

SUNMARU SIE

6800 E. Hampden Ave · Denver, CO 80224 · 800-964-8335 · Fax 701-252-1988

PERMIT DRAWINGS

NOTE: THESE PLANS AND SPECIFICATIONS FOR CONSTRUCTION OF THIS BUILDING ARE NOT TO BE USED FOR ERECTION PURPOSES. THESE PLANS ARE FOR BUILDING DEPARTMENT PERMIT PURPOSES ONLY.

THE ANCHOR BOLT PLAN PORTION IS FOR CONSTRUCTION.

- 1) Manufacturer's standard specifications apply unless stipulated in the contract documents, verification of your purchase order and shown within the approval drawings submitted to you from the manufacturer.
- 2) Manufacturer's design, fabrication quality criteria, standard practices, standard materials including primer coatings, and panel finish shall govern the specifications with any other interpretations to the contrary not withstanding. It is understood by all parties that the Project Consultant/End Use Final Owner is responsible for clarification of inclusions or exclusions from specifications and/or architectural plans.
- 3) In case of discrepancies between manufacturer's plans and other trades including but not limited to foundation and architechtural plans; manufacturers' plans will govern. (Section 3. AISC Codes of Standard Practices March 2000.)
- Approval of manufacturers' drawings and calculations constitutes acceptance of manufacturer's interpretations, assumptions of design loads and contract documents. (Section 4. AISC Code of standard Practices March 2000.)
- 5) The Project Consultant/End Use Final Owner is responsible for overall project coordination. This includes all interface, compatibility and design considerations covering any materials not supplied or manufactured by Sunward Corporation. This is the ultimate responsibility of the Project Consultant / End Use Final Owner.
- 6) These drawings are subject to the terms of the manufacturer's Engineer's Letter of Certification. Adequacy of the design loads for the area is the responsibility of the Project Consultant/Final Owner. Drawings are sealed only to certify that the structural components to be furnished meet the design loads requested and listed in the Engineer Letter of Certification.
- 7) It is recommended that a qualified Registered Professional Engineer design the foundation. The manufacturer is not responsible for concrete design. See section A3 Foundations, Metal Building Manufacturers Associations Metal Building Systems Manual.
- 8) Notice to the erectors: Normal erection procedures include corrections, which involve time to determine cause, downtime, use of rental or owned equipment, travel and communication with the manufacturer's service department. Normal erection procedures also include moderate amounts of reaming, field welding (if required by design), cutting, shimming, touch-up painting. These items are not subject to claim for back charges.
- 9) Any change or correction not reported prior to the work being performed will not be eligible for reimbursement. At no time shall an erector alter the structural design without prior approval from the manufacturer's design engineer and service department. Acceptance of correction procedures will not imply acceptance of a back charge unless such changes are accepted in writing; including pay rates, proposed man-hours. Downtime, equipment costs, supervision, overhead, profit, liquidated damages and consequential costs expense are not subject to claim.
- 10) The terms of the claim shall be in accordance with Section IV Common Industry Practices. Section 6. Erection and other fieldwork. Specifically, Section 6.10. "Correction of errors and repairs" of the Metal Building Manufactures Associations Metal Building Systems

- Manual. For a claim form contact the customer services department of the manufacturer @ (701) 252-7390.
-) Claims must include written documentation, photographic documentation that shows detail, (part numbers, work performed) and any other pertinent information of completed work.
- 12) Warning: In no case should galvalume zinc steel panels be used in conjunction with lead or copper. Both have harmful corrosive effects on the galvalume zinc panels. Even run off from copper should be avoided.
- 13) Safety: It is strongly recommended that a safe working job site is a priority to the workforce. Warnings: Heights can be dangerous and all safety equipment that is applicable should be used. The manufacturer is not responsible for the work site safety or erection and has not investigated or recommended the erectors for its products. As such, the manufacturer is held harmless for erection quality, accidents, safety and possible OSHA violations. Find out more about OSHA regulations by visiting www.osha.gov.
- 14) A325 Bolt tightening requirement. It is the responsibility of the erector to insure proper bolt tightness. See Bolt Tightening method in Erection Manual and general notes of the drawing.
- 15) Protection of primer. The manufacturer's standard primer applied to the structural components is not intended for exterior use or extended exposure to the elements. To protect the primer (structural components "Red Iron") should be covered so they are not exposed to water prior to erection. Water can cause the components to rust. It is recommended that the primed structural components be protected especially if they are not going to be erected immediately. There is no warranty on primer paint against flaking, peeling, fading or shipping abrasions. Touch-up paint will be provided for primer.
- 16) Insurance: It is recommended by the Manufacturer, and Project Consultant/ Final Owner agrees to maintain adequate coverage to insure against risk of loss from the time risk of loss passes, during unloading, delivery, and storage, through construction and after construction. Project Consultant/Final Owner understands that buildings are vulnerable to wind, water damage, and vandalism, before and during construction, and Project Consultant/Final Owner agrees to indemnify and hold Manufacturer harmless for any such damage or costs arising from same.
- 17) All claims for shortages or goods damaged during shipping must be noted on the Bill of Lading to qualify for repair, replacement or reimbursement.
- 18) Inventory must be performed at time of delivery. If inventory is refused then it shall waive project consultant's right for future claims.
- 19) Dunnage shall remain the property of the trucking company
- 20) Storage of materials. All materials, especially non-painted galvalume or galvanized panels must be protected. If this material is allowed to get wet or moisture is permitted to form (condensation) between the materials serious deterioration of the finish will occur. For your protection, if these

- materials get wet, separate and dry all materials immediately. Metal shavings left on the panel finish will also cause panel finish deterioration.
- 21) The manufacturer's limited warranty does not provide for weather tightness. It is the ultimate responsibility of the erector to install the building materials in a manner that provides weather tightness. If the contractor / final owner / erector feels a condition exists that does not allow for weather tightness then additional materials or sealant can be requested. The proper amount of downspouts is the final owner's responsibility. All closures shall be installed. Especially at low pitch roof valleys, eave overhangs, valley gutters; sealant should be installed top and bottom of the closure. In some cases, metal closures should be considered at optional pricing. To help prevent water backup under the ends of roof panels, gutters, valleys and valley gutter should be kept clear of ice and snow, by installation of heated devices and/or snow jacks that prevent sliding snow, which are not included in the purchase to the manufacturer.
- 22) The project consultant/final owner is the entity, whether an individual or a company, which orders and purchases the appropriate building materials from the manufacturer for resale. The contractor or erector is the entity hired to construct or supervise construction of metal building materials, and any other construction facets of a building project as determined by the contract between the erector or contractor and the party retaining it. Neither the project consultant/final owner, erector, nor contractor are agents, representatives or employees of the manufacturer. The project consultant/final owner, erector or contractor maintain independent businesses over which the manufacturer has no control.

This is the case even when a final owner has contacted the manufacturer or the service center directly and obtained the names of one or more erectors in an area from whom he may purchase the manufacturer's products. The provision of such names is not a recommendation or guarantee of the skill, ability or good business methods of any given erector.

