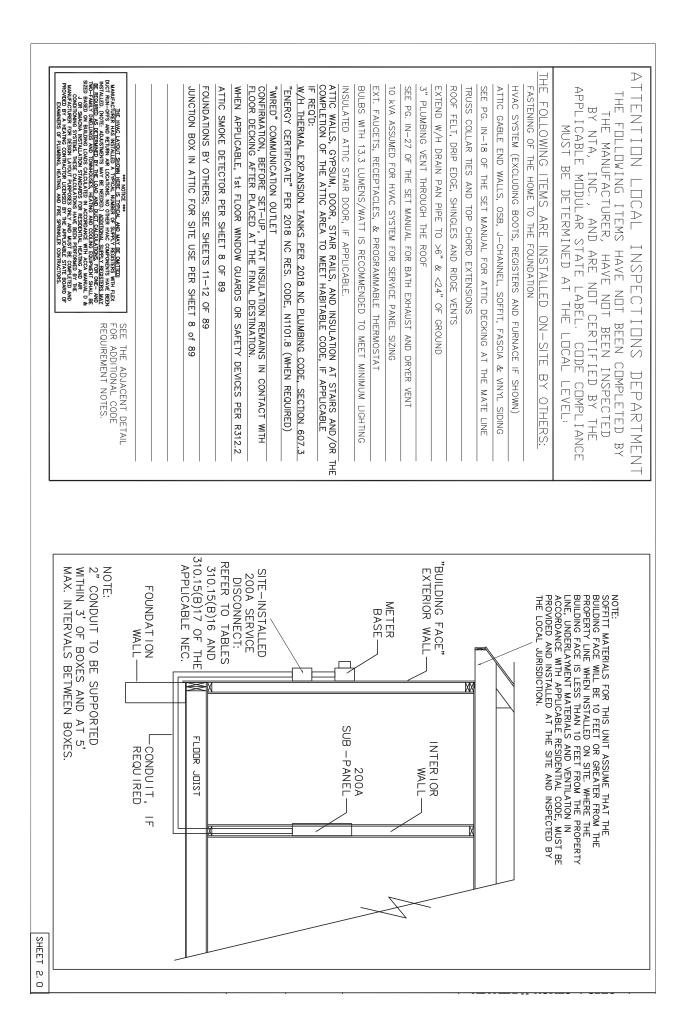
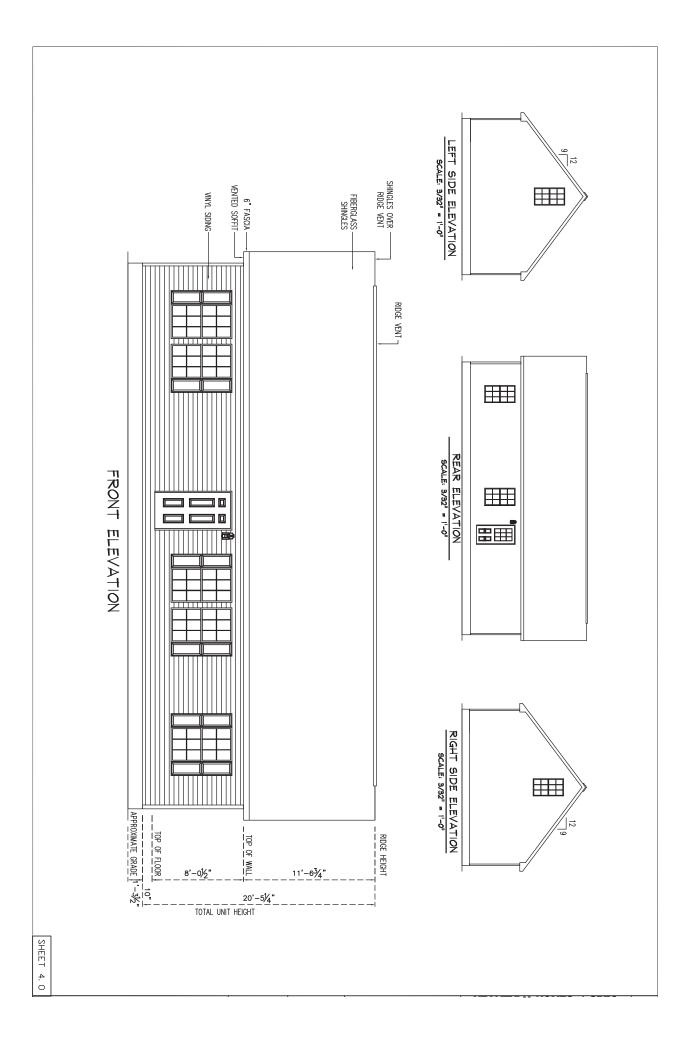
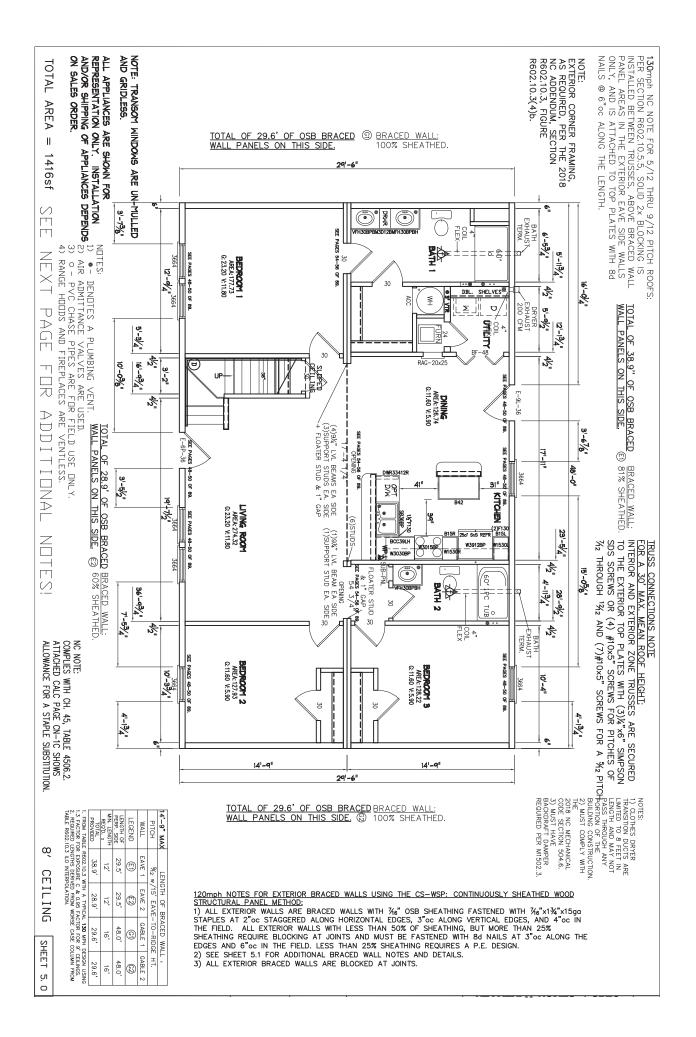
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& 2nd FLOOR if UIREMENTS! applicable BUILT 20 PSF LL ATTIC	FLOOR PLAN, WINDOW & DOOR SCHEDULES, AND PLUMBING FIXTURE SCHEDULES	្មា 1
NOTE: THIS HOME IS DESIGNED FOR A MAXIMUM MEAN ROOF HEIGHT OF 30:       LUADS:     ROOF     LOAD:     FLOOR     LOAD:       30     PSF     GSL     40     PSF     LL     1st     Vulte=150     MPH	FLOOR PLAN LAYOUT BRACED FLOOR PLAN DETAILS & NOTES	0 <u>1</u>
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LAPPING OCCURS, THE WORSE CASE	ENERGY CODE DATA & Ventilation	<u>.</u> 0
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NC FLOYBING CUDE - 2018 EDITION NC MECHANICAL CODE - 2018 EDITION NC ENERGY CONSERVATION CODE - 2018 EDITION NC FIRE & FUEL GAS CODES - 2018 EDITION	INDEX AND CRITERIA SHEET	1, 0
	DESCRIPTION	SHEET
N. C. BUILDING DESIGN CRITERIA	APPROVAL PLANS INDEX	- F

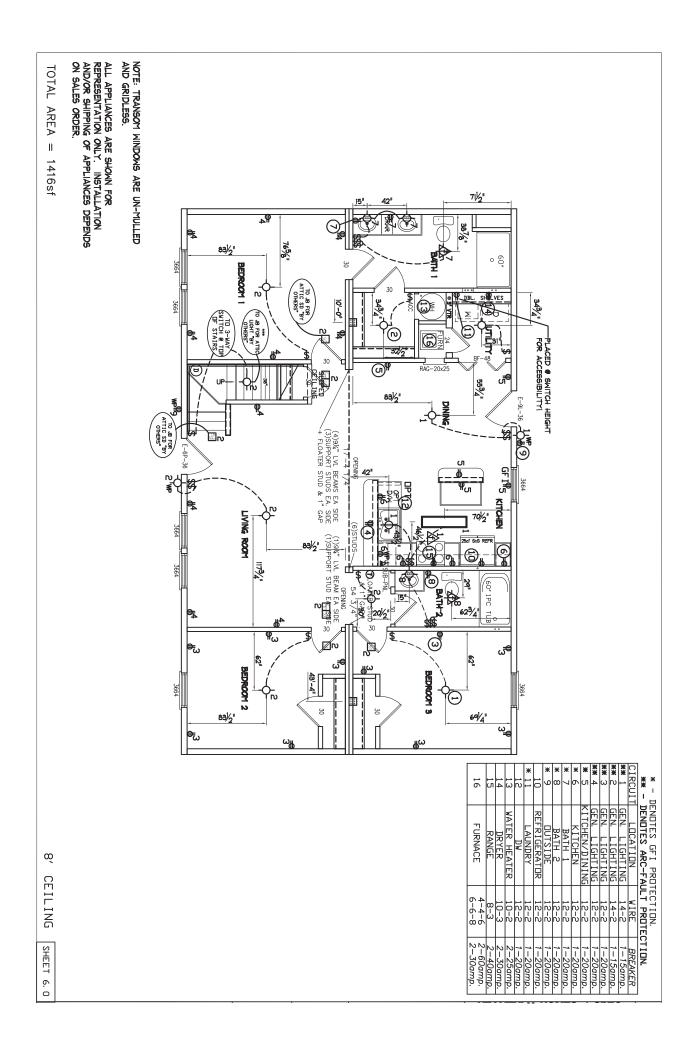


	NOTE: PRESCRIPTIVE PER TABLE N1102.1.2 (R402.1.2) AND FOOTNOTES L & M: THE FULL HEIGHT OF UNCOMPRESSED R-30 INSULATION EXTENDS OVER THE WALL TOP PLATE AT THE EAVES AND PROVIDES A 1" AIR GAP. SEE DETAIL ON SHEET 11.0.	FLOOR	DOORS >50% GLASS	DOORS	WINDOWS	WALL	CEILING	ASSEMBLY	WORSE	2018				
	TIVE PER TA M: TOP PLATE ETAIL ON SH	R-25				R-19	R-30	CAVITY R-VALUE	CASE CL	NC ENERGY				
	ABLE N1102.1.2 MPRESSED R-3 AT THE EAVES HEET 11.0.		0.35	0.19	0.33			GLAZING OR DOOR U-FACTOR	CASE CLIMATE ZONE:	SY COMPLIANCE				
	(R402.1.2) A O INSULATION S AND PROVID		0.30		0.27			SHGC VALUE	∷' 4	VCE				
	ND EXTENDS ES A 1"													
[														
				/ X 2∠= 304 364 sq. in. > 339.84 Therefore, OK.	52 sq. in. per 4' piece of Ridge Vent, so 7 Pieces required, as	Required outlet area 339.84 sq. in. Provided outlet area:	Provided inlet area: 1248 sq. in. 1248 sq. in. > 339.84 Therefore, OK.	sq. in. 339.8		9.44 sf of ventilation required.	House Size: L (ft): 48 W (ft): 29.5 Crawl Space: Vapor barrier required	Model: 16-CP-830+8' HEAVENLY HOMES SPEC	VENTILATION REQUIREMENTS	





