

DRAWING RELEASE HISTORY					
TYPE	DATE	DESCRIPTION			
od Drawings Rev 0	01/31/24	FOR CONSTRUCTION			
awings Rev 0	01/31/24	PERMIT SET- For Building Dept. Approval			



MATERIALS

3 PLATE WELDED SECTIONS COLD FORMED LIGHT GAGE SHAPES BRACE RODS HOT ROLLED MILL SHAPES HOT ROLLED ANGLES HOLLOW STRUCTURAL SECTION (HSS) CLADDING

HIGH STRENGTH BOLT TIGHTENING REQUIREMENTS

IT IS THE RESPONSIBILITY OF THE ERECTOR TO ENSURE PROPER BOLT TIGHTNESS IN ACCORDANCE WITH APPLICABLE REGULATIONS. SEE RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH STRENGTH BOLTS FOR MORE INFORMATION. SEE ERECTION GUIDE FOR BOLT TIGHTENING INSTRUCTIONS. THE FOLLOWING CRITERIA MAY BE USED TO DETERMINE THE BOLT TIGHTNESS (I.E.-SNUG TIGHT OR PRE-TENSION) UNLESS REQUIRED OTHERWISE BY LOCAL JURISDICTION OR CONTRACT.

ALL A490 BOLTS SHALL BE "PRE-TENSIONED". A325 BOLTS IN PRIMARY FRAMING AND BRACING CONNECTIONS MAY BE "SNUG-TIGHT" EXCEPT AS FOLLOWS;

REVERSALS ON CONNECTIONS.

PRE-TENSION ANY CONNECTION WITH DESIGNATION A325-SC. SLIP CRITICAL (SC) CONNECTIONS MUST BE FREE OF PAINT, OIL OR OTHER MATERIALS THAT REDUCE FRICTION AT CONTACT SURFACES. GALVANIZED OR LIGHTLY RUSTED SURFACES ARE ACCEPTABLE.

FLANGE BRACES.

SECONDARY MEMBERS AND FLANGE BRACE CONNECTIONS ARE ALWAYS "SNUG TIGHT", UNLESS INDICATED OTHERWISE IN **ERECTION DRAWING DETAILS.**

INSPECTION AND TESTING

SPECIAL INSPECTIONS AND TESTING REQUIRED BY AUTHORITY HAVING JURISDICTION (AHJ) DURING CONSTRUCTION AND/OR STEEL FABRICATION IS THE RESPONSIBILITY OF THE OWNER OR OWNERS AUTHORIZED AGENT. WHEN REQUIRED, THE OWNER SHALL EMPLOY A QUALITY ASSURANCE AGENCY (QAA) APPROVED BY THE AHJ. THE BUILDER IS RESPONSIBLE TO COORDINATE BETWEEN THE QAA FIRM AND BBNA FABRICATION FACILITIES. THE TYPE AND EXTENT OF SPECIAL INSPECTIONS AND NDT WELD TESTING MUST BE SPECIFICALLY STIPULATED IN CONTRACT DOCUMENTS OR BBNA WILL ASSUME SPECIAL INSPECTIONS AND/OR NDT TESTING ARE WAIVED AS PERMITTED BY THE BUILDING CODE BASED ON BBNA FACILITIES IAS AC472 ACCREDITATION.

GENERAL NOTES

ASTM DESIGNATION

A529, A572, A1011, A1018 A653, A1011 A572, A510 A36, A529, A572, A588, A992 A529, A572, A588, A992 A500 A653, A792

GRADE 55 GRADE 60 GRADE 50 GRADE 36 OR 50 GRADE 50 GRADE B GRADE 50 OR GRADE 80

PRE-TENSION A325 BOLTS IF BUILDING SUPPORTS A CRANE GREATER THAN 5 TON CAPACITY.

PRE-TENSION A325 BOLTS IF BUILDING SUPPORTS MACHINERY THAT CREATES VIBRATION, IMPACT, OR STRESS

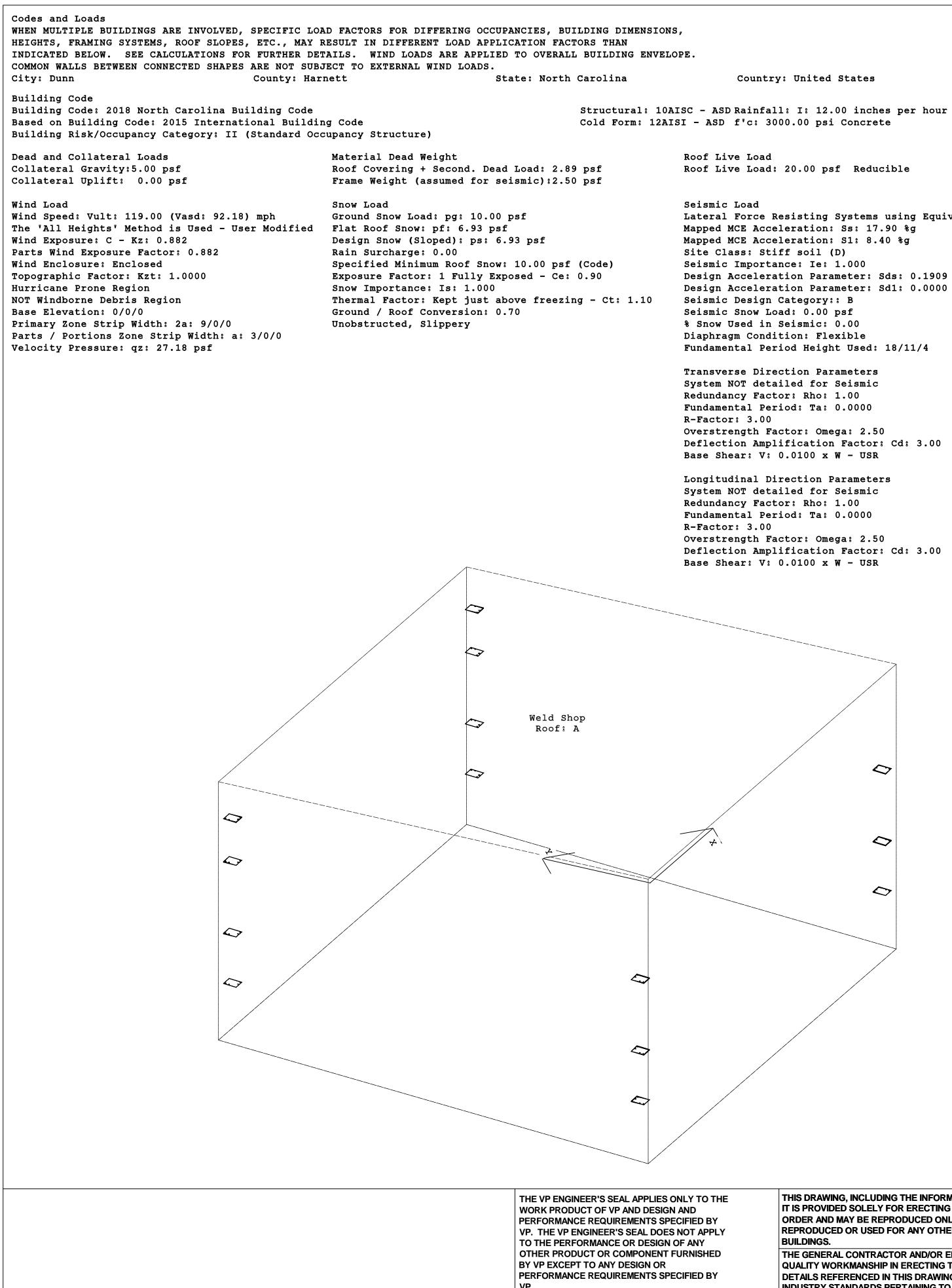
PRE-TENSION A325 BOLTS IF LOCATED IN HIGH SEISMIC AREAS. FOR IBC BASED CODES; HIGH SEISMIC IS DESIGN CATEGORY D, E OR F. SEE CODES AND LOADS SECTION BELOW FOR DETAILS.

IN CANADA, ALL A325 AND A490 BOLTS SHALL BE "PRE-TENSIONED", EXCEPT FOR SECONDARY MEMBERS AND

This document has been electronically signed and sealed by W. Jason Clymer, PE using my Digital Signature with PE seal affixed. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic copy.



D	COVER SHEET				
	BUILDER Lemartec Corporation		JOBNO		
	•		23-0160	000-01	
	CUSTOMER Duke Energy		DATE		
	LOCATION Dunn, North Carolina		01/3	31/2024	
		VARCO PRUDEN	DRAWN / CH	HECK	
	Duke Energy Dunn Operations Center - Weld Shor	•	MB	WJC	
	BUILDERS PO#		PAGE		
	23068 - Weld Shop	VPC VERSION: 2023.4a	1		
	FILENAME Duke Energy - Weld Shop	division of BlueScope Buildings North America, Inc	c.		



Lateral Force Resisting Systems using Equivalent Force Procedure

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BUILDINGS.	REV	DATE	BY	DESCRIPTION		
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD		1				
UALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, ETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND						
INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF						
TEMPORARY BRACING.			 N1	ſS		
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125	CODES AND LOADS	
	BUILDER Lemartec Corporation	ЈОВНО 23-016000-01
	CUSTOMER Duke Energy	DATE
	LOCATION Dunn, North Carolina	01/31/2024
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 2
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North A	merica, Inc.

BUILDER/CONTRACTOR RESPONSIBILITIES

VP Buildings follows the guidelines as outlined in the AISC and MBMA Codes of Standard Practice. VP Buildings standard product specifications, design, fabrication, quality criteria shall govern all work unless stipulated otherwise in the contract documents. In case of discrepancies between VP Buildings structural plans and plans for other trades, VP Buildings structural plans shall govern.

It is the responsibility of the Builder to obtain approvals and permits from all governing agencies and jurisdictions as required. Approval of VP Buildings drawings constitutes the builders acceptance of VP interpretation of the contract purchase order. Unless specific design criteria concerning interface design and details are furnished as part of the contract, VP Buildings design assumptions shall govern.

VP engineers are not Project Engineers or Engineer of Record for the overall project. VP engineering supply sealed engineering design data and drawings for VP supplied material as part of the overall project for use by others to obtain permits, approvals, and coordinate with other trades. All interface and/or compatibility of any materials not furnished by VP are to be considered and coordinated by the builder or A/E firm.

CONSTRUCTION & ERECTION RESPONSIBILITY

The Builder is responsible for construction in strict accordance with VP Buildings "FOR CONSTRUCTION" drawings and all applicable product installation guides. VP is not responsible for work done from any other VP drawings that are not marked "FOR CONSTRUCTION", nor any drawings prepared by others.

As erected field assemblies of members shall be as specified in MBMA Code of Standard Practice (in Canada - CSA S16), which require L/500 tolerance of installed members. Occasional field work including shimming, cutting, coping, and drilling for final fit-up are considered part of erection. Specified field work and field welding conditions indicated on these drawings shall also be included in the erectors scope of work. See Erection Guide for shimming procedure. For building with top riding bridge cranes see Crane Data drawing for column plumb tolerance.

The building erector shall be properly licensed and experienced in erecting metal building systems. The Builder is responsible for having knowledge of, and shall comply with, all OSHA requirements and all other governing site safety criteria. The builder is responsible for designing, supplying, locating and installing temporary supports and bracing during erection of the building. VP bracing is designed for code required loads after building completion and shall not be considered as adequate erection bracing. See Erection Guide.

Shimming of steel buildings during erection may be required to accomodate allowable tolerances during fabrication and erection. Special care should be taken by the building erector to shim connections where key dimensions must be maintained for building performance as even small tolerances can have a significant impact on critical dimensions such as height, clearances and plumbness, especially as the size of the member or building increases. Conditions where shimming should be expected can include but are not limited to large door openings, critical clear height requirements, cranes, buildings greater than 45 feet in height, clear spans greater than 125 feet and adjacent frames with different characteristics (like clear span frames adjacent to an endwall or modular frame). Shims are normally provided by the erector, but may be ordered upon request by contacting your Project Manager.

EXISTING STRUCTURES

VP must be advised of any structure that is within 20 ft. of VP's building. Load effects from snow drifting, wind effects, and seismic separation must be considered for both the new and existing structures. VP has designed the new VP building for these effects. The owner/builder are responsible for employing a Professional Engineer to review and verify the existing structure for all load effects from the adjacent VP building.

BRACING

Tension brace rods work in pairs to balance forces caused by initial tensioning. Care must be taken while tightening brace rods so as not to cause accidental or misalignment of components. All rods must be installed loose and then tightened. Rods should not exhibit excessive sag. For long or heavy rods, or angles it may be necessary to support the rods at mid-bay by suspending them from secondary members.

Bracing for seismic or wind loading of objects or equipment that are not a part of the VP structure must be designed by a qualified professional to deliver lateral loads to primary frames and rod bracing struts. Equipment bracing and suspension connections must not impose torsion or minor axis loads, or cause local distortion in any VP components. VP accepts no responsibility for design or installation of bracing systems not furnished by VP.

FIELD WELDING

All field welding shall be done at the direction of a design professional, and done in accordance with governing requirements (AWS in USA, CWB in Canada) by welders qualified to perform the welding as directed by the applicable welding procedure specification (WPS). A WPS shall be prepared by the contractor for each welding variation specified. The contractor is responsible for any special welding inspection as required by local jurisdiction. Filler metal shall be 70 ksi (480 MPa) tensile strength. For welds in high seismic force resisting system (Seismic Cat D, E or F), minimum Charpy V-Notch toughness shall meet AISC-341 criteria (20 ft-lbs min @ 0Deg F). Interpass temperatures shall not exceed 550Deg F (300Deg C).

DELIVERIES

It is the responsibility of the builder to have adequate equipment available at the job site to unload trucks in a safe and timely manner. The Builder will be responsible for all retention charges from carriers as a result of job site unloading delays.

SIGNAGE

Claims for damage or shorts MUST be noted on the Bill-of-Lading or delivery receipt and filed against the carrier by the consignee as per VP's Terms of Sales (F.O.B. Plant) under the Uniform Commercial Code. It is critical that damages or shorts be noted on the Bill-of-Lading or you have little recourse with the carrier. Immediately upon delivery of material, material quantities are verified by the Builder against quantities billed on the shipping document. Neither the Manufacturer nor the carrier is responsible for material shortages against quantities billed on the shipping document if such shortages are not noted on the shipping documents upon delivery of material and acknowledged by the carriers agent. For materials concealed in bundles, boxes, or crates, shortages must be reported immediately upon unpacking. Should products get wet, bundled and crated materials must be unpacked and unbundled immediately to provide drainage of trapped moisture. See Erection Guide for proper job site storage procedure.

SEALANTS

Sealants shall be applied in strict accordance with VP details or weather tightness will be compromised. Sealant must be applied in temperatures and weather conditions consistent with labeling.

INDEPENDENT MEZZANINES

Independent mezzanines must be designed by a professional engineer. The engineer must ensure that proper isolation from the VP building has been provided to avoid structural damage due to differential movements, or inadvertently apply loads to the VP structure. VP accepts no responsibility for the design of the independent mezzanine.

FIRE CODE COMPLIANCE

It is the responsibility of the project design professional and builder to comply with local fire code regulations including consideration of, but not limited to, building use and occupancy, all building construction materials, separation requirements, egress requirements, fire protection systems, etc. Builder shall advise VP of any special requirements to be furnished by VP.

FIELD MODIFICATIONS

Modifications to this building from details and instructions contained on these drawings must be approved in writing by VP Buildings engineers, or other licensed structural engineer. This includes, but is not limited to, removal of roof or wall cladding, removing or moving any flange braces or rod braces, cutting of openings for doors, windows or RTU's, correction of fabrication errors, etc. The owner shall not impose loads to this structure beyond what is specified for this building in the contract documents. VP Buildings accepts no responsibility for the consequences of any unauthorized additions. alterations. or added loads to this structure.

If the builder intends to invoice VP Buildings for modifications in excess of \$1000, The builder must notify VP Buildings immediately, and obtain a Work Authorization from VP Buildings prior to proceeding. All final claims must be submitted to VP Buildings with all supporting documentation within 30 days of the building completion. Claims submitted without work authorizations, or after 30 days will not be accepted. Correction of minor misfits, shimming and plumbing, moderate amount of reaming, drilling, chipping / cutting and minor welding are considered by Code of Standard Practice to be part of erection are not subject to claim reimbursement.

CONCRETE/MASONRY/CONVENTIONAL STUD WALLS

The engineer responsible for the design of the wall system is responsible for coordinating with, or specifying to VP Buildings, any wall to steel compatibility issues such as drift and deflection compatibility, special base details, and wall to VP steel connections. All fasteners, sealant and counter flashing of wall systems are to be provided by contractor. The engineer responsible for the wall shall design the anchorage to VP supporting elements consistent with Code required forces.

PANELS

Oil canning is an inherent characteristic of cold formed steel panels. It is the result of several factors that include induced stresses in the raw material delivered to VP, fabrication methods, installation procedures, and post installation thermal forces. Thru fastened panels will exhibit some dimpling when installed, especially when insulation is installed between panels and secondary supports. Dimpling can be minimized by careful installation, taking care not to over drive fasteners.

Roof rumble is a phenomenon that is caused by wind gusts lifting up on the roof panels and then springing back into place. All panels experience this action to some degree, especially with concealed clip Standing Seam panels. Roof rumble noise may be minimized by providing a layer of blanket insulation between the panels and any hard support surface such as steel secondary members, substrates such as plywood, steel decking, or rigid board insulation. A minimum of 3 inch thick blanket is recommended over steel secondary members, or 2 inch over substrates.

Oil canning, dimpling, and roof rumble do not affect the structural integrity or weather tightness of the panels and is not grounds for rejection of panels.

The Standing Seam joint detail is designed with an interlocking feature for ease of installation. However, it is imperative that installed Standing Seam panels be secured to the secondary structural members and properly seamed prior to departure from the job site each day.