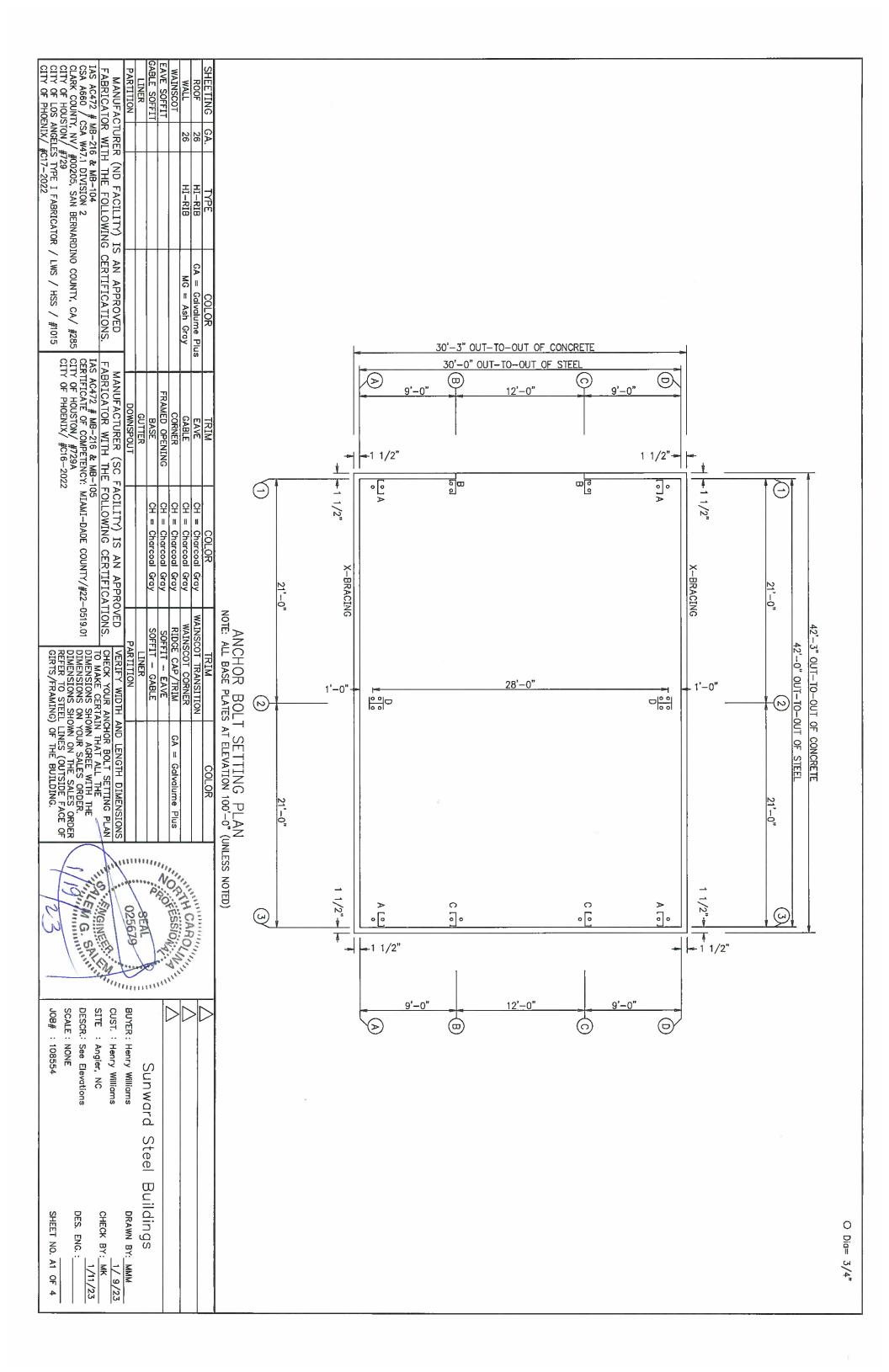
Important notice to bidder for installation of building components

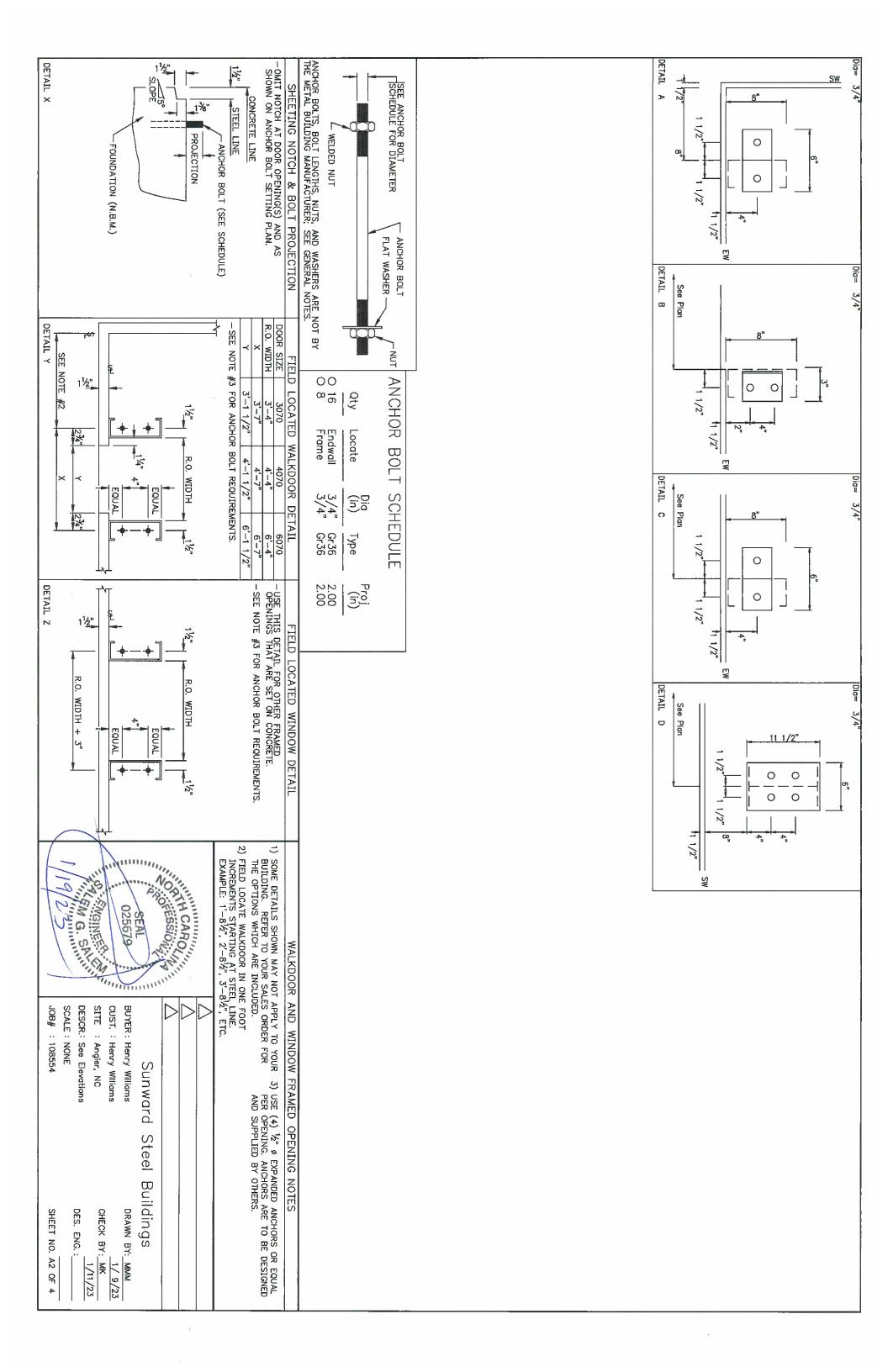
Please be advised when providing a quotation for erection of the material, all accessories to be supplied may not be shown on the permit, approval or erection drawings. Please contact the project consultant/final owner for a complete accessory/option list and/or obtain and compare the manufacturer's verification of the purchase order with the drawings. This includes framed openings and walk-in doors, which in many cases are field located by the erector.

PROJECT CONSULTANT/FINAL OWNER RESPONSIBILITIES



SUNWARD CORPORATION 700 13th Ave. SE P.O. Box 110 Jamestown, ND 58402 (701) 252-7390





PURLINS, GIRTS AND EAVE STRUTS:

ASTM A1011 SS or HSLAS CLASS 1 GRADE 55 - PRIMED

ASTM A1011 SS or HSLAS CLASS 1 GRADE 55 - GALVANIZED TO ASTM A653 G90

BUILT-UP SECTIONS: EXTERIOR ROOF AND WALL PANELS (29, 26 or 24 Gauge):

TYPE: HI-RIB OR ARCHITECTURAL

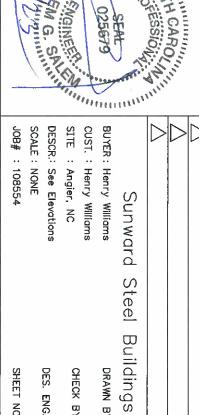
[29 & 26 GAUGE PANEL: [SS Grade 80] | 24 GAUGE Fu=80 ksi FASTENERS: ALL SELF-DRILLING AND SELF-TAPPING SHEET METAL SCREWS WILL CONFORM TO THE FOLLOWING: BOLTS: ASTM A325,TYPE 1 HEAVY HEX BOLT WITH HEAVY HEX NUT, ASTM A563 GRADE C WASHERS: TYPE 1 ASTM F436 (IF REQUIRED)
ASTM A307, GRADE A HEX BOLT WITH HEX NUT, ASTM A563 GRADE A ANCHOR BOLTS: $V_a^{**} \phi = ASTM A307$ ANCHOR BOLTS: $V_a^{**} \phi = ASTM A307$ INTERIOR LINER PANEL (26 or 29 Gauge):

TYPE: HI-RIB OR ARCHITECTURAL

[29 GAUGE PANEL: [SS Grade 80] ö BRACING: CABLE: ဖှ ò .7 Ò Ċπ 4, ÇAI Ņ TRIM: (26&24GA.) ASTM A792, SS GRADE 50, AZ 50 ALUMINUM/ZINC ALLOY COATED. <u>HIGH STRENGTH BOLTS:</u> ASTM A325 (USED WHERE SPECIFIED ON DRAWINGS). STRUCTURAL (SQUARE, RECTANGULAR) TUBE: ASTM A500B (Fy=46 ksi.) STRUCTURAL (ROUND) PIPE: A325 BOLTS USED ON RIGID FRAME MOMENT CONNECTIONS ARE DESIGNED AS BEARING TYPE CONNECTIONS, AND THREADS ARE INCLUDED IN THE SHEAR PLANE.