1) Cubic test per minute (CFM) 2) fipm: feet per minute	20" × 25" L	16" × 20" L	14" × 14" L	12" × 12" L	RAG SIZE R	 ح	WINDOW DESCRIPTION NOTE: ALL WINDOWS ARE LOW-E SINGLE HUNG WITH GRIDS UNLESS SPECIFIED OTHERWISE ON THE CUSTOMERS ORDER. SOME HOME SERIES' USE DUBLE HUNG WINDOWS AND WILL BE LISTED ON THE CUSTOMERS ORDER.	12 30	1 24	1 DbI-24	1 OPENING	1 OPENING	1 ACC	1 BF-48	1 E-6P-36	1 E-9L-36	QTY STYLE		
ute ute	LOUVERED	LOUVERED	LOUVERED	LOUVERED	RAG TYPE	RETURN AIR	SCRIPTION N S ARE LOW SS SPECIFIE SERIES SERIES LISTED ON	2'-6"x6'-8"	2'-0"x6'-8"	22'-0"x6'-8"				4'-0"×6'-8"	5 3'-0"x6'-8"		NOMINAL SIZE		
d on 2 CFM per	416	269 sq. in.	163 sq. in.	121 sq. in.	FREE AIR AREA	GRILLE DATA CHART	D OTE: -E SINGLE D OTHERWISI E DEUBLE H E DEUBLE H I THE CUSTI	. 2'-8"	2'-2"	-8" 4'-2"	17'-4 1/4"	4'-6 3/4"	2'-3"	. 4'-2"	, 3'-2"	3'-2"	R.O. WDTH		
, square inch		CFM	CFM	CFM	FACE	TA CHART	HUNG WTH E ON THE UNG WINDOV UNG RINDOV	6'-10 1/2"	6'-10 1/2"	6'-10 1/2"	6'-10 1/2"	6'-10 1/2"	4'-6"	6'-10"	6'-10 1/2"	6'-10 1/2"	R.O. HEIGHT GLASS S.F.	Door	
								0.000 0.000	0.000 0.000	0.000 0.000	0.000 0.000	0.000 0.000	0.000 0.000	0.000 0.000	0.000 0.000		ASS S.F. VENT S.F.	DOOR SCHEDULE	
	1173 INSPECTION AND	741 ON-SITE BY OTHERS, AND	404 FLEX DUCT OR OTHER APPROVED MATERIALS			RETURN AIR GRILLE NOTE:	WINDOW EGRESS NOTE: ALL WINDOWS WTH 5.0 SQ. FT. OF FREE AREA OR MORE ARE CONSIDERED EGRESS WINDOWS FOR THE GROUND LEVEL FLOOR. UPPER LEVEL WINDOWS SHALL HAVE A MINIMUM OF 5.7 SQ. FT. OF FREE AREA TO MEET EGRESS REQUIREMENTS.	) Interior six panel hollow core	D Interior six panel hollow core	D Interior double six panel hollow core	D Interior cased opening	D Interior cased opening	D Interior cased opening	D Interior bi-fold hollow core	Exterior	Exterior 9 lite	S.F. DESCRIPTION		
) TDILET 9×16 IK	MAAX 22X33 DBL BOWL SINK 2233	COMBO TUB	TURER FIXTURE SCHEDULE MODE	DISTRIBUTORS.	AND EAST COAST METAL	RETURN AIR GRILLE CHART.	NOTES: 1) COMPLIES WITH R308.4 FOR 2) WINDOWS LABELED WITH 3) ALL SIDELIGHTS AT EXTERIOR DOORS WILL BE SAFETY GLAZED. 4) ALL WINDOWS AND DOORS HAVE A MINIMUM DESIGN PRESSURE (JP) RATING OF 50.							1 SUB-PNL 1'-2 1/2" 2'-5 1/2" 0.000	1 RAG-20x25 1'-8 1/4" 2'-1 1/4" 0.000	9 3664 3'-0 1/4" 5'-4 1/4" 11.600	QTY STYLE R.O WDTH R.O. HEIGHT GLASS S.F.	WINDOW SCHEDLIF	TRANSOM WINDOWS ARE SAFETY GLAZED.
							<ol> <li>NOTES:</li> <li>MINIMAL ADJUSTMENTS MAY BE REQUIRED FOR BATH COIL FLEX AND WILL BE DETERMINED PER PLAN.</li> <li>FOR VENTED RANGE HOOD USE 100 CFM.</li> <li>EXTEND ALL EXHAUST VENTS THROUGH EAVE SIDES ONLY. AIR FLOW DIRECTION IS TOWARD THE EXTERIOR.</li> <li>EXTENIOATE OVER DOORS &amp; "WINDOWS.</li> <li>EXTENIST FANS SHALL USE CLASS O OR CLASS 1 DUCT IN ACCORDANCE WITH UL 181.</li> <li>ALL CIASS SHOWER DOORS ARE TEMPERED.</li> </ol>							0.000 ?	0.000 ?	5.900 ?	. VENT S.F. DESCRIPTION		D.



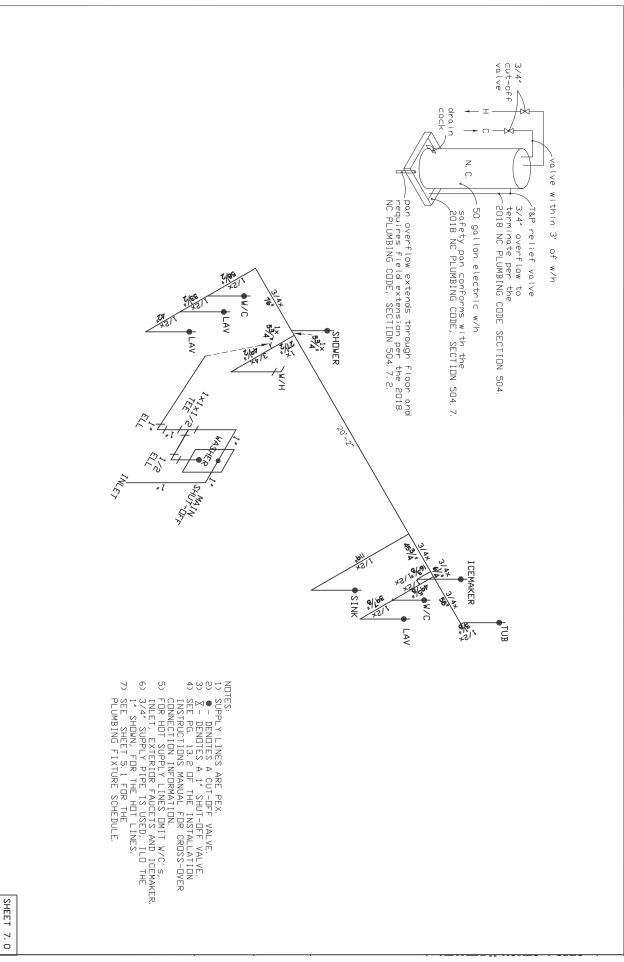
▲       110       RECEPTACLE       ●       RECESSED       CAN       LIGHT       E       THERMOSTAT       WIRE       LIGHT       SMOKE       DETECTOR         ▲       SWITCH       ▲       BATH       FAN       W/LIGHT       E       CABBUN MONOXIDE       DETECTOR         ▲       FAN       ▲       SERVICE       DISCONNECT       E       CABBUN MONOXIDE       DETECTOR         ▲       FAN       ▲       WIRED       PHONE       JACK       E       CABBUN MONOXIDE       DETECTOR         ▲       FAN       ▲       WIRED       PHONE       JACK       E       CABBUN MONOXIDE       DETECTOR         ▲       FAN       ▲       WIRED       PHONE       JACK       E       CABBUN MONOXIDE       DETECTOR         ▲       FAN       ▲       WIRED       PHONE       JACK       E       CECTRICAL       CROSS-OVER         SMALL       APPLIANCES       1500x1       1500x2       3000w       RANGE       20.9A       24.0A         FIRST       3000w       1007.2       3000w       DISHWASHER       24.0A       21.0A       21.0A       24.0A         FURNACE       1007.4       3000.0W       TOTAL       30.0																	
				П		TUTAL = 8748w	$1500 \times 1 =$		П	LOAD CALCULATIONS		Ø	€-	Þ	5	0	LEO
한 법 운영을 얻은 것 안 데 더 맘 맘 그는 그는 것	Ш	п	MICROWAVE = 6.9	REFRIGERATOR = 6. 5	DISHWASHER = 3.4		DRYER = 24. C	RANGE = 33. 7	Ш	" A "	***			Ē	SMOKE DETECTOR	4	END

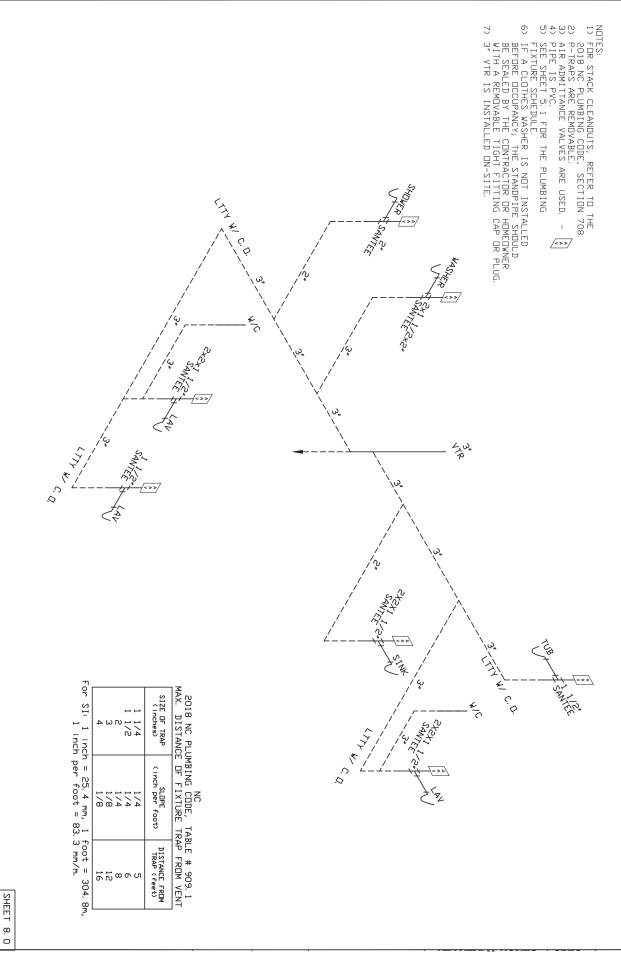
22-15242	DISHWASHER	KENMORE
769RL	BATH EXHAUST FAN W/ LIGHT	BROAN
4120SB	SMOKE/CARBON DETECTOR	BRK ELEC.
41300	VENTLESS RANGE HOOD	BROAN
PART NO.	HARD-WIRED FIXTURE	MANUF.
	ELECTRICAL FIXTURE SCHEDULE	

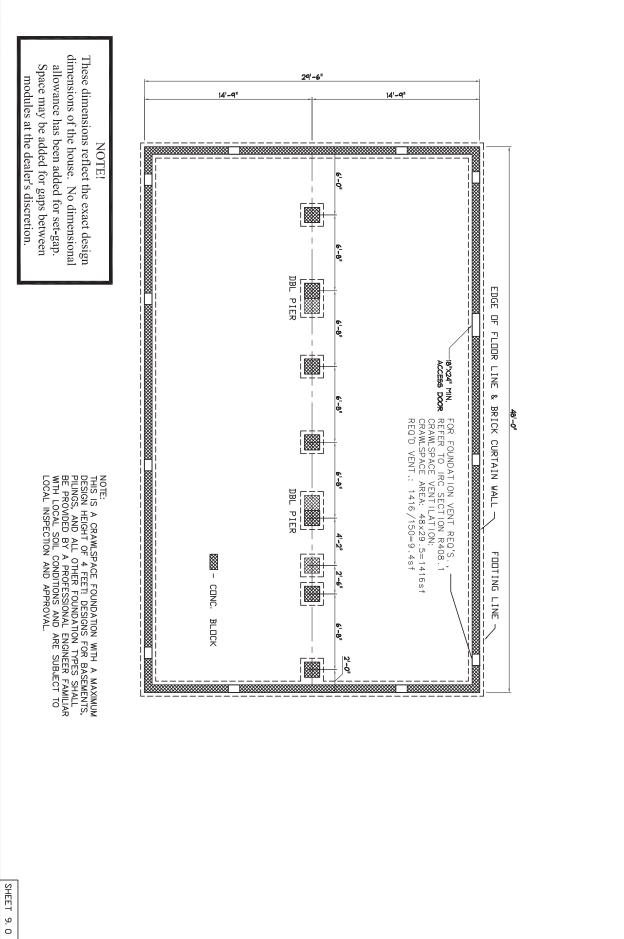
NOTES: 1) A 200A SINGLE PHASE PANEL BOX IS INSTALLED IN THIS UNIT. 2) A MIN. 12" CLEARANCE IS REQUIRED FROM THE STORAGE AREA TO AN INCANDESCENT LIGHT FIXTURE IN ALL APPLICABLE CLOTHES CLOSETS. 6" CLEARANCE IS REQUIRED FOR FLUORESCENT LIGHT FIXTURES.

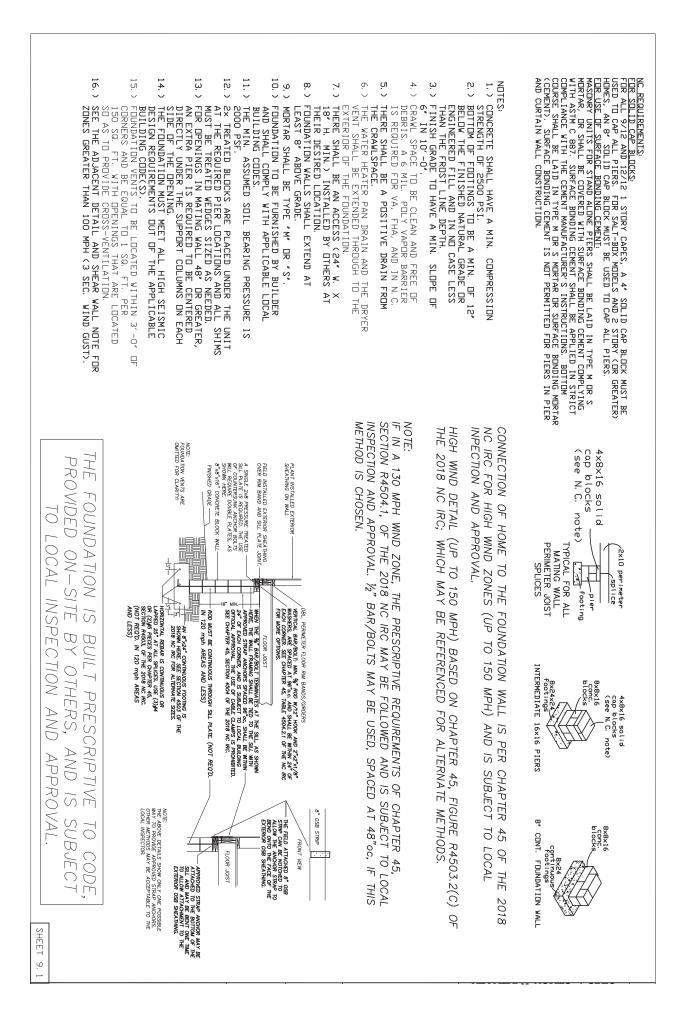
CUSTOMER TO ADD A SMOKE DETECTOR, APPROVED FOR SUCH AREAS, AT THEIR DISCRETION 4) WIRE IS NM TYPE. 3) SMOKE DETECTORS SHALL HAVE A BATTERY BACK-UP, SHALL BE ON THE SAME CIRCUIT, AND SHALL BE INTERCONNECTED FOR SIMULTANEOUS OPERATION USING 14-3 WIRE. A WIRED JUNCTION BOX IS INSTALLED IN THE ATTIC/BASEMENT, WHEN APPLICABLE TO ALLOW THE

