (N).

A_n = Net area of an individual helix bearing plate, in², (mm²).

qu = Ultimate unit bearing capacity of the soil or rock comprising the bearing stratum for the individual helix bearing plate, psf (MPa).

The unit bearing capacity of the bearing stratum for each helix plate can be estimated using the general bearing capacity equation for deep foundations as follows:

qu = cNc + q'Nq (Equation 2)

where:

c = Undrained shear strength parameter, considering the effect of soil disturbance due to the helix pile installations, psf (MPa).

Nc, Nq = Bearing capacity factors.

q' = Effective overburden pressure at helix plate foundation depth, psf (MPa).

Either the bearing capacity factors (Nc and Nq) and the soil parameters needed to estimate the ultimate/allowable soil bearing capacities of the major soil types or the recommended ultimate/allowable soil bearing capacities for the major soil types must be obtained from the site-specific geotechnical report.

The design allowable axial load must be determined by dividing the total ultimate axial load capacity predicted by either Method 1 or Method 2, above, by a safety factor of at least two (2).

The Foundation Design Documentation must include documentation of the derivation of the design allowable capacity and the minimum effective torsional resistance pile termination criterion, derived using the torque correlation method. With the torque correlation method, the total ultimate axial load capacity of the helical pile is predicted as follows:

Quit = Kt(T) (Equation 3)

Qall = 0.5(Qult) (Equation 4)

Quit = Ultimate axial tensile or compressive capacity, lbf (N), of the helical pile.

Qall = Allowable axial tensile or compressive capacity, lbf (N), of the helical pile.

Kt = Maximum torque correlation factors of 9 ft-1 and 7 ft-1 should be used for compression and tension piles, respectively.

T = Effective torsional resistance, which is defined as follows: For single-helix piles supporting axial compression loads, it is the installation torque measured when the pile reaches its final tip embedment; for all piles supporting axial tension loads and for multi-helix piles supporting axial compression

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loads, it is the average of the last three (3) installation torque measurements. Such torque measurements, in-lbf (N-m), must be made at one (1) foot (305 mm) increments of tip embedment as the lead helix moves from a position, which is two (2) feet (710 mm) prior to the final tip embedment, to the final tip embedment.

The minimum effective torsional resistance pile termination criterion is calculated as follows:

Treq = (F.S.)(Qall)/(Kt) (Equation 5)

Where:

Treq = Minimum effective torsional resistance pile termination criterion, in lbf-ft (N-m).

F.S. = An appropriate factor of safety for the project, but not less than two (2).

The allowable lateral capacity of the pile is 318 lbf and is based on field testing of the helical pile with a single 8-inch diameter helical plate installed in firm clay soil, having an average standard penetration test blow count of 20, at a minimum embedment of 15 feet. Installation is limited for use with the new construction brackets having minimum concrete edge distance of 4 inches. For soil conditions other than firm clay, the lateral capacity of the pile must be determined by a registered design professional.

4.1.7 Settlement Analysis: The pile head vertical movement at allowable load of a Grip-Tite[®] helical pile may be estimated as the sum of the following: the movement at helix plates due to soil deformation and helix plate deflection, and the shaft elastic shortening or lengthening. The corresponding equation is described below:

∆total =	∆helix + ∆shaft (Equation 6)
Where:	
∆total = (mm).	Total pile head vertical movement, in
∆helix = in (mm).	Movement of helix plates within the soil,
∆shaft = (mm).	Shaft elastic shortening/lengthening, in

The reliability of the foundation system capacity and settlement predictions may be improved by performing fullscale field tests at the construction site using piles of same configuration as the intended production piles.

4.1.8 Shaft Elastic Shortening and Lengthening: Elastic shortening or lengthening of a Grip-Tite[®] RDS2875 helical pile shaft may be a significant contributor to overall pile head movement under load for long piles. For loads up to and including the allowable load limits found in the tables of this report, the length change can be estimated as:

shaft = Length change of shaft resulting from elastic shortening or lengthening, in (mm)

P = Applied axial load, lbf (N).

L = Effective length of the shaft, in (mm).

A = Cross sectional area of the shaft, in2 (mm2), see Tables 1, and 2.