TURN OF THE NUT METHOD — IS TO BE USED IN TIGHTENING THE HIGH STRENGTH MOMENT CONNECTION BOLTS. SPECIAL INSPECTION OF THE TIGHTENING OF THESE BOLTS IS REQUIRED AS SPECIFIED ON BUILDING CODES. BASE PLATES ARE DESIGNED ASSUMING CONCRETE HAS A MINIMUM STRENGTH OF 2500 P.S.I. AT $28\ \text{DAYS}.$ ANCHOR BOLT EMBEDMENT LENGTHS AND REQUIRED CONCRETE EDGE DISTANCES TO BE DETERMINED BY THE FOUNDATION ENGINEER. FOUNDATION DESIGN OR ANY OTHER CONCRETE DESIGN IS NOT BY THE METAL BUILDING MANUFACTURER (CONSULT A LOCAL REGISTERED PROFESSIONAL ENGINEER FOR THE DESIGN OF FOUNDATION AND CONCRETE WORK). DRAWINGS ARE NOT TO SCALE (UNLESS NOTED OTHERWISE) SO THE DIMENSIONS SHOWN MUST TO BE FOLLOWED. DRAWINGS/DETAILS MAY NOT LOOK PROPORTIONATE. FOR CANADIAN BUILDINGS, SEE "SUPPLEMENT PAGE" FOR ERECTION TOLERANCES. REFER TO "BUILDING ERECTION MANUAL" FOR ERECTION GUIDELINES.
WARRANTY WILL BE VOID IF NOT INSTALLED PER MANUFACTURER SPECIFICATIONS. ANCHOR BOLTS AND ANY OTHER ITEMS EMBEDDED IN CONCRETE, INCLUDING ALL MASSONRY FASTENERS AND ANCHORS, ARE NOT BY THE METAL BUILDING THE ANCHOR BOLT SIZES, GAGES, AND SPACING SHOWN ON THE ANCHOR SETTING PLAN ARE FOR CAST IN PLACE ANCHOR RODS UNLESS SPECIALLY NOTED ON THE DRAWING. BOLTS CANNOT BE REPLACED BY EXPANSION OR EPOXY ANCHORS. ALL COLUMNS SHOWN ON ANCHOR BOLT PLAN CAN NOT BE MOVED. REFER TO FRAMED OPENING DETAILS FOR LOCATING ANY FRAMED OPENINGS NOT SHOWN. 29 GAUGE Fu=80 ksi WALKDOORS, WINDOWS, VENTS, LOUVERS, LIGHT PANELS, LINER, AND KITS ARE TO BE FIELD LOCATED, UNLESS NOTED. REFER TO YOUR SALES ORDER AND ANY CHANGE ORDERS FOR THE QUANTITY. ALL REACTIONS ARE GIVEN IN KIPS (1000 LBS.). MANUFACTURER. PAINTED PANEL: ASTM A792, AZ 50 ALUMINUM/ZINC ALLOY COATED GALVALUME PANEL: ASTM A792, AZ55 ALUMINUM/ZINC ALLOY ACRYLIC COATED HILLSIDE WASHER/BRACER: ASTM A48, CL-30B / ASTM 536-84 GRADE 65 EYEBOLTS: ASTM A572 GRADE 55 ROD, ZINC COATED ASTM B633 TURNED AND WELDED, WITH ASTM A563 GRADE A NUT & ASTM F844 WASHER. SLEEVE NUTS: ASTM A 563-00 GRADE A, PLAIN HEX NUT
BRACE GRIPS: SAME REQUIREMENTS AS EHS 7- WIRE CLASS A GALVANIZED
STEEL STRAND CONFORMING TO ASTM A475. #17 X 1" TYPE AB TAPPING SCREW CONFORMS TO ANSI STANDARD B18.6.4 WITH SEALING WASHER. "\"-14 x 76" TEK 1 SELF-DRILL SCREW CONFORMS TO SAE J78-98 WITH SEALING WASHER.

##12-14 x 1¼" TEK 2 or TEK 3 SELF-DRILL SCREW CONFORMS
TO SAE J78-98 WITH SEALING WASHER. SECTIONS: #10 X 11/2" WOODGRIP SCREW WITH SEALING WASHER. #12-14 X 14" TEK 5 SELF-DRILL SCREW CONFORMS TO SAE J78-98 WITH SEALING WASHER. #12-14 X 11/2" TEK 2 or TEK 3 SELF-DRILL SCREW CONFORMS TO SAE J78-98 WITH SEALING WASHER. ASTM A529 SS GR. 50 or ASTM A572 HSLA TYPE 1 or 2 GR. 50 ASTM A1011 HSLAS CLASS 1 GR. 50 ASTM A529 SS GR. 55 EHS (EXTRA HIGH STRENGTH) 7- WIRE CLASS A GALVANIZED STEEL STRAND CONFORMING TO ASTM A475. ASTM A36 ASTM A36 MATERIAL SPECIFICATIONS ASTM A500B (Fy=42 ksi.) ASTM A36, GRADE 36 (CHANNEL)
ASTM A992, GRADE 50 (WIDE FLANGE SHAPES) SENERAL NOTES 26 GAGE PANEL: [SS Grade 50] Fu=50 ksi 24 GAGE PANEL: Fu=50 ksi [SS Grade 50] 0TY. ACCESSORY DESCRIPTION BUILDING ACCESSORIES SCHEDULE SEAL O25679 BUYL CUST. JOB# : 108554 SCALE : NONE