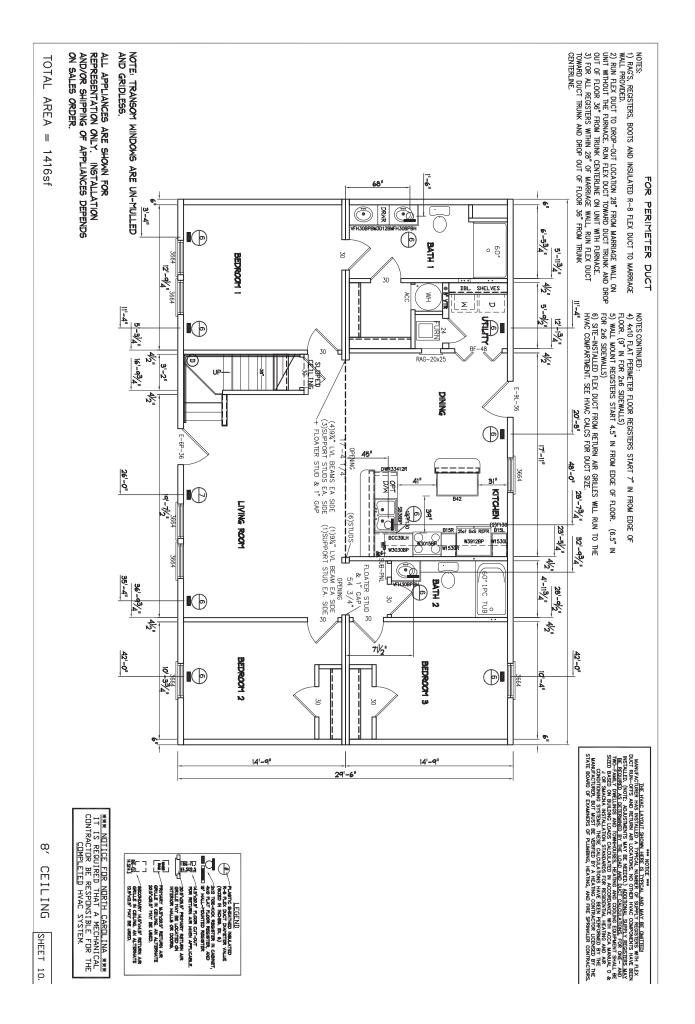
5) A 200A PARL BOX USES % WRE WITH A #4 GROUND AND A 2" CONDUIT.
5) A 200A PARLE BOX USES % WRE WITH A #4 GROUND AND A 2" CONDUIT.
6) ALL 120-VOLT, SINGLE PHASE, 15 AND 20-AMPERE BRANCH CIRCUITS SUPPLYING OUTLETS INSTALLED IN DWELLING UNIT FAMILY ROOMS, RECREATION ROOMS, LIVING ROOMS, DALLWAYS, OR SIMLAR ROOMS OR AREAS ARE TO BE PROTECTED BY A "COMBINATION TYPE" ARC-FAULT CIRCUIT INTERRUPTER IN ACCORDANCE WITH THE 2017 NC ELECTRICAL CODE.
7) \*\*\*- DENOTES A J-BOX IN THE ATTLC AND/OR BASEMENT FOR SITE INSTALLED LIGHT AND SWITCH; PROVIDED BY OTHERS.
8) FOR VENTED FIREPLACES WITH MOTORS, RUN WIRE FROM NEAREST RECEPTACLE AND PLACE ARE GOT NC THERS.
9) ALL OUTLETS ON 15 AND 20-AMPERE BRANCH CIRCUITS ARE LISTED TAMPER RESISTANT IN ACCORDANCE WITH THE 2017 NC ELECTRICAL CODE.
10) EXTERIOR OUTLETS ARE LISTED WEATHER-RESISTANT PER THE 2017 NC ELECTRICAL CODE.
11) A CARBON MONOXIDE DETECTOR IS REQUIRED TO BE LOCATED OUTSIDE EACH SLEEPING AREA IN ACCORDANCE WITH THE 2018 NC RESIDENTIAL CODE
12) A PROGRAMMABLE THERWOSTAT IS REQUIRED PER THE NC 2018 ENERGY CONSERVATION CODE AND WILL BE PROVIDED ON-SITE BY OTHERS. A THERMOSTAT WIRE WILL BE PULLED TO THE WALL LOCATION FOR SITE USE.
13) ALL KITCHEN COUNTERTOP RECEPTACLES ARE GFI PROTECTED AS WELL AS ANY WALL RECEPTACLES WICH ARE LICATED WITHIN 6' DF THE EDGE DF THE KITCHEN SINK.
14) ALL DISHWASHERS, WHEN INSTALLED, ARE DIRECT WIRED.

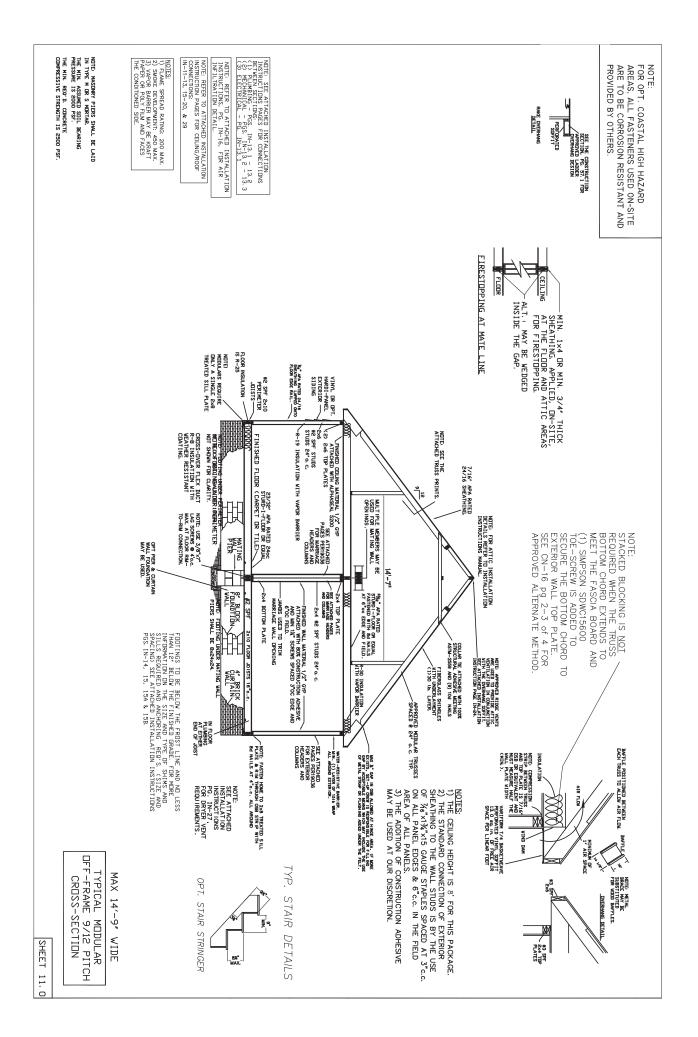










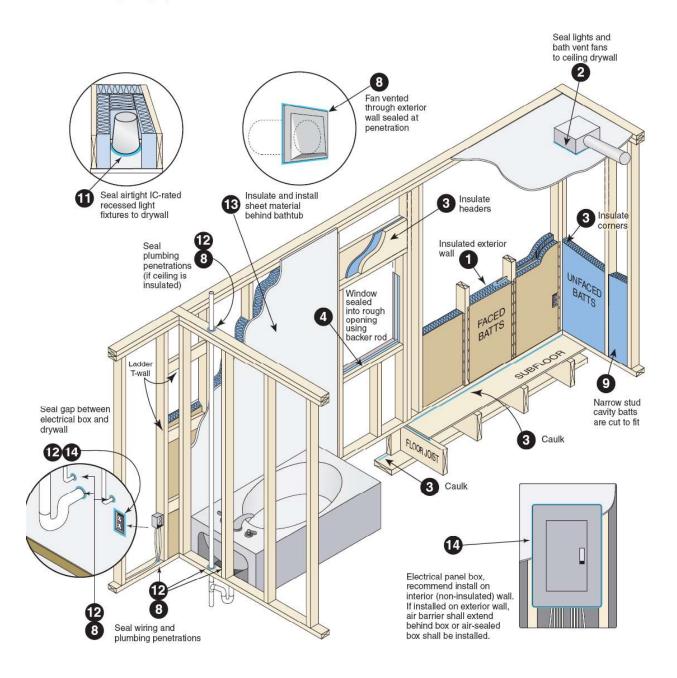


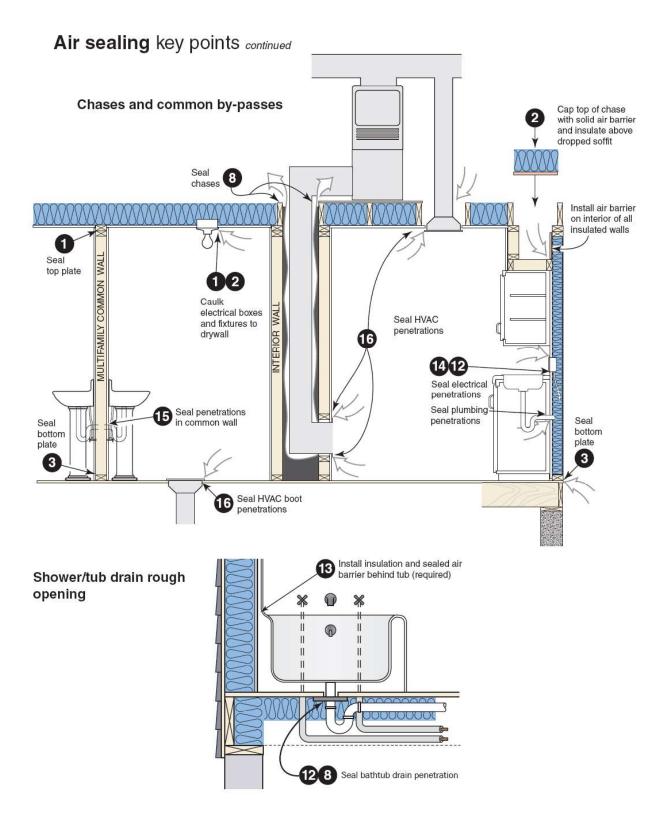
### AIR SEALING KEY POINTS

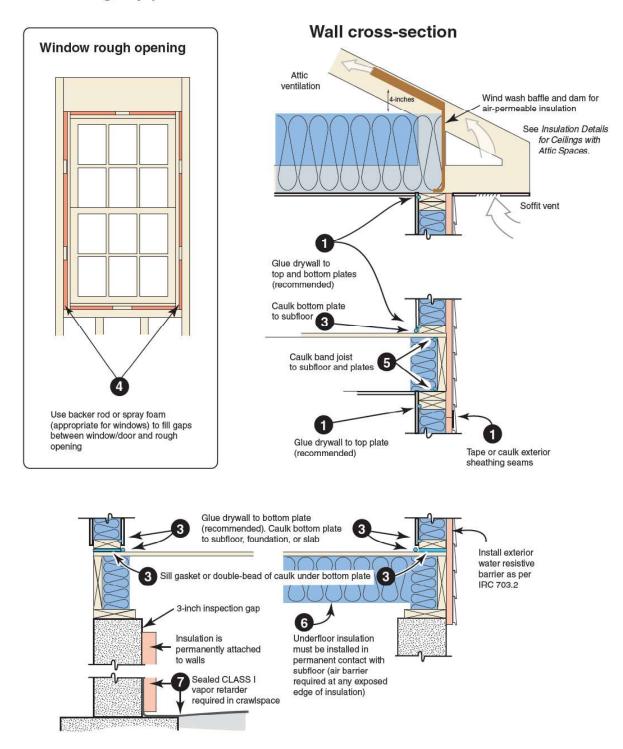
# Air Barrier and Insulation Inspection Component Guide

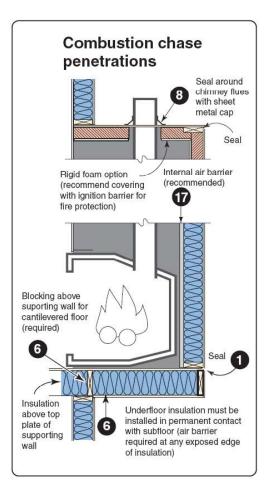
NUMBER	COMPONENT	CRITERIA
1	Air barrier and thermal barrier	Exterior thermal envelope insulation for framed walls is installed in substantial contact and continuous alignment with building envelope air barrier. Breaks or joints in the air barrier are filled or repaired. Air-permeable insulation is not used as a sealing material. Air-permeable insulation is inside of an air barrier.
2	Ceiling/attic	Air barrier in any dropped ceiling/soffit is substantially aligned with insulation and any gaps are sealed. Attic access (except unvented attic), knee wall door, or drop down stair is sealed.
3	Walls	Corners and headers are insulated. Junction of foundation and sill plate is sealed.
4	Windows and doors	Space between window/door jambs and framing is sealed.
5	Rim joists	Rim joists are insulated and include an air barrier.
6	Floors (including above-garage and cantilevered floors)	Insulation is installed to maintain permanent contact with underside of subfloor decking. Air barrier is installed at any exposed edge of insulation.
7	Crawl space walls	Insulation is permanently attached to walls. Exposed earth in unvented crawl spaces is covered with Class I vapor retarder with overlapping joints taped.
8	Shafts, penetrations	Duct shafts, utility penetrations, knee walls and flue shafts opening to exterior or unconditioned space are sealed.
9	Narrow cavities	Batts in narrow cavities are cut to fit, or narrow cavities are filled by sprayed/blown insulation.
10	Garage separation	Air sealing is provided between the garage and conditioned spaces.
11	Recessed lighting	Recessed light fixtures are air tight, IC rated, and sealed to drywall. Exception—fixtures in conditioned space.
12	Plumbing and wiring	Insulation is placed between outside and pipes. Batt insulation is cut to fit around wiring and plumbing, or sprayed/blown insulation extends behind piping and wiring.
13	Shower/tub on exterior wall	Showers and tubs on exterior walls have insulation and an air barrier separating them from the exterior wall.
14	Electrical/phone box on exterior walls	Air barrier extends behind boxes or air sealed-type boxes are installed.
15	Common wall	Air barrier is installed in common wall between dwelling units.
16	HVAC register boots	HVAC register boots that penetrate building envelope are sealed to subfloor or drywall.
17	Fireplace	Fireplace walls include an air barrier.