E = Young's modulus of the shaft, may be taken as 29,000 ksi (200,000 MPa).

The effective length of the shaft, L, may be approximated as the average of the distances from the point of load application to each helical plate. The elastic shortening/lengthening of the pile shaft will be controlled by strength and section properties of the helical shaft and the following:

- Bare Steel
 - Potential elastic shortening due to compression load= 0.012 in/ft of shaft and 0.003 in/coupler.
 - Potential elastic lengthening due to tensile load= 0.007 in/ft of shaft and 0.003 in/coupler.
 - Slip in coupler due to compression of tensile load= 0.197 in/coupler.
- Galvanized Steel
 - Potential elastic shortening due to compression load= 0.012 in/ft of shaft and 0.003 in/coupler.
 - Potential elastic lengthening due to tensile load= 0.008 in/ft of shaft and 0.002 in/coupler.
 - Slip in coupler due to compression of tensile load= 0.151 in/coupler.

4.1.9 Helix Movement: The evaluation of helix movement due to helix deformation, soil deformation, and helix-soil interaction, is beyond the scope of this evaluation report. It is recommended that the user of this report consult with the helical pile manufacture (Grip-Tite[®] Manufacturing Co., LLC).

4.2 Installation:

The Grip-Tite[®] Helical Pile Foundation Systems must be installed by Grip-Tite[®] Manufacturing Co., LLC certified and trained installers. The Grip-Tite[®] Helical Pile Foundation Systems must be installed in accordance with this section (Section 4.2) and the manufacturer's installation instructions, or the site-specific approved construction documents, whichever is most stringent governs. If galvanized product is used, all field-cut or drilled pilings must be protected from corrosion as recommended by the registered design professional.

4.3 Special Inspections:

Continuous special inspection in accordance with IBC Section 1705.9 must be provided for the installation of foundation piles and foundation brackets. Where on-site welding is required, special inspection in accordance with IBC Section 1705.2 is also required. Items to be confirmed by the special inspector include, but are not limited to, the manufacturer's certification of installers, verification of the product manufacturer, helical pile and bracket configuration and identification, inclination and position of the helical pies, the installation torque and depth of the foundation piles, compliance of the installation with the approved construction documents and this evaluation report.

5.0 CONDITIONS OF USE

The Grip-Tite[®] Manufacturing Co., LLC Helical Foundation Systems described in this report complies with, or is a suitable alternative to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

5.1 The Grip-Tite[®] Manufacturing Co., LLC helical foundation systems are manufactured, identified and installed in accordance with this report, the approved construction documents (engineering drawings and

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specifications), and the manufacturer's written installation instructions, which must be available at the jobsite at all times during installation. In case of conflict, the most stringent requirement governs.

- 5.2 The Grip-Tite® Manufacturing Co., LLC helical foundation systems have been evaluated for support of structures assigned to Seismic Design Categories A, B and C in accordance with IBC Section 1613. Helical foundation systems that support structures assigned to Seismic Design Category D, E or F, or that are located in Site Class E or F, are outside the scope of this report, and are subject to the approval of the building official based upon submission of a design in accordance with the code by a registered design professional.
- 5.3 Installations of the helical foundation systems are limited to regions of concrete members where analysis indicates no cracking will occur at service load levels.
- 5.4 Remedial Repair Brackets and New Construction Brackets must be used only to support structures that are laterally braced as defined in IBC Section 1810.2.2. Shaft couplings must be located within firm or soft soil as defined in Section 4.1.3. Table 5 provides the allowable capacities at various unbraced lengths and coupling configurations.
- 5.5 The helical foundation systems must not be used in conditions that are indicative of potential pile deterioration or corrosion situations as defined by the following: (1) soil resistivity less than 1,000 ohm-cm; (2) soil pH less than 5.5; (3) soils with high organic content; (4) soil sulfate concentrations greater than 1,000 ppm; (5) soils located in a landfill, or (6) soil containing mine waste.
- 5.6 Hot-dip galvanized steel and bare steel components must not be combined in the same system, unless bare steel capacity is used as the design capacity. All helical foundation components must be isolated from concrete reinforcing steel, building structural steel, or any other metal building components.
- 5.7 The new construction helical piles (piles with new construction brackets) must be installed vertically into the ground with a maximum allowable angle of inclination of ±1° from the design installation angle. The tops of pile caps must be embedded into the concrete footing with a minimum 4-inch (101.6 mm) vertical embedment and a minimum 4-inch (101.6 mm) side embedment beyond the perimeter of the steel cap plates, except as specifically noted in Table 6 and Figure 5.
- 5.8 The retrofit helical piles must be installed such that the angle of inclination does not exceed 0° ± 1°.
- 5.9 Special inspection is provided in accordance with Section 4.3 of this report.
- 5.10 Engineering calculations and drawings, in accordance with recognized engineering principles as described in IBC Section 1604.4, are prepared by a registered design professional and approved by the code official.