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The Builder is responsible for furnishing signs as required by Code and the Building Department, including but not limited to, exits, occupancy limits, floor loading limits, and bulk storage limits. Floor loading signs shall clearly indicate maximum floor live load permitted. Bulk storage facilities shall have signs clearly posted on all loaded walls indicating the type

of commodity stored and the maximum storage height. Signs shall be clearly visible when building is fully loaded to design level. Overloading of floors or walls may result in failure.

SKYLIGHTS

Local building departments may require added fall restraint due to conditions that may affect the skylight structural integrity. It is the responsibility of the builder to determine and provide any added fall restraint under the skylight as may be required by your building department. **RAIN WATER RUNOFF**

Drainage systems must be designed by the project professional to comply with code requirements. VP is not responsible for drainage designs, overflow scuppers, down piping, etc. The project professional and contractor are responsible to ensure that primary drains and overflow devices such as scuppers and auxiliary drains are provided as required for the required rain intensity at the building perimeter and at valley conditions to prevent ponding.

STEEL SHOP COAT

The purpose of VP's shop coat is to provide protection for the steel members during transportation, during temporary job site storage and during erection. Standard shop formulation is not designed to perform as a finish coat when exposed to environmental conditions. Members shall be kept free of the ground and properly drained during job site storage. It is the Builder's responsibility to ensure that if a finish coat is being applied over VP shop coat that the painting contractor verifies compatibility between his finish coat and VP's shop coat.

VP BUILDINGS ACCREDITATIONS AND APPROVALS

Fabricator Approvals

IAS AC472 Approvals: (www.iasonline.org/services/metal-building-inspection) Listed under BlueScope Buildings North America, Inc. City of Los Angeles, CA #FB00031; City of Houston, TX 767 & 429; City of Phoenix, AZ C19-02008; Clark County, NV 43 & 833, San Bernardino County, CA 289 State of Utah, City of Richmond, CA.

Design Approvals

IAS AC472 Approvals: (www.iasonline.org/services/metal-building-inspection) Listed under Varco Pruden Buildings, a Division of BlueScope Buildings North America, Inc. Canadian CSA A660 Certifications

(www.cwbgroup.org)

Listed under BlueScope Buildings North America, Inc.

Engineering Certifications of Authorization

- USA--AL#CA-5589-E; AZ#22225-0; AR#576; FL#30427; GA#PEF007551; ID#C-2470; IL#184-002649; KS#E-29; KY#4490; LA#EF6722; MS#E-0592; MO#E-2010007736; NC#F-0998; ND#1579PE; NJ#24GA28318800; NV#20437; OH#05898; OK#CA4170PE; RI#8838; SC#6206; SD#C-1787; TX#F4828; VA#0411001520; VA#0411001518; WA#4119; WV#C03059-00 CAN--AB#P08900; NB#F0951; NL#D0044; NS#30123; NT#P062; ON#100148796; and YT#PP134
- ICC Evaluation Reports (www.icc-es.org)
- SSR Roof System #ESR-2527
- State of Florida Product Approvals (www.floridabuilding.org) Approved Products Listed Under VP Buildings, Inc.
- VP TextureClad See Transamerican Structuroc, Inc.
- Dade Co. Product Approval (www.miamidade.gov/buildingcode) Approved Products Listed Under Varco Pruden Buildings, Inc. VP TextureClad - See Transamerican Structuroc, Inc.
- Underwriter's Laboratory Approvals (Available only when specified in contract) SSR Roof-UL#TGKX-113; SSR Composite Roof Class 90-UL#TGKX-113A; SSR Roof w/Super Block; Class 90-UL#TGKX-328;

Panel Rib Roof UL Class 60-UL#TGKX-60; Panel Rib Roof UL Class 90-UL#TGKX-64; VP SLR II Roof Class 90-UL#TGKX-90, -180, -435, -435A, -176, -238, -238A, -238B

Factory Mutual Approved Assemblies (Available only when specified in contract) SSR Roof Systems are approved in various type applications and listed in FM Approval Guide. 24 Ga SSR (0.0227" Nominal), is available in Class 1-60, 1-75, 1-90. 22Ga SSR (0.0277" Nominal), is available in Class 1-75, 1-90-, 1-120.

SLR II Roof Systems are approved in various type applications and listed in FM Approval Guide. 24 Ga SLR II (0.0227" Nominal), is available in Class 1-75 and 1-120.

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BUILDINGS.	REV	DATE	BY	DESCRIPTION
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INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.				
				NTS

This document has been electronically signed and sealed by W. Jason Clymer, PE using my Digital Signature with PE seal affixed. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic



38125	ERECTION NOTES		
	BUILDER Lemartec Corporation		JOBNO
	CUSTOMER Duke Energy		23-016000-01 DATE
	LOCATION Dunn, North Carolina		01/31/2024
	PROJECT Duke Energy Dunn Operations Center - W	eld Shop	DRAWN/CHECK
	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 3
}	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Americ	a, Inc.

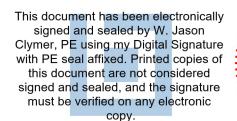
M-I-T D1 D1 _ . _ . _ . _ . _ . _ . _ . —5'-0"— 3 2'-7 1/2" 2 $3^{\circ} - 4 1/2^{\circ} J = 10.00$ 1 $1^{\circ} - 3^{\circ}$ Dimension Key THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND <*> THE BUILDING IS DESIGNED WITH BRACING DIAGONALS IN THE DESIGNATED BAYS. COLUMN BASE REACTIONS, BASE PLATES AND ANCHOR RODS ARE PERFORMANCE REQUIREMENTS SPECIFIED BY AFFECTED BY THIS BRACING AND DIAGONALS MAY NOT BE RELOCATED VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED WITHOUT CONSULTING THE BUILDING SUPPLIERS ENGINEER. BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

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				D1
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ANCHOR ROD PLAN

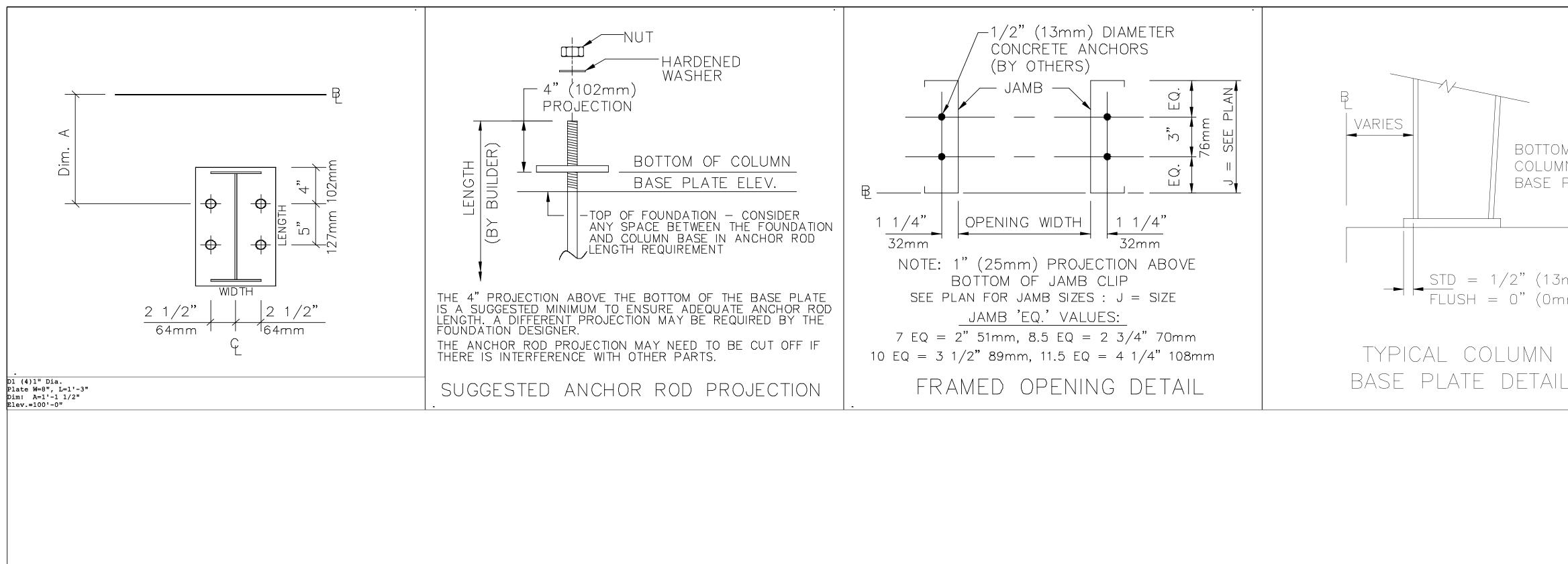
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REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP BUILDINGS.	REV	DATE	BY	DESCRIPTION	
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TEMPORARY BRACING.			NTS	S	

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125	ANCHOR ROD PLAN	
	BUILDER Lemartec Corporation	Јовно 23-016000-01
	CUSTOMER Duke Energy	DATE
	LOCATION Dunn, North Carolina	S 01/31/2024
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Comp	DRAWN/CHECK MB WJC
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.	4a 4
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings Nor	h America, Inc.



<*> THE BUILDING IS DESIGNED WITH BRACING DIAGONALS IN THE DESIGNATED BAYS. COLUMN BASE REACTIONS, BASE PLATES AND ANCHOR RODS ARE AFFECTED BY THIS BRACING AND DIAGONALS MAY NOT BE RELOCATED WITHOUT CONSULTING THE BUILDING SUPPLIERS ENGINEER.

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	Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)							ai
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	BUILDINGS.	REV	DATE	BY	DESCRIPTION	BUILDER Lemartec Corporation		јовно 23-016000-01
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						LOCATION Dunn, North Carolina		01/31/2024 DRAWN/CHECK
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				N	NTS	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 5
			1/31/202	24	16:41:24	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Americ	ica, Inc.

	-
	1. ANCHOR RODS, NUTS, HARDENED WASHERS AND ANY OTHER EMBEDDED ITEMS ARE TO BE FURNISHED BY CONTRACTOR.
	2. ANCHOR ROD DIAMETERS WERE DETERMINED BY ALLOWABLE SHEAR AND TENSION PER AISC SPECIFICATIONS (FY=36KSI). (ASTM F1554 GRADE 36) ANCHOR ROD LENGTH, EFFECTS OF EMBEDDED ANCHOR ROD EDGE DIMENSIONS AND METHOD OF TRANSFERRING FORCES FROM ANCHOR RODS TO FOOTINGS ARE TO BE DETERMINED BY OTHERS.
om of Mn	3. UNLESS OTHERWISE SPECIFIED, ANCHOR RODS ARE DESIGNED AND DETAILED AS "CAST-IN-PLACE" ANCHOR RODS WITH "SNUG TIGHT" CONNECTIONS.
PLATE - 3mm) nm)	 4. FOUNDATION MUST BE LEVEL, SQUARE AND SMOOTH. ANCHOR RODS MUST BE ACCURATELY PLACED AS SHOWN ON THIS DRAWING OR STEEL WILL NOT FIT. THE BUILDER IS RESPONSIBLE FOR ACCURATE SETTING OF ANCHOR RODS PER AISC CODE OF STANDARD PRACTICE, SEC 7.5 VARIATIONS ARE SUMMARIZED BELOW; a. CENTERS OF ANY TWO AR'S WITHIN A COLUMN BASE GROUP; +-1/8" b. CENTERS OF ADJACENT AR GROUPS; +-1/4" c. TOPS OF AR'S; +-1/2" d. ACCUMULATED DIM BETWEEN CENTERS OF AR GROUPS ALONG COLUMN LINE; +-1/4" PER 100FT., NOT TO EXCEED 1" TOTAL. e. DIM FROM CENTER OF ANY AR GROUP FROM COLUMN LINE; +-1/4"
	LINE; +-1/4" 5. DESIGN LOADS AND REACTIONS ARE FURNISHED IN THE REACTIONS REPORT.

This document has been electronically signed and sealed by W. Jason Clymer, PE using my Digital Signature with PE seal affixed. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic CODV



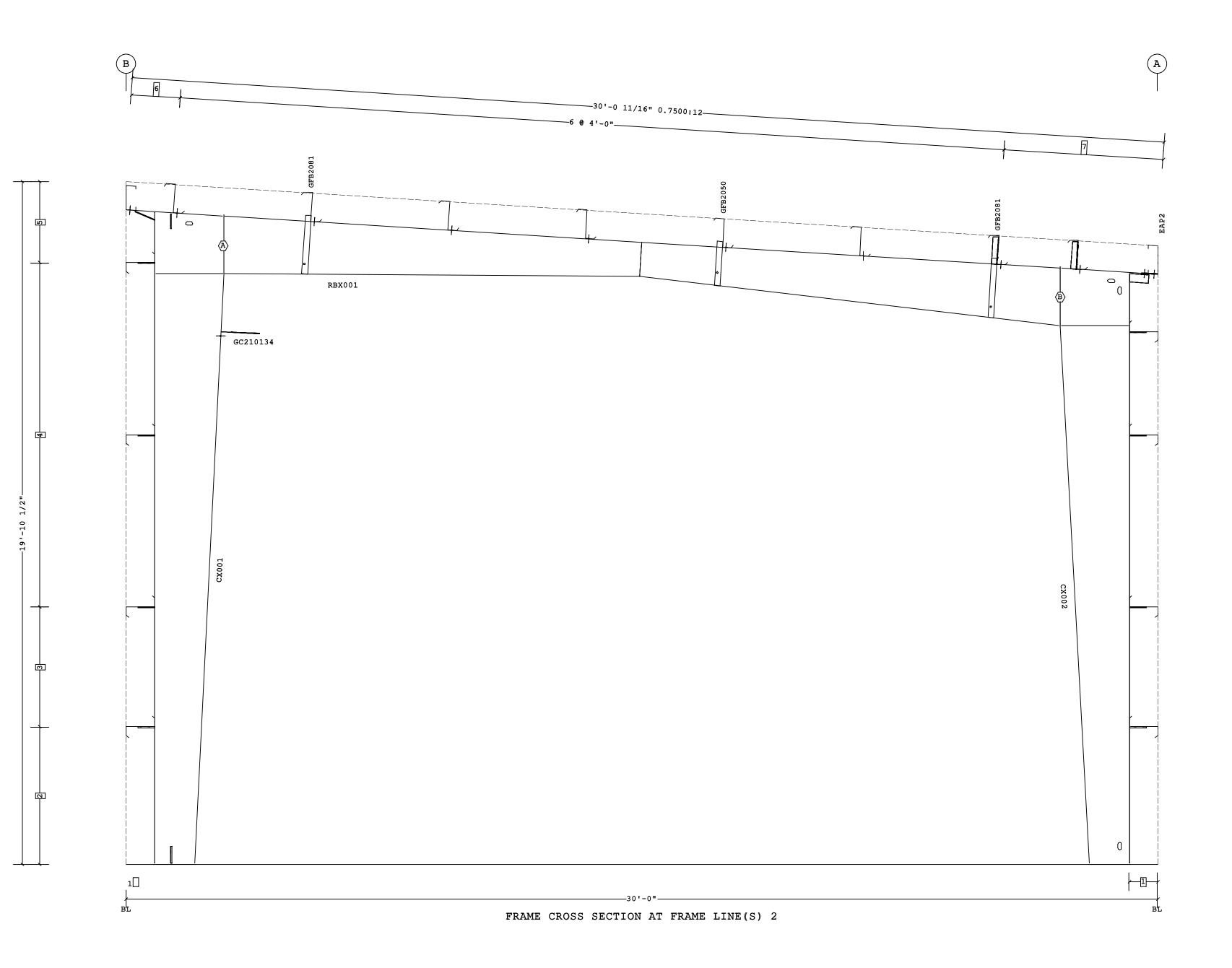
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Bracing Part Schedule Part Oty Length Detail 04853902 2 39'-2" BR0162		Area and a second secon	
1 1'-3" ☐ Dimension Key 1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) WO WASHERS SNUG TICHTEN BOLTS EOP ALL SECONDARY CONNECTIONS	m m m m cx001 Im Im Im m m cx001 Im Im Im Im m m m Im Im Im Im Im m	IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE	CX003
 W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE. 2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER. 	PERFORMANCE REQUIREMENTS SPECIFIED VP. THE VP ENGINEER'S SEAL DOES NOT AI TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISI BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED VP.	BY ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, PPLY REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP BUILDINGS. BUILDINGS. HED THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING,	3200 Players Club Circle Memphis TN 38 ⁻ REV DATE BY DESCRIPTION I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I

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8125	PRIMARY AND ROOF BRACING P	LAN	
	BUILDER Lemartec Corporation		ЈОВНО 23-016000-01
	CUSTOMER Duke Energy		DATE
	LOCATION Dunn, North Carolina		01/31/2024
	PROJECT Duke Energy Dunn Operations Center - We	VARCO PRUDEN	MB WJC
	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 6
	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Ameri	ca, Inc.

Frame Member Schedule									Bolt Connection & Plate Schedule								
Part	Mem	Width	Thick	WebThk	. Depth1	Depth2	Approx.Lgth	Approx.Weight	Id	Qty	Grade	Bolt	Bolt	Plate	Rows	Rows	PartNo
CX001	1	5.0000	.3750	.1345	1 "-2 "	2 " - 0 "	18'-11 13/16"	461#				Dia.	Length	Thick.	Out	In	
RBX001	2	5.0000	.1875	.1345	1 "-8 "	1 "-0 "	24'-5 3/4"	359#	A	6	A325	3/4‴	2 1/2 77	3/8‴	1	2	0097284
	3	5.0000	.1875	.1345	1 "-0 "	1 " - 8 "			В	4	A325	3/4‴	2 1/2™	3/8‴	1	1	0097284
CX002	4	5.0000	.3125	.1345	1 "-2 "	2 " - 0 "	17'-4 1/16"	382#									



 $2^{v}-6^{w}$ $3^{v}-0^{w}$ $2^{o} 2^{v}-3 13/16^{w}$ $1^{v}-5 1/8^{w}$ $2^{v}-4 1/2^{w}$ $2^{o} 5^{v}-0^{w}$ $3^{v}-6^{w}$ $4^{v}-0^{w}$ 1 10^{w} Dimension Key

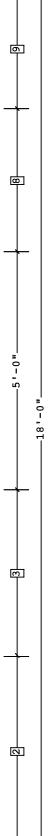
1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.