SHEET NO. A3 OF 4

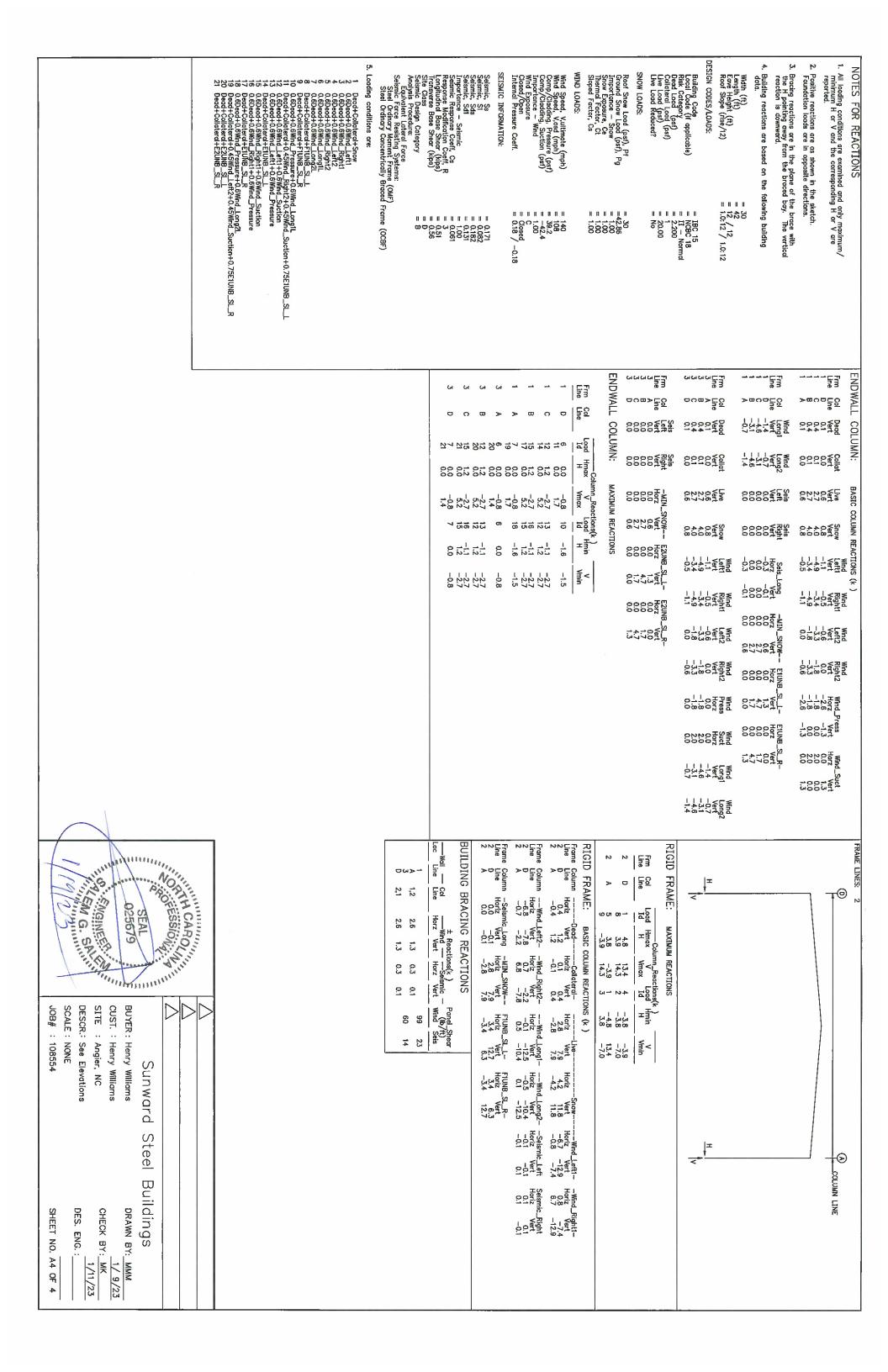
CHECK BY: MK

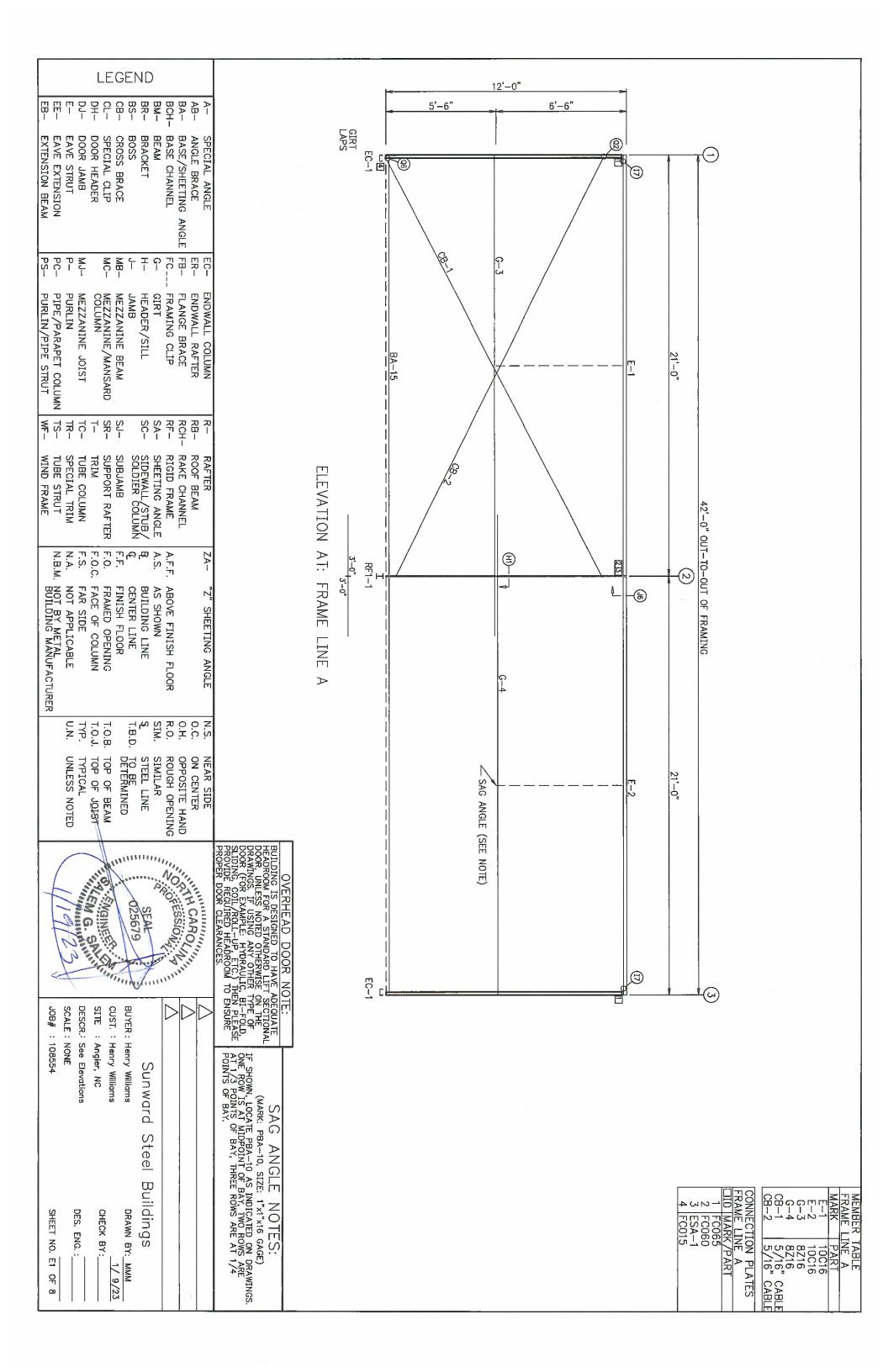
1/11/23