- 5.11 The adequacy of the concrete structures that are connected to the Grip-Tite[®] Manufacturing Co., LLC brackets must be verified by a registered design professional in accordance with applicable code provisions such as Chapter 13 of ACI 318-19 under the 2021 IBC, Chapter 13 of ACI 318-14 under the 2018 and 2015 IBC (Chapter 15 of ACI 318-11 under the 2012) and Chapter 18 of the IBC. Verification is subject to the approval of the code official.
- 5.12 A geotechnical investigation report for each project site must be provided to the code official for approval in accordance with Section 4.1.1 of this report.
- 5.13 When using the alternative basic load combinations prescribed in IBC Section 1605.3.2, the allowable stress increases permitted by material chapters of the IBC or the referenced standards are prohibited.
- 5.14 The minimum helical pile center-to-center spacing is three (3) times and eight (8) times the diameter of the largest helical bearing plate for axially and laterally loaded piles, respectively. For piles with closer spacing, the recommended allowable load reductions due to pile group effects must be included in the geotechnical report described in Section 4.1.1 of this report and must be considered in the helical pile design by a registered design professional. Load reductions are subject to the approval of the code official.
- 5.15 Evaluation of compliance with IBC Section 1810.3.6.1 for buildings assigned to Seismic Design Category (SDC) C, is outside of the scope of this evaluation report. Such compliance must be addressed by a registered design professional for each site, and the work of the design professional is subject to approval by the code official.
- 5.16 The Grip-Tite[®] Manufacturing Co., LLC helical foundation systems are manufactured by Grip-Tite[®] Manufacturing Co., LLC, 115 W. Jefferson St., Winterset, IA 50273; under a quality control program with inspections by ICC-ES.

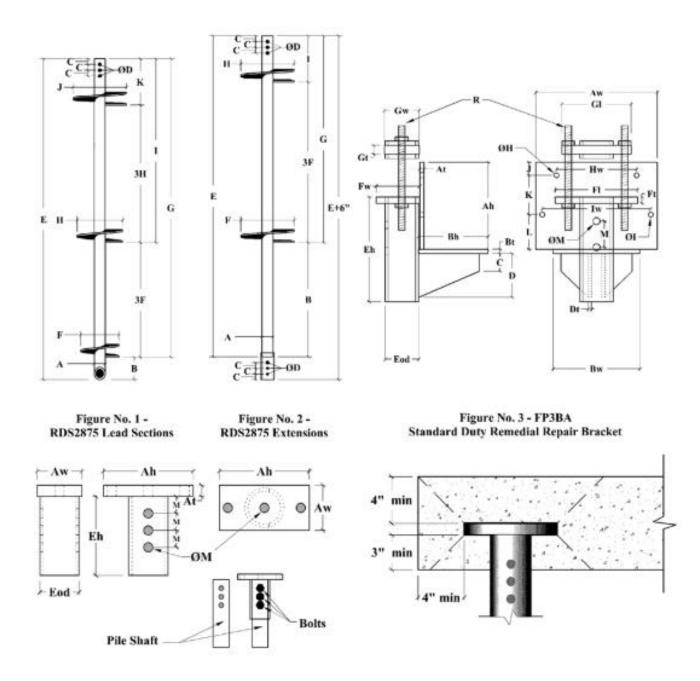
6.0 EVIDENCE SUBMITTED

Data in accordance with the ICC-ES Acceptance Criteria for Helical Foundation Systems and Devices (AC358), dated June 2020, Revised March 2021.