2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER. THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

Shape Name = Weld Shop Wall 4, Frame 1	-	_		
THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP	D	3200 F	Players	VP Buildings Club Circle Memphis TN 38
BUILDINGS.	REV	DATE	BY	DESCRIPTION
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING,		1		
DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND				
INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.				
				NTS

16:47:58

Frame Clearances
Horiz. Clearance between members 1(CX001) and 4(CX002): 24'-4"
Vert. Clearance at member 1(CX001): 17'-1 13/16"
Vert. Clearance at member 4(CX002): 15'-7 9/16"
Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)

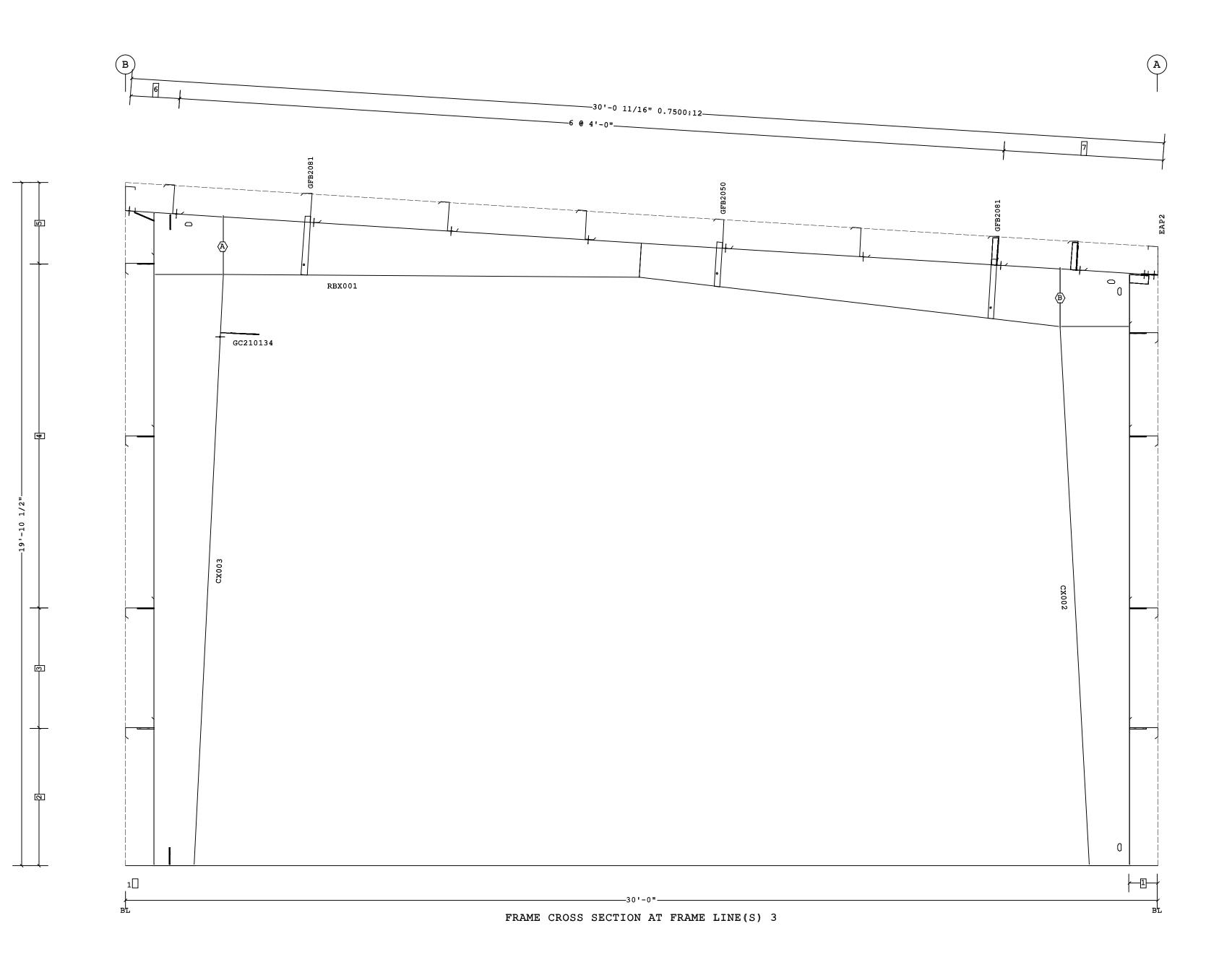


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38125	FRAME CROSS SECTION AT FRAME LINE(S) 2		
	BUILDER Lemartec Corporation	Јовно 23-01600	0_01
	CUSTOMER Duke Energy	DATE	
	LOCATION Dunn, North Carolina	01/3	1/2024
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	MB	WJC
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 7	
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Americ	ca, Inc.	

Frame Member Schedule									Bolt Connection & Plate Schedule								
Part	Mem	Width	Thick	WebThk	. Depth1	Depth2	Approx.Lgth	Approx.Weight	Id	Qty	Grade	Bolt	Bolt	Plate	Rows	Rows	PartNo
CX003	1	5.0000	.3750	.1345	1 "-2 "	2 " - 0 "	18'-11 13/16"	461#				Dia.	Length	Thick.	Out	In	
RBX001	2	5.0000	.1875	.1345	1 " - 8 ""	1 "-0 "	24'-5 3/4"	359#	A	6	A325	3/4‴	2 1/2 77	3/8 77	1	2	0097284
	3	5.0000	.1875	.1345	1 "-0 "	1 "-8 "			В	4	A325	3/4‴	2 1/2™	3/8 77	1	1	0097284
CX002	4	5.0000	.3125	.1345	1 "-2 "	2 " - 0 "	17'-4 1/16"	382#									



 $2^{v}-6^{v}$ $3^{v}-0^{v}$ $2^{o} 2^{v}-3 13/16^{v}$ $1^{v}-5 1/8^{v}$ $2^{v}-4 1/2^{v}$ $2^{o} 5^{v}-0^{v}$ $3^{v}-6^{v}$ $4^{v}-0^{v}$ 1 10^{v} Dimension Key

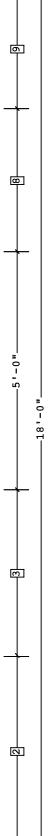
1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.

2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER. THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

Shape Name = Weld Shop Wall 4, Frame 2								
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BUILDINGS.	REV	DATE	BY	DESCRIPTION				
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD								
QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND								
INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.								
	NTS							

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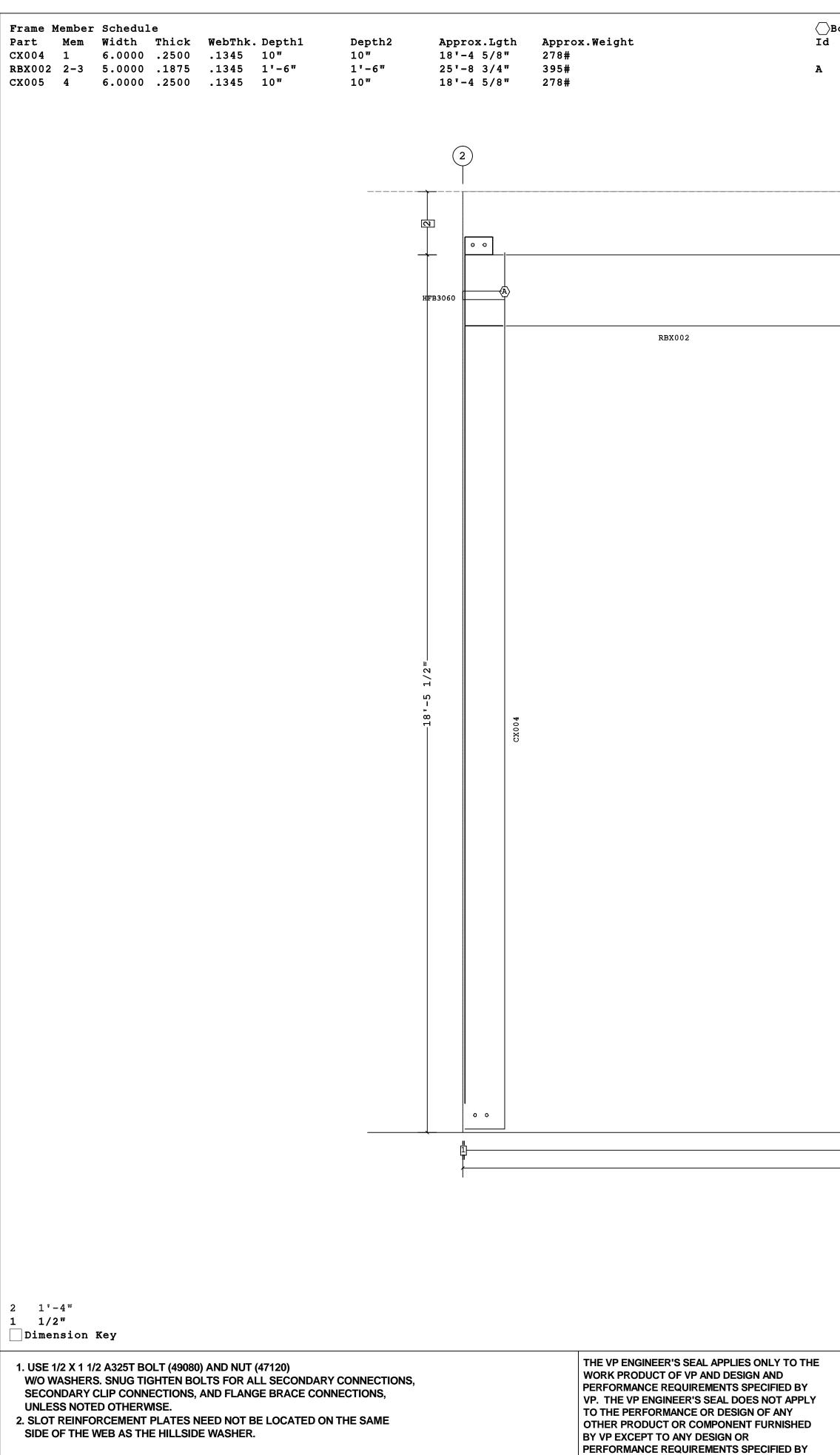
Frame Clearances Horiz. Clearance between members 1(CX003) and 4(CX002): 24'-4" Vert. Clearance at member 1(CX003): 17'-1 13/16" Vert. Clearance at member 4(CX002): 15'-7 9/16" Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)



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38125	FRAME CROSS SECTION AT FRAME LINE(S) 3	
	BUILDER Lemartec Corporation	ЈОВНО 23-016000-01
	CUSTOMER Duke Energy	DATE
	LOCATION Dunn, North Carolina	01/31/2024
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	DRAWN/CHECK
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 8
)	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Amer	ica, Inc.



VP.

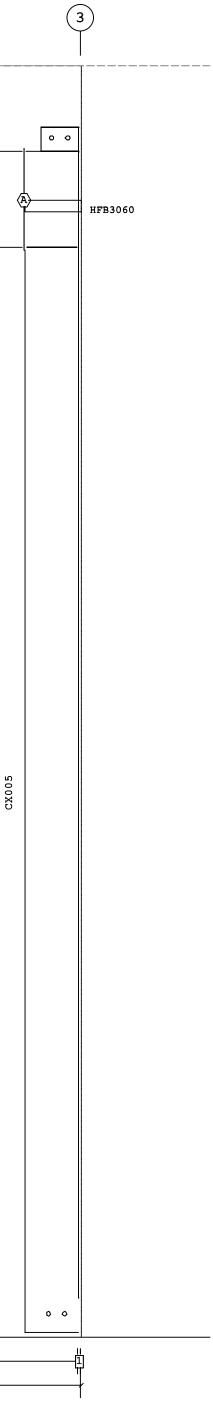
L	Qty	Grade				Rows	Rows	PartNo
				Length		Out		
	4	A325	3/4‴	2 1/2"	3/8	1	1	0097284

PORTAL FRAME ELEVATION ALONG B

Shape Name = Weld Shop Wall 4, Frame 1							
THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP	D	3200	VP Buildings 3200 Players Club Circle Memphis TN 3				
BUILDINGS.	REV	DATE	BY	DESCRIPTION			
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF							
TEMPORARY BRACING.	NTS						

16:48:01

Frame Clearances
Horiz. Clearance between members 1(CX004) and 4(CX005): 25^{*}-9^{**}
Vert. Clearance at member 1(CX004): 16^{*}-11^{**}
Vert. Clearance at member 4(CX005): 16^{*}-11^{**}
Finished Floor Elevation = 100^{*}-0^{**} (Unless Noted Otherwise)



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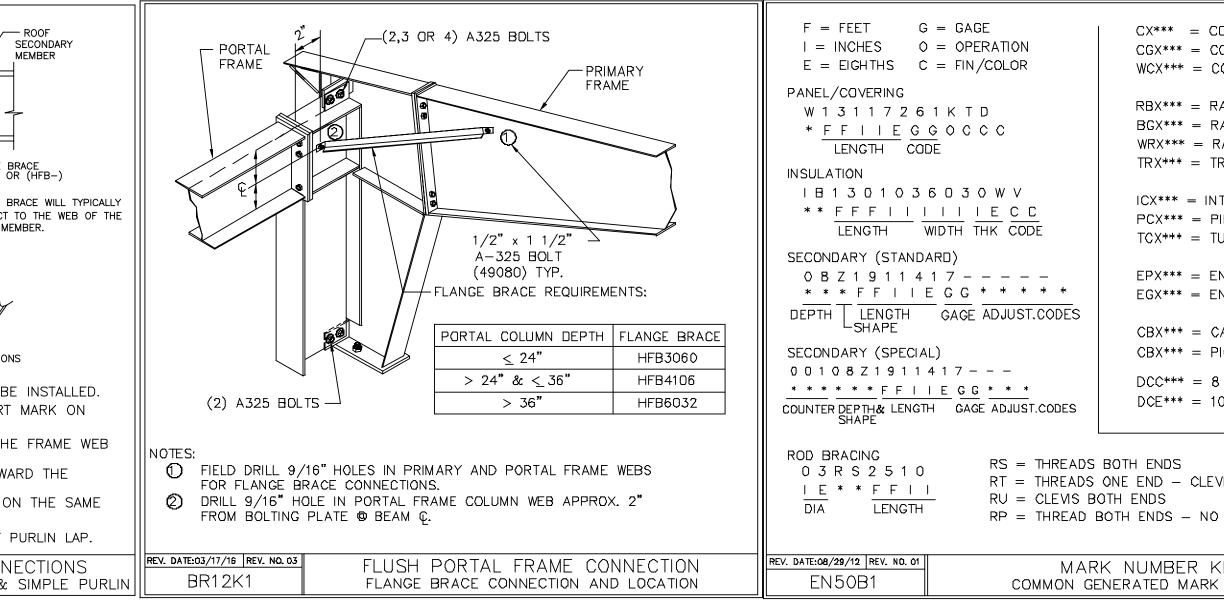


8125	PORTAL FRAME ELEVATION ALONG B				
	BUILDER Lemartec Corporation	JOBNO	0.04		
	CUSTOMER Duke Energy	23-01600 DATE			
	LOCATION Dunn, North Carolina	01/31/2024			
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	DRAWN/CHE	WJC		
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 9			
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Ame	rica, Inc.			

COLUMN OR BEAM WEB ROD	WEB REINFORCEMENT PLATE (IF PRESENT) MAY BE SHOP WELD EITHER SIDE OF THE WEB.	;" ASHER	BRACE LOCATION BRACE LOCATION COLIP REQ'D W/ THE SECONDARY MEMBERS TO 13/16" BRACE LOCATION BRACE LOCATION FRAME BRACE LOCATION CLIP REQ'D W/ THOUSE IN THE SECONDARY MEMBERS TO 13/16" CLIP REQ'D W/ THOUSE IN THE SECONDARY MEMBERS TO 13/16"
	ETTNER SIDE OF THE WEB.		DIAM. HOLES. (FOR THE 12MDB_ FLANGE BRACE WITH A 3/4" X 2 1/2" A325 BOLT WHEN REQUIRED.) FLANGE BRACE REQUIREMENTS:
	N/PART NO		RULE#1- ALL FLANGE BRACES ON CROSS SECTIONS MUST BE
	HARD STEEL WASHER	HILLSIDE	RULE#2- SINGLE FLANGE BRACES ARE REQUIRED WHEN PART M
DIAM NOT A	B	WASHER	CROSS SECTION IS NOT ACCOMPANIED BY (2). RULE#3- FLANGE BRACES ARE REQUIRED BOTH SIDES OF THE
3/8" 95321 3/8" FLAT WASHER (96408) 1/2" 95230 1/2" FLAT WASHER (95872) 5/8" 95233 5/8" FLAT WASHER (95945)	1/2" BEVEL SQUARE WASHER (46040) 3/4" FLAT ROUND WASHER (95946)	543334	WHEN PART MARK IS ACCOMPANIED BY (2). RULE#4- WHENEVER POSSIBLE, PLACE SINGLE BRACES TOWAR
3/4" 95235 3/4" FLAT WASHER (95946) 7/8" 95237 7/8" FLAT WASHER (95947)	1" FLAT ROUND WASHER (95948)	543335	CENTER OF THE BUILDING. RULE#5- WHENEVER POSSIBLE, PLACE ALL SINGLE BRACES ON
1" 95238 1" FLAT WASHER (95948) 1 1/8" 95239 1 1/8" FLAT WASHER (95949)	1 1/8" FLAT ROUND WASHER (95949)	543336	"SIDE OF THE FRAME WEB. ** 10" & 11 1/2" PURLINS REQUIRE 3 BOLTS AT EACH END OF PL
REV. DATE:08/02/17 REV. NO. 04	ROD BRACE		REV, DATE: 05/08/18 REV. NO. 02 TYPICAL FLANGE BRACE CONNE
BR01G2	WEB SLOT ASSEMBLY		BROGAE CONT. PURLIN LAP SHOWN, CONT. GIRT & S

 USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120)
 W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.
 SLOT DEDINGORGEMENT DUATES NEED NOT DE LOCATED ON THE SAME

2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER. THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.