# Air sealing key points

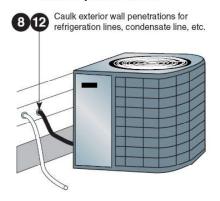


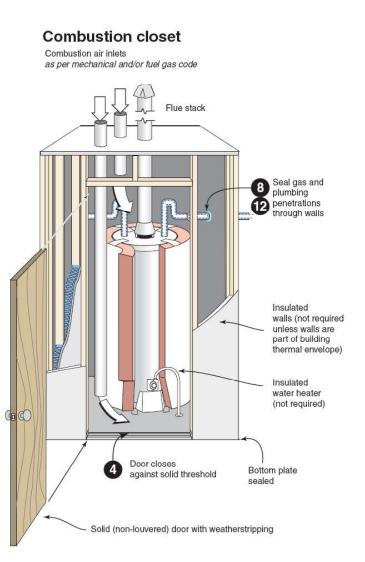


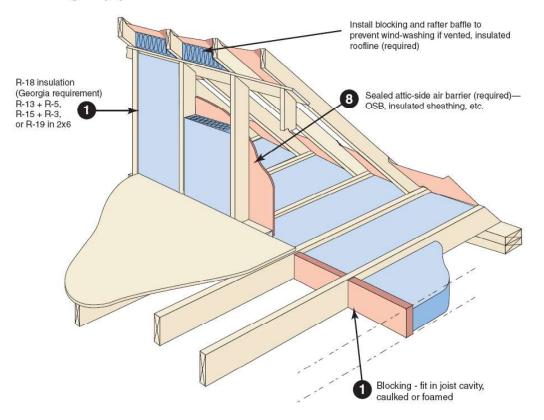




#### **Exterior penetrations**



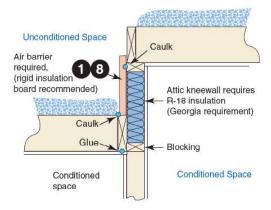




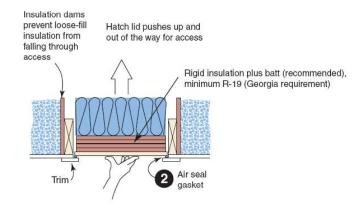
Attic knee-walls

(Georgia requirement)

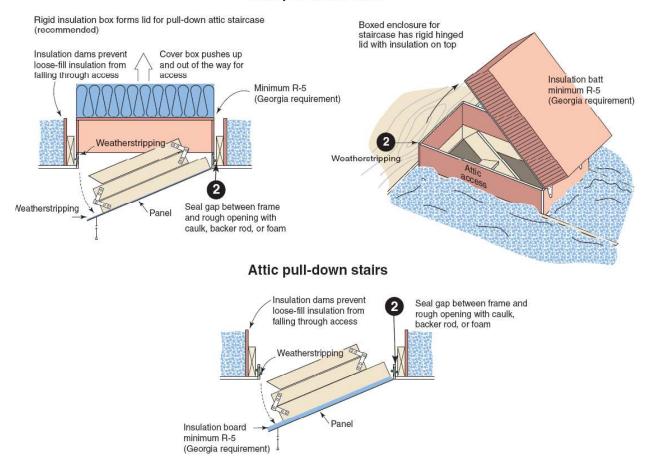
#### **Two-level attic**

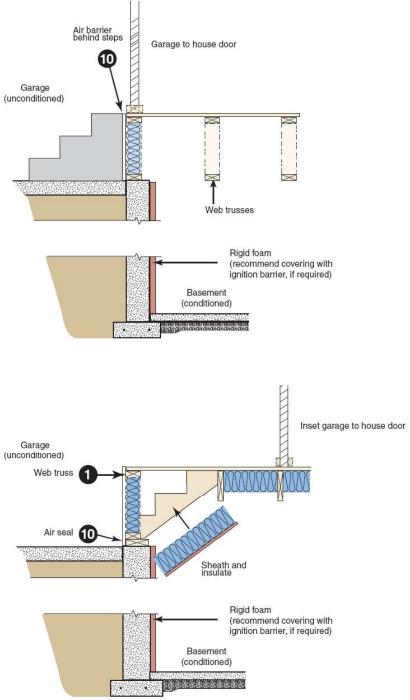


#### Attic scuttle



#### Attic pull-down stairs





**Building Thermal Envelope** — The basement walls, exterior walls, floor, roof, and any other building element that enclose conditioned space. This boundary also includes the boundary between conditioned space and any exempt or unconditioned space.

Example 2

The *building thermal envelope* is the barrier that separates the conditioned space from the outside or unconditioned spaces. The building envelope consists of two parts - an air barrier and a thermal barrier that must be both continuous and contiguous (touching each other). In a typical residence, the building envelope consists of the roof, walls, windows, doors, and foundation. Examples of unconditioned spaces include attics, vented crawlspaces, garages, and basements with ceiling insulation and no HVAC supply registers.

Vaulted

conditioned

space

Garage

Important air

sealing location

Kneewall

Attic

Conditioned

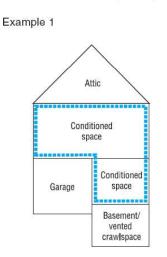
space

Basement

(conditioned or

conditioned)

indirectly-



This is a conventional approach that likely locates all ductwork in unconditioned spaces.

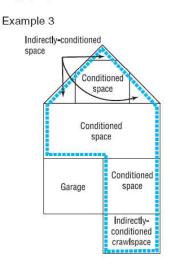
Example R-values1

- Flat ceiling: R-30
- Exterior walls: R-13 + R-3 sheathing
- Floor over garage and basement/ crawl: R-19
- Ductwork sealed with mastic and insulated to R-8 in attic, R-6 in basement/crawlspace
- Garage<sup>5</sup>, attic and basement/crawl are unconditioned spaces

If supply registers deliver conditioned air to basement, it is considered conditioned. With no supply air, it is considered an indirectly-conditioned space.

Example R-values1

- Flat ceiling: R-38
   Kneewalls<sup>2</sup>: R-18 (required)
- (R-13+ R-5, R-15 + R-3, R-19 in 2x6)
- Vaulted ceiling<sup>3</sup>: R-19 air-permeable insulation plus R-5 rigid foam board
- Exterior walls: R-13
- Basement masonry walls: R-5
- Ductwork sealed with mastic and insulated to R-8 in attic, R-6 in basement
- □ Garage<sup>5</sup> and attic are unconditioned spaces



The top conditioned floor functions as a vaulted ceiling with interior walls althought it appears to have kneewalls and a flat ceiling. An advantage of this approach is that all upstairs ductwork is located inside the building envelope.

The crawlspace walls are insulated and do not contain vents. The crawlspace ground is covered with concrete or 100% plastic and functions as a "minibasement."

#### Example R-values1

- Vaulted ceiling<sup>3</sup>: R-19 air-impermeable foam insulation
- Exterior walls: R-13 + R-3 sheathing
- Crawlspace walls: R-5
- Ductwork sealed with mastic and insulated to R-6
- □ Garage<sup>5</sup> is unconditioned space

1 R-values shown are examples and not code requirements.

2 An attic kneewall is any vertical wall that separates conditioned space from an unconditioned attic.

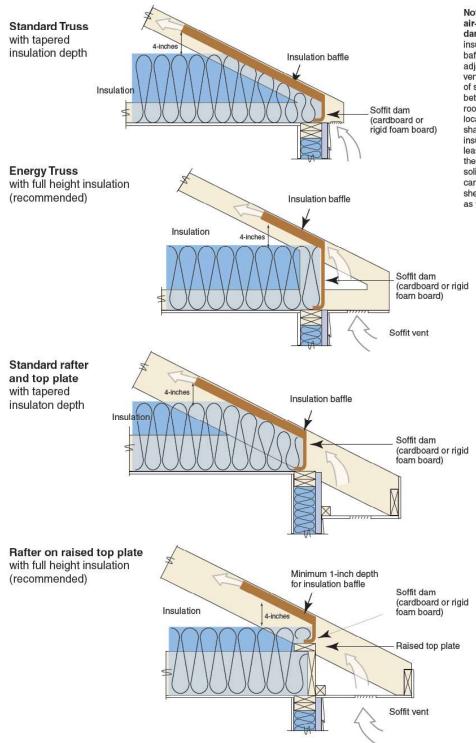
3 Requires trade-off (such as REScheck) since prescriptive celling requirement is R-30 / R-38, see roofline installed insulation options and section 806.4 of the 2012 NCRC.

4 n/a

5 Atthough there is nothing to prevent the garage walls from being insulated, due to indoor air quality concerns, the garage should never be considered inside the building envelope.

## Insulation Details for Ceilings with Attic spaces

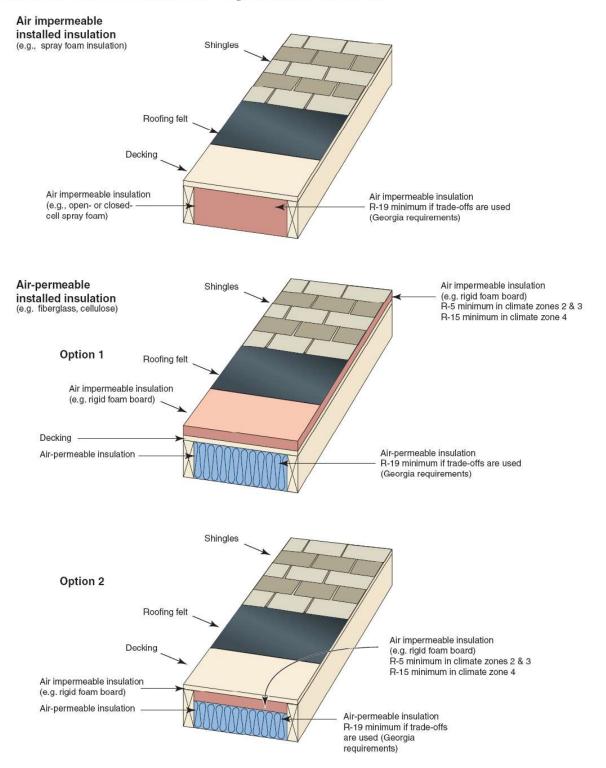
Rafter and Truss

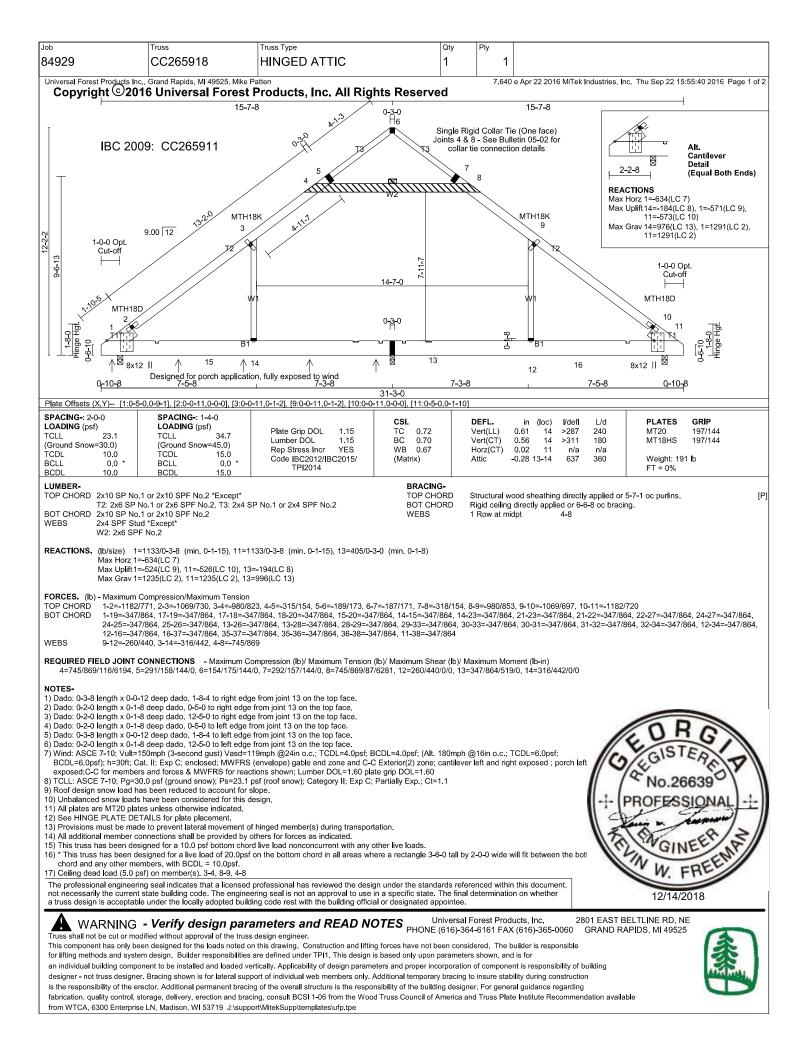


Note: Wind wash baffle and air-permeable insulation dam. For air permeable insulation in vented attics, baffles shall be installed adjacent to soffit and eave vents. A minimum of a 1-inch of space shall be provided between the insulation and the roof sheathing and at the location of the vent. The baffle shall extend over the top of the insulation inward until it is at least 4 inches vertically above the top of the insulation. Any solid material such as cardboard or thin insulating sheathing shall be permissible as the baffle.