7.0 IDENTIFICATION

- 7.1 Product labeling shall include, the name of the report holder, and the ICC-ES mark of conformity. The listing or evaluation report number (ICC-ES ESR-3533) may be used in lieu of the mark of conformity.
- 7.2 The report holder's contact information is the following:

GRIP-TITE® MANUFACTURING CO., LLC 505 EAST MADISON STREET WINTERSET, IOWA 50273 (515) 462-1313 www.griptite.com steve@griptite.com



GTRDS2875 Ø2.875" ROUND SHAFT HELICAL PILES

Figure No. 4 - RDS2875-NCB New Construction Brackets Figure No. 5 - Grade Beam with RDS2875-NCB New Construction Bracket

TABLE-1 DIMENSIONS OF RDS2875 HELICAL PILE LEAD SECTIONS BY THE PRODUCT CATALOG NUMBER'

Helical Pile		Shaft					No	minal	Dimen	sions, (in)	2				
Lead Steel Material (See Figure 1)	Catalog Number ³	Cross- Sectional Area, in ²	Α	в	С	ØD	Е	F	3F	G	н	ЗH	-	L	к
	2LS8						24	8		18.125					
	2LS10]					24	10		18.125					
	2LS12]					24	12		18.125					
	2LS14		2.839 (2.86				24	14		18.125					
	5LS8]					60	8		54.125					
	5LS10	1					60	10		54.125					
	5LS12	1			1.5	0.8125 (13/16)	60	12		54.125					
	5LS810						60	8	24	54.125	10		30.125		
ASTM A500	5LS14						60	14		54.125					
Grade B	5LS1012	1.72		5.75			60	10	30	54.125	12		24.125		
Fy=50 ksi	5LS1214	(1.96)	9)				60	12	36	54.125	14		18.125		
Fu=58 ksi	7LS8		-/				84	8		78.125					
	7LS10						84	10		78.125					
	7LS12						84	12		78.125					
	7LS810	{					84	8	24	78.125	10		54.125		
	7LS14	{					84	14	20	78.125	40		10 105		
	7LS1012						84	10	30	78.125	12	20	48.125	40	04.405
	7LS81012	4					84	8	24	78.125	10	30	54.125	12	24.125
	7LS1214	4					84	12	36	78.125	14	0.0	42.125		10.105
	7LS101214						84	10	30	78.125	12	36	42.125	14	12.125

For SI: 1 inch = 25.4 mm; 1 in2 = 645.2 mm2; 1 psi = 6.89 kPa

¹Bare steel dimensions (galvanized dimensions): Includes reduced dimensions for corrosion and a 50-year design life in accordance with Section 3.9 of AC358. Helical pile components consist of steel materials as described in Section 3.0 of this report. The helical lead sections and extensions are either bare or hot-dip galvanized steel per ASTM A123.

2See Figure No. 1 for dimension designations.

3Galvanized product will have a "G" suffix added to the end of the products' catalog number.

i.e. 2LS8 is bare steel and 2LS8G is galvanized steel.

TABLE—2 DIMENSIONS OF RDS2875 HELICAL PILE EXTENSIONS BY THE PRODUCT CATALOG NUMBER^{1,4}

Helical Pile		Shaft Cross- Sectional Area, in ²	Nominal Dimensions, (in) ²										
Extensions Steel Material (See Figure 2)	Catalog Number ³		A	в	с	ØD	E	F	ЗF	G	н	I	
	3E						36	Plain Extensions					
	5E					-	60	Plain Extensions					
	7E						84	Plain Extensions					
	3E14	1.72		11.875			36	14		24.125			
ASTM500 Grade B	5E14	(1.96)	2.839	11.875	1.5	0.8125	60	14		48.125			
Fy= 50 ksi	5E14x		(2.869)	29.875	1.5	(13/16)	60	14		30.125			
Fu= 58 ksi	7E14			11.875			84	14		72.125			
	7E14x			29.875			84	14		54.125			
E	7E1414			11.875			84	14	42	72.125	14	30.125	
	7E1414x			29.875			84	14	42	54.125	14	12.125	

For SI: 1 inch = 25.4 mm; 1 in² = 645.2 mm²; 1 psi = 6.89 kPa

¹Bare steel dimensions (galvanized dimensions): Includes reduced dimensions for corrosion and a 50-year design life in accordance with Section 3.9 of AC358. Helical pile components consist of steel materials as described in Section 3.0 of this report. The helical lead sections and extensions are either bare or hot-dip galvanized steel per ASTM A123.