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BUILDINGS.	REV	DATE	BY	DESCRIPTION	BUILDER Lemartec Corporation		Јовно 23-016000	`_ 01
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD					CUSTOMER Duke Energy		DATE	
QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND					LOCATION Dunn, North Carolina		01/31	
INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF					PROJECT Duke Energy Dunn Operations Center - V		MB	WJC
TEMPORARY BRACING.		NTS			BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 10	
		1/31/2024	1 SEI	DSheet 16:48:01	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Amer	rica, Inc.	

BASIC ERECTION	GUIDE REQUIRED FOR THIS PROJECT:
REFER TO:	VARCO PRUDEN BUILDINGS BASIC ERECTION GUIDE
	e Field Guide for correctly storing and erecting co Pruden Metal Building Systems
B	ACK COVER: 4001 BASIC ERECTION GUIDE
REV. DATE:01/30/14 REV. NO. 00 EN VOO2	BASIC ERECTION GUIDE - STRUCTURAL
F	REFER TO: The Var B,

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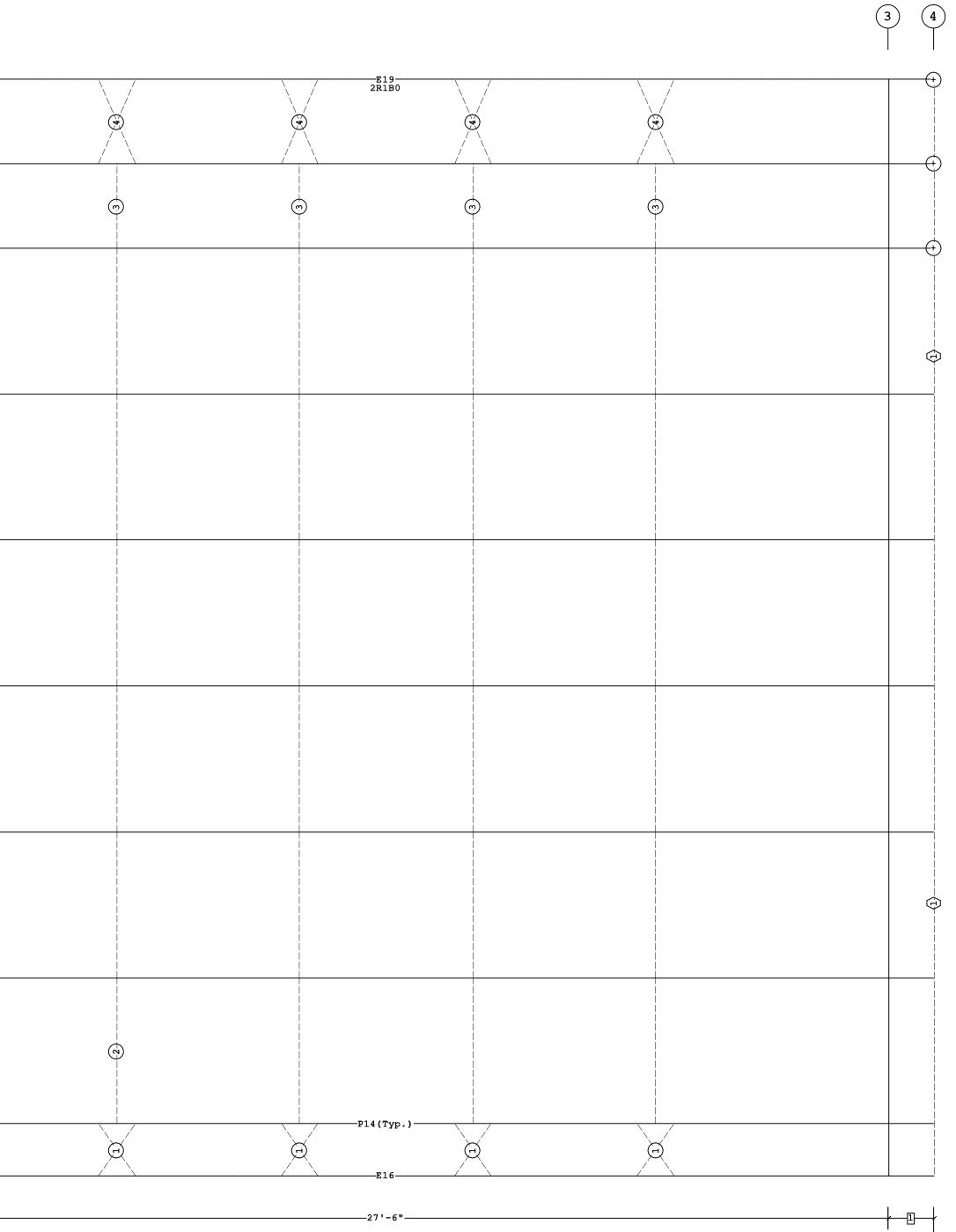


Secondary Part Schedule Detail Mark Part Thick. Depth Lap E16 00108HS2911417B01 0.0600 8 1/2 10 BR09W2,BR09Y2 E19 00110ES2911417B01 0.0600 10™ RS12PF P14 10Z2911411VVB0 0.1130 10" RS02T1 T m - J +)----(+)----(†)— Ð \bigcirc Part Mark Key 1 RKCB15 (+) SSR Fixed Clip Location \ominus 1 1'-3" Dimension Key THE VP ENGINEER'S SEAL APPLIES ONLY TO THE 1. UNLESS NOTED, USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) WORK PRODUCT OF VP AND DESIGN AND W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS. PERFORMANCE REQUIREMENTS SPECIFIED BY 2. FLANGE BRACES ARE AN INTEGRAL PART OF THE STABILITY OF THE VP. THE VP ENGINEER'S SEAL DOES NOT APPLY STRUCTURAL SYSTEM AND MUST BE PROPERLY INSTALLED PRIOR TO ERECTION TO THE PERFORMANCE OR DESIGN OF ANY OF WALL AND ROOF SHEETS.

3. REMOVAL OR ALTERATION OF ANY COMPONENT IS PROHIBITED.

OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

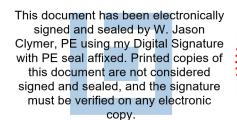
🔵 Se	condar	y Bracing S	Schedule		
Id	Qty	Mark No		Spacing	
1	8	PBA01	08	1'-5 1	./8"
2	24	CPBB0	40108 (Ty	p.4 "−0 "	
3	4	CPBB0:	20506	2'-3 1	.3/16"
4	8	PBA02	07	2'-3 1	3/16"
See	SED				
BR0	9К5,	BR09JG,	BR09RY,	BR09RZ	, BR09JR
BR0	9JH				



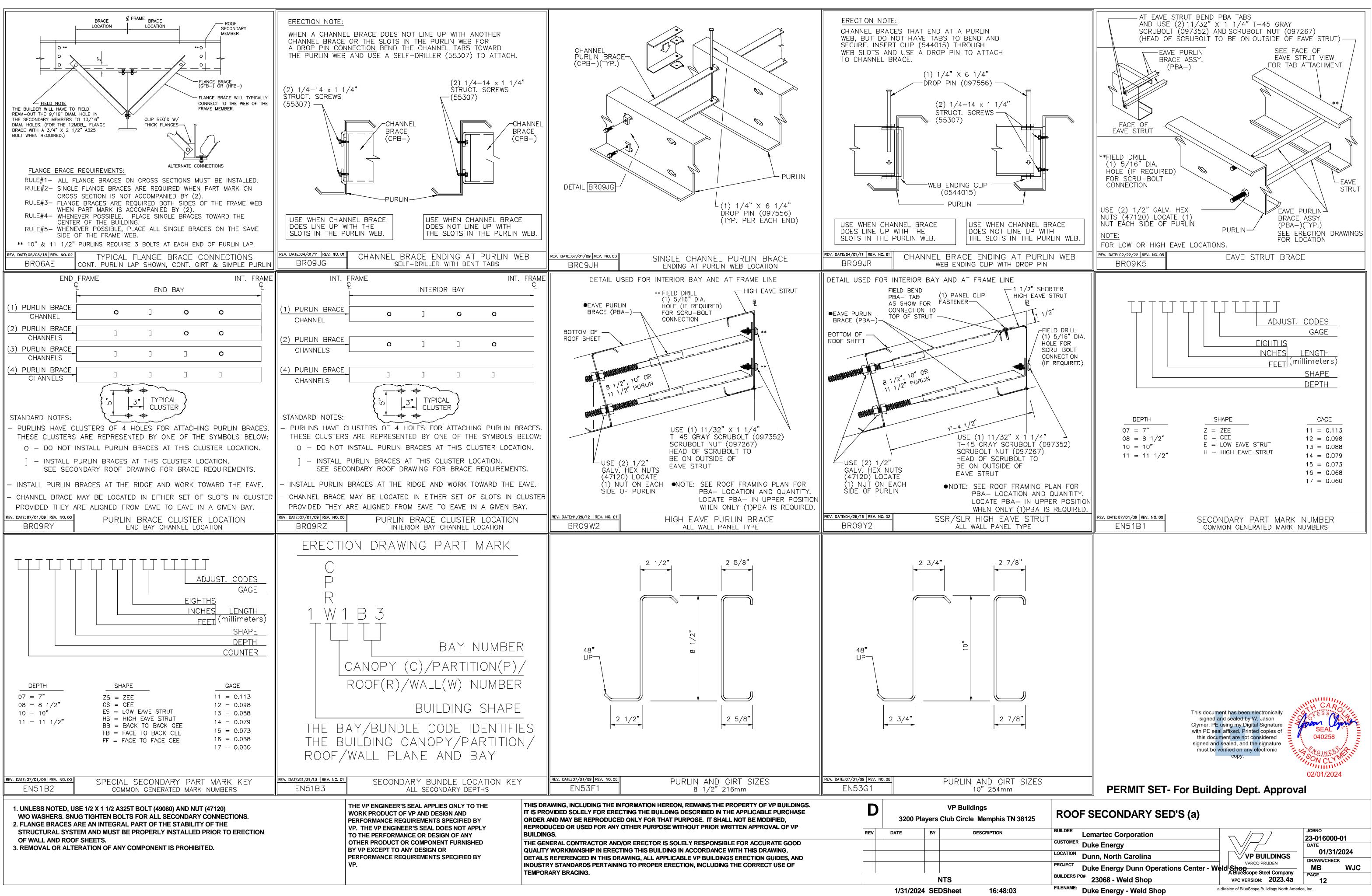
ROOF SECONDARY PLAN

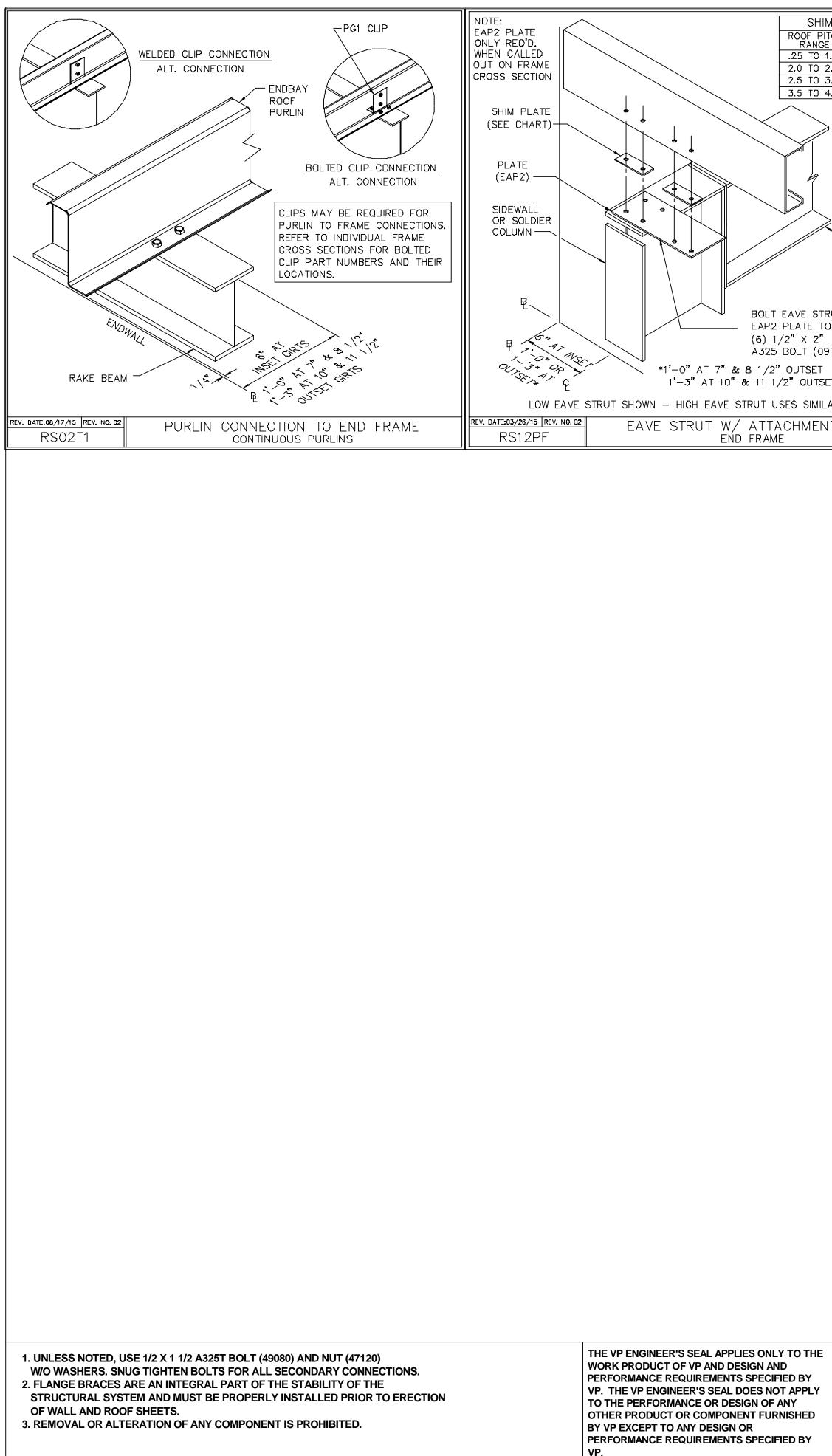
-30'-0"-

Shape Name = Weld Shop					PERIVITI SET- FOR BUILD	ling Dept. Approva		
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BUILDINGS.	REV	DATE	BY	DESCRIPTION	BUILDER Lemartec Corporation		JOBNO 23-016000-0)1
HE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD WALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, ETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND IDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF EMPORARY BRACING.					CUSTOMER Duke Energy		DATE	
					LOCATION Dunn, North Carolina		01/31/20 DRAWN/CHECK	<u>J24</u>
					PROJECT Duke Energy Dunn Operations Center - W		MB	WJC
				NTS	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 11	
	·	1/31/2024		16:48:03	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Americ	ca, Inc.	



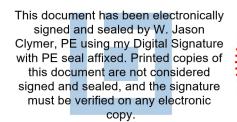






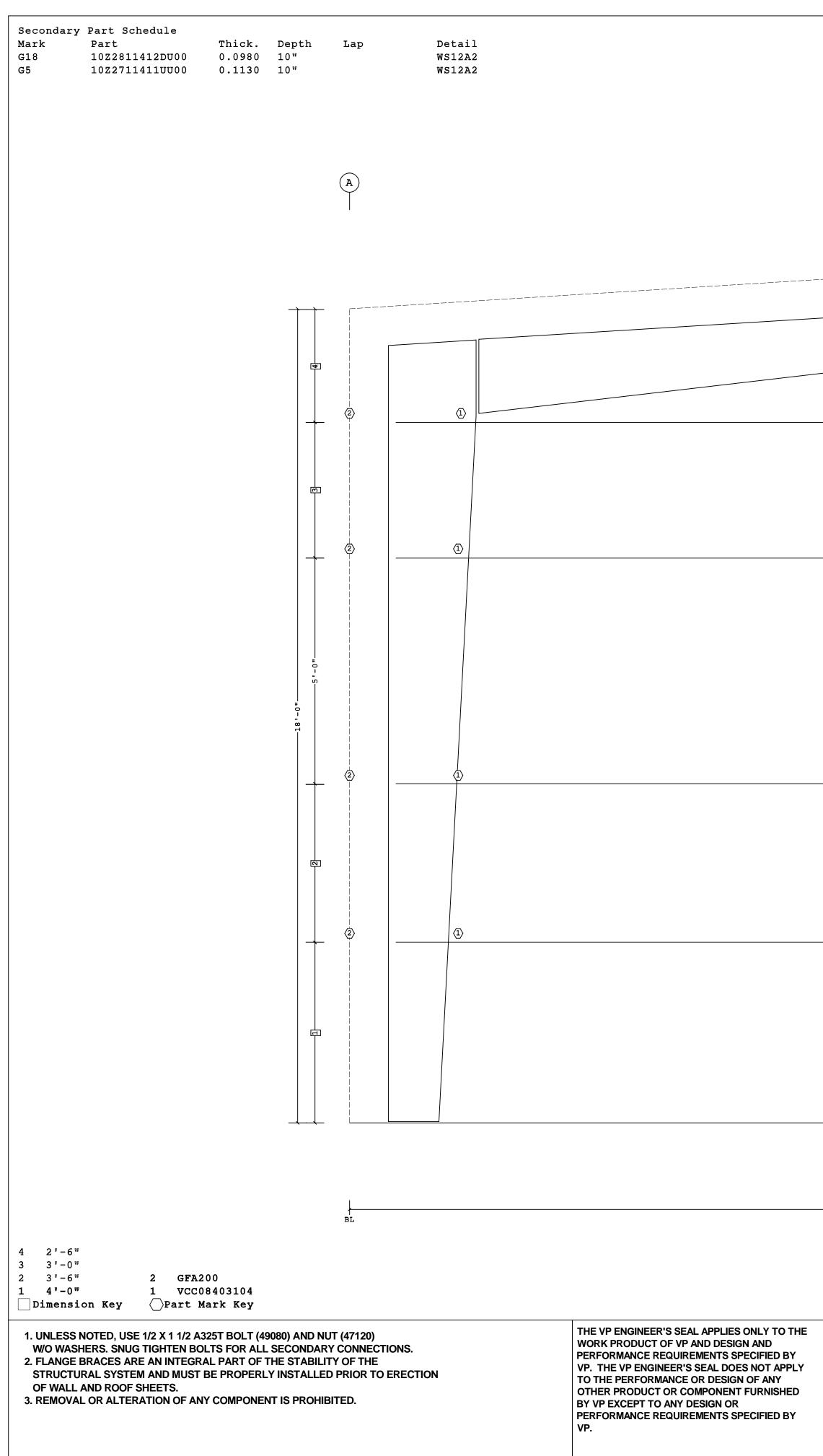
SHIM PLATE ROOF PITCH PART RANGE NUMBER .25 TO 1.99 N/A 2.0 TO 2.49 N/A 2.5 TO 3.49 ESH1 3.5 TO 4.00 ESH2	
ROOF BEAN	Л
BOLT EAVE STRUT AND — EAP2 PLATE TO FRAME W/ (6) 1/2" X 2" A325 BOLT (097280) & 8 1/2" OUTSET D" & 11 1/2" OUTSET	
STRUT USES SIMILAR PARTS.	