### **Roofline Installed Insulation Options**

Reference Table 402.1.4 in Georgia amendments to the 2009 IECC and Section 806.4 "unvented attic assemblies" in the Georgia Amendments to the 2006 IRC





Job	Truss	Truss Type	Qty	Ply				
84929	CC265918	HINGED ATTIC	1	1				
	Grand Rapids, MI 49525, Mike Pa	7.640 e	Apr 22 2016 MiTek Industries, Inc. Thu Sep 22 15:55:40 2016 Page 2 of 2					
Copyright ©2016 Universal Forest Products, Inc. All Rights Reserved								

18) Bottom chord live load (40.0 psf) and additional bottom chord dead load (0.0 psf) applied only to room. 13-14, 12-13 19) Provide mechanical connection (by others) of truss to bearing plate capable of withstanding 524 lb uplift at joint 1, 526 lb uplift at joint 11 and 194 lb uplift at

joint 13.

20) Fixity of member 4 - 8 has been changed. 21) This truss is designed in accordance with the 2015 International Building Code section 2306.1 and referenced standard ANSI/TPI 1. 22) Attic room checked for L/360 deflection.

23) In the LOAD CASE(S) section, loads applied to the face of the truss are noted as front (F) or back (B).

24) Take precaution to keep the chords in plane, any bending or twisting of the hinge plate must be repaired before the building is put into service.
25) The field-installed members are an integral part of the truss design. Retain a design professional to specify final field connections and temporary supports. All field-installed members must be properly fastened prior to applying any loading to the truss. This design anticipates the final set position.
26) This truss is designed in accordance with the 2012 IBC Sec 2306.1 and referenced standard ANSI/TPI 1

27) Based on CC265912

28) Added IBC 2015

The professional engineering seal indicates that a licensed professional has reviewed the design under the standards referenced within this document, a truss design is acceptable under the locally adopted building code rest with the building official or designated appointee.

#### WARNING - Verify design parameters and READ NOTES Universal Forest Products, Inc. 2 PHONE (616)-364-6161 FAX (616)-365-0060

2801 EAST BELTLINE RD. NE GRAND RAPIDS, MI 49525

Truss shall not be cut or modified without approval of the truss design engineer. This component has only been designed for the loads noted on this drawing. Construction and lifting forces have not been considered. The builder is responsible for lifting methods and system design. Builder responsibilities are defined under TPI1. This design is based only upon parameters shown, and is for an individual building component to be installed and loaded vertically. Applicability of design parameters and proper incorporation of component is responsibility of building designer - not truss designer. Bracing shown is for lateral support of individual web members only. Additional temporary bracing to insure stability during construction is the responsibility of the erector. Additional permanent bracing of the overall structure is the responsibility of the building designer. For general guidance regarding fabrication, quality control, storage, delivery, erection and bracing, consult BCSI 1-06 from the Wood Truss Council of America and Truss Plate Institute Recommendation available from WTCA, 6300 Enterprise LN, Madison, WI 53719 J:\support\MitekSupp\templates\ufp.tpe

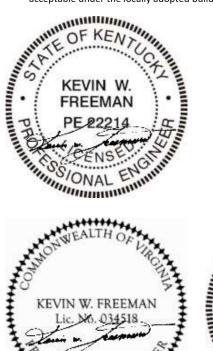




# **Universal Forest Products**

Job	Truss	MFG									
84929	CC265918	315									

The professional engineering seal indicates that a licensed professional has reviewed the design under the standards referenced within this document, not necessarily the current state building code. The engineering seal is not an approval to use a design in a specific state. The final determination on whether a truss design is acceptable under the locally adopted building code rest with the building official or designated appointee.





Protessional Zerripidcation in nereby centry that these doc/zent/s were prepared or approved by me, and that I am a duly licensed professional engineer under the laws of the State of Maryland, License No. 25531, Expiration Date: 10/20/2020







Design Method	Allowable Stress Design (ASD)
Connection Type	Lateral loading
Fastener Type	Nail
Loading Scenario	Single Shear

Main Member Type	Spruce-Pine-Fir
Main Member Thickness	2.5 in.
Side Member Type	Oriented Strand Board (OSB)
Side Member Thickness	7/16 in.
Nail Type	Common Wire
Nail Size	6d (D = 0.113 in.; L = 2 in.)
Load Duration Factor	C_D = 1.6
Wet Service Factor	C_M = 1.0
End Grain Factor	C_eg = 1.0
Temperature Factor	C_t = 1.0
Diaphragm Factor	C_di = 1.1

## **Connection Yield Modes**

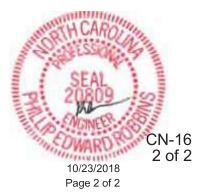
Im	473 lbs.
Is	184 lbs.
II	166 lbs.
IIIm	179 lbs.
IIIs	92 lbs.
IV	116 lbs.

Adjusted ASD Capacity	92 lbs.

- Nail bending yield strength of 100000 psi is assumed.
- The Adjusted ASD Capacity does not apply for toe-nails installed in wood members.
- Length of tapered tip is assumed to be two times the nail diameter for calculating dowel bearing length in the main member.
- The Adjusted ASD Capacity only applies for nails that have been driven flush with the side member surface. It does <u>not</u> apply for nails that have been overdriven into the side member.

While every effort has been made to insure the accuracy of the information presented, and special effort has been made to assure that the information reflects the state-of-the-art, neither the American Wood Council nor its members assume any responsibility for any particular design prepared from this on-line Connection Calculator. Those using this on-line Connection Calculator assume all liability from its use.

The Connection Calculator was designed and created by Cameron Knudson, Michael Dodson and David Pollock at Washington State University. Support for development of the Connection Calculator was provided by <u>American Wood Council</u>.



1 1 EXTERIOR LATERAL BRACE EXTERIOR WALL (TYP) 1) ROOF FRAMING PLAN I MAX GABLE WALL 12 MAX ERIDGE BRACE AT 8-0"0.0. MIN. LENGTH = 8-0" SECTION) (SEE FIG 4406.7b (3) 16d ENDWILED ALTERVATE 2x4 SPRUCE OR CENTERED BENEATH EACH SHEATHING JOINT, ATTACH AT BETTER DIAGONAL EACH END WITH BETTER BLOCKING 2x4 SPRUCE OR-(WALL INSULATION NOT SHOWN) SHEATHING APPLIED FULL FACE NAIL SIZE, PATTERN AND SPACING SEE TABLE R602.3(1) FOR STRUCTURAL SHEATHING 2) SECTION THRU "LADDER" SOFFIT -(Z) 16d NALS (TYP.) PER TRUSS DESIGN VERTICAL BRACING AT 24"o.c. TRUSSPAFTER TRUSS (OR RAFTER) × 12" MAX. 12" MIN 12" MIN. 4006.7a (A) STRUCTURAL SHEATHING JOINT 12" MINIMUM ABOVE OR BELOW LINE "A" MEMBER CONTINUOUS SOFFI WDOER OF 24 SPRUCE OF FASCIA 4406.7a CN-102F 1 of 1

GABLE END BRACING CHAPTER 45, SECTION R4506.7 REFERENCE FROM NCRC

#### 4. <u>Roof</u>

#### 4.1. General

- 4.1.1. It is suggested that prior to raising the roof, that roof jacks be installed on the roof in the down position, and that shingles be placed on the jacks for ease of shingling at a later time.
- 4.1.2. Lift points Refer to Section 1.4.2
- 4.1.3. Crane Positioning / Direction
  - 4.1.3.1. Direct the crane operator such that the crane, when lifting, is very slightly pulling the rim rail attached to the top chord of the truss against the end of the top chord. Note: It <u>must not</u> be positioned such that it is pulling away from the top chord. Failure to adhere to this warning may result in separation of the rim rail from the top chord and ultimately the collapse of the roof.
- 4.1.4. When the roof is raised high enough allowing the kneewalls to swing freely, pull the kneewalls into place. Never place yourself or any part of your body under the roof of the home prior to the kneewalls being fully extended.
- 4.1.5. Once the kneewalls are in place, align them left to right directly over the stiff knee or bottom chord of the truss. Do not use the plate nailed to their ends for alignment.
- 4.1.6. Prior to the roof being closed up, using the crane, lift any plywood, sheetrock, endwalls or desired fixtures into the open space.
- 4.1.7. Starting at one end of the house, place the first pair of foldbacks into position. [Depending upon the truss design, the foldbacks may be secured on the roof with straps, hinges and screws, or they may be shipped loose in the house or on a carrier.]

Note: At this time the straps or hinges, if used, <u>MUST</u> be removed, they cannot be shingled over.

4.1.8. Visually check the slope of the roof, hinged area and overhang for alignment, ensuring there is no hip or dip. <u>Make any necessary corrections prior to continuing</u> to close in the roof. Any misalignment at this point will get worse as it propagates across the roof. A string can be pulled to check the alignment. Dependent upon the

spacing between the sections of the home it may be necessary to install filler 1x or 2x at the ridge to straighten the roofline from the raised portion to the foldback.

- 4.1.9. Once you are satisfied with the alignment, secure the foldback to the top chord of the truss and at the ridge as detailed in the stamped plan approval section on installation instructions.
- 4.1.10. Continue across the roof, one pair at a time, removing the hinges, ensuring the alignment and securing the roof.
- 4.1.11. Once the roof is secured and aligned, complete the securement of the house by referring to the details in the stamped plan approval section on installation instructions. This may or may not consist of fastening at the kneewall, marriage line, end walls, wind beams and lateral bracing.
- 4.1.12. A common problem encountered on the gable ends at the bird box is a visual misalignment of the overhang from below to above the hinge line. This not a structural problem, the gable end overhangs are built separately and attached to the end trusses. This problem is corrected by aligning / wedging the overhang below the hinge line with that above and securing the two sections together with nails prior to installing drip edge or fascia on the gable ends.

#### 4.2. Dormers

- 4.2.1. Once the roof is raised, identify the location of the dormers and remove the shingles, felt paper, and OSB. Remove the shingles approximately 18" on either side of the opening and valley where the dormer will be placed.
- 4.2.2. Using the crane, place the dormer into location.
- 4.2.3. After ensuring that the dormer sits square on the lower header and is not tilted, secure the dormer to the roof trusses by referring to the detail in the stamped plan approval section on installation instructions.
- 4.2.4. Completion of the dormer installation is accomplished by following the standard instructions published by the Asphalt Roofing Manufacturers Association in the Residential Asphalt Roofing Manual.
  - 4.2.4.1.Felt paper [15#] is installed over the bare OSB
  - 4.2.4.2.Asphalt roofing [50# minimum] is laid in valleys formed by the intersection of the roof and dormer.
  - 4.2.4.3.The dormer is step flashed along the vertical walls

4.2.4.4.The shingles are woven through the valley, extending at least 12" beyond the centerline of the valley.

#### 4.3. Pod Tie-In and Accent Dormer Construction

4.3.1. Materials and details are provided to build these items. Use the appropriate state Residential Building Code for all connection requirements.

#### 4.4. Gable Ends / Drip Edge

4.4.1. Drip edge is not installed at the plant on the gable ends of the homes. This is due to the distance at the gable end from the eve to the hinge point of the truss. The drip edge, if installed would be a short piece, which oftentimes is bent during setup and esthetically is not pleasing to the homeowners. The drip edge must be installed and the shingles along the gable end fastened during setup.

To facilitate this, the shingles are not fastened approximately 18" from the gable ends of the roof. Therefore they can be lifted, the drip edge installed in full-length sections, and the shingles secured. [Fasten per the shingle manufacturer's instructions for high wind zones]

#### 4.5. Sealing Roof Penetrations

- 4.5.1. Nail Holes / Damage
  - 4.5.1.1.Replace the shingle(s). There is no other acceptable repair.
- 4.5.2. Vents / Chimneys
  - 4.5.2.1.Proper Flashing
    - 4.5.2.1.1. Refer to the flashing and shingle manufacturer's installation instructions for fastening and sealing

#### 5. Windows

#### 5.1. Installation

- 5.1.1. The procedure for field installing windows is as follows:
  - 5.1.1.1.Ensure window is closed and locked
  - 5.1.1.2.Apply <sup>1</sup>/<sub>4</sub>" [minimum] continuous bead of exterior caulking to the backsides of the mounting flange.

- 5.1.1.3.Place the window in the opening, resting on the sill and while holding it flat against the opening, install fasteners in the top left and right corners.
- 5.1.1.4. Verify square installation by diagonal measurements
- 5.1.1.5.Install fasteners in the bottom left and right corners, then in the center of the top and bottom.
- 5.1.1.6.Complete the fastening by installing the remaining fasteners, spaced 6" or less.
- 5.1.1.7.Seal the window from the outside by use of window /door sealant tape, installing the sides first and the top of the window last.

#### 6. <u>Electrical</u>

- **6.1.** Homes are wired in compliance with the National Electrical Code. 12-gauge wire is used as a minimum for receptacle circuits and 14-gauge wire for lighting circuits. Appliances drawing a heavier load [dryers, stoves, etc.] are wired as detailed by the code.
- **6.2.** Electrical circuits that cross over from one section of the home to the other, do so through a junction box that is located behind an access panel whose location is identified on the electrical print.
  - 6.2.1. The wires on one section of the home terminate in a junction box. The wires on the other section are left in the bay directly opposite the junction box in the mating half.
  - 6.2.2. The wires are identified with the number of the circuit that is shown on the electrical print. Each wire in the junction box has a mate in the opposite bay.
  - 6.2.3. The wires are joined by the use of appropriately sized wire nuts that twist the wires together.
- **6.3.** A complete electrical test is performed at MCB on every circuit in each house.
  - 6.3.1. Operational
  - 6.3.2. Polarity
  - 6.3.3. Continuity
  - 6.3.4. High Pot High potential test to identify any penetrations of the electrical cable by a staple or nail

- 6.3.5. Ground Fault
- 6.3.6. Arc Fault

#### 7. Plumbing

- **7.1.** With the exception of some 2<sup>nd</sup> floor fixtures all drain lines [DWV plumbing] are dropped straight through the floor of the house for interconnection by a licensed plumber after the house is set. The work that is done on site is identified in the plumbing diagram for the house by <u>dashed lines</u>.
  - 7.1.1. These drop outs and the fixtures they're attached to are tested at the factory for leaks. However they may loosen due to movement during transportation, setting or while being plumbed after setup.