²See Figure No. 2 for dimension designations.

3Galvanized product will have a "G" suffix added to the end of the products' catalog number.

i.e. 2LS8 is bare steel and 2LS8G is galvanized steel.

⁴Coupler bolts must have a protection, zinc coated per ASTM B633 or ASTM B695.

TABLE-3 ALLOWABLE CAPACITIES⁴ AND RECOMMENDED MAXIMUM INSTALLATION TORQUE FOR RDS2875 HELICAL PILES^{1,2}

		Allowable	Axial Cap	acity Limits ⁴	Bare Steel,	(Hot-Dip Ga	lvanized)				Ultimate Load at	Allowable Load at Max Torque Capacity,
Helical Pile Steel		Com	pression, ((kips)		-	~	Bending.	Recommended Capacity-Torque Ratio ⁴ .	Recommended Max Installation Torque ³ .	Max Torque Capacity,	
Material Length, Lu (ft) 1	kLu=0	kLu=5	kLu=10	kLu=15	Tension, (kips)	Shear, (kips)	(ft-k)	K _t (ft ⁻¹)	T(ft-lbs)	Qu=TK _t (kips)	(kips) Qu/2=Qa ⁴	
	0 Couplings- no eccentricity	55.5 (60.0)	18.1 (19.9)	8.2 (9.0)	4.4 (4.8)							
RDS2875A STM A500 Grade B Fy=50 ksi	1 Coupling	35.0 (40.8)	15.0 (19.0)	8.1 (8.9)	4.4 (4.8)	32.1 (37.7)	16.7 (18.4)	2.52 (2.76)	Comp Kt=9 Ten Kt=7	9,000 9,000	67 51	33.5 25.5
Fu=58 Ksi	2 Couplings	22.8 (26.0)	13.4 (15.0)	7.2 (7.9)	4.1 (4.5)							

For SI: 1 inch = 25.4mm; 1 lbf = 1.356 N-m; 1 kip (1000 lbf) = 4.48 kN; 1 in² = 645.2mm²; 1 psi =6.89 kPa

¹Refer to Section 4.1.4 Pile Shaft Capacity for the description of unbraced length, soft and firm soil conditions. ²Capacity ratings include an allowance for corrosion over a minimum 50-year service design life in accordance with Section 3.9 of AC358 and presume the support structure is braced in accordance with IBC Section 1810.2.1 and the lead section will provide sufficient helical capacity to develop the full shaft capacity. See section 4.1.3 entitled Bracket Capacity (P1) for applicable limit states that must be evaluated by a registered design professional

Maximum useable torque for calculating the pile's ultimate capacity using the equation Q=TK. Maximum torque applied to the helical pile anytime during installation should not exceed 9495 ft-lbs for the

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TABLE-4 REMEDIAL REPAIR AND NEW CONSTRUCTION BRACKET DIMENSIONS BY THE PRODUCT CATALOG NUMBER

Product ⁴	Helical Pile	Aw Ah At ¹	Bw Bh Bt ¹	C D Dt	Eh Eod	FI Fw Ft	Gi Gw Gt	Hw ØH Iw ØI	JKL	M ØM	All-Threaded Rods/Bolts dia-pitch x Length, in (R1) ²	Concrete Anchors ³
Remedial Repair Bracket FP3BA FP3BAG (Figure 3)	RDS2875	14 10 ½	10, 8, ⅓	2 5 3/8	12 3-7/8	9.5 5 %	8 4 1	9.25 9/16 12.15 9/16	1.5 4.5 4	3 13/16	% - 10 x 12 ASTM A193 Gr B7 and ASTM A194 2H Heavy Hex Nuts Fy = 105 Ksi Fu = 125Ksl	Titen HD Screw Anchors 1/2" x 5.5"
New Construction Bracket RDS2875-NCB RDS2875-NCBG (Figure 4)	RDS2875	8 4 1			7 3- ½					1.5 13/16	% - 10 x 4 ½ SAE J429 Grade 8	

For SI: 1 inch = 25.4 mm;1 psi = 6.89 kPa

Main plate dimensions in direct contact with foundation.