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REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP BUILDINGS.	REV	DATE	BY	DESCRIPTION
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.				
			NTS	
		1/31/2	024 SEDShe	eet 16:48:05

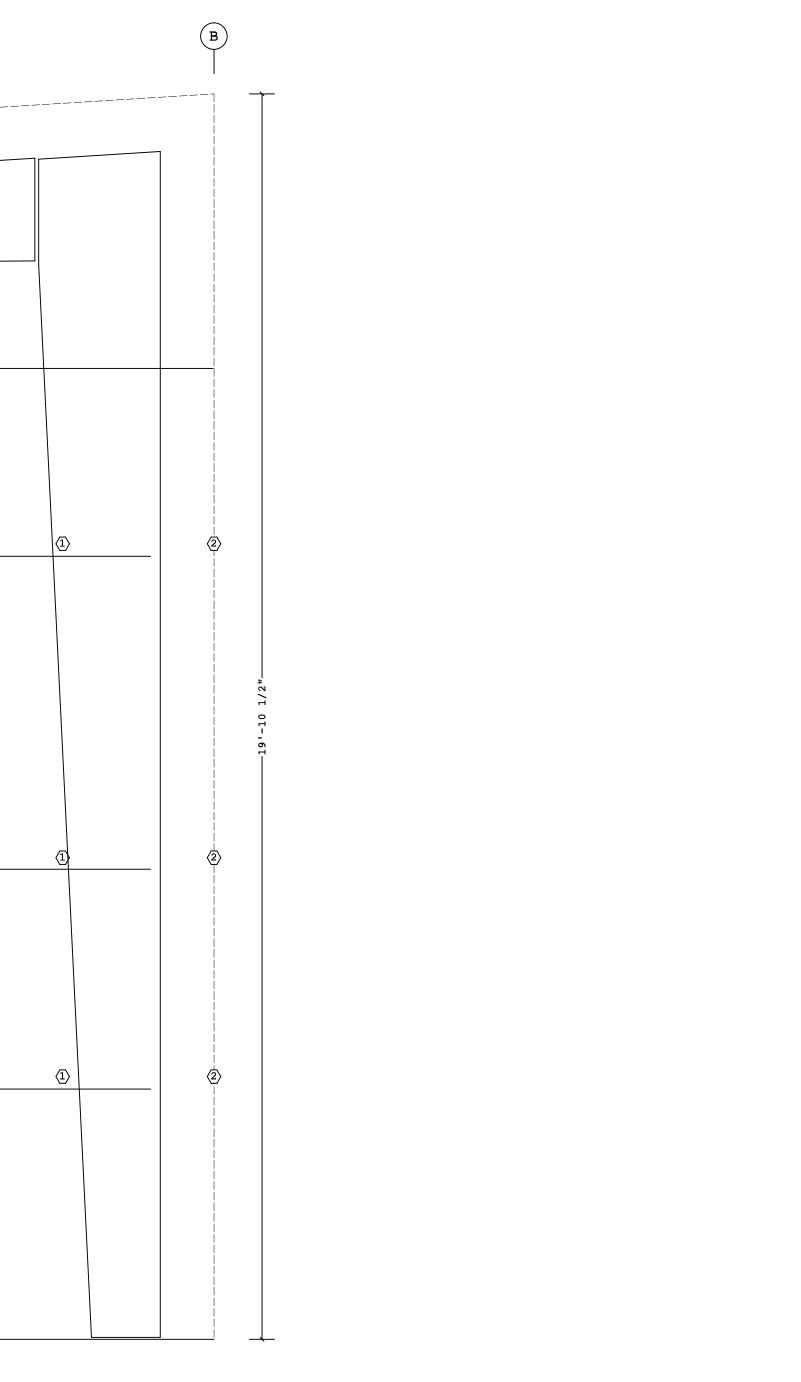




8125	ROOF SECONDARY SED'S (b)	
	BUILDER Lemartec Corporation	Јовно 23-016000-01
	CUSTOMER Duke Energy	DATE
	LOCATION Dunn, North Carolina	01/31/2024
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 13
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North An	nerica, Inc.



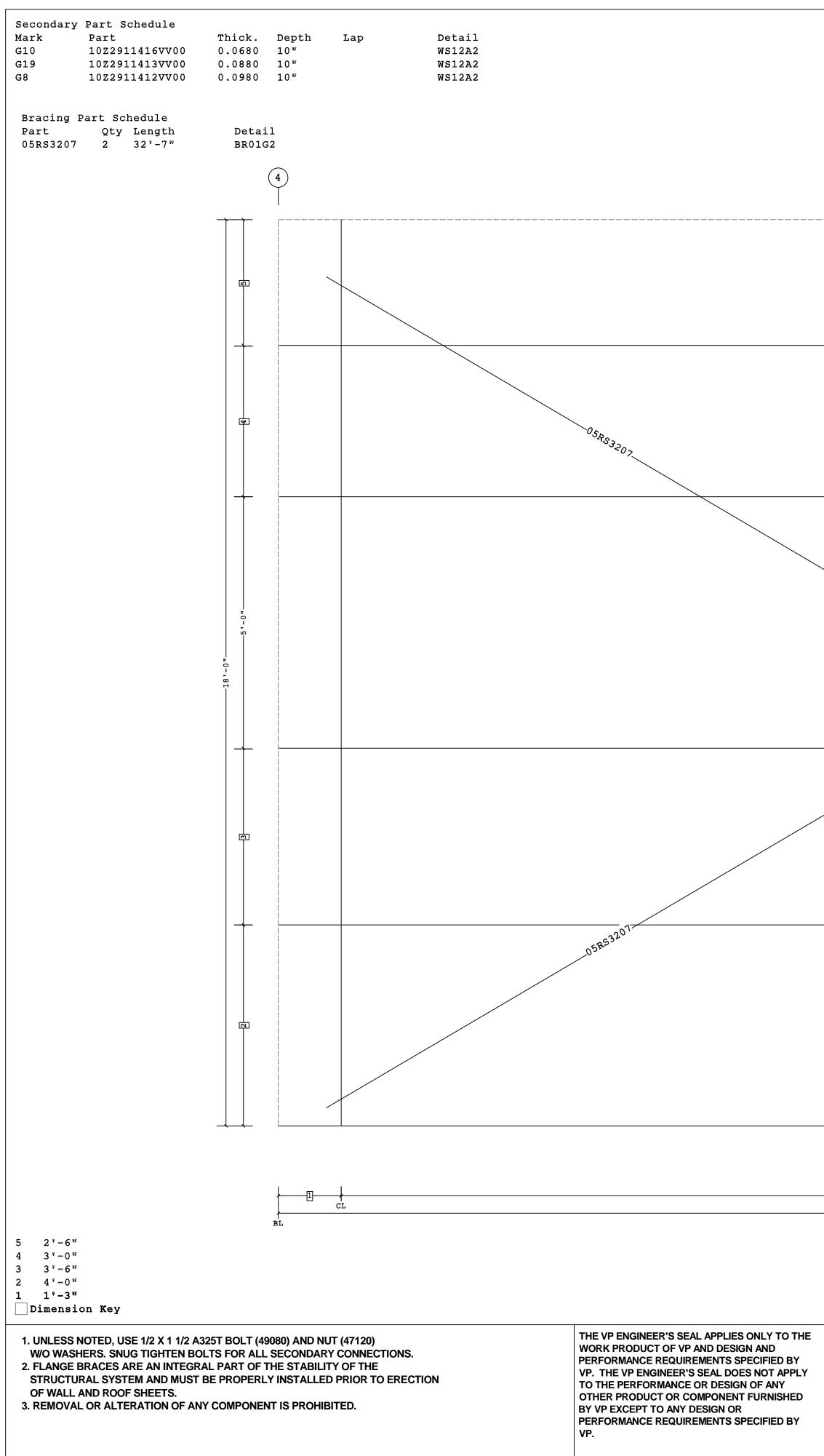
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2W1B0			_
-30'-0"			
SECONDARY ELEVATION AT 1			B
Shape Name = Weld Shop, Wall = 1 THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE		VP Buildings	
ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD	REV DATE BY	Ub Circle Memphis TN 38	125
QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF			
TEMPORARY BRACING.	1/31/2024	S 16:48:07	. <u> </u>



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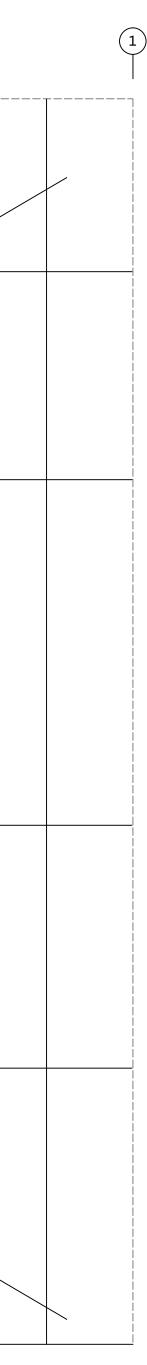
8125	SECONDARY ELEVATION AT 1		
	BUILDER Lemartec Corporation	Јовно 23-016000	0.01
	CUSTOMER Duke Energy	DATE	
	LOCATION Dunn, North Carolina	01/31/	
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	DRAWN/CHEC	WJC
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 14	
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Amer	1	



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SECONDA	RY ELEVATION AT	A							
	Shape Name = We	ld Shop, Wall = 2							
THIS DRAWING, INCLUDING IT IS PROVIDED SOLELY FO	OR ERECTING THE BUILI	DING DESCRIBED IN	I THE APPLICABLE PL	JRCHASE	D			VP Build	
ORDER AND MAY BE REPR REPRODUCED OR USED FO	ODUCED ONLY FOR TH	AT PURPOSE. IT SH	ALL NOT BE MODIFIE	D,		3200 Pla		1	
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THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD
QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING,
DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND
INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF
TEMPORARY BRACING.

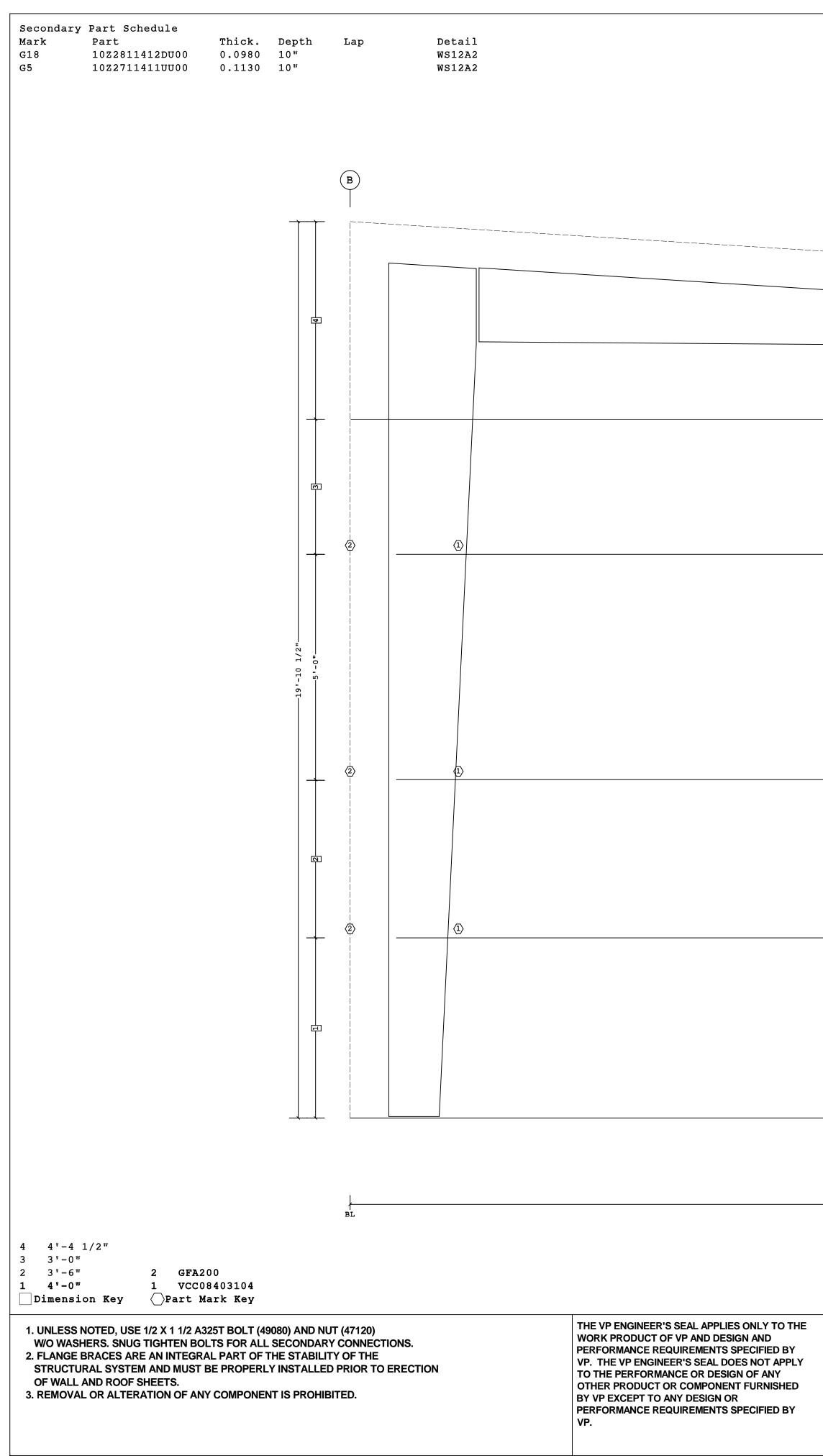
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8125	SECONDARY ELEVATION AT A	
	BUILDER Lemartec Corporation	Јовно 23-016000-01
	CUSTOMER Duke Energy	DATE
	LOCATION Dunn, North Carolina	01/31/2024
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	MB WJC
	BUILDERS PO# 23068 - Weld Shop A BlueScope Steel Company VPC VERSION: 2023.4a	PAGE 15
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Ameri	ca, Inc.



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SECONDARY ELEVATION AT 4					B
Shape Name = Weld Shop, Wall = 3					
THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS.			•	VP Buildings	
IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED,	D	3200 Pla		ub Circle Memphis T	'N 381 <i>21</i>
REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP	REV	DATE	BY	DESCRIPTION	
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QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING,					
DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF					
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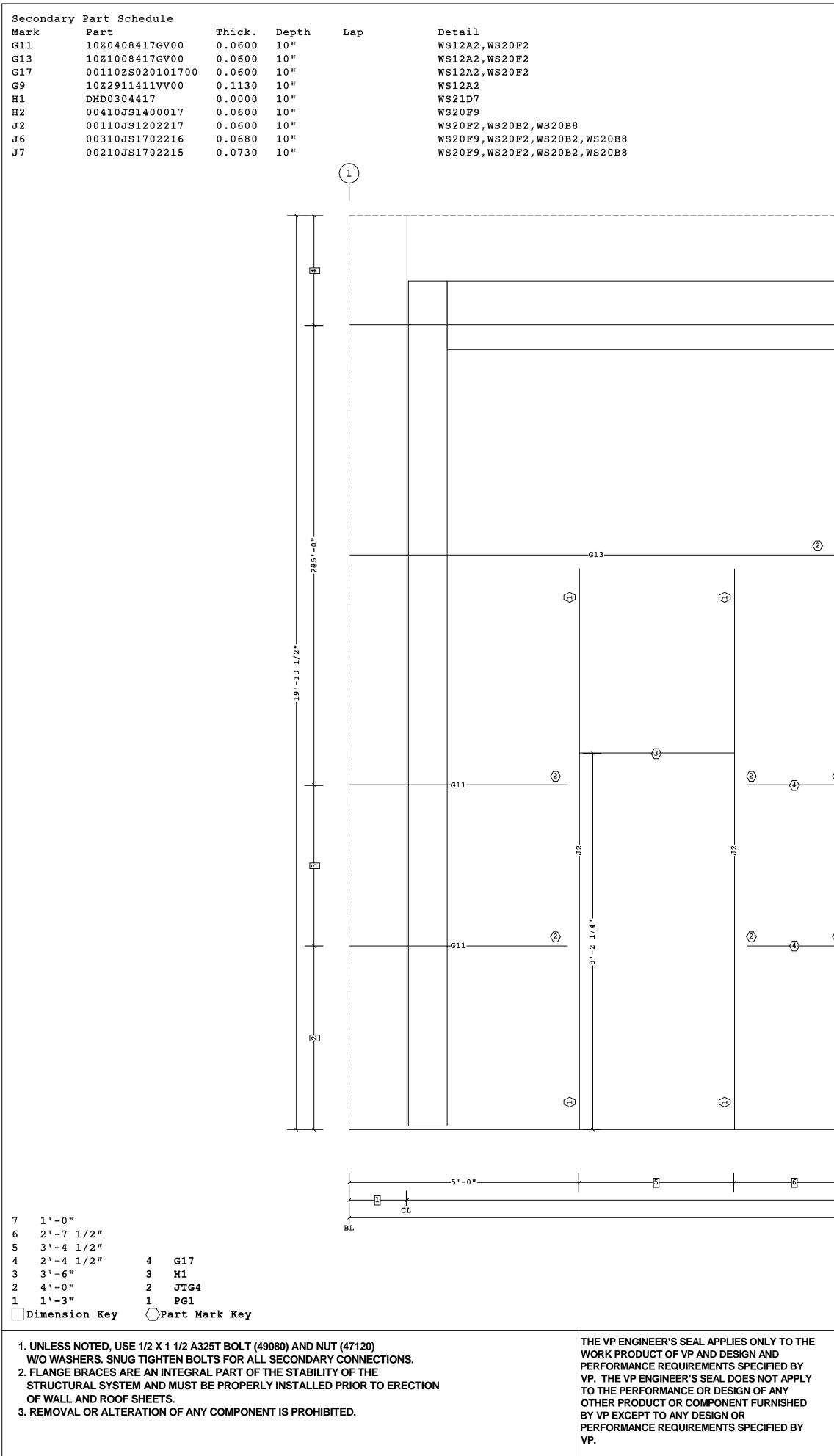


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8125	SECONDARY ELEVATION AT 4	
	BUILDER Lemartec Corporation	Јовно 23-016000-01
	CUSTOMER Duke Energy	DATE
	LOCATION Dunn, North Carolina	01/31/2024
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	DRAWN/CHECK
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 16
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Ameri	ca, Inc.