Therefore, it is important that after interconnection of the DWV is complete that it be tested as required by the International Residential Plumbing Code Section 312.2.

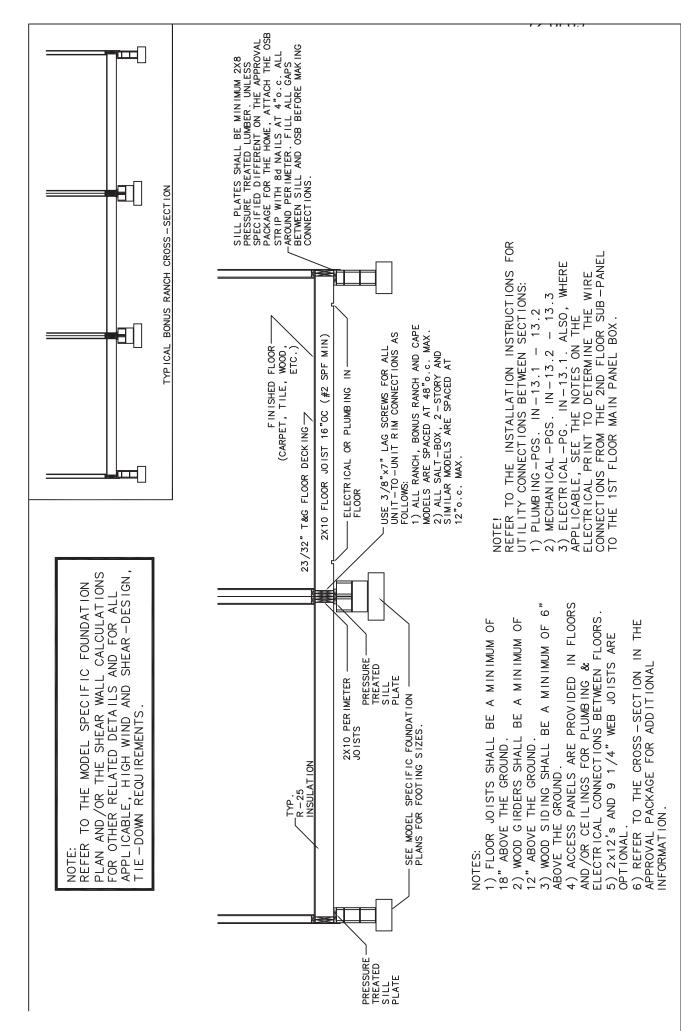
- 7.1.2. The most common problems encountered with these interconnections are:
  - 7.1.2.1. A pipe, which was installed in the wall as a chase for 2nd floor electrical or refrigerant lines, is plumbed as a vent pipe. Result: Sewer smell in the 2<sup>nd</sup> floor.
  - 7.1.2.2.A commode's wet vent is not plumbed. Result: Bubbling when flushed
- **7.2.** Supply line plumbing consists of 1",  $\frac{3}{4}$ " and  $\frac{1}{2}$ " lines. These are leakage tested at the factory to ensure proper operation.
  - 7.2.1. Mating male and female connections are installed at the marriage walls when there are wet sections on more than one portion of the home.
  - 7.2.2. Common problems encountered with the supply lines are:
    - 7.2.2.1.Water not being hot enough for the homeowner in the shower/tub. This is typically due to a scald-proof faucet, which the homeowner must adjust to their liking.
    - 7.2.2.2.Shut-off valves not being open either under a fixture or at the hot water tank.

#### 8. Mechanical

- **8.1.** Given the requirements of the area where the home may be located and the preference of the builder or homeowner, either perimeter floor registers or overhead registers may be installed. In either case both supply and return air must be properly sized and ducted.
- **8.2.** When applicable, CCB installs a typical number of supply registers with flex duct runoffs and return air locations. No other HVAC components are installed. This is subject to change based on the model series, the floor plan, and the customer order. All equipment is sized based on loads calculated in accordance with ACCA Manual D or SMACNA Installation Standards for Residential Heating and Air Conditioning Systems. Additional supply registers may be required as determined by the load and duct calculations. These calculations have not been performed by CCB and must be performed by a heating contractor licensed by the applicable State Board of Examiners of Plumbing, Heating, and Fire Sprinkler Contractors.
- **8.3.** Dependent upon the layout, the size of the home, the state and local jurisdictions, and the roof truss selected, the manner in which either the return air or supply air is ducted may vary. It is important that the HVAC Licensed Installer follows the duct diagram provided with the home as close as possible to avoid any alterations in the register quantities and locations.
- **8.4.** It is not uncommon after a down draft perimeter floor system is installed to have a homeowner state that they have no airflow from some of their registers. This normally is due to the flex from the register not being connected to the trunk line.
  - 8.4.1. In the section of the home where the furnace or air handler would normally be located, the flex duct that connects to the boots of the registers is left in the belly of the house for transportation. This is due to the short length normally required to connect with the trunk line. The area where they are located is marked with a painted circle. A hole needs to be cut in the silver board in that location and the flex duct pulled out to make that connection. The other section of the house has a box of flex secured to the frame for transportation.

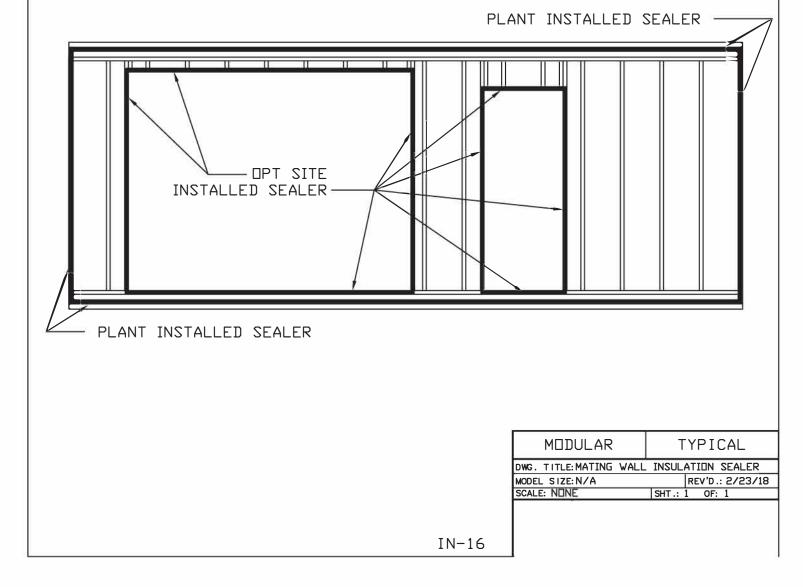
#### 9. Uncovered Decks / Porches

**9.1.** Uncovered decks or porches must be built at least 6" below the threshold of the door. Failure to do this **voids the warranty** of the door manufacturer against deterioration and leakage of the door.





CHM CUSTOM BUILDERS INSTALLS AN INSULATION SEALER THAT IS USED TO CREA TE A BARRIER FROM OUTSIDE AIR INFILTRATION. THIS WILL REDUCE THE LOSS OF CONDITIONED AIR FROM INSIDE THE HOUSE AND GIVE THE CUSTOMER A MORE ENERGY EFFICIENT HOME. THE SEALER IS ATTACHED TO THE MATING WALL EXTERIOR EDGES AS DEPICTED BY THE BOLD OUTLINE IN THE DETAIL SHOWN BELOW. BEFORE THE MULTIPLE SECTIONS OF THE HOME ARE JOINED TOGETHER, INSURE THE SEALER IS INTACT AROUND THE ENTIRE PERIMETER OF THE HOME. AFTER THE SECTIONS ARE TOGETHER, CHECK FOR ANY VOIDS THAT MAY HAVE OCCURRED AND PROMPTLY FILL THEM WITH SEALER, INSULATION, OR AN APPROVED CAULKING MATERIAL. THE SAME MAY BE DONE AT ALL MATING WALL PENETRATIONS, DOORWAYS, AND OPENINGS AT THE DISCRETION OF THE BUILDER OR HOMEOWNER, BUT IS NOT REQUIRED. MATERIALS ARE PROVIDED BY OTHERS.



#### DATE: 10/29/08

CMH's standard home is designed and built to a 150 MPH ultimate wind speed criteria, which is defined by the International Residential Code [IRC]. With additional modifications, they also comply with the 150 MPH ultimate wind speed criteria. The states' adoption of the IRC as the accepted building code has affected parts of the design and some of the components and fastening schedules for a Crestline home. The following pages, which consist of detailed setup instructions, identify the significant changes that must be adhered to. There are fourteen (14) specific items throughout the following pages and are addressed as follows:

1. Staples are no longer allowed as a means of fastening shingles. Standard fastening criteria requires the use of galvanized or stainless steel, aluminum or copper nails. Given that our minimum design is to a 150 MPH wind zone, six (6) fasteners must be used per shingle.

2. <u>N.C. Only:</u> This note is to alert you to the fact that any home, which is located in a 150 MPH wind zone in North Carolina, must comply with the requirements of the Coastal and Flood Plain Standards, Chapter 45 of the N.C. IRC, regardless of where it is located. This directly affects shingle fastening, item #3.

3. In a 150 MPH wind zone, shingles must be fastened with a "hot dipped galvanized" nail. There is a 1 1/4" hot dipped galvanized nail sold under the name of "Mave" which can be shot through a Senco nail gun. This is the nail we presently are using at Crestline for this application.

4. Pages IN-18 and IN-20 show the fastening at the ridge and fold-back for 7/12, 9/12, and 12/12 pitch roofs in 150 MPH wind speed zones.

5. Page IN-18 explains the fastening of the collar ties with the exception of those on either side of a dormer. [Refer to item #14].

6. Page IN-18 requires that the bottom chord of the trusses at the marriage line, on 7/12, 9/12, and 12/12 pitch roofs, be decked and secured with both nails and GLUE.

7. Page IN-18 also shows multiple options on how to secure the knee walls on 7/12, 9/12, and 12/12 pitch roofs to the bottom chord of the truss. However, one (1) of the three (3) must be used for each and every knee wall.

8. Page IN-19 shows how a single 4x8x7/16" piece of sheathing must be secured with

nails to either the top or bottom of the collar ties at each gable end.

9. Page IN-19 identifies 1/8" as the amount of allowable gap between the end-wall and top chord of the truss before shimming is required.

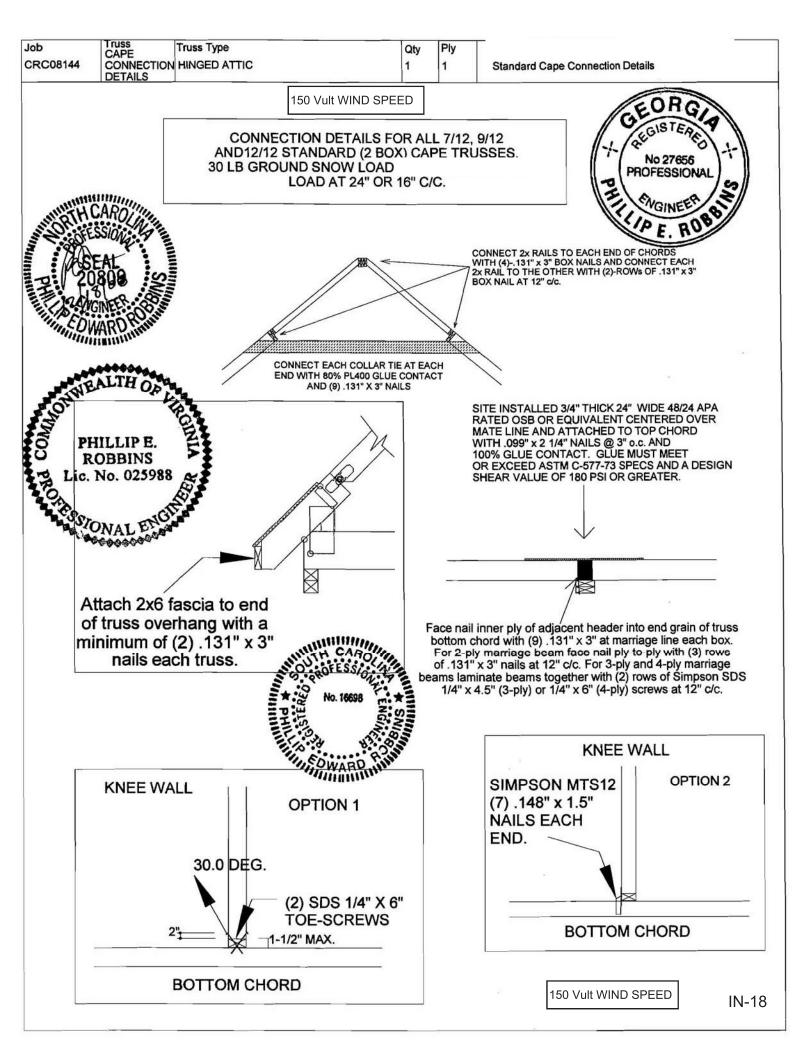
10. Page IN-19 details the securement of the end-wall to the top chord of the truss.