³²12-inch long all-thread rods and bots are provided with the remedial brackets. Longer or additional rods can be used if additional lift is needed, as necessary. ³Concrete anchors shall be provided by the installer. Either 1/2" or 5/8" concrete anchors can be used to support the remedial brackets. The brackets were placed under a 2500 psi concrete foundation with 4 post-installed Titen HD screw anchors fastened through the face of the bracket into the side of the foundation. The screw anchors should be installed in accordance to the manufacturer's recommendations (ICC-ESR-2713). Calvanized produ

alvanized product includes the suffix "G".

TABLE-5 REMEDIAL REPAIR ALLOWABLE CAPACITIES BY THE PRODUCT CATALOG NUMBER

				RDS2875			Concrete Anchors ^{6,7}			
Product ⁸	Main Plate I	Dim., inches ¹		ASTM A500 Fy = 50 ksi Fu = 58 ksi		All-Thread Rods ⁶				
	Aw, Ah, At1	Bw, Bh, Bt1	Allowab	le Capacities,	kips ^{2,3,4,5}					
			Comp.	Tension	Lateral	Ø – pitch x Length, inches (R ₁)				
Remedial Repair Brackets FP3BA	14, 10, ½	10, 8, ½	27.2	To be determined by registered design		registered design		% - 10 x 12 AST A193 Gr B7 and ASTM A194 2H Heavy Hex Nuts	Titen HD Screw Anchors, or	1/2" x 5.5"
FP3BAG		professional		Fy = 105 ksi Fu = 125 Ksi	equivalent					

For SI: 1 inch = 25.4 mm; 1 lbf = 1.356 N-m; 1 kip (1000 lbf) = 4.48 kN; 1 in² = 645.2 mm²; 1 psi = 6.89 kPa

¹Main plate dimensions in direct contact with foundation. ²Based on full scale load tests conducted using the Grip-Tite Standard foundation Pier Bracket (GTFP3BA). The allowable capacities include a minimum Factor of Safety of 2. A higher Factor of Safety value may be used on a case-by-case basis, if necessary. ³Systems that require uplift capacities must include two (2) Ø3/4"x2" bolts thru the bracket tube sleeve into the existing shaft. One (1) bolt or two (2) Ø3/4"x2" long bolts can be installed utilized. As an

alternative, the pile shaft could be welded in the field to the bracket using the two holes in the bracket sleeve, below the bracket tube or by other means as directed by the registered engineer.

Fully braced foundation and shaft conditions. Lateral capacities are provided by four Titen HD concrete anchors with a minimum embedment of 5 inches.

⁶Corrosion protection, zinc coated per ASTM B633 or ASTM B695. ⁷The brackets were placed under a 2500 psi concrete foundation with four (4) Titen HD screw anchors fastened through the face of the bracket into the side of the foundation. The screw anchors must be installed in accordance with ESR-2713.

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TABLE-6 GRIP-TITE NEW CONSTRUCTION BRACKET MINIMUM EMBEDMENT DEPTHS AND ALLOWABLE CAPACITIES BY THE PRODUCT CATALOG NUMBER

Product	Main Plate Dimensions, inches'		RDS2875 ASTM A500 Fy = 50 ksi Fu = 58 ksi								
	Aw, Ah,		concrete Cover sion) and Above	Allowable Compression and Tension Capacities, kips	Allowable Lateral Capacities, kips						
	At,		on) the Bracket e, inches	2500 psi PCC	2500 Psi PCC						
		3	Tension Comp	1.4 8.2							
New Construction Bracket	8	6	Tension Comp	8.2 14.8							
RDS2875-NCB	4	8	Tension Comp	14.8 23.0	2.5						
(see Figure 4)	1	10	Tension Comp	23.0 32.9							
		12	Tension Comp	32.9 40.0							