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	Shape Name = Weld Shop, Wall = 4	<u>_</u>	_		
IT IS P ORDE	DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE R AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, ODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP	D	3200	Players	VP Buildings Club Circle Memphis TN 3
BUILD		REV	DATE	BY	DESCRIPTION
QUAL DETA INDUS	GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD ITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, ILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND STRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF ORARY BRACING.				
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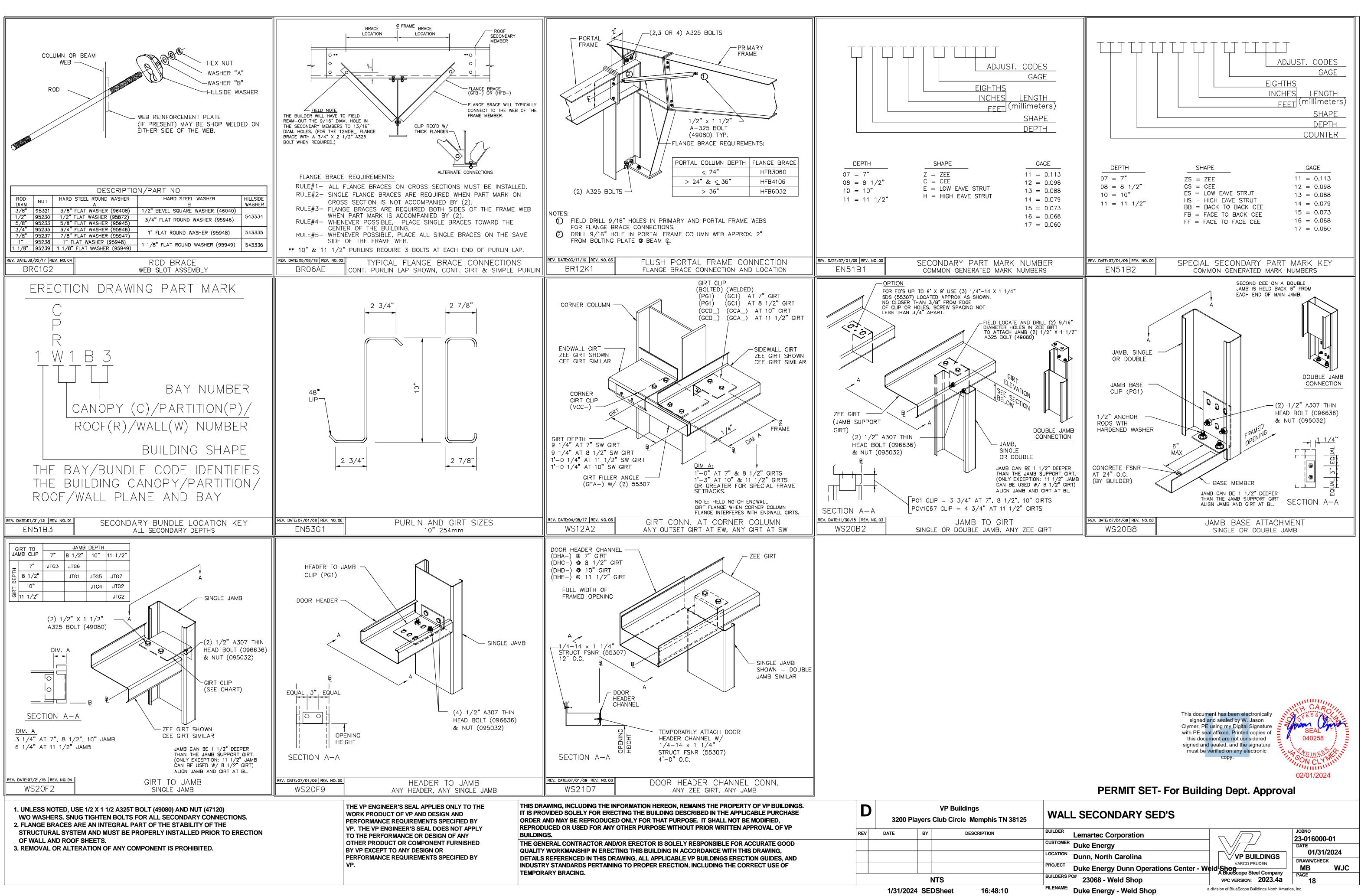


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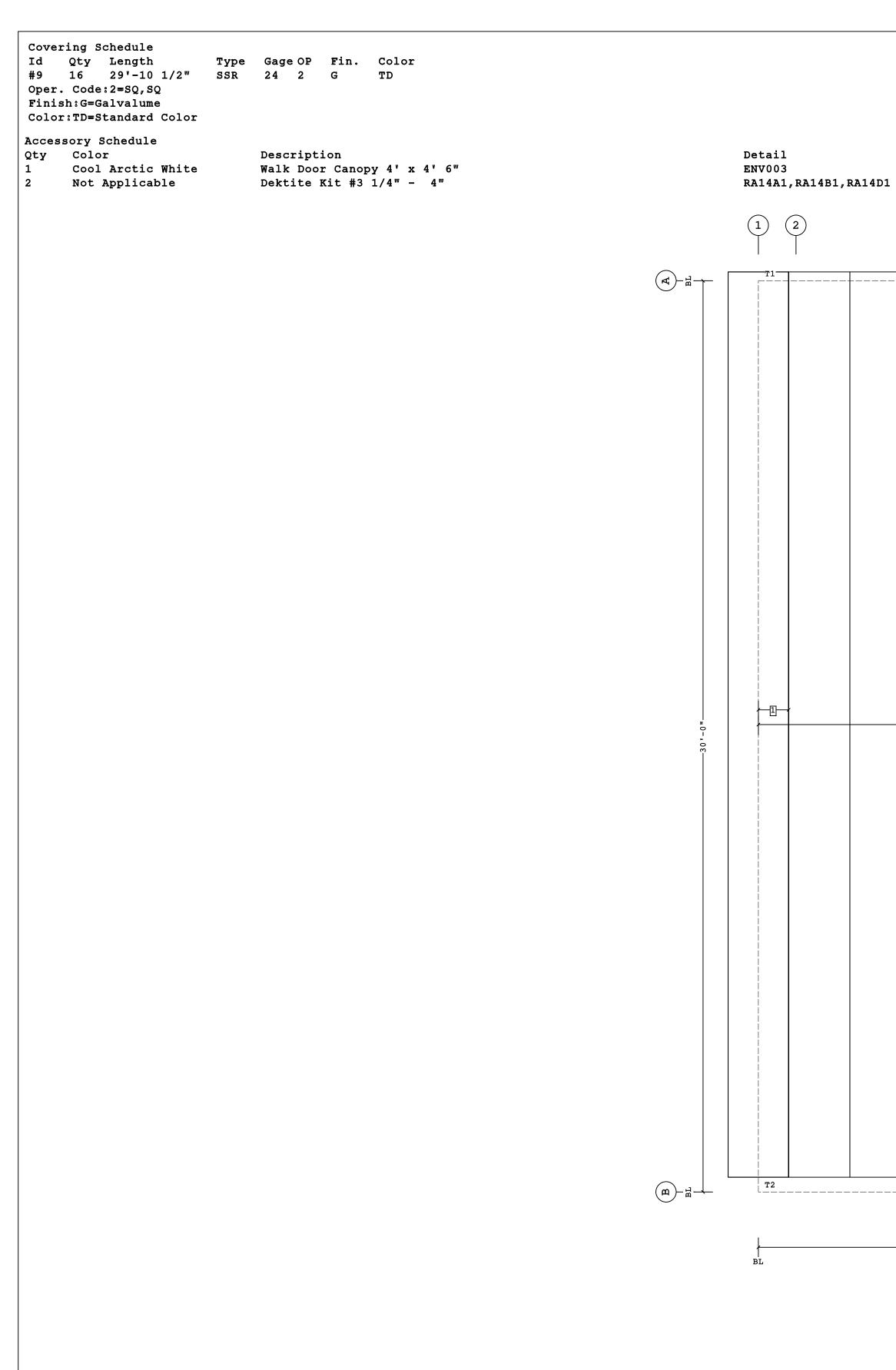
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8125	SECONDARY ELEVATION AT B			
	BUILDER Lemartec Corporation	\neg	Јовно 23-016000-01	
	CUSTOMER Duke Energy		DATE	
	LOCATION Dunn, North Carolina		01/31/2024	
	PROJECT Duke Energy Dunn Operations Center - We	VARCO PRUDEN	MB WJC	
	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 17	
	FILENAME: Duke Energy - Weld Shop	division of BlueScope Buildings North Ameri	ca, Inc.	



38125	WALL SECONDARY SED'S		
	BUILDER Lemartec Corporation	\neg	ЈОВНО 23-016000-01
	CUSTOMER Duke Energy		DATE
	LOCATION Dunn, North Carolina		01/31/2024
	PROJECT Duke Energy Dunn Operations Center - We	eld Shop	MB WJC
	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 18
	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Americ	xa, Inc.



Dimension Key
1 1'-0" Starter Panel (Cut Dim. = 1'-1")

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS detailed for a UL90 rating Construction #113 or 113A MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS The roof panels on this project has been TO STRUCTURAL BEAMS 2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM.

REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED. 3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

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Trim Se	chedule
---------	---------

- Id Parts
- T1 BS1, FPRF1, GGC1, MCC1 T2 MCC1
- T3 (15)560778

	1	1			 	 	 3) 4
			Τ3					
			T3 (16) #9				
			Τ3					
			Т3					T2

ROOF COVERING PLAN

Shape Name = Weld Shop THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. D VP Buildings IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE 3200 Players Club Circle Memphis TN 38 ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP REV DATE BY DESCRIPTION BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING. NTS

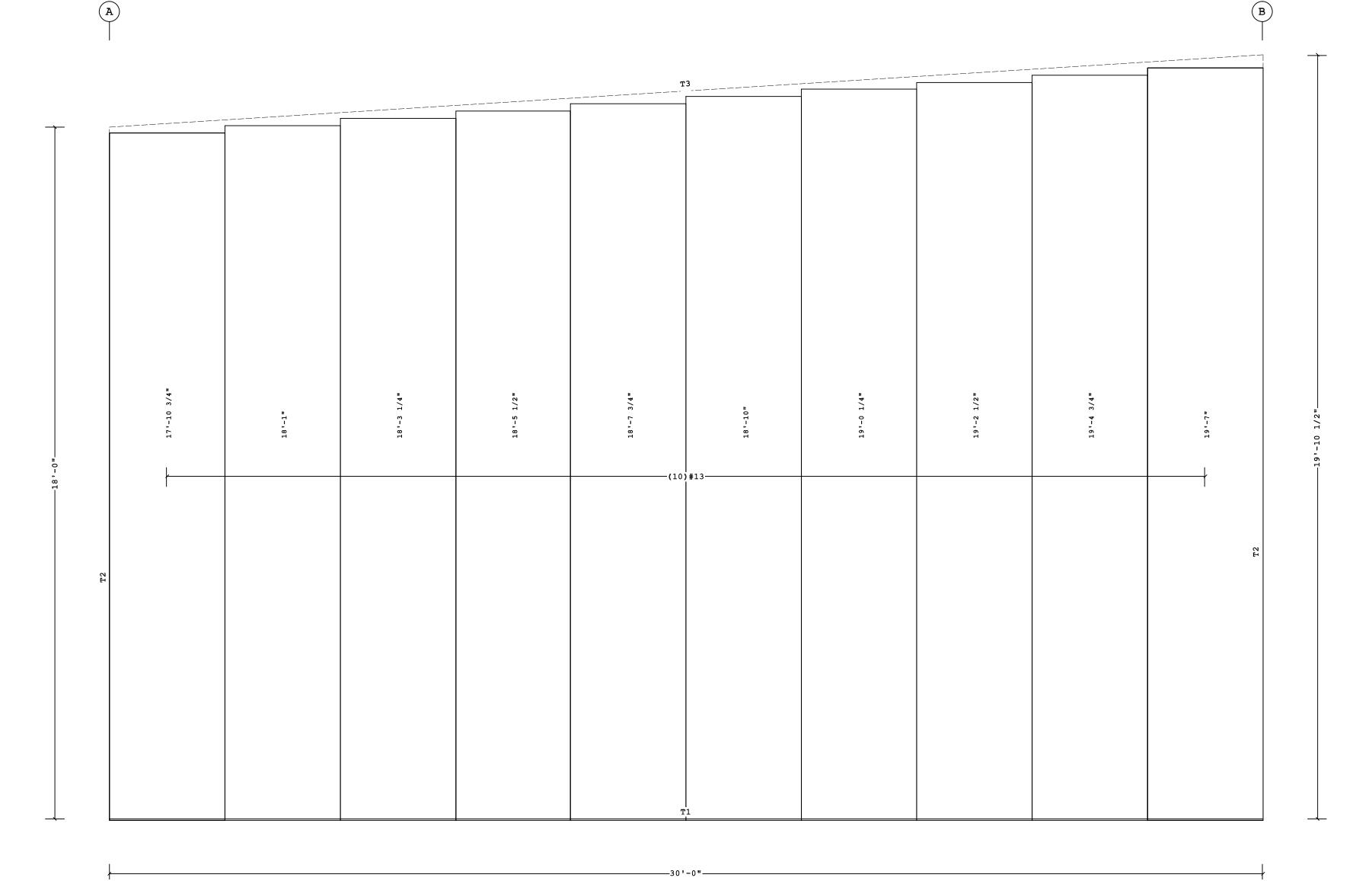
Planograph Schedule Id Details Т1 Т2 T3 S-090028

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8125	ROOF COVERING PLAN		
	BUILDER Lemartec Corporation		JOBNO
	CUSTOMER Duke Energy		23-016000-01 DATE
	LOCATION Dunn, North Carolina		01/31/2024 DRAWN/CHECK
	PROJECT Duke Energy Dunn Operations Center - W	eld Shop	MB WJC
	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 19
	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Americ	a, Inc.

Covering Schedule Id Qty Type Start Length Gage OP Fin. Color Increment Direction #13 10 W 17"-10 3/4" 26 1 K OW 2 1/4" Left to Right Oper. Code:1=SQ,SQ Finish:K=KXL (Kynar) Color:OW=Cool Cotton White



Fastener Schedule Part Description (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer 0097584-102 0097581-102 (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS

2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED. 3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

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Trim Schedule

- Id Parts T1 (2)BG2415,(3)BT10

T2 CT20 T3 (4)RFR10-130, (2)RKF16, (4)RSB10, (4)RSC10 Color Cool Cotton White

Cool Cotton White Cool Zinc Gray

Details WSR065, EN52A1, ENV003, RC00A1, WC01AB, WC04G1, WS27B2,WS27D2 WC20A1 RC10A2,RC30A1,RS10L5

COVERING ELEVATION AT 1

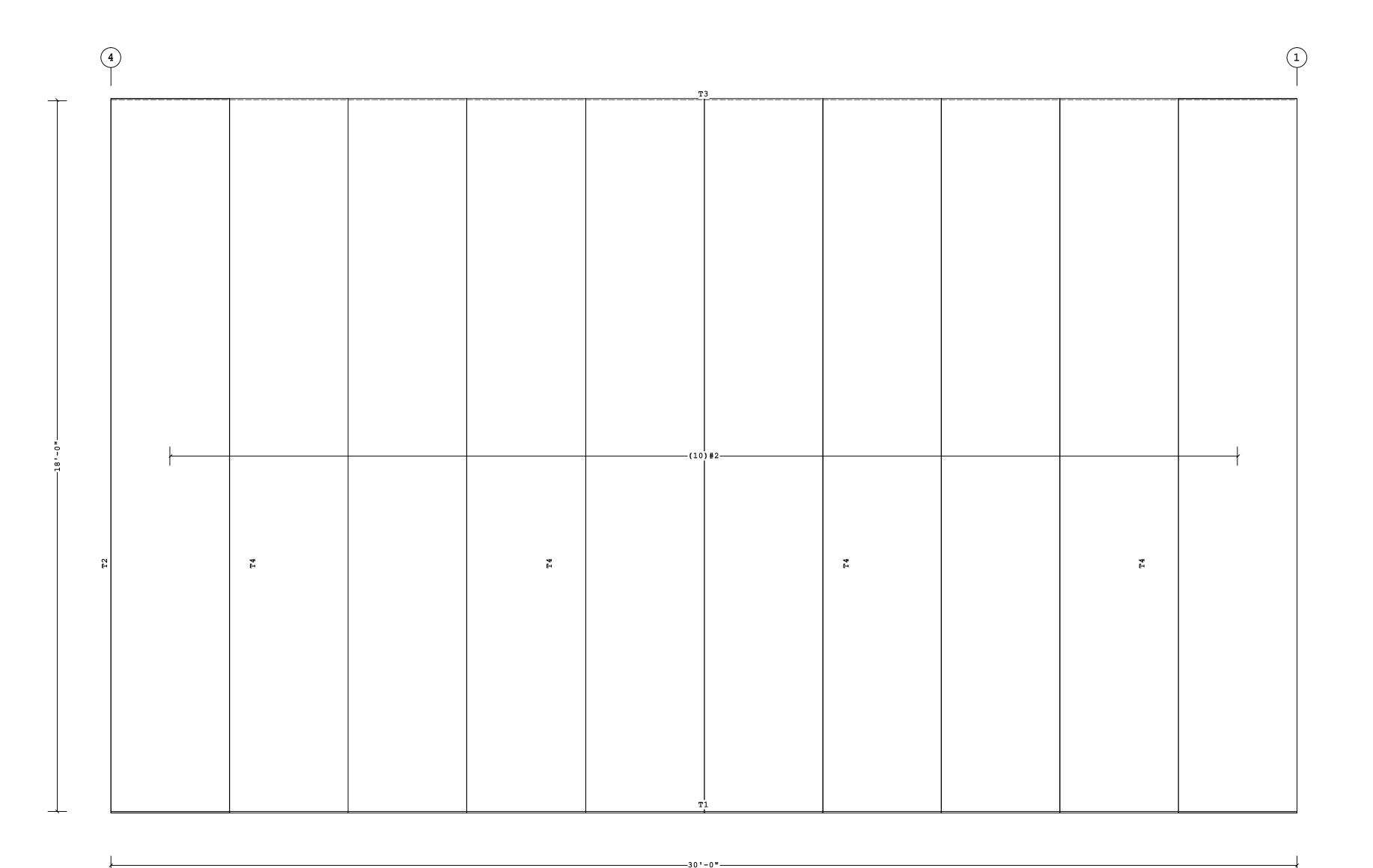
Shape Name = Weld Shop, Wall = 1 THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. VP Buildings IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE 3200 Players Club Circle Memphis TN 38 ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP REV DATE BY DESCRIPTION BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING. NTS

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3125	COVERING ELEVATION AT 1		
	BUILDER Lemartec Corporation	JOBNO 23-016000	_01
	CUSTOMER Duke Energy	DATE	
	LOCATION Dunn, North Carolina	01/31/	
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	DRAWN/CHECK	WJC
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 20	
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Ame	rica, Inc.	