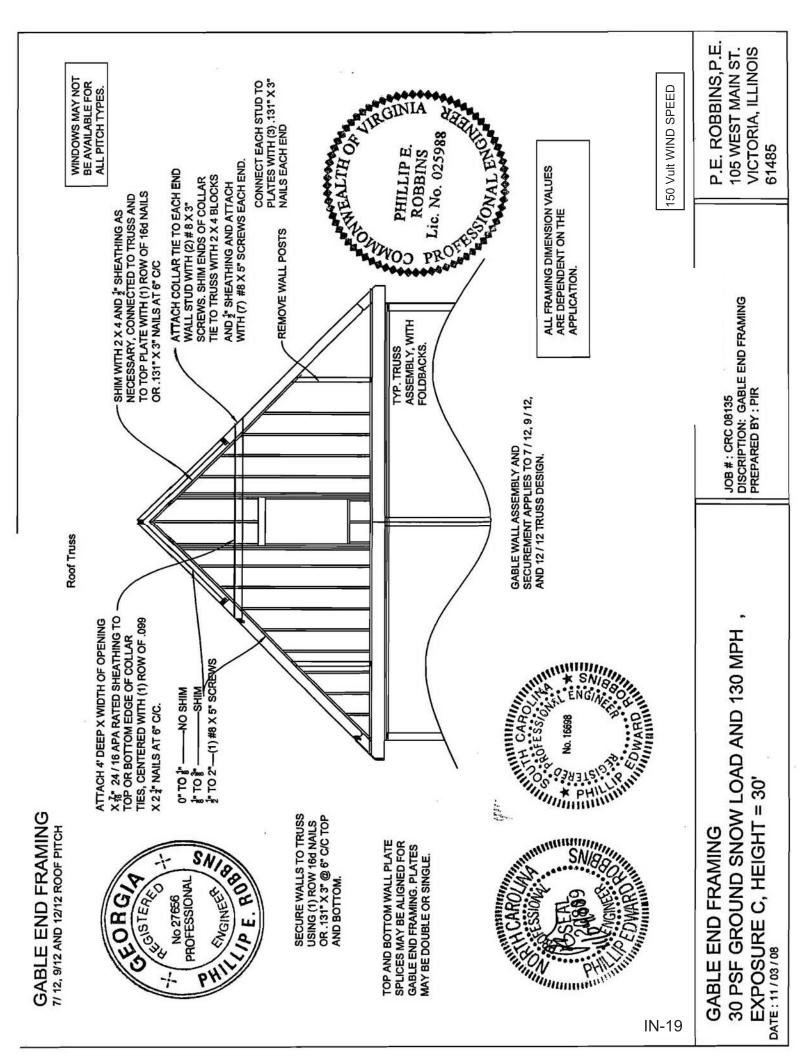
11. Page IN-19 defines the shimming [1/8" maximum gap] and fastening in the area where the end-wall is secured to the fold-back.

12. Page IN-19 also contains the following collar tie details:

- A collar tie must be secured to each stud on the end wall and the top chord of the truss.
- Two inches of blocking must be secured to the end truss in order that the collar tie can be fastened.

13. Page IN-20 explains how to secure the dormers to the roof truss framing on the house with the lag screws provided; which were taped to one of the dormer rafters. Each individual dormer has it's own quantity of screws necessary for attaching that specific dormer.







# FLEX ROLL RIDGE VENT

## **Overview**

Flex Roll is a soft roll, low-profile ridge vent made of non-wicking and non-woven material that resists clogging. Lightweight and easy-to-install; no complicated fitting, wrapping or connectors.

Quarrix Flex Roll works to vent warm, moist attic air out while preventing insects, birds, bats, snow and dust from getting in. Installs under metal and asphalt shingles (pitches from 3/12 to 20/12). Coil nails included.



Lifetime Warranty

## Quarrix Flex Roll Ridge Vent Benefits

Proven Performance

Low-profile design virtually disappears on the roof when installed, yet exhausts warm attic air to create a balanced system. Fibers prevent dust and debris from clogging the vent.

• Strong and Durable

Material is non-wicking and non-woven, and helps **keep rain, snow and insects from filtering through.** Flex Roll will not degrade or corrode from rain, wind, snow or ice.

Product Versatility

Installs on ridge for exhaust or behind fascia for intake. Works with metal and asphalt shingles.

### • Ecologically Friendly

Helps reduce landfill waste through the use of 100% recycled material.



# FLEX ROLL SPECIFICATIONS 1 34" (44 mm) Coil Nails Included

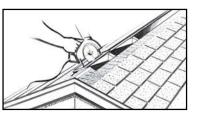
Warranty	Pitches	Certified NFA	Profile Height	Length	Width	Series	Part #
		•		20' (6 m) Roll	10-1/2" (26.7 cm)	F105	70000
Lifetime		17.2 sg in/lin ft	3/4" (1.9 cm)	50' (15.2 m) Roll	10-1/2" (26.7 cm)	F105	70006
Warranty	3/12 to 20/12	(364.1 cm²/lin m)	Low Profile	20' (6 m) Roll	11-3/4" (29.8 cm)	F120	70003
IN-				20' (6 m) Roll	8" (20.3 cm)	F80	70005
CC ELEVOD 0 0 17							

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# QUARRIX FLEX ROLL RIDGE VENT INSTALLATION INSTRUCTIONS

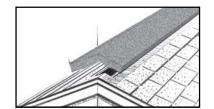
1



## Cut a 2" Slot

Cut a 1" slot on each side of the ridge. Length of slot should be determined by the amount of required ventilation. See ventilation table below.

A minimum of 12" must be left uncut on each end of the ridge.

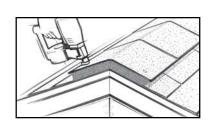


# 2

3

# **Roll out Quarrix Flex Roll**

Roll out the Flex Roll along entire ridge. Multiple lengths may be butted together. Nail both ends of vent, nails must penetrate sheathing 3/4". If using nail gun, adjust the air pressure so the ridge vent is not over-compressed.



# Nail Ridge Caps

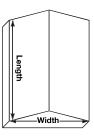
Nail ridge caps directly over the Flex Roll, using a coil nail gun or hand nail. Nails must penetrate sheathing  $\frac{3}{4}$ ".

Recommended for roof slopes 3:12 to 20:12

# 1 ¾" (44 mm) Coil Nails Included

# **Determining Ventilation Needs**

For <sup>3</sup>/<sub>4</sub>" thick Quarrix Flex Vent (17.2 square inches net free area (NFA) per foot) and Soffit Vents or Quarrix Multi-Use Vent (6.35 square inches net free ventilation area (NFVA) per foot)



Attic Square Footage	Square Inches NFVA at Ridge	Min. Feet of Quarrix Flex Vent Soft Roll	Min. Square Inches NFA Soffit	
1000	240	14	240	io.
1100	264	16	264	) rat
1200	288	17	288	150
1300	312	18	312	le 1
1400	336	20	336	g th
1500	360	21	360	usin
1600	384	23	384	en l
1700	408	24	408	Å
1800	432	25	432	ers
1900	456	27	456	ţ
2000	480	28	480	e n
2100	504	30	504	thes
2200	528	31	528	* Double these numbers when using the 1:150 ratio.
2300	552	33	552	Dout
2400	576	34	576	*
	Square Footage 1000 1100 1200 1300 1400 1500 1600 1700 1800 2000 2100 2200 2300	Square         NFVA           Footage         at Ridge           1000         240           1100         264           1200         288           1300         312           1400         336           1500         360           1600         384           1700         408           1800         432           1900         456           2000         480           2100         504           2200         528           2300         552	SquareNFVAQuarrix Flex VentFootageat RidgeSoft Roll100024014110026416120028817130031218140033620150036021160038423170040824180043225190045627200048028210050430220052831230055233	SquareNFVAQuarrix Flex VentInchesFootageat RidgeSoft RollNFA Soffit100024014240110026416264120028817288130031218312140033620336150036021360160038423384170040824408180043225432190045627456200048028480210050430504220052831528230055233552



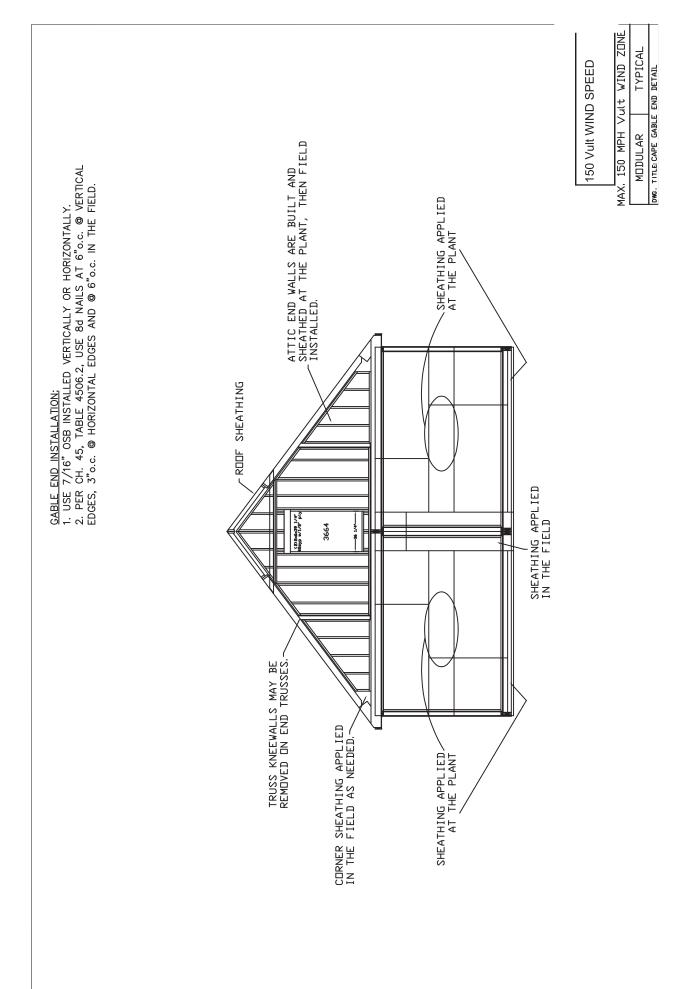
IN-24.1

# DRYER VENT AND BATH EXHAUST INSTRUCTION

A. "Residential dryer exhaust ducts which are not designed for a specific dryer shall be constructed of minimum 0.0157 inch galvanized steel or other noncombustible material of equivalent strength and corrosion resistant." (Section M1502.4.1 of the 2018 NCIRC)

B. The dryer exhaust "ducts shall have a smooth interior finish with the joint running in the direction of the airflow."

- C. "The minimum size of the exhaust duct shall be 4 inches."
- D. "Dryer exhaust ducts for cloths dryers shall terminate on the outside of the building and shall be equipped with a back draft damper."
- E. The back draft damper must be unscreened and a minimum of 4 inches.
- F. "Ducts shall not be connected or installed with sheet metal screws."
- G. "The entire system shall be properly secured in place and shall terminate not less than 12" above finished grade."
- H. A listed and labeled clothes dryer transition duct must be used to connect the appliance to the exhaust duct.
- I. "Transition duct shall not be concealed within construction."
- J. "Transition ducts must remain entirely within the room the dryer is installed."
- K. "Transition ducts are to be cut to length and may not exceed 8' in length."
- L. "All penetrations.... Through the building thermal envelope shall be caulked, gasketed, or otherwise sealed..."
- M. The maximum length of the rigid metal duct shall be in accordance with section M1502.4.5 of the 2018 NCIRC.





Pei Evaluation Service<sup>®</sup> is an accredited ISO Standard 17065 Product Certifier, accredited by the IAS. This Product Evaluation Report represents a product that *Pei* ES has Evaluated. This product has a Product Evaluation Service Agreement & Follow-up Inspection Service Agreement. This Product Evaluation Report in no way implies warranty for this product or relieves Alpha Systems, Inc. of their liabilities for this product. This PER is an official document if it is within one year of the initial or re-approval date.

#### Report Owner Alpha Systems, Inc. 5120 Beck Drive

Elkhart, IN 46516

Product

AlphaSeal 5200 Two-Part Polyurethane Foam Adhesive PER-05006

Initial Approval September, 2000 Re-Approved April, 2020

See all Pei ES Listings at: www.p-e-i.com

Approved Manufacturing Location Alpha Systems, Inc. 5120 Beck Drive Elkhart, IN 46516

For Evaluation Report Questions www.alphasystemsinc.com Alpha Contact: Joe Merryman - V.P. of Product Development Phone: 574-295-5206

#### **General Details**

AlphaSeal 5200 adhesive is used to attach gypsum board to wood lumber framing in walls and ceilings without the use of mechanical fasteners. The manufacturing location listed above has an approved Quality Control Manual to manufacture the AlphaSeal 5200 Two-Part Polyurethane Foam Adhesive and is inspected quarterly by *Progressive Engineering Inc.* (*Pei*).

#### Product Description

AlphaSeal 5200 is a two-part polyurethane foam adhesive system. It is applied by pumping two components at a 1 to 1 volumetric ratio under pressure through heating equipment to produce one continuous bead. The two components are an "A-ISO" and a "B-RESIN". The A-ISO component is a purchased material and the B-RESIN component is manufactured by Alpha Systems, Inc. The AlphaSeal 5200 adhesive does not off-gas Formaldehyde into the air.

#### **Containers and Storage**

The A and B components are shipped in 330 gallon caged totes or in 55 gallon steel drums. Storage of these containers shall be in an indoor dry place between 40°F. and 110°F. Unopened containers will have a storage life of up to six months in these conditions.

#### **General Product Use and Limitations**

The gypsum board being used shall be in compliance with ASTM C 1396. The lumber shall be kiln dried and graded. For proper application, both substrate surfaces shall be between temperatures of 50°F. and 105°F. Surfaces shall be clean and dry, free of dust, ice and loose particles. **AlphaSeal 5200** adhesive shall be applied in an ambient temperature range of 50°F. to 105°F. The adhesive is applied along the intersection of the gypsum and the lumber according to Alpha Systems Application Instructions. The adhesive temperature at the heater block shall be between 100°F. and 125°F. After the last bead is applied, the structure shall not be moved for a minimum of two minutes. The structure shall stay in the same ambient conditions for the first 24 hours.