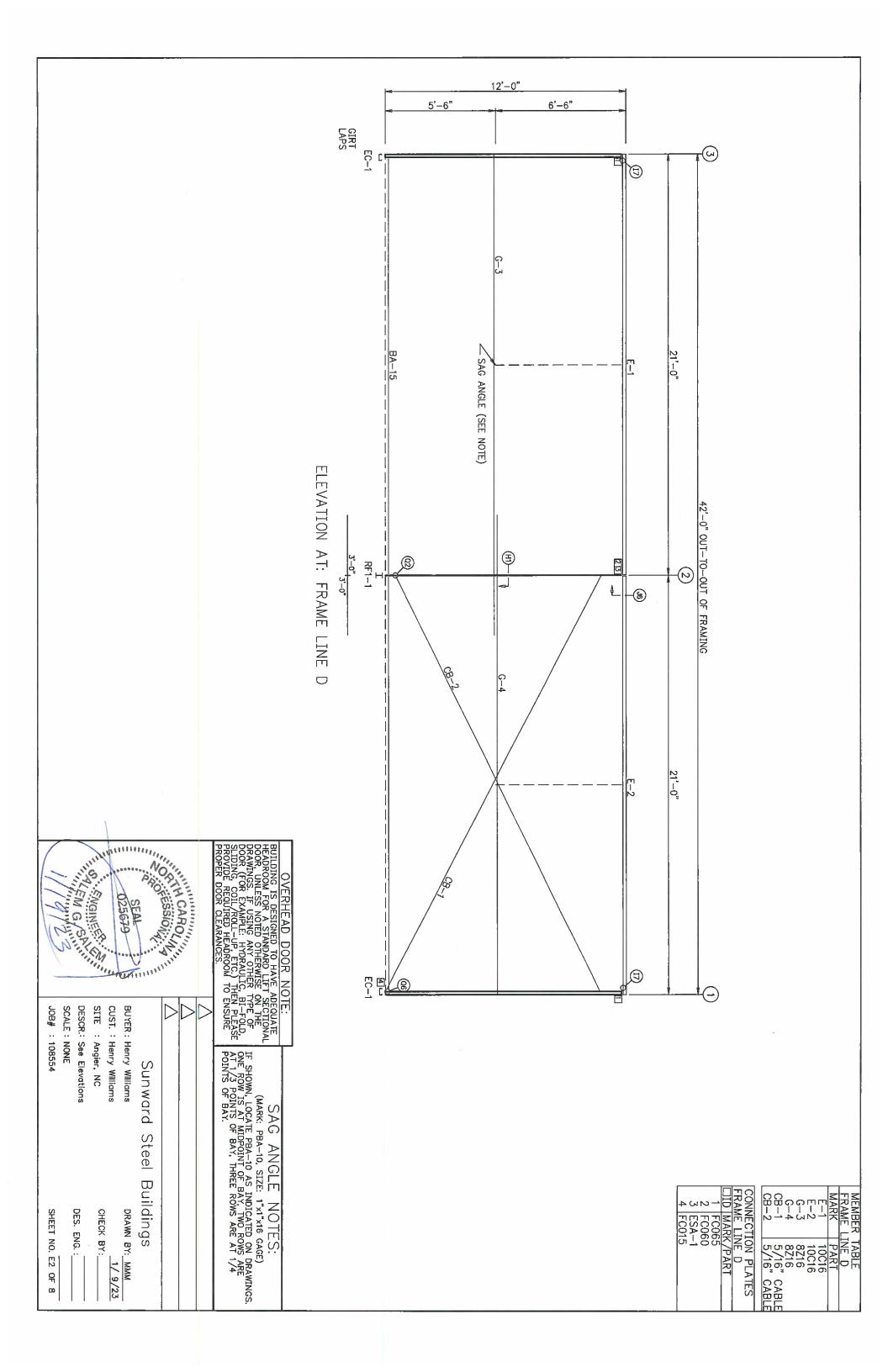
DRAWN BY: MMM

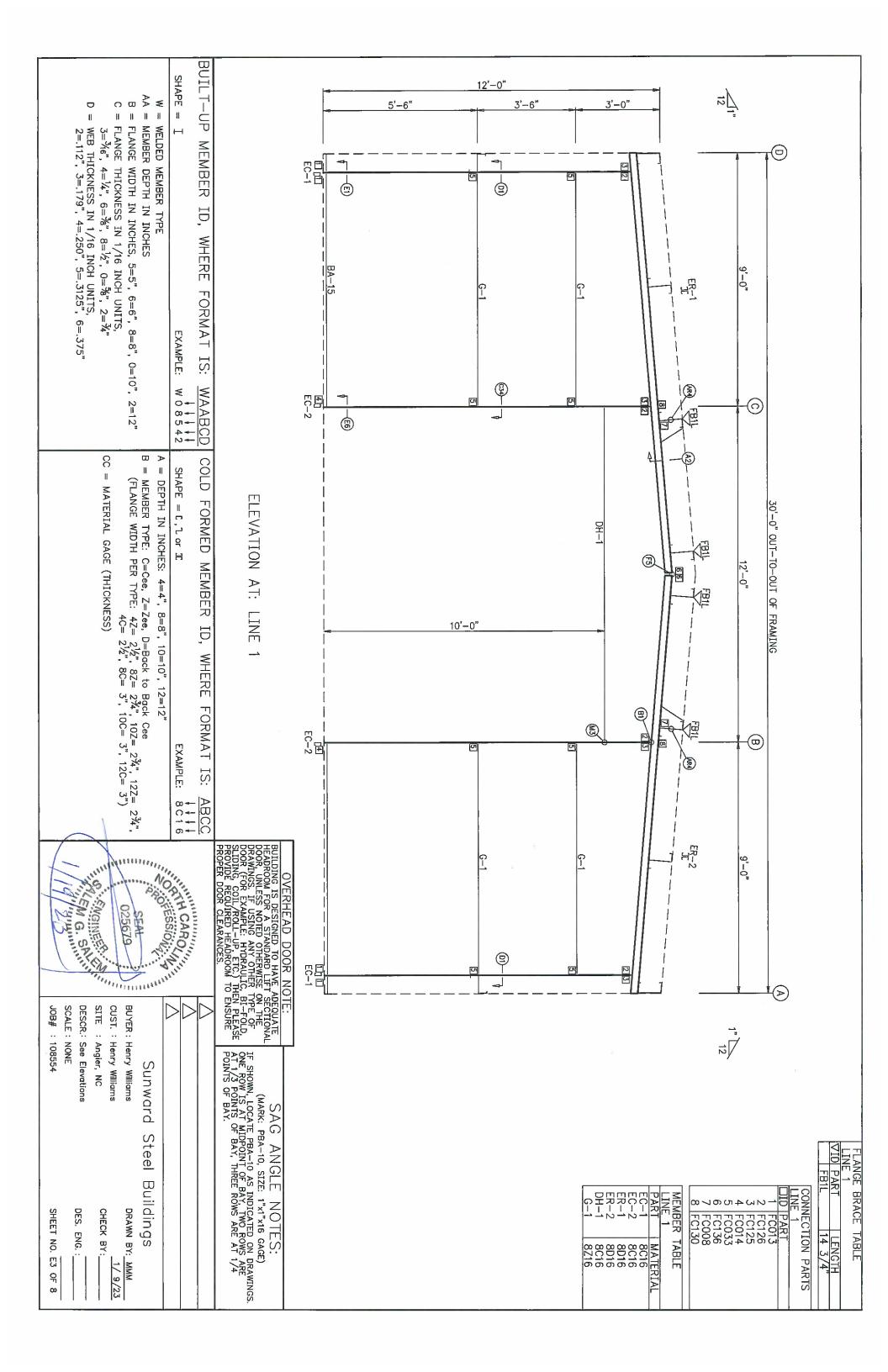
1/ 9/23

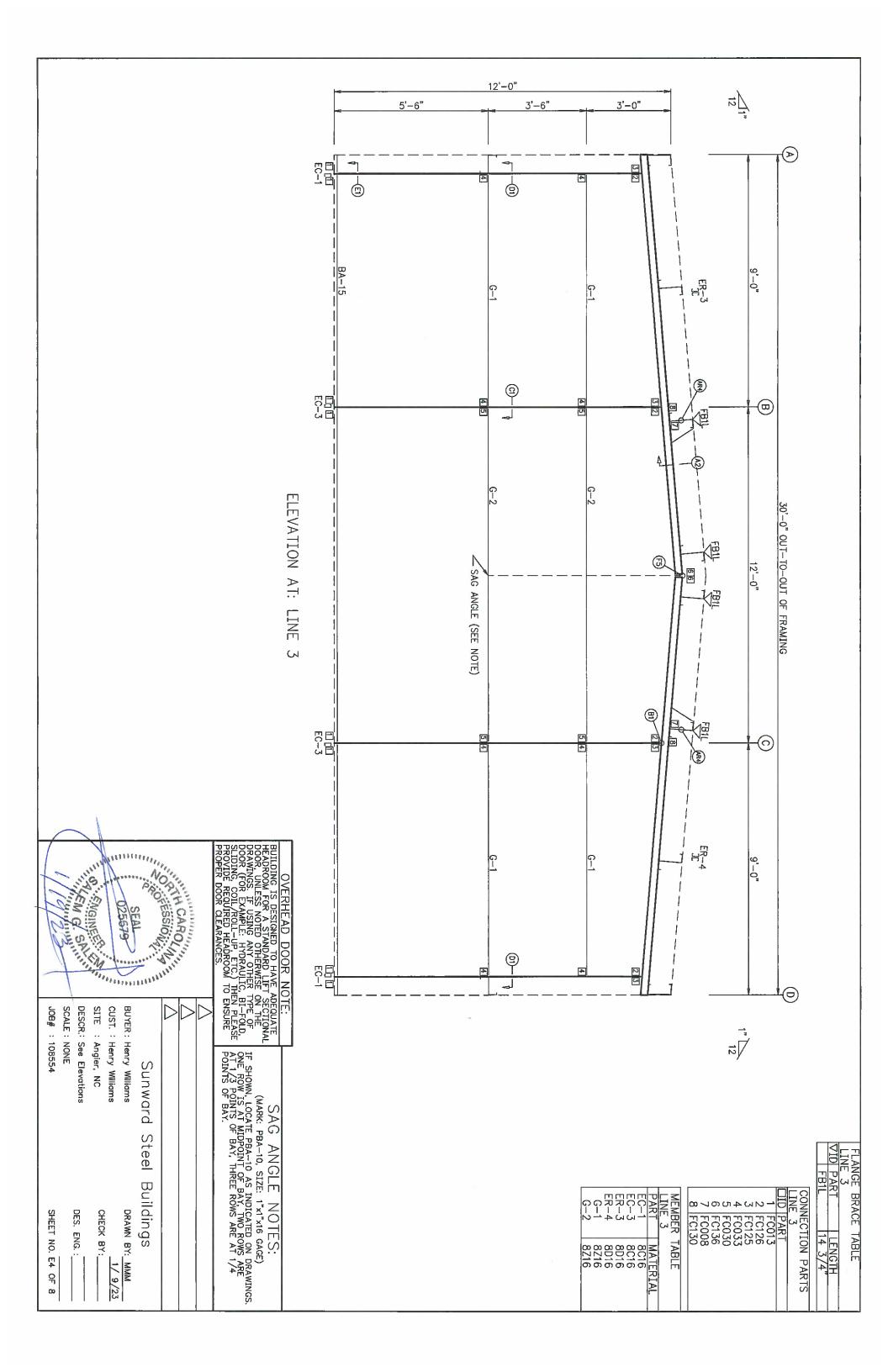
DES. ENG.