Covering Schedule Id Qty Type Start Length Gage OP Fin. Color Direction #2 10 W 18'-0 7/8" 26 1 K OW Left to Right Oper. Code:1=SQ,SQ Finish:K=KXL (Kynar) Color:OW=Cool Cotton White



Fastener Schedule Part Description 0097584-102 (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer 0097581-102 (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS

2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED. 3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

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Trim Schedule

- Id Parts T1 (2)BG2415,(3)BT10
- T2 CT20
- T3 EG201, EG121, (3) PCA10A, (9) STR4
- T4 5CE75, (2)CP510, DN1, (4)DST1

Color Cool Cotton White

Cool Cotton White Cool Zinc Gray Cool Zinc Gray

Details WSR065, EN52A1, ENV003, RC00A1, WC01AB, WC04G1, WS27B2,WS27D2 WC20A1 RC32A1,RC38E1,RC61A6,RCV324,RCV536,WC04G1,WC11F1 RC38P1

COVERING ELEVATION AT A

Shape Name = Weld Shop, Wall = 2 THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. D VP Buildings IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE 3200 Players Club Circle Memphis TN 38 ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP REV DATE BY DESCRIPTION BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING. NTS

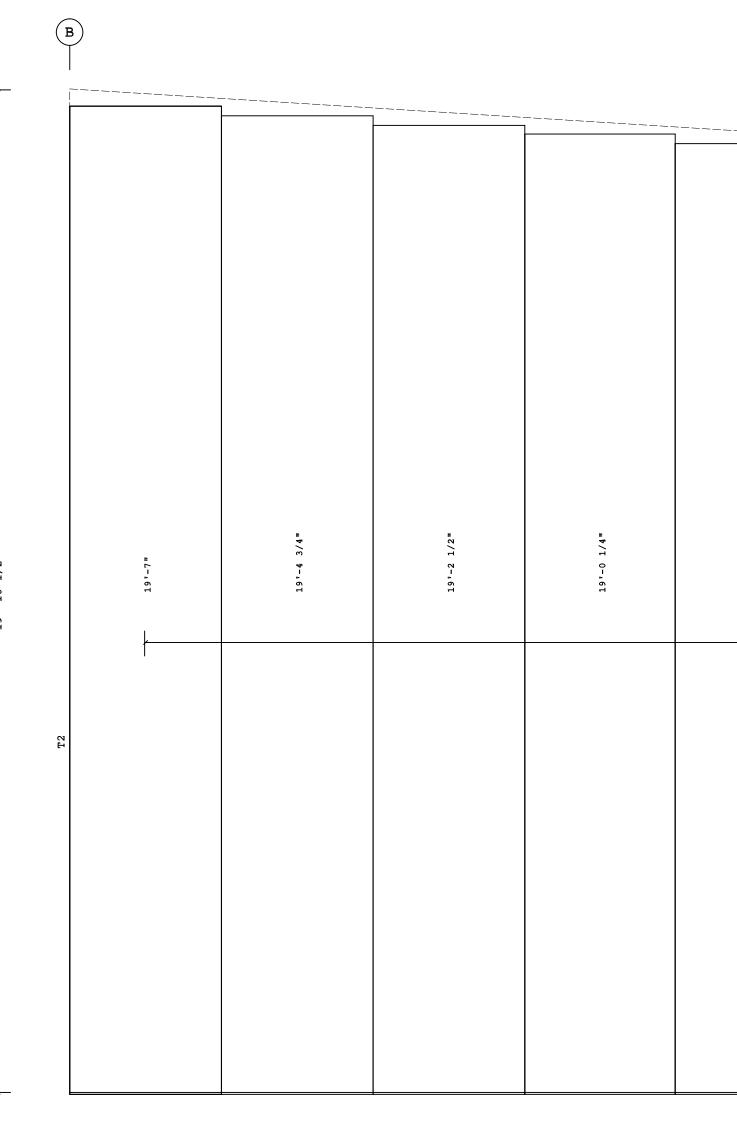
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8125	COVERING ELEVATION AT A		
	BUILDER Lemartec Corporation		JOBNO
	CUSTOMER Duke Energy		23-016000-01 DATE
	LOCATION Dunn, North Carolina		01/31/2024
	PROJECT Duke Energy Dunn Operations Center - W	eld Shop	DRAWN/CHECK
	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 21
	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Ameri	ca, Inc.

Covering Schedule Id Qty Type Start Length Gage OP Fin. Color Increment Direction #4 10 W 19"-7" 26 1 K OW -2 1/4" Left to Right Oper. Code:1=SQ,SQ Finish:K=KXL (Kynar) Color:OW=Cool Cotton White



Fastener Schedule Part Description 0097584-102 (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer 0097581-102 (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS

2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED. 3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

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Trim Schedule

- Id Parts T1 (2)BG2415,(3)BT10
- T2 CT20
- T3 (4)RFR10-130, (2)RKF16, (4)RSB10, (4)RSC10

Color Cool Cotton White

Cool Cotton White Cool Zinc Gray

Details WSR065, EN52A1, ENV003, RC00A1, WC01AB, WC04G1, WS27B2,WS27D2 WC20A1 RC10A2,RC30A1,RS10L5



	T	3					
							-
19'-0 1/4"	18'-10"	18'-7 3/4"	18'-5 1/2"	18°-3 1/4°	18 ° - 1 °	17°-10 3/4″	
	(10)#4					

COVERING ELEVATION AT 4

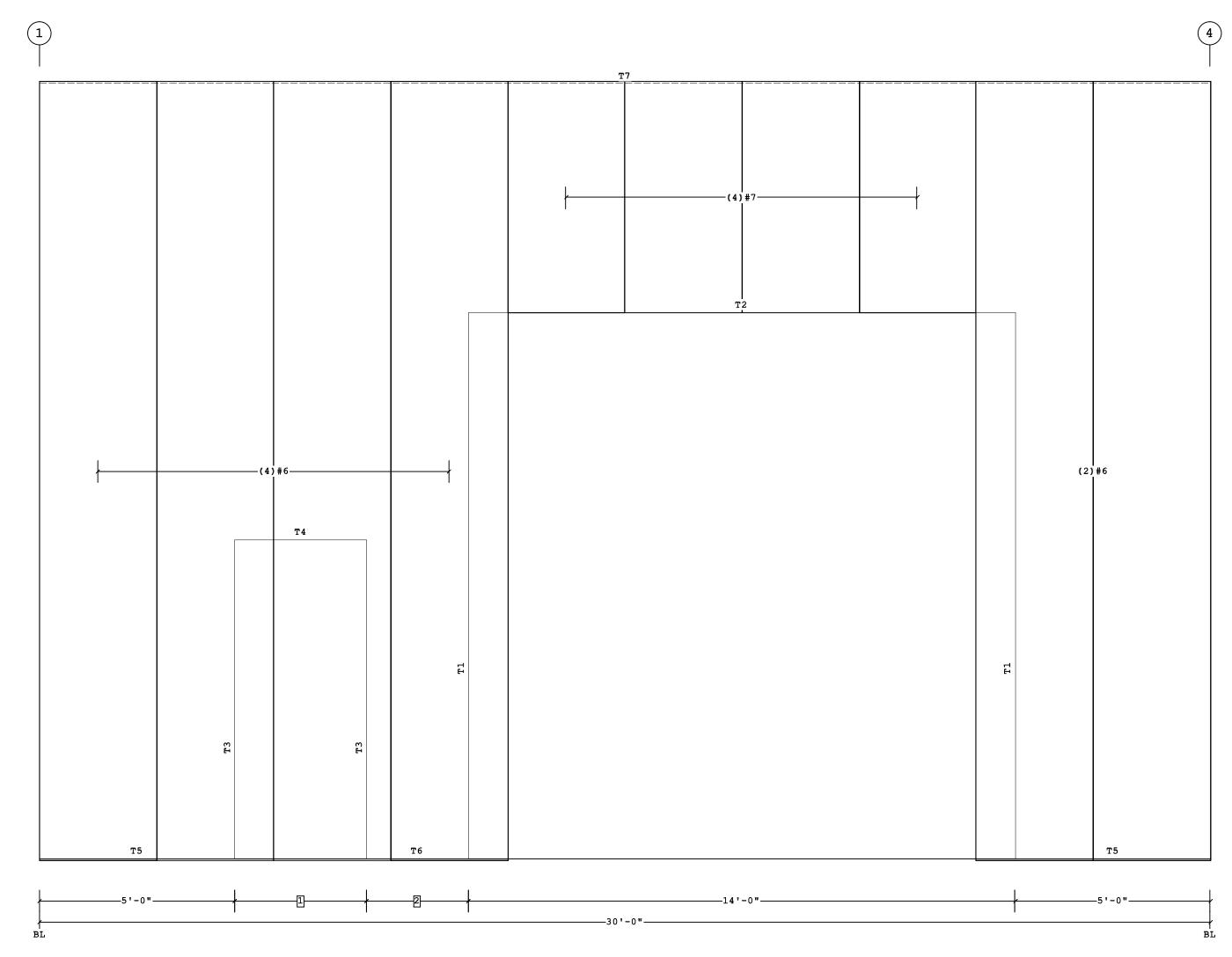
Shape Name = Weld Shop, Wall = 3 THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. VP Buildings IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE 3200 Players Club Circle Memphis TN 38 ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP REV DATE BY DESCRIPTION BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING. NTS 1/31/2024 16:48:17

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125	COVERING ELEVATION AT 4			
	BUILDER Lemartec Corporation	Јовно 23-016000	L01	
	CUSTOMER Duke Energy	DATE		
	LOCATION Dunn, North Carolina	01/31/2024		
	PROJECT Duke Energy Dunn Operations Center - Weld Shop A Blue Scope Steel Company	DRAWN/CHEC	WJC	
	BUILDERS PO# 23068 - Weld Shop VPC VERSION: 2023.4a	PAGE 22		
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildings North Ame	rica, Inc.		

Covering Schedule Id Qty Type Start Length Gage OP Fin. Color Direction #6 6 W 19"-11 1/2" 26 1 K OW Left to Right #7 4 W 5'-11" 26 1 K OW Left to Right Oper. Code:1=SQ,SQ Finish:K=KXL (Kynar) Color:OW=Cool Cotton White



2 2'-7 1/2" 1 3'-4 1/2" Dimension Key

Fastener Schedule Part Description 0097584-102 (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer 0097581-102

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS

2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED. 3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

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Tri	n Schedule		
Id	Parts	Color	Details
Τ1	DFP14,JT14	Cool Cotton White	WC24A1
Т2	DFP14,HTS14	Cool Cotton White	WC24A2
тЗ	DFP10,JT10	Cool Cotton White	WC24A1
т4	DFP05,HTS05	Cool Cotton White	WC24A2
Т5	(0.3)BG2415,BT10	Cool Cotton White	WSR065,EN52A1,ENV003,RC00A1,WC01 WS27B2,WS27D2,WSR065
Т6	(0.2)BG2415,BT10	Cool Cotton White	WSR065,EN52A1,ENV003,RC00A1,WC01 WS27B2,WS27D2
т7	(3)HSEP1, (3)RFR10-130,RKF20,RKF10	Cool Zinc Gray	RC00A1, RCV420, RCV421, RCV422, RCV4

COVERING ELEVATION AT B

Shape Name = Weld Shop, Wall = 4						ing Dept. Applova	ai
THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP	D	3200 PI	ayers	VP Buildings Club Circle Memphis TN 38125	COVERING ELEVATION AT B		
BUILDINGS.	REV	DATE	BY	DESCRIPTION	BUILDER Lemartec Corporation		JOBNO 23-016000-01
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING,					CUSTOMER Duke Energy		DATE
DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND					LOCATION Dunn, North Carolina		01/31/2024 DRAWN/CHECK
INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.					PROJECT Duke Energy Dunn Operations Center - W	Veld Shop	MB WJC
			1	NTS	BUILDERS PO# 23068 - Weld Shop	VPC VERSION: 2023.4a	PAGE 23
		1/31/202	4	16:48:18	FILENAME: Duke Energy - Weld Shop	a division of BlueScope Buildings North Americ	ica, Inc.

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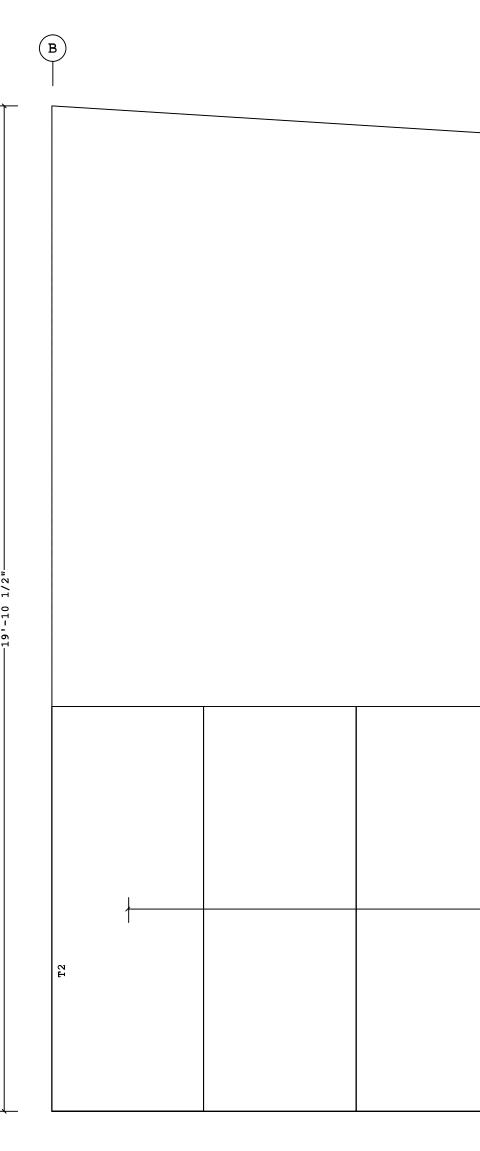
CO1AB,WC04G1,

CV423,RCV531

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Wall Liner Schedule Id Qty Type Length Gage OP Finish Color Direction 26 1 K OW Left to Right #1 10 DLN 8^v-0^w Oper. Code:1=SQ,SQ Finish:K=KXL (Kynar) Color:OW=Cool Cotton White



Trim Schedule

Fastener Schedule Part Description 0097584-102 (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer 0097581-102 (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS

2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED. 3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

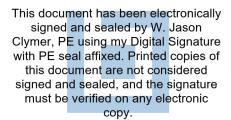
THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP

		Schedule						
		Parts (3)LPJT			Color Match W	all Color	Details WCV062,WLV013	
	2	(2)LPJT			Match W	Vall Color	WCV062,WLV014,WLV	015
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			(10))#1				
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WALL LINER ELEVATION AT 1 (View from inside Building)

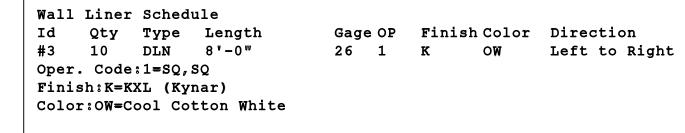
Shape Name = Weld Shop, Wall = 1 THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. D VP Buildings IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE 3200 Players Club Circle Memphis TN 38 ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP REV DATE BY DESCRIPTION BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING. NTS

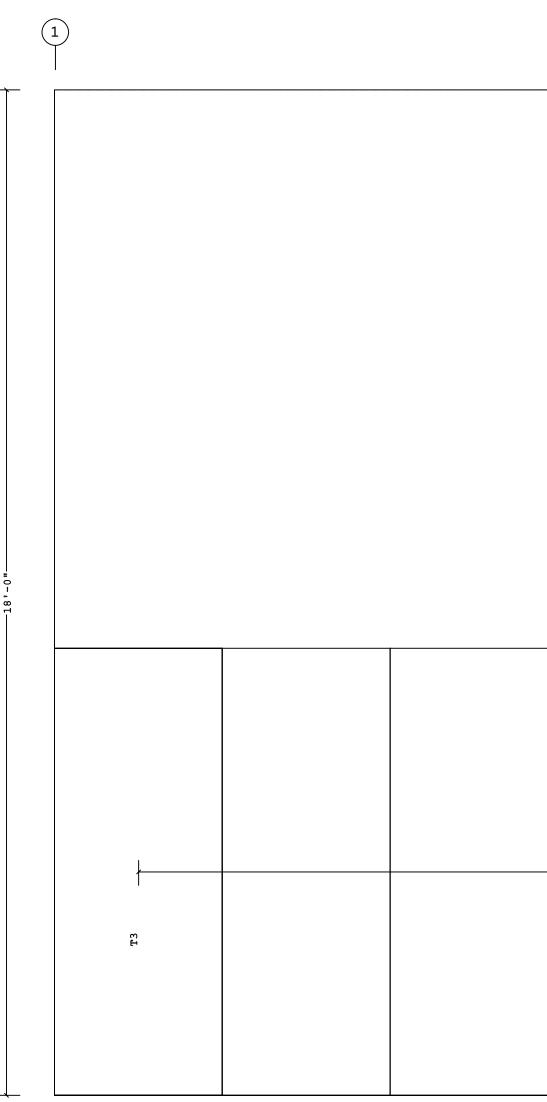
16:48:19





8125	WALL LINER ELEVATION AT 1			
	BUILDER Lemartec Corporation		Јовно 23-016000-0	1
	CUSTOMER Duke Energy	//	DATE	
	LOCATION Dunn, North Carolina		01/31/2 DRAWN/CHECK	024
	PROJECT Duke Energy Dunn Operations Center - Weld Sho		MB	WJC
		VERSION: 2023.4a	PAGE 24	
	FILENAME: Duke Energy - Weld Shop a division of B	BlueScope Buildings North Americ	a, Inc.	