**AlphaSeal 5200** adhesive shall be used on a maximum wood framing spacing of 16" o.c. for walls and 24" o.c. for ceiling applications. The adhesive beads are applied along one side of field framing and along both sides at gypsum seams. Adhesive bead size for ceilings shall be as shown in Figure 1. Adhesive bead size for walls shall be as shown in each test report per design. A bead shall never be greater than 2" in width.

• The **AlphaSeal 5200** adhesive shall be applied according to **Alpha Systems** Application Instructions. A copy of these instructions must be made easily available at the assembly areas.

• This **PER** is for **AlphaSeal 5200** to be applied in an indoor manufacturing facility and shall not be applied in an outdoor uncontrolled environment.

• AlphaSeal 5200 adhesive is to be manufactured at the Alpha Systems plant in Elkhart, Indiana following their approved Quality Control Manual with unannounced Inspections by *Progressive Engineering Inc.* 

- The use of AlphaSeal 5200 adhesive in a fire rated assembly is not addressed in this PER.
- A vapor barrier shall not be used between the adhesive and the substrates.
- AlphaSeal 5200 shall be applied to the back side of standard raw gypsum and shall not be applied to other gypsums such as foil backed, moisture resistant or water resistant gypsums.
- AlphaSeal 5200 adhesive shall not be used for insulation or be considered insulation.

**PER-05006** 

#### **Building Code Compliance**

Must be used with an approved thermal barrier not less than 1/2-inch gypsum wallboard or approved material equivalent in compliance with the requirements of the 2006 **IRC**, Section R314.4 and the 2009, 2012, 2015 and 2018 **IRC**, Section R316.4.

Must be used with an approved thermal barrier not less than 1/2-inch gypsum wallboard or approved material equivalent in compliance with the requirements of the 2006, 2009, 2012, 2015 and 2018 **IBC**, Section 2603.4

The HUD code does not require a thermal barrier for adhesives.

August 1, 2017 - Texas Industrialized Housing and Buildings Administrative Rules - Section: 70.103. (c) (2)

NC Residential Code, 2012 Edition - Section R316.6

ASTM E-84 - Class B Fire Rating: Flame Spread Index - 30 and Smoke Development Index - 360

Meets or exceeds Acceptance Criteria of UL-1715 for use with 3/8-inch Gypsum Wallboard after 15 Minute Exposure Requirements, where flames shall not extend to the extremities or through the doorway opening of the tested specimen.

Meets or exceeds Acceptance Criteria of UL-1715 for use with 1/2-inch Gypsum Wallboard after 15 Minute Exposure Requirements, where flames shall not extend to the extremities or through the doorway opening of the tested specimen.

Meets or exceeds adhesion of gypsum panels to wood for 200°F Stability and 30 Minute Exposure Requirements of the 2018 IBC, Section 803.14 Stability.

#### **Test Standards**

*Pei* Standard No. 89-1 - Simple Span Ceiling or Roof Diaphragm Shear Resistance Test Procedure for Manufactured Homes

*Pei* Standard No. 93-7 - Performance Requirements for Fastening Gypsum Board to Wood Framing using a Two-Part Urethane Adhesive *Pei* Standard No. 94-9 Large Scale Ceiling Board Dead Load Test Procedure

ASTM C 557 - Standard Specification for Adhesives for Fastening Gypsum Wallboard to Wood Framing

ASTM D 5582 - Standard Test Method for Determining Formaldehyde Levels from Wood Products Using a Desiccator

ASTM D 6464 - Standard Specification for Expandable Foam Adhesives for Fastening Gypsum Wallboard to Wood Framing

ASTM E 72 - Standard Test Method of Conducting Strength Tests of Panels for Building Construction

ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials

UL 1715 - UL Standard for Safety Fire Test of Interior Finish Material

	Fran	ning		Gypsum	Gypsum	Single or	Ultimate Load	Test Report #
Top Plate	Bott. Plate	Studs	Stud Spacing	Orientation	Brand	Double Sided	PLF <sup>3</sup>	
				Georgia Pacific	Single	737.5	1998-2966A	
			5/16" Vertical	USG Gypsum	Single	707.4	1998-2966B	
	1/2 1/2 2/2			Gold Bond	Single	656.6	1998-2966C	
1x3		1x3	2x3	16" o.c.		USG Gypsum	Single	750.9
	280	2x3 10 0.0.	1/2" Horizontal	Gold Bond	Single	727.4	1998-3236B	
				Georgia Pacific	Single	590.4	1998-3236C	
				USG MH UltraLight	Single	675.0	2012-1569M	
				USG MH UltraLight	Single	760.0	2012-1569O	

#### Table 1: Wall Shear Designs with Gypsum Board

Notes:

1. See actual test reports for wall construction details including adhesive bead sizes

2. Tested in Accordance to ASTM E72 - Static Wall Racking Tests

3. Ultimate load does not include any required safety factors

#### Table 2: Wall Shear Designs with 7/16" OSB and 1/2" Gypsum

Framing				Sheathing			Ultimate	
				OSB Orientation	Gypsum Orientation	Sing <b>l</b> e or	Load	Test Report #
Top Plate	Bott. Plate	Studs	Stud Spacing	CSD Onentation	Gypsulli Ollentation	Double Sided	PLF <sup>3</sup>	
2x3	2x3	2x3	16" o.c.	Rough Side Up	Horizontally	Double	756.0	2018-6252A
2X4	1x4	2X4	16" o.c.	Rough Side Up	Horizontally	Double	965.0	2018-6252b

Notes:

1. See actual test reports for wall construction details including adhesive bead sizes

2. Tested in Accordance to ASTM E72 - Static Wall Racking Tests

3. Ultimate load does not include any required safety factors

**PER-05006** 

#### **Design Values**

Ceiling Diaphragm Design Load = 203 plf (11'-9" minimum width x 48ft. Maximum diaphragm span) Ceiling Dead Load Resistance = 15.3 psf

#### Note:

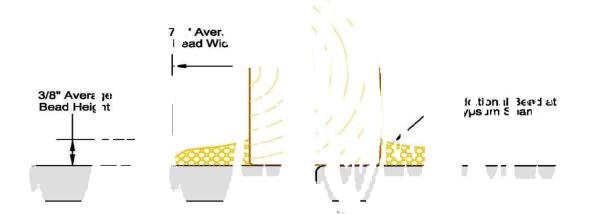
Ceiling Diaphragm and Dead Load Resistance testing is valid for all gypsum boards listed below, as long as the gypsum manufacturer maintains a third party product Evaluation Program showing compliance to ASTM C1396.

#### **Gypsum and Cement Board Tested for Ceiling Use**

1/2" USG Fiberock Brand MH Gypsum Fiber Board 1/2" Durock<sup>®</sup> Cement Board Next Gen (Dead Load use only) 5/16" USG Sheetrock MH Gypsum Board 5/8" USG SHEETROCK<sup>®</sup> Firecode Core Type X Gypsum (Dead Load use only) 1/2" USG SHEETROCK<sup>®</sup> Brand MH UltraLight Ceiling Panels ULTRA-BASE<sup>™</sup>

- 1/2" American Gypsum Ceiling Board
- 1/2" CertainTeed Gypsum Easi-Lite<sup>™</sup> Gypsum Board
- 1/2" CertainTeed Gypsum Interior Ceiling Board
- 1/2" Georgia-Pacific Gypsum Board
- 1/2" USG ULTRA-BASE™ Ceiling Board

#### Figure 1 - Ceiling Use Average Bead Sizes



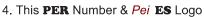
#### **Product Labeling**

Each container shipped of AlphaSeal 5200, that is covered by this PER, must have a label attached with at least the following information:

- 1. Alpha Systems, Inc. Name and Address.
- 2. Date of manufacture
- 3. Shelf life information

#### Acceptable Evaluation Marks





- 5. Smoke and Flame Spread Ratings
- 6. Component name



#### **Product Documentation**

A Product Evaluation Service Agreement between *Pei* Evaluation Service<sup>®</sup> and Alpha Systems, Inc. A Follow-up Inspection Service Agreement between Progressive Engineering Inc. and Alpha Systems, Inc. A signed Quality Control Manual - Dated: April 30, 2019 Alpha Systems, Inc. AlphaSeal 5200 Technical Data Sheet - Dated: 1/21/2019 SDS for Alpha Systems, Inc. 5200A - Dated: 5/19/2015 SDS for Alpha Systems, Inc. 5200B - Dated: 4/28/2016 Opinion Letter - Dated: 8/17/2000 Opinion Letter - Dated: 8/7/2006 Opinion Letter - Dated: 5/7/2019 Opinion Letter - Dated: 8/24/2000 Opinion Letter - Dated: 12/31/2012 Opinion Letter - Dated: 10/17/2001 Opinion Letter - Dated: 1/5/2012 Opinion Letter - Dated: 11/15/2001 Opinion Letter - Dated: 1/20/2014 Opinion Letter - Dated: 8/31/2004 Opinion Letter - Dated: 2/8/2019 Opinion Letter - Dated: 8/31/2006 Opinion Letter - Dated: 2/14/2019

**PER-05006** 

#### Ceiling Diaphragm Test Reports

A *PEI* test report no. 1998-1028 - Full Scale Cathedral Ceiling Diaphragm Test 11'-9" x 48'-0" Using ALPHASEAL 5200 - Dated: 6/30/1998 - Latest Revision: 5/24/2013 Addendum K

A *PEI* test report no. 1998-1030 - Full Scale Ceiling Diaphragm Test on an 15'-6" x 48'-0" Flat Ceiling using ALPHASEAL 5200 - Dated: 7/6/1998

A *PEI* test report no. 1998-1032 - Full Scale Ceiling Diaphragm Test 15'-6" x 48'-0" Using ALPHASEAL 5200 - Dated: 7/7/1998 A *PEI* test report no. 1998-1558 - Full Scale Ceiling Diaphragm Test on an 11'-9" x 48'-0" Flat Ceiling using ALPHASEAL 5200 - Dated: 6/26/1998

A PEI test report no. 2004-0607 - Full Scale Ceiling Diaphragm Test on a 13'-6" x 24'-0" Using Alphaseal 5200 - Dated: 5/4/2004

#### Ceiling Dead Load Test Reports

A PEI test report no. 1998-0998 - Ceiling Dead Load Test using ALPHASEAL 5200 - Dated: 7/2/1998

A PEI test report no. 2000-0326 - Ceiling Dead Load Tests using 1/2" Fiberock - Dated: 2/28/2000

A PEI test report no. 2002-0358(A) - Ceiling Dead Load Tests using 5/16" USG Sheetrock MH - Dated: 3/1/2002

A PEI test report no. 2000-0358(B) - Ceiling Dead Load Tests using 5/8" USG Sheetrock Firecode Core Type X - Dated: 3/2/2002

A *PEI* test report no. 2013-0272 - PEI Standard No. 93-8 Ceiling Board Dead Load Test on 1/2" DUROCK<sup>®</sup> Cement Board Next Gen Parallel to 16" o.c. Lumber Framing using AlphaSeal 5200 - Dated: 2/14/2013 - Revised: 7/23/2013

#### Ceiling Sag Test Report

A *PEI* test report no. 2001-0955(C) - Ceiling Sag Test using 1/2" American Gypsum and Alphaseal 5200 Two-Part Adhesive - Dated: 6/18/2001

#### PEI Standard No. 93-7 Test Report

A PEI test report no. 2011-0675 - PEI Standard No. 93-7 Evaluation of Alphaseal 5200 With a New Polyol - Dated: 10/17/2011

#### Stability at 200°F Test Report

A *PEI* test report no. 2012-1394 - 2012 IBC 803.10 Wall and Ceiling Finishes Stability at 200°F Using AlphaSeal 5200 - Dated: 10/25/2012

#### ASTM D 6464 Test Reports

A *PEI* test report no. 2018-6262 (A) - ASTM E72 Evaluation of Sheathing Materials Double Sided Racking Load on Clayton Homes Side Wall Design using 7/16" OSB Sheathing on the Exterior Side with Mechanically Fastened OSB Strips at the Plates & 1/2" Gold Bond HS Lite on the Interior Side - Dated: 9/25/2018

A *PEI* test report no. 2018-6262 (B) - ASTM E72 Evaluation of Sheathing Materials Double Sided Racking Load on Clayton Homes Side Wall Design using 7/16" OSB Sheathing on the Exterior Side with Adhered OSB Strips at the Plates & 1/2" Gold Bond HS Lite on the Interior Side - Dated: 9/24/2018

#### ASTM E84 Test Report

A test report file no. FH-1150 - Surface Burning Characteristics ASTM E-84 Alpha Systems Inc. - Dated: 10/16/1998

#### UL-1715 Test Reports

A test report no. RCB 0307 - UL-1715 Fire Test of Interior Finish Material, dated: 12/29/2003 A test report no. RCB 0308 - UL-1715 Fire Test of Interior Finish Material, dated: 12/29/2003

#### ASTM D 5582 Test Report

A *PEI* test report no. 2008-1748 - ASTM D 5582 Determining Formaldehyde Levels from Wood Products using a Desiccator - Dated: 11/21/2008 - Revised: 1/12/2010

#### Small Scale Test Reports

A *PEI* test report no. 1999-1208 - Small Scale Shear Comparison Strength Tests - Dated: 5/5/1999 - Revised: 5/19/1999 A *PEI* test report no. 2004-1834 - Small Scale Aging Tests - Dated: 10/5/2004

#### **Product Labels**



Figure 2 - AlphaSeal 5200 A-ISO Drum Label

Figure 3 - AlphaSeal 5200 B-RESIN Tote Label



Figure 4 - AlphaSeal 5200 330 Gallon Caged Totes



Figure 5 - AlphaSeal 5200 55 Gallon Steel Drums