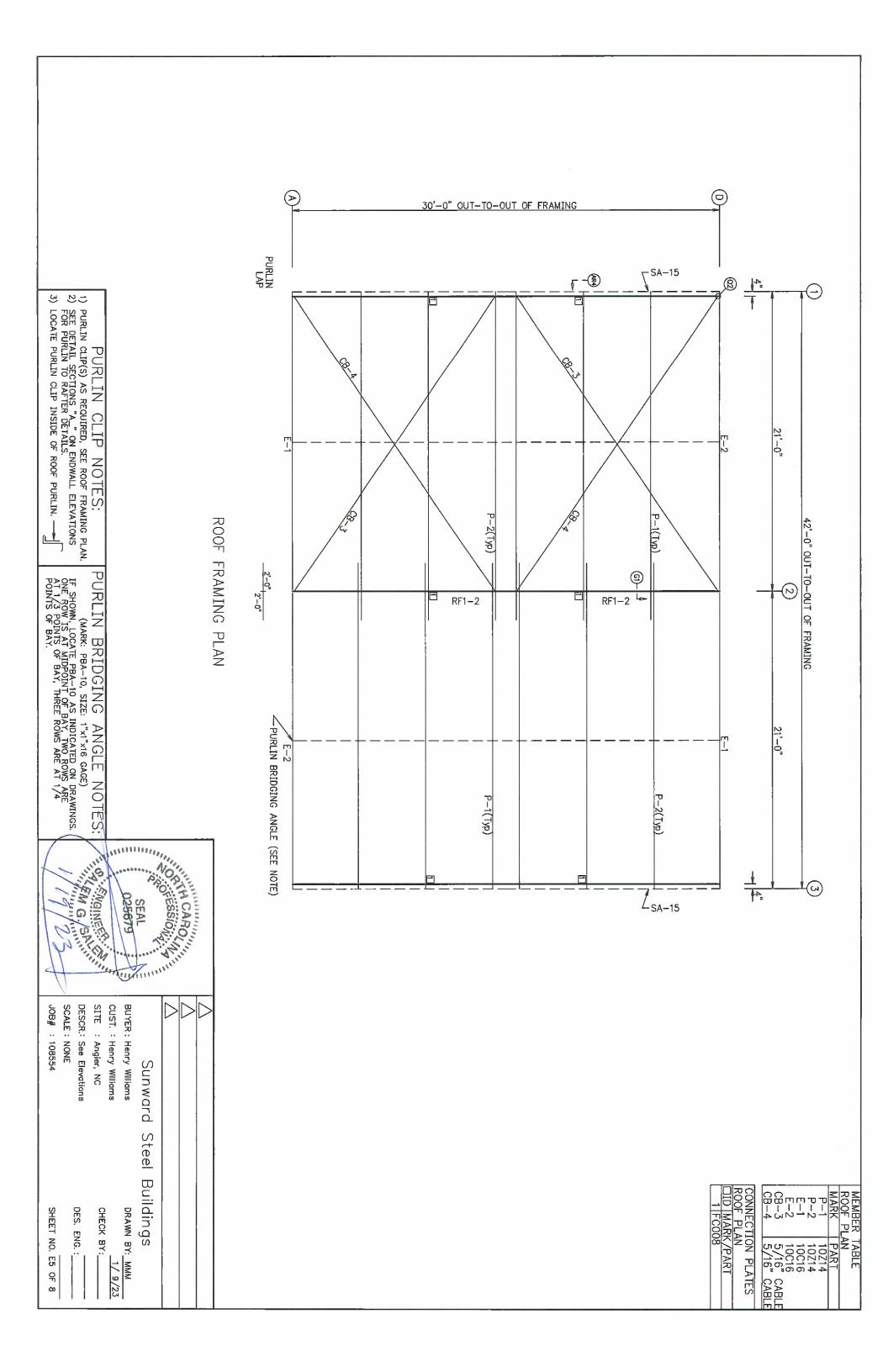


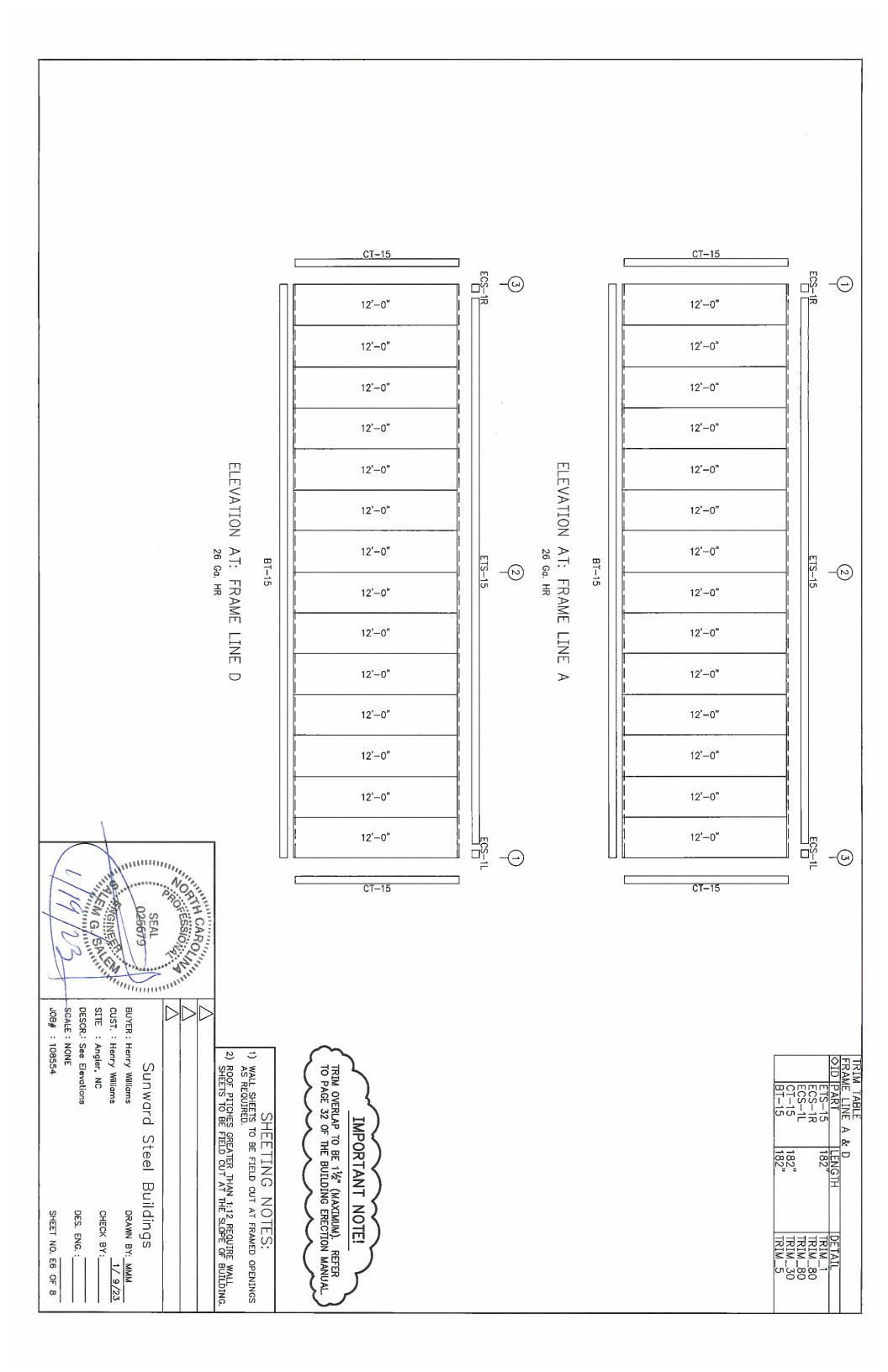


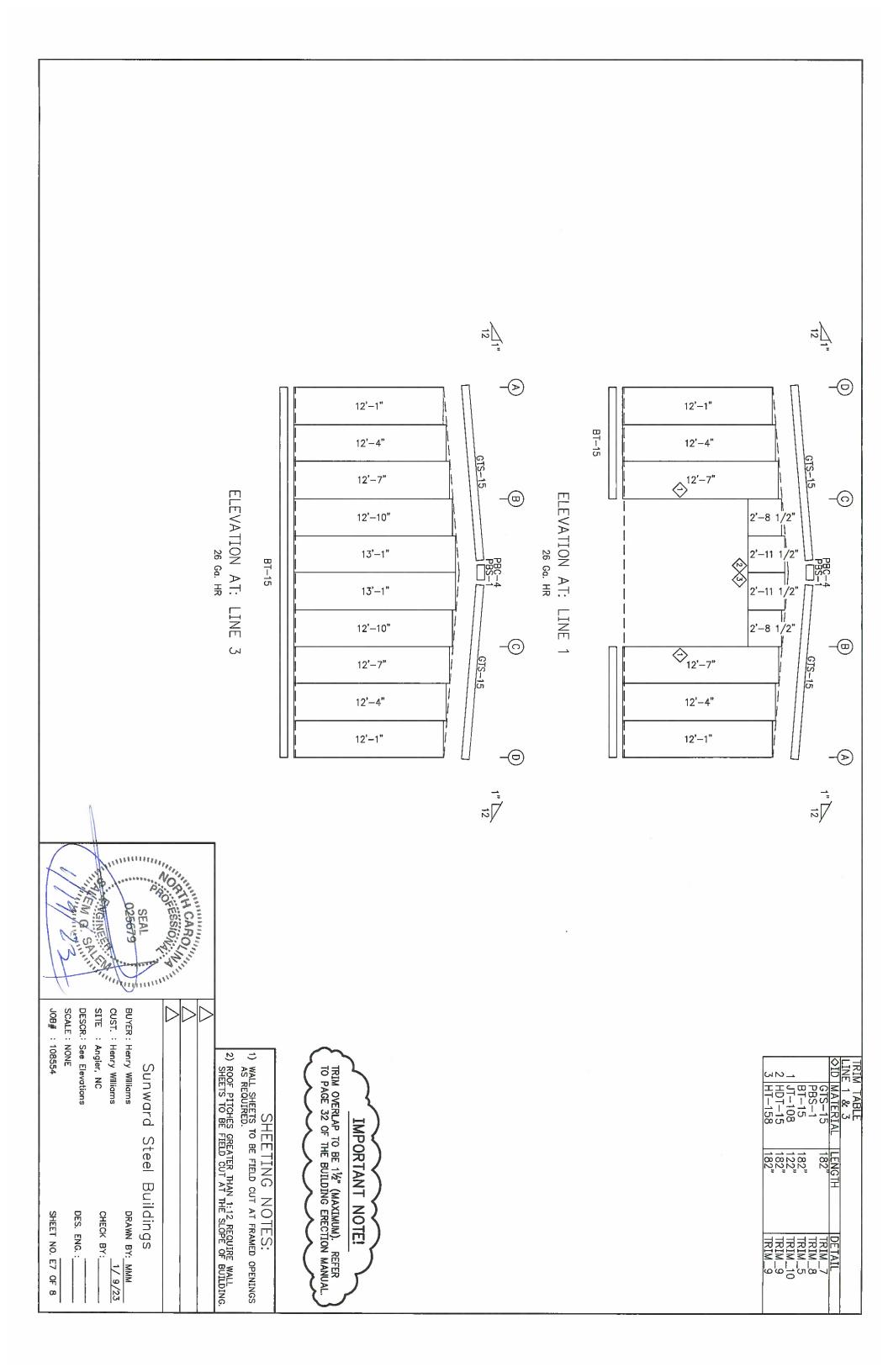


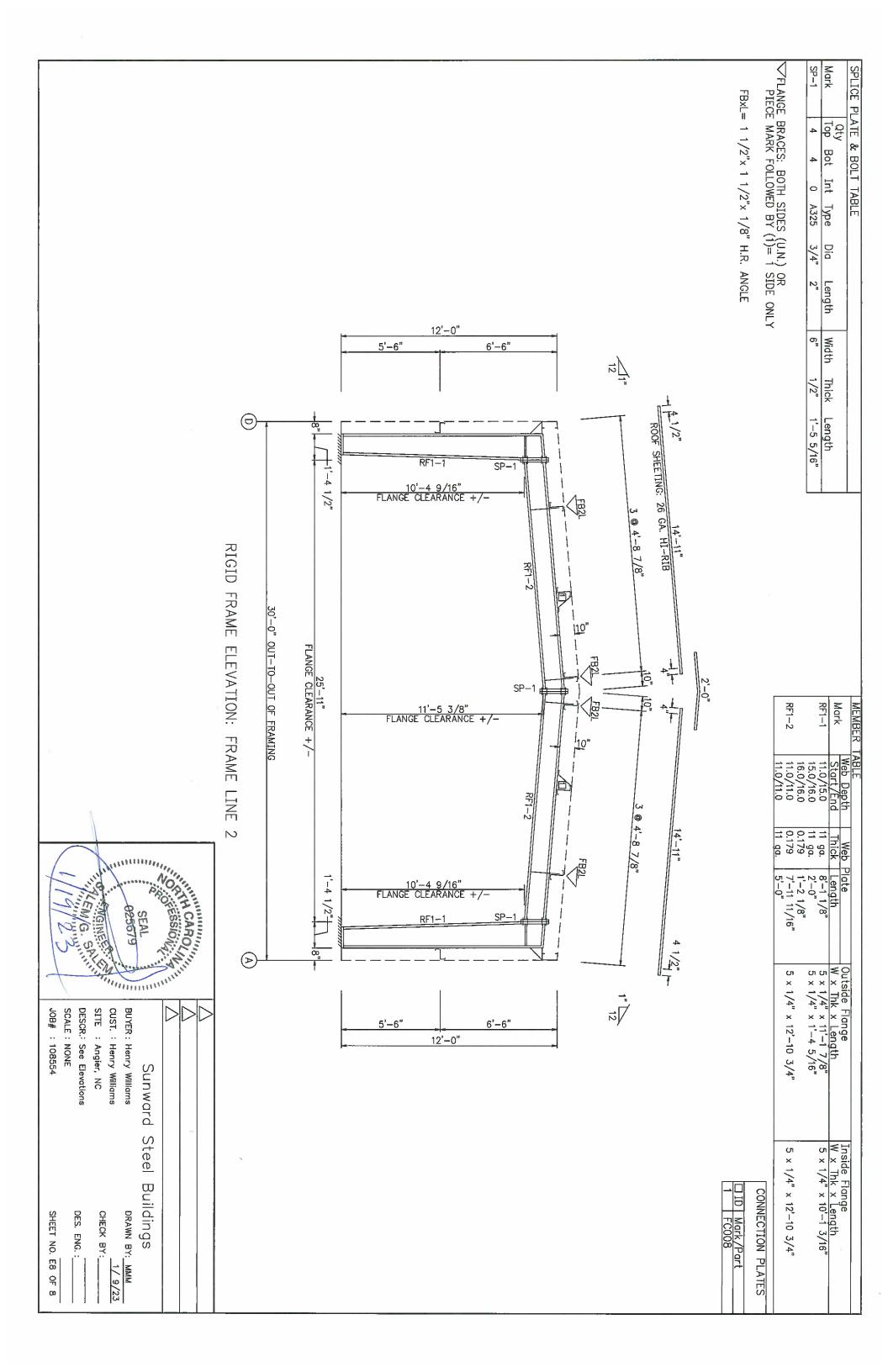


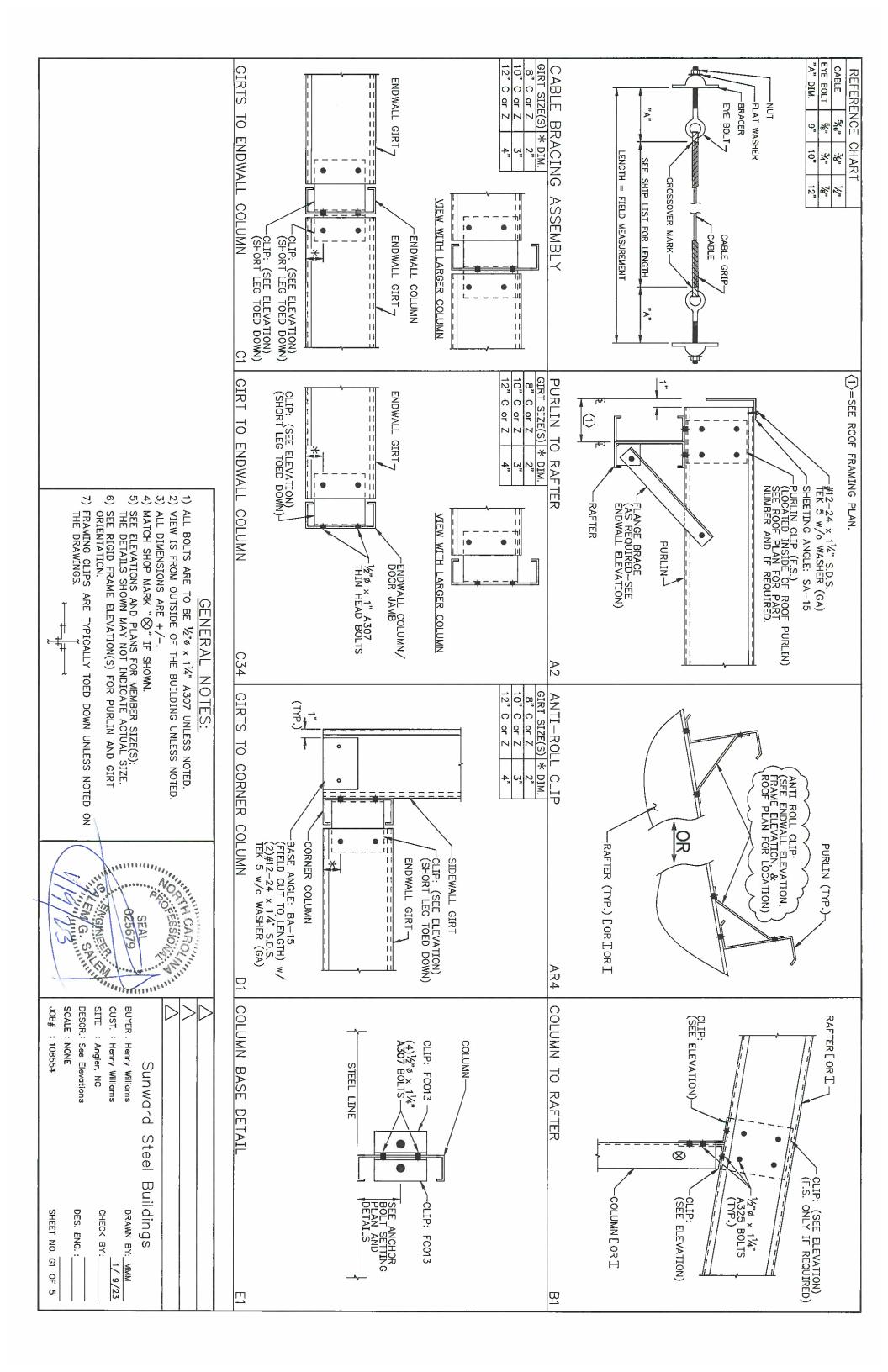


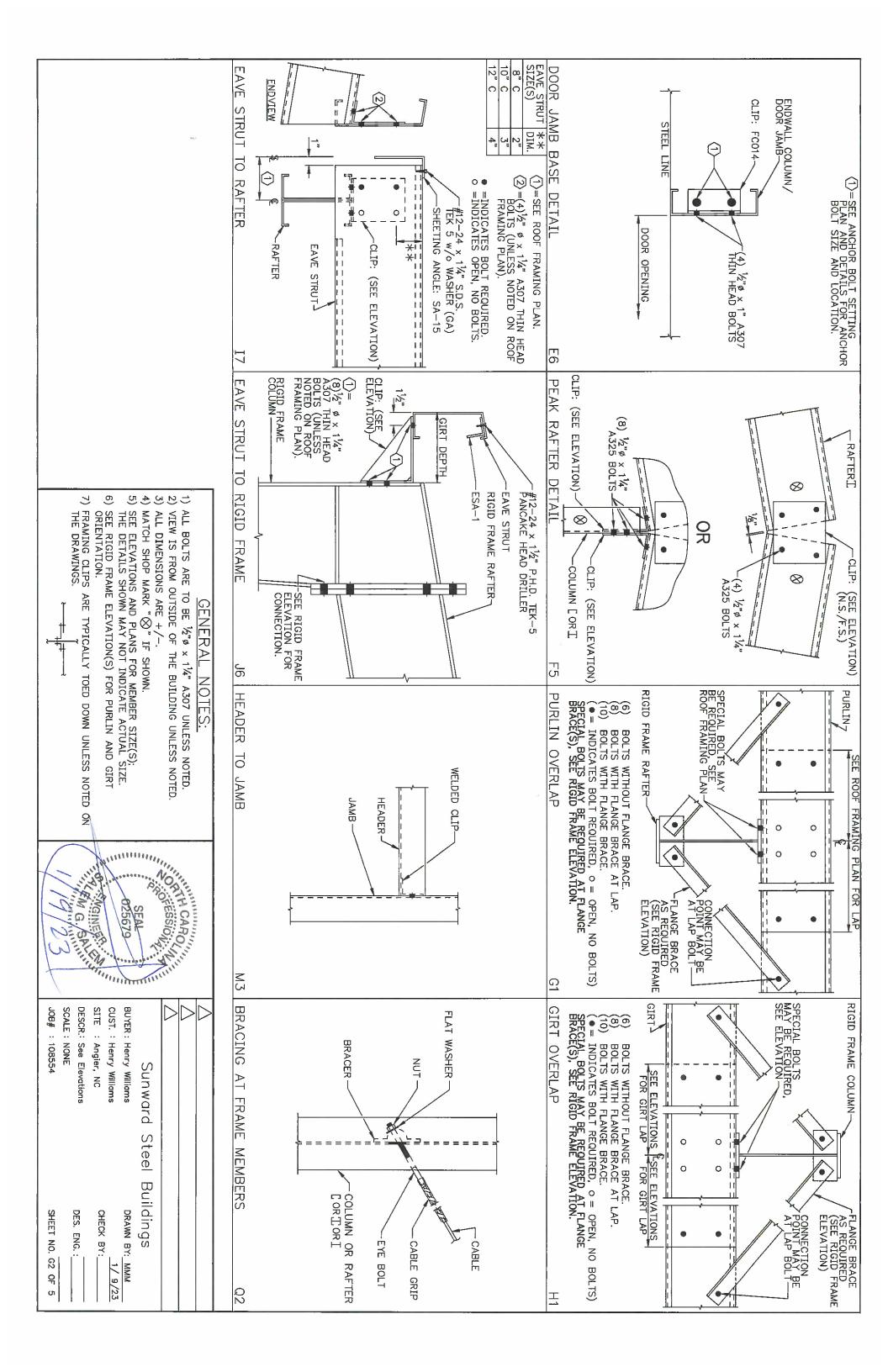


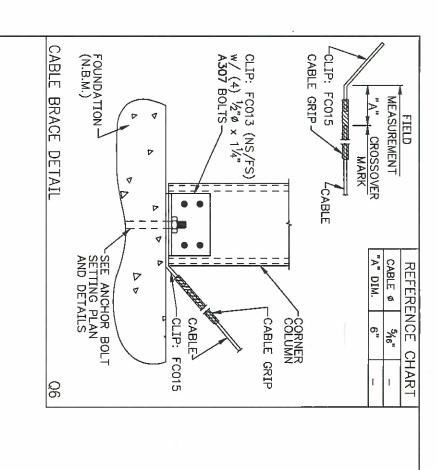






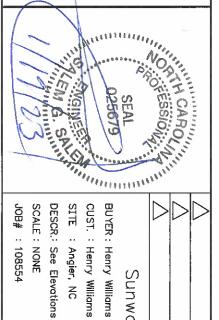






GENERAL NOTES:

- 1) ALL BOLTS ARE TO BE ½" × 1¼" A307 UNLESS NOTED.
 2) VIEW IS FROM OUTSIDE OF THE BUILDING UNLESS NOTED.
 3) ALL DIMENSIONS ARE +/-.
 4) MATCH SHOP MARK "⊗" IF SHOWN.
 5) SEE ELEVATIONS AND PLANS FOR MEMBER SIZE(S); THE DETAILS SHOWN MAY NOT INDICATE ACTUAL SIZE.
 6) SEE RIGID FRAME ELEVATION(S) FOR PURLIN AND GIRT ORIENTATION.
- 7) FRAMING CLIPS ARE TYPICALLY TOED DOWN UNLESS NOTED ON THE DRAWINGS. $\tilde{\gamma}$



Sunward Steel Buildings

CHECK BY: DRAWN BY: MMM 1/9/23

DES. ENG.:

SHEET NO. G3 OF 5