 Fastener Schedule

 Part
 Description

 0097584-102
 (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer

 0097581-102
 (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS

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Trim Sch	edute		
Id Part	S	Color	Details
T1 (3)I	PJT	Match Wall Color	WCV062,WLV013
T2 (2)I	.PJT	Match Wall Color	WCV062,WLV014,WLV015
T3 (2)I	PJT	Match Wall Color	WLV015

4

	т	Open 1			
 	(10) #3			ñ
					μ

WALL LINER ELEVATION AT A (View from inside Building)

Shape Name = Weld Shop, Wall = 2 THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. D VP Buildings IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE 3200 Players Club Circle Memphis TN 38 ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP REV DATE BY DESCRIPTION BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING. NTS

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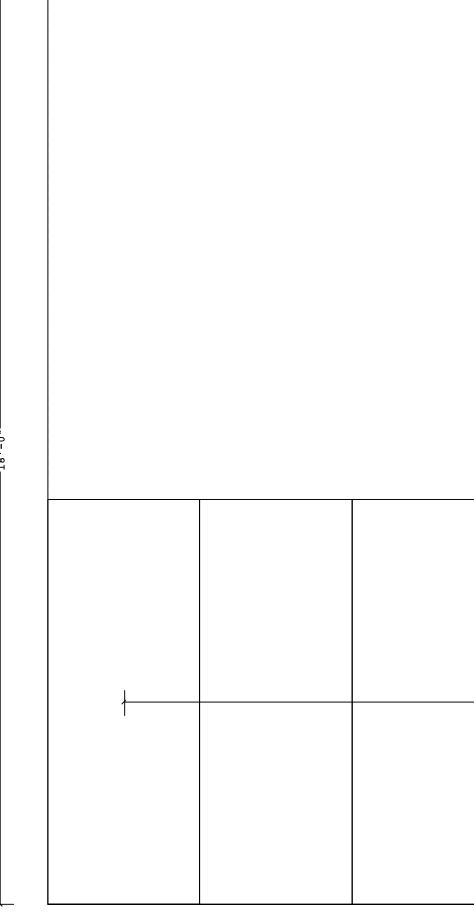
This document has been electronically signed and sealed by W. Jason Clymer, PE using my Digital Signature with PE seal affixed. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic copy.



88125	WALL LINER ELEVATION AT A		
	BUILDER Lemartec Corporation	\sim	Јовно 23-016000-01
	CUSTOMER Duke Energy	$\sum -$	DATE
	LOCATION Dunn, North Carolina		01/31/2024
	PROJECT Duke Energy Dunn Operations Center - Weld S		MB WJC
		PC VERSION: 2023.4a	PAGE 25
	FILENAME: Duke Energy - Weld Shop a division	n of BlueScope Buildings North Americ	ca, Inc.

Wall Liner Schedule Id Qty Type Length Gage OP Finish Color Direction #5 10 DLN 8"-0" 26 1 K OW Left to Right Oper. Code:1=SQ,SQ Finish:K=KXL (Kynar) Color:OW=Cool Cotton White

(A)



Trim Schedule

Id Parts

 Fastener Schedule

 Part
 Description

 0097584-102
 (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer

 0097581-102
 (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS

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FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

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Id T1 T2	(3)LPJT		Color Match Wall Color Match Wall Color	Details WCV062,WLV013 WCV062,WLV014,WLV015	
				В	<u> </u>
					1/2"
		Open T1			19'-10
		(10) #5			

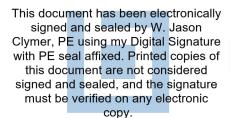
WALL LINER ELEVATION AT 4 (View from inside Building)

Shape Name = Weld Shop, Wall = 3 THIS DRAWING, INCLUDING THE INFORMATION HEREON, REMAINS THE PROPERTY OF VP BUILDINGS. D VP Buildings IT IS PROVIDED SOLELY FOR ERECTING THE BUILDING DESCRIBED IN THE APPLICABLE PURCHASE 3200 Players Club Circle Memphis TN 38 ORDER AND MAY BE REPRODUCED ONLY FOR THAT PURPOSE. IT SHALL NOT BE MODIFIED, REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN APPROVAL OF VP REV DESCRIPTION DATE BY BUILDINGS. THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING. NTS

Details

Color

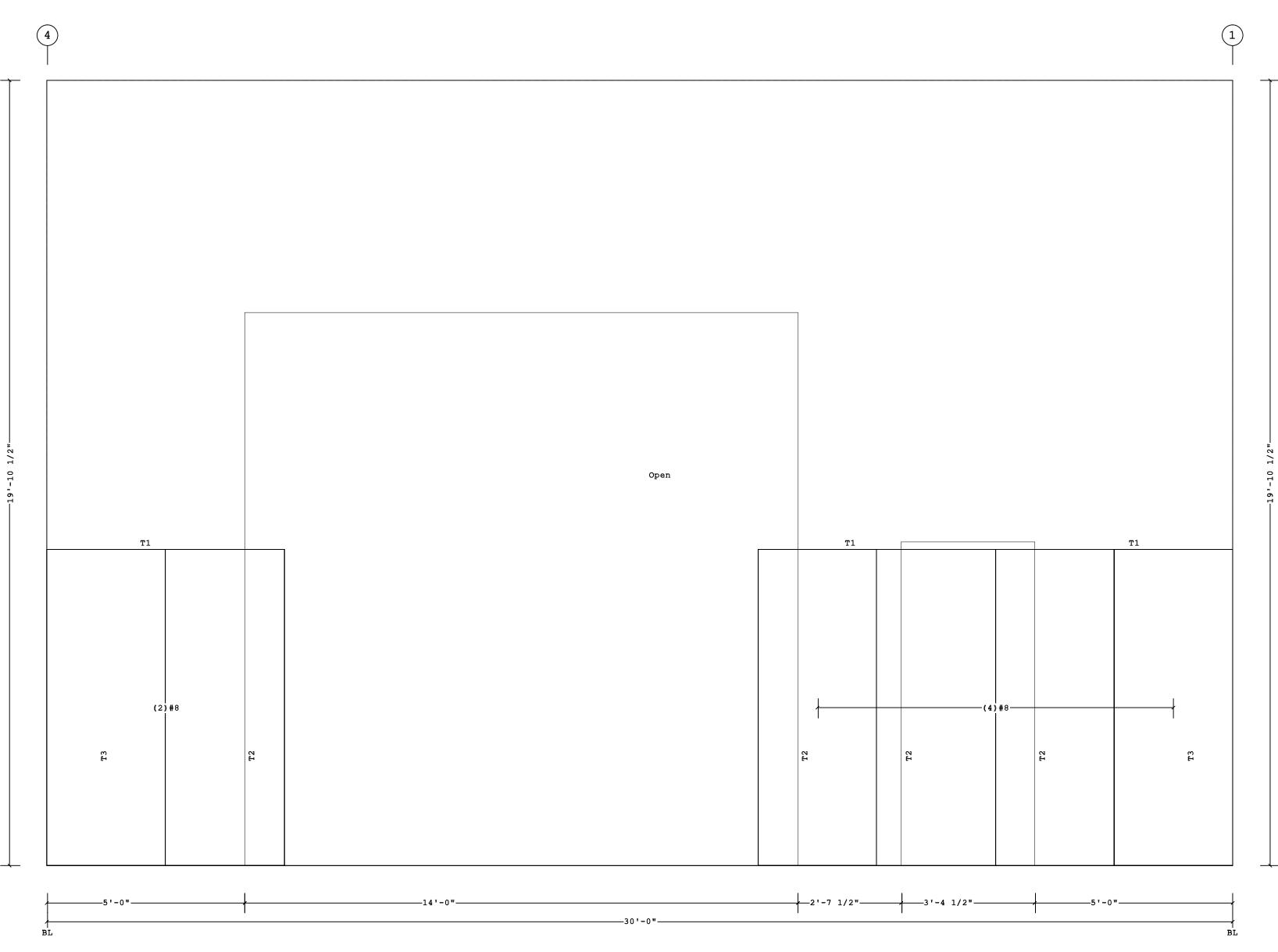
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8125	WALL LINER ELEVATION AT 4			
	BUILDER Lemartec Corporation)	Јовно 23-016000-	01
	CUSTOMER Duke Energy		DATE	
	LOCATION Dunn, North Carolina		01/31/2 DRAWN/CHECK	
	PROJECT Duke Energy Dunn Operations Center - Weld Shop BUIL DERS PO#	DEN	MB	WJC
	BUILDERS PO# 23068 - Weld Shop A BlueScope Steel VPC VERSION: 2	2023.4a	PAGE 26	
	FILENAME: Duke Energy - Weld Shop a division of BlueScope Buildin	ngs North Americ	ca, Inc.	

Wall Liner Schedule Id Qty Type Length Gage OP Finish Color Direction #8 6 DLN 8'-0" 26 1 K OW Left to Right Oper. Code:1=SQ,SQ Finish:K=KXL (Kynar) Color:OW=Cool Cotton White



 Fastener Schedule

 Part
 Description

 0097584-102
 (T-2) #12-14 x 1 1/4", 5/16" Hex Hd, SS Cap w/Washer

 0097581-102
 (T-1) 1/4-14 x 7/8", 5/16" Hex Hd, SS Cap w/Washer

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FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.

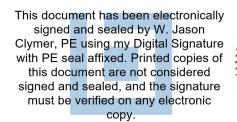
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rim Schedule		
Id Parts	Color	Details
1 LPJT	Match Wall Color	WCV062,WLV013
2 (0.7)LPJT	Match Wall Color	WCV062,WLV007
13 (2)LPJT	Match Wall Color	WLV015

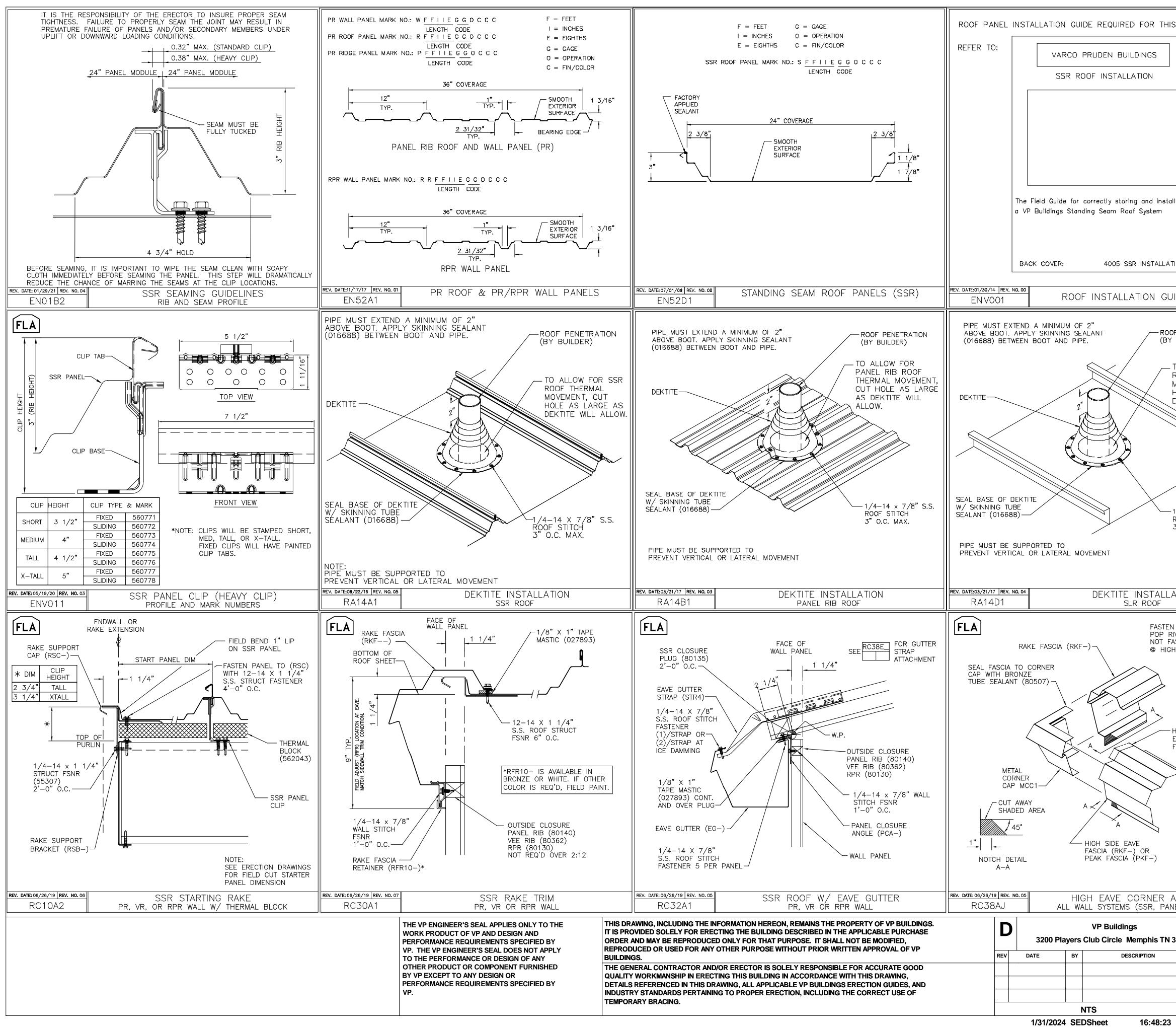
WALL LINER ELEVATION AT B (View from inside Building)

Shape Name = Weld Shop, Wall = 4				
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BUILDINGS.	REV	DATE	BY	DESCRIPTION
THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING,		2		
DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND				
INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.				
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8125	WALL LINER ELEVATION AT B		
	BUILDER Lemartec Corporation	\sim	ЈОВНО 23-016000-01
	CUSTOMER Duke Energy		DATE
	LOCATION Dunn, North Carolina		01/31/2024
	PROJECT Duke Energy Dunn Operations Center - We	VARCO PRUDEN	DRAWN/CHECK
	BUILDERS PO# 23068 - Weld Shop	A BlueScope Steel Company VPC VERSION: 2023.4a	PAGE 27
	FILENAME: Duke Energy - Weld Shop	division of BlueScope Buildings North Ameri	ca, Inc.



S PROJEC	T:	PANEL ERECTION	GUIDE REQUIRED	FOR THIS PROJECT:	
		REFER TO:	VARCO PR	UDEN BUILDINGS	
			BASIC PANEL	S & ACCESSORIES	
lling		The	field guide for cor	rect installation of Varco	
				Systems, Tuff—Lites, s, Gutters and Trim.	
TON		BACI	K COVER: 4003 BA	SIC PANELS AND ACCESSOR	RES
IDE - S	SR	REV. DATE:01/30/14 REV. NO. 00 EN VOO3		PANEL AND ACCES F PR ROOF - WALLS: F	
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F PENETRA BUILDER)	TION				
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MOVEMENT HOLE AS				(SED) SUPERSEDE SIMIL	
	MLL ALLOW.	FOUND IN THE GUIDES FOR O	ERECTION GUID	ES. REFER TO THE EF	RECTION
		2. ALL PANEL ANI		S MUST BE FREE OF [DIRT AND
1/4-14 X 7 ROOF STITC	H				
3" O.C. MA	х.				
ATION		REV. DATE: 07/01/09 REV. NO. 00		NOTES	
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				sealed, and the signature erified on any electronic copy.	SON CLYNER
ASSEMBL	Y			_	02/01/2024
IEL RIB RO		PERMIT SET	- For Buildi	ng Dept. Approva	al
38125		ING & TRIM SE	D'S (a)		
	CUSTOMER DU	nartec Corporation ce Energy			JOBNO 23-016000-01 DATE
	LOCATION Dur PROJECT Dur	nn, North Carolina te Energy Dunn Opera	tions Center - We	VP BUILDINGS VARCO PRUDEN A BlueScope Steel Company	01/31/2024 DRAWN/CHECK MB WJC
	BUILDERS PO#	23068 - Weld Shop		A BlueScope Steel Company VPC VERSION: 2023.4a	PAGE 28

Duke Energy - Weld Shop

a division of BlueScope Buildings North America, Inc