For SI: 1 inch=25.4mm; 1 lbf=1.356 N-m; 1 kip (1000 lbf) = 4.48 kN; 1 in² = 645.2 mm²; 1 psi=6.89 kPa

Main plate dimensions in direct contact with foundation

²The listed allowable capacities are limited by either the punching shear capacity of the grade beam, bearing or bending capacity of the bracket plate the weld strength between the bearing plate and the bracket sleeve or the shear capacities of the connecting bolts. The allowable capacities include a minimum Factor of Safety of 2. A high Factor of Safety value may be used on a case-by-case basis, if necessary.

a case-by-case basis, if hecessary. ³Systems that require uplift capacities must include one (1), two (2) or three (3) 3/4"x4¹/s" bolts through the bracket tube sleeve into the existing shaft. As an alternative, the existing pile shaft can be plug-welded to the bracket using the three bolt holes in the bracket sleeve or the New Construction Bracket could be welded to the shaft at the base of the bracket. ⁴Fully braced foundation and shaft conditions. ⁶Corrosion protection, zinc costed per ASTM B639-07 or ASTM B695-04. ⁶Galvanized product includes the suffix "G".



ICC-ES Evaluation Report

ESR-3533 CBC Supplement

Issued May 2022 This report is subject to renewal May 2023.

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DIVISION: 31 00 00—EARTHWORK Section: 31 63 00—Bored Piles

REPORT HOLDER:

GRIP-TITE MANUFACTURING CO., LLC

EVALUATION SUBJECT:

GRIP-TITE® HELICAL FOUNDATION SYSTEMS

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that Grip-Tite Helical Pile Foundation Systems, described in ICC-ES evaluation report ESR-3533, have also been evaluated for compliance with the code noted below.

Applicable code edition:

2019 California Building Code (CBC)

For evaluation of applicable chapters adopted by the California Office of Statewide Health Planning and Development (OSHPD) and Division of State Architect (DSA), see Sections 2.1.1 and 2.1.2 below.

2.0 CONCLUSIONS

2.1 CBC:

The Grip-Tite Helical Pile Foundation Systems, described in Sections 2.0 through 7.0 of the evaluation report ESR-3533, comply with CBC Chapter 18, provided the design and installation are in accordance with the 2018 *International Building Code*[®] (IBC) provisions noted in the evaluation report and the additional requirements of CBC Chapters 16, 17 and 18, as applicable.

2.1.1 OSHPD:

The applicable OSHPD Sections and Chapters of the CBC are beyond the scope of this supplement.

2.1.2 DSA:

The applicable DSA Sections and Chapters of the CBC are beyond the scope of this supplement.

This supplement expires concurrently with the evaluation report, reissued May 2022.



Grip-Tite Standard, Heavy Duty and New Construction Brackets

RETROFIT (STANDARD DUTY) BRACKET CAPACITIES

Ultimate Capacity- Compression	60 kips	
Allowable Capacity - Compression	30 kips	
Ultimate Capacity - Tension	20 kips	
Allowable Capacity - Tension	10 kips	
Ultimate Capacity - Lateral	20 kips	
Allowable Capacity - Lateral	10 kips	

RETROFIT (HEAVY DUTY) BRACKET CAPACITIES

Ultimate Capacity- Compression	90 kips	
Allowable Capacity - Compression	45 kips	
Ultimate Capacity - Tension	20 kips	
Allowable Capacity - Tension	10 kips	
Ultimate Capacity - Lateral	20 kips	
Allowable Capacity - Lateral	10 kips	

NEW CONSTRUCTION BRACKET

Plate (ASTM A36)	4" x 8" x 1" thick	x 8" x 1" thick	
Coupler (ASTM A500)	3.5" OD x 7.0" x 0.300" wall		
Bolt (Zinc Plated ASTM 354)	1 - 3/4" diam. SAE J429 Grade 8		

NEW CONSTRUCTION BRACKET CAPACITIES

Ultimate Capacity - Compression	85 kips	
Allowable Capacity - Compression	42.5	
Ultimate Capacity - Tension	66 kips	
Allowable Capacity - Tension	33 kips	



PPTK-